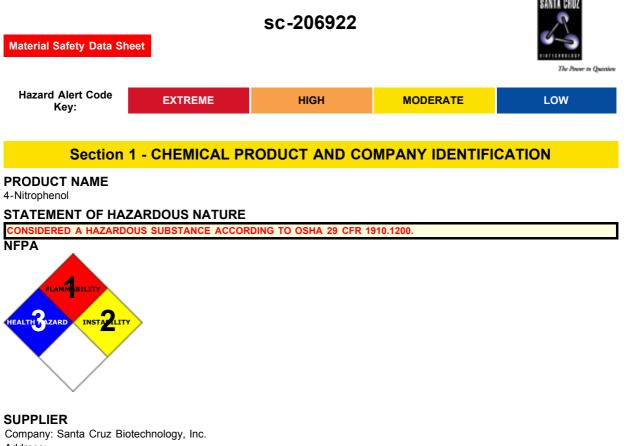
4-Nitrophenol



Address: 2145 Delaware Ave Santa Cruz, CA 95060 Telephone: 800.457.3801 or 831.457.3800 Emergency Tel: CHEMWATCH: From within the US and Canada: 877-715-9305 Emergency Tel: From outside the US and Canada: +800 2436 2255 (1-800-CHEMCALL) or call +613 9573 3112

PRODUCT USE

Used in manufacturer of many important compounds; as indicator in 0.1% alcohol solution, pH 5.6 colourless, 7.6 yellow; production of parathion and fungicide for leather. Intermediate

SYNONYMS

C6-H5-N-O3, C6-H5-N-O3, O2NC6H4OH, para-nitrophenol, 4-nitrophenol, 4-nitrophenol, 4-hydroxynitrobenzene, 4-hydroxynitrobenzene, p-hydroxynitrobenzene, para-hydroxynitrobenzene

Section 2 - HAZARDS IDENTIFICATION

CANADIAN WHMIS SYMBOLS



EMERGENCY OVERVIEW RISK

Danger of cumulative effects. Harmful by inhalation, in contact with skin and if swallowed. Irritating to eyes, respiratory system and skin. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.

Breathing in nitrophenols may result in irritation of the lining of the nasal passage, and mouth and poisoning of the bodies nervous system. Poisoning of the bodies central nervous system, reduces the bloods capacity to carry oxygen to the bodies tissues and organs. Flushed face, headache and and a sense of elation are common. Moderate exposure may produce bluish discoloration of the lips, earlobes, and finger nails. A loss of muscle coordination may occur along with difficulty breathing, drowsiness, nausea, vomiting. High concentrations may result in rapid beating of the heart, rapid violent spasms of the bodies muscles and loss of consciousness.

The substance and/or its metabolites may bind to hemoglobin inhibiting normal uptake of oxygen. This condition, known as "methemoglobinemia", is a form of oxygen starvation (anoxia).

Symptoms include cyanosis (a bluish discoloration skin and mucous membranes) and breathing difficulties. Symptoms may not be evident until several hours after exposure.

At about 15% concentration of blood methemoglobin there is observable cyanosis of the lips, nose and earlobes. Symptoms may be absent although euphoria, flushed face and headache are commonly experienced. At 25-40%, cyanosis is marked but little disability occurs other than that produced on physical exertion. At 40-60%, symptoms include weakness, dizziness, lightheadedness, increasingly severe headache, ataxia, rapid shallow respiration, drowsiness, nausea, vomiting, confusion, lethargy and stupor. Above 60% symptoms include dyspnea, respiratory depression, tachycardia or bradycardia, and convulsions. Levels exceeding 70% may be fatal.

EYE

This material can cause eye irritation and damage in some persons.

Moderate to severe corneal cloudiness, blistered conjunctival tissue, and corneal neovascularisation were observed in rabbits after a single application of 27 mg of solid 4-nitrophenol/kg into the conjunctival sac . Only in one of six rabbits the effects appeared to be reversible during a 21-day observation period.

SKIN

Skin contact with the material may be harmful; systemic effects may resultfollowing absorption.

This material can cause inflammation of the skin oncontact in some persons.

The material may accentuate any pre-existing dermatitis condition.

Erythema and edema at the site of application were the most prevalent signs of exposure in rabbits when a saline suspension of 5,000 mg 4-nitrophenol was applied to the abraded dorsal surface for 24 hours. No adverse effects were noticed in the shaved dorsal surface of rabbits after application of 147 mg of dry solid 4-nitrophenol/kg for 4 hours. However, when the solid 4-nitrophenol was applied moistened with saline, skin erythema and oedema were observed. Skin scabbing and scarring were reported in rabbits 14 days after application of 181 mg 4-nitrophenol/kg moistened with saline for 24 hours. Partial recovery was observed by day 21.

Application of 4-nitrophenol in daily doses of 50-250 mg 4-nitrophenol/kg to the skin of rats for 120 days resulted in doserelated dermal irritation consisting of erythema, scaling, scabbing, and cracking of the skin. It is possible, however, that the solvent, ethanol, may have contributed to the development of these effects.

Open cuts, abraded or irritated skin should not be exposed to this material.

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

INHALED

Inhalation of dusts, generated by the material, during the course of normalhandling, may be harmful.

The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage

Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.
 Evidence of absorption of 4-nitrophenol by the inhalation route may be inferred from the fact that rats exposed to dusts of 4-

nitrophenol (sodium salt) for 2 weeks developed adverse systemic effects.

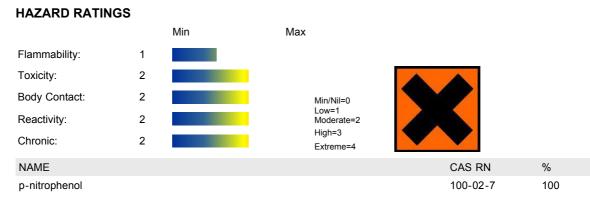
Inhalation of nitrophenols may produce mucous membrane irritation and systemic poisoning. The nitrophenols produce central and peripheral vagus stimulation, central nervous system depression, methaemoglobinaemia, observable cyanosis with blue lips, earlobes and finger nails. Although signs may be absent, flushed face, headache and euphoria are common. Moderate exposures may produce a marked cyanosis, weakness, dizziness, lightheadedness, increasingly severe headache, ataxia and shallow respiration, drowsiness, nausea, vomiting, confusion, lethargy and stupor. High concentrations may produce tachycardia, convulsions and coma.

CHRONIC HEALTH EFFECTS

Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems.

Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems.

Long term exposure to high dust concentrations may cause changes in lung function i.e. pneumoconiosis; caused by particles less than 0.5 micron penetrating and remaining in the lung. Prime symptom is breathlessness; lung shadows show on X-ray. Exposure over a long period of time to nitrophenols may produce kidney and liver damage. Inflammation of the colon, intestine, liver, stomach, and enlargement of the spleen may occur.



Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

Section 4 - FIRST AID MEASURES

SWALLOWED

- IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY.
- Where Medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:
- For advice, contact a Poisons Information Center or a doctor.
- Urgent hospital treatment is likely to be needed.
- If conscious, give water to drink.
- INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- NOTE: Wear a protective glove when inducing vomiting by mechanical means.
- In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition.
- If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the MSDS should be provided. Further action will be the responsibility of the medical specialist.
- If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the MSDS.

EYE

- If this product comes in contact with the eyes:
- Wash out immediately with fresh running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- If pain persists or recurs seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin contact occurs:
- · Immediately remove all contaminated clothing, including footwear
- Flush skin and hair with running water (and soap if available).
- Seek medical attention in event of irritation.

INHALED

- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
- Transport to hospital, or doctor, without delay.

NOTES TO PHYSICIAN

• Symptoms of vasodilation and reflex tachycardia may present following organic nitrate overdose; most organic nitrates are extensively metabolized by hydrolysis to inorganic nitrites. Organic nitrates and nitrites are readily absorbed through the skin, lungs, mucosa and gastro-intestinal tract.

For acute or short term repeated exposures to phenols/ cresols:

- Phenol is absorbed rapidly through lungs and skin. [Massive skin contact may result in collapse and death]*
- [Ingestion may result in ulceration of upper respiratory tract; perforation of esophagus and/or stomach, with attendant complications, may occur. Esophageal stricture may occur.]*
- An initial excitory phase may present. Convulsions may appear as long as 18 hours after ingestion. Hypotension and ventricular tachycardia that require vasopressor and antiarrhythmic therapy, respectively, can occur.
- Respiratory arrest, ventricular dysrhythmias, seizures and metabolic acidosis may complicate severe phenol exposures so
 the initial attention should be directed towards stabilization of breathing and circulation with ventilation, intubation,
 intravenous lines, fluids and cardiac monitoring as indicated.
- [Vegetable oils retard absorption; do NOT use paraffin oils or alcohols. Gastric lavage, with endotracheal intubation, should be repeated until phenol odor is no longer detectable; follow with vegetable oil. A saline cathartic should then be given.]* ALTERNATELY: Activated charcoal (1g/kg) may be given. A cathartic should be given after oral activated charcoal.
- [Severe poisoning may require slow intravenous injection of methylene blue to treat methemoglobinemia.
- [Renal failure may require hemodialysis.]*
- Most absorbed phenol is biotransformed by the liver to ethereal and glucoronide sulfates and is eliminated almost completely after 24 hours. [Ellenhorn and Barceloux: Medical Toxicology] *[Union Carbide]
- BIOLOGICAL EXPOSURE INDEX BEI

These represent the determinants observed in specimens collected from a healthy worker who has been exposed to the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
1.Total phenol in blood	250 gm/gm creatinine	End of shift	B, NS
B: Background levels occur in	specimens collected from subje	cts NOT exposed	

NS: Non-specific determinant; also seen after exposure to other materials.

The toxicity of nitrates and nitrites result from their vasodilating properties and their propensity to form methemoglobin.

- Most produce a peak effect within 30 minutes.
- Clinical signs of cyanosis appear before other symptoms because of the dark pigmentation of methemoglobin.
- Initial attention should be directed towards improving oxygen delivery, with assisted ventilation, if necessary. Hyperbaric oxygen has not demonstrated conclusive benefits.
- Institute cardiac monitoring, especially in patients with coronary artery or pulmonary disease.
- Hypotension should respond to Trendelenburg's position and intravenous fluids; otherwise dopamine may be needed.
- Naloxone, glucose and thiamine should be given if a multiple ingestion is suspected.
- Decontaminate using Ipecac Syrup for alert patients or lavage for obtunded patients who present within 2-4 hours of ingestion.

- Symptomatic patients with methemoglobin levels over 30% should receive methylene blue.(Cyanosis alone, is not an indication for treatment). The usual dose is 1-2 mg/kg of a 1% solution (10 mg/ml) IV over 5 minutes; repeat, using the same dose if symptoms of hypoxia fail to subside within 1 hour.
- [Ellenhorn and Barceloux: Medical Toxicology]BIOLOGICAL EXPOSURE INDEX BEI

These represent the determinants observed in specimens collected from a healthy worker who has been exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
1. Methemoglobin in blood	1.5% of hemoglobin	During or end of shift	B,NS,SQ

B: Background levels occur in specimens collected from subjects NOT exposed

NS: Non-specific determinant; also observed after exposure to other materials

SQ: Semi-quantitative determinant - Interpretation may be ambiguous; should be used as a screening test or confirmatory test.

Section 5 - FIRE FIGHTING MEASURES

Vapor Pressure (mmHg):	4.5 mm Hg, 120 C
Upper Explosive Limit (%):	Not available.
Specific Gravity (water=1):	1.48
Lower Explosive Limit (%):	Not available.

EXTINGUISHING MEDIA

- Water spray or fog.
- Foam.
- Drv chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

FIRE FIGHTING

- Alert Emergency Responders and tell them location and nature of hazard.
- · Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Use fire fighting procedures suitable for surrounding area.
- DO NOT approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

GENERAL FIRE HAZARDS/HAZARDOUS COMBUSTIBLE PRODUCTS

- Combustible solid which burns but propagates flame with difficulty.
- Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion. Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust may burn rapidly and fiercely if ignited.
- Dry dust can be charged electrostatically by turbulence, pneumatic transport, pouring, in exhaust ducts and during transport.
- Build-up of electrostatic charge may be prevented by bonding and grounding.
- Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting.

Combustion products include: carbon monoxide (CO), carbon dioxide (CO2), nitrogen oxides (NOx), other pyrolysis products typical of burning organic material.

May emit poisonous fumes. FIRE INCOMPATIBILITY

Avoid contamination with oxidizing agents i.e. nitrates, oxidizing acids, chlorine bleaches, pool chlorine etc. as ignition may result.

PERSONAL PROTECTION

Glasses: Chemical goggles. Gloves: Respirator: Particulate

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid contact with skin and eyes.
- Control personal contact by using protective equipment.
- Use dry clean up procedures and avoid generating dust.
- Place in a suitable, labelled container for waste disposal.

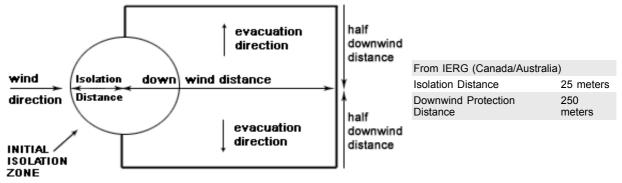
MAJOR SPILLS

- Clear area of personnel and move upwind.
- Alert Emergency Responders and tell them location and nature of hazard.

- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Stop leak if safe to do so.
- Contain spill with sand, earth or vermiculite.
- Collect recoverable product into labeled containers for recycling.
- Neutralize/decontaminate residue.
- Collect solid residues and seal in labeled drums for disposal.
- Wash area and prevent runoff into drains.
- After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.
- If contamination of drains or waterways occurs, advise emergency services.

PROTECTIVE ACTIONS FOR SPILL

PROTECTIVE ACTION ZONE



FOOTNOTES

1 PROTECTIVE ACTION ZONE is defined as the area in which people are at risk of harmful exposure. This zone assumes that random changes in wind direction confines the vapour plume to an area within 30 degrees on either side of the predominant wind direction, resulting in a crosswind protective action distance equal to the downwind protective action distance.

2 PROTECTIVE ACTIONS should be initiated to the extent possible, beginning with those closest to the spill and working away from the site in the downwind direction. Within the protective action zone a level of vapour concentration may exist resulting in nearly all unprotected persons becoming incapacitated and unable to take protective action and/or incurring serious or irreversible health effects.

INITIAL ISOLATION ZONE is determined as an area, including upwind of the incident, within which a high probability of localised wind reversal may expose nearly all persons without appropriate protection to life-threatening concentrations of the material.

4 SMALL SPILLS involve a leaking package of 200 litres (55 US gallons) or less, such as a drum (jerrican or box with inner containers). Larger packages leaking less than 200 litres and compressed gas leaking from a small cylinder are also considered "small spills". LARGE SPILLS involve many small leaking packages or a leaking package of greater than 200 litres, such as a cargo tank, portable tank or a "one-tonne" compressed gas cylinder. 5 Guide 153 is taken from the US DOT emergency response guide book. 6 IERG information is derived from CANUTEC - Transport Canada.

ACUTE EXPOSURE GUIDELINE LEVELS (AEGL) (in ppm)

AEGL 1: The airborne concentration of a substance above which it is predicted

that the general population, including susceptible individuals, could

experience notable discomfort, irritation, or certain asymptomatic nonsensory

effects. However, the effects are not disabling and are transient and

reversible upon cessation of exposure.

AEGL 2: The airborne concentration of a substance above which it is predicted

that the general population, including susceptible individuals, could experience irreversible or other serious, long-lasting adverse health effects

or an impaired ability to escape.

AEGL 3: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could

experience life-threatening health effects or death.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- DO NOT allow material to contact humans, exposed food or food utensils.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke.
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Launder contaminated clothing before re-use.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.

Empty containers may contain residual dust which has the potential to accumulate following settling. Such dusts may explode in the presence of an appropriate ignition source.

• Do NOT cut, drill, grind or weld such containers

 In addition ensure such activity is not performed near full, partially empty or empty containers without appropriate workplace safety authorisation or permit.

RECOMMENDED STORAGE METHODS

- Glass container.
- Lined metal can, Lined metal pail/drum
- Plastic pail
- Polyliner drum
- Packing as recommended by manufacturer.
- · Check all containers are clearly labeled and free from leaks.
- For low viscosity materials
- Drums and jerricans must be of the non-removable head type.
- Where a can is to be used as an inner package, the can must have a screwed enclosure.
- For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):
- · Removable head packaging;
- · Cans with friction closures and
- · low pressure tubes and cartridges may be used.

- Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages * . - In addition, where inner packagings are glass and contain liquids of packing group I and II there must be sufficient inert absorbent to absorb any spillage *. - * unless the outer packaging is a close fitting molded plastic box and the substances are not incompatible with the plastic.

STORAGE REQUIREMENTS

- •
- Store in original containers.
- · Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS



X: Must not be stored together

O: May be stored together with specific preventions

+: May be stored together

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

Source	Material	TWA ppm	TWA mg/m³	STEL mg/m³	Peak mg/m³	TWA F/CC	Notes
US - Oregon Permissible Exposure Limits (Z3)	p-nitrophenol (Inert or Nuisance Dust: (d) Total dust)		10				*
US OSHA Permissible Exposure Levels (PELs) - Table Z3	p-nitrophenol (Inert or Nuisance Dust: (d) Respirable fraction)		5				
US OSHA Permissible Exposure Levels (PELs) - Table Z3	p-nitrophenol (Inert or Nuisance Dust: (d) Total dust)		15				
US - Hawaii Air Contaminant Limits	p-nitrophenol (Particulates not other wise regulated - Total dust)		10				
US - Hawaii Air Contaminant Limits	p-nitrophenol (Particulates not other wise regulated - Respirable fraction)		5				
US - Oregon Permissible Exposure Limits (Z3)	p-nitrophenol (Inert or Nuisance Dust: (d) Respirable fraction)		5				*
US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants	p-nitrophenol (Particulates not otherwise regulated Respirable fraction)		5				
US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants	p-nitrophenol (Particulates not otherwise regulated (PNOR)(f)- Respirable fraction)		5				
US - Michigan Exposure Limits for Air Contaminants	p-nitrophenol (Particulates not otherwise regulated, Respirable dust)		5				

p-nitrophenol (Nitrobenzene - 1 5 2 10 Skin)

MATERIAL DATA

P-NITROPHENOL:

■ It is the goal of the ACGIH (and other Agencies) to recommend TLVs (or their equivalent) for all substances for which there is evidence of health effects at airborne concentrations encountered in the workplace.

At this time no TLV has been established, even though this material may produce adverse health effects (as evidenced in animal experiments or clinical experience). Airborne concentrations must be maintained as low as is practically possible and occupational exposure must be kept to a minimum.

NOTE: The ACGIH occupational exposure standard for Particles Not Otherwise Specified (P.N.O.S) does NOT apply.

Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

- OSHA (USA) concluded that exposure to sensory irritants can:
- cause inflammation
- cause increased susceptibility to other irritants and infectious agents
- lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

PERSONAL PROTECTION



Consult your EHS staff for recommendations

EYE

- •
- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses pose a special hazard; soft lenses may absorb irritants and all lenses concentrate them. DO NOT wear contact lenses.

HANDS/FEET

■ Wear chemical protective gloves, eg. PVC.

Wear safety footwear or safety gumboots, eg. Rubber.

- Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: such as:
- frequency and duration of contact,
- chemical resistance of glove material,
 glove thickness and
- giove tric
 dexterity
- dexterity
- Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739).
- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended.
- Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

OTHER

- Overalls.
- Eyewash unit.
- Barrier cream.
- Skin cleansing cream.

- Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity
 information, exposure measurement data, and frequency and likelihood of the worker's exposure ensure users are not
 subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered,
 positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory
 . These may be government mandated or vendor recommended.
- Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- Use approved positive flow mask if significant quantities of dust becomes airborne.
- Try to avoid creating dust conditions.

RESPIRATOR

-				
Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator	
10 x PEL	P1	-	PAPR-P1	
	Air-line*	-	-	
50 x PEL	Air-line**	P2	PAPR-P2	
100 x PEL	-	P3	-	
		Air-line*	-	
100+ x PEL	-	Air-line**	PAPR-P3	
* Next in an and the Oration of the State				

* - Negative pressure demand ** - Continuous flow

Explanation of Respirator Codes: Class 1 low to medium absorption capacity filters.

Class 2 medium absorption capacity filters.

Class 3 high absorption capacity filters.

PAPR Powered Air Purifying Respirator (positive pressure) cartridge.

Type A for use against certain organic gases and vapors.

Type AX for use against low boiling point organic compounds (less than 65°C).

Type B for use against certain inorganic gases and other acid gases and vapors.

Type E for use against certain morganic gases and other acid gases and vapor.

Type K for use against ammonia and organic ammonia derivatives

Class P1 intended for use against mechanically generated particulates of sizes most commonly encountered in industry, e.g. asbestos, silica.

Class P2 intended for use against both mechanically and thermally generated particulates, e.g. metal fume.

Class P3 intended for use against all particulates containing highly toxic materials, e.g. beryllium.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required.

Use appropriate NIOSH-certified respirator based on informed professional judgement. In conditions where no reasonable estimate of exposure can be made, assume the exposure is in a concentration IDLH and use NIOSH-certified full face pressure demand SCBA with a minimum service life of 30 minutes, or a combination full facepiece pressure demand SAR with auxiliary self-contained air supply. Respirators provided only for escape from IDLH atmospheres shall be NIOSH-certified for escape from the atmosphere in which they will be used.

ENGINEERING CONTROLS

- •
- Local exhaust ventilation is required where solids are handled as powders or crystals; even when particulates are relatively large, a certain proportion will be powdered by mutual friction.
- Exhaust ventilation should be designed to prevent accumulation and recirculation of particulates in the workplace.
- If in spite of local exhaust an adverse concentration of the substance in air could occur, respiratory protection should be considered. Such protection might consist of:
- (a): particle dust respirators, if necessary, combined with an absorption cartridge;
- (b): filter respirators with absorption cartridge or canister of the right type;

(c): fresh-air hoods or masks

- Build-up of electrostatic charge on the dust particle, may be prevented by bonding and grounding.
- Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to efficiently remove the contaminant.

Type of Contaminant:	Air Speed:
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)
Within each range the appropriate value depends on:	
Lower end of the range	Upper end of the range
1: Room air currents minimal or favorable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 4-10 m/s (800-2000 f/min) for extraction of crusher dusts generated 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL PROPERTIES

Solid. Mixes with water.			
State	Divided solid	Molecular Weight	139.12
Melting Range (°F)	235.4- 239	Viscosity	Not Applicable
Boiling Range (°F)	534.2 (decomposes)	Solubility in water (g/L)	Miscible

Flash Point (°F)	336.2	pH (1% solution)	Not available.
Decomposition Temp (°F)	Not Available	pH (as supplied)	Not applicable
Autoignition Temp (°F)	541.4	Vapor Pressure (mmHg)	4.5 mm Hg, 120 C
Upper Explosive Limit (%)	Not available.	Specific Gravity (water=1)	1.48
Lower Explosive Limit (%)	Not available.	Relative Vapor Density (air=1)	Not applicable
Volatile Component (%vol)	Not applicable	Evaporation Rate	Not applicable

APPEARANCE

Colourless to slightly yellow, odourless crystals; sweetish then burning taste. Slightly soluble in cold water, freely in alcohol,b chloroform and ether, also soluble in solutions of fixed hydroxides and carbonates.

Section 10 - CHEMICAL STABILITY

CONDITIONS CONTRIBUTING TO INSTABILITY

- Presence of incompatible materials.
- Product is considered stable
- Hazardous polymerization will not occur.

STORAGE INCOMPATIBILITY

- Nitroaromatic and in particular polynitroaromatic compounds may present a severe explosion risk if subjected to shock or heated rapidly and uncontrollably as in fire situations.
- In addition, when such compounds are heated more moderately with caustic alkalies, even when water or organic solvents are present, there is also a risk of violent decomposition or explosion - several industrial accidents, which probably were due to such interactions, have occurred; this potential hazard often remains unacknowledged.
- Aromatic nitro compounds range from slight to strong oxidizing agents. If mixed with reducing agents, including hydrides, sulfides and nitrides, they may begin a vigorous reaction that culminates in a detonation. The explosive tendencies of aromatic nitro compounds are increased by the presence of multiple nitro groups.
- A range of exothermic decomposition energies for nitro compounds is given as 220-410 kJ/mol. The relationship between energy of decomposition and processing hazards has been the subject of discussion; it is suggested that values of energy released per unit of mass, rather than on a molar basis (J/g) be used in the assessment. For example, in "open vessel processes" (with man-hole size openings, in an industrial setting), substances with exothermic decomposition energies below 500 J/g are unlikely to present a danger, whilst those in "closed vessel processes" (opening is a safety valve or bursting disk) present some danger where the decomposition energy exceeds 150 J/g.
- BRETHERICK: Handbook of Reactive Chemical Hazards, 4th Edition.
- Phenols are incompatible with strong reducing substances such as hydrides, nitrides, alkali metals, and sulfides.
- Avoid use of aluminium, copper and brass alloys in storage and process equipment.
- Heat is generated by the acid-base reaction between phenols and bases.
- Phenols are sulfonated very readily (for example, by concentrated sulfuric acid at room temperature), these reactions generate heat.
- Phenols are nitrated very rapidly, even by dilute nitric acid.
- Nitrated phenols often explode when heated. Many of them form metal salts that tend toward detonation by rather mild shock

Nitrophenols are:

- · combustible solids which may form explosive mixtures with air when finely divided
- · strong oxidisers which react violently with reducing agents
- reactive with combustible, organic and other easily oxidisable materials
- thermally unstable burning in the absence o air causing fast pressure rises; closed containers may explode
- able to form shock-sensitive explosive mixtures with chlorine trifluoride
- incompatible with strong acids, caustics, aliphatic amines, amides, diethylamine, potassium hydride, potassium hydroxide

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

p-nitrophenol

TOXICITY AND IRRITATION

unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY

Oral (rat) LD50: 250 mg/kg

IRRITATION Nil Reported

Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

Bacterial cell mutagen

Section 12 - ECOLOGICAL INFORMATION

 Hazardous Air Pollutant: Fish LC50 (96hr.) (mg/l): 	Yes
Eish C50 (96hr) (mg/l):	
	4- 6 (6hr)
■ Daphnia magna EC50 (48hr.) (mg/l):	14
■ log Kow (Sangster 1997):	1.91
■ Half- life Soil - High (hours):	29
■ Half- life Soil - Low (hours):	17
■ Half- life Air - High (hours):	145
■ Half- life Air - Low (hours):	3.1
Half- life Surface water - High (hours):	168
Half- life Surface water - Low (hours):	18.2
Half- life Ground water - High (hours):	235
Half- life Ground water - Low (hours):	36.4
Aqueous biodegradation - Aerobic - High (hours):	168
Aqueous biodegradation - Aerobic - Low (hours):	18.2
Aqueous biodegradation - Anaerobic - High (hours):	235
Aqueous biodegradation - Anaerobic - Low (hours):	163
Aqueous biodegradation - Removal secondary treatment - High (hours):	100%
Aqueous biodegradation - Removal secondary treatment - Low (hours):	90%
Aqueous photolysis half- life - High (hours):	329
Aqueous photolysis half- life - Low (hours):	3.1
Photolysis maximum light absorption - High (nano- m):	310
Photolysis maximum light absorption - Low (nano- m):	227
Aqueous photolysis half- life - High (hours):	329
Aqueous photolysis half- life - Low (hours):	3.1
Photooxidation half- life water - High (hours):	4.90E+04
Photooxidation half- life water - Low (hours):	642
Photooxidation half- life air - High (hours):	145
Photooxidation half- life air - Low (hours):	14.5

Harmful to aquatic organisms.

May cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

■ Environmental toxicity is a function of the n-octanol/ water partition coefficient (log Pow, log Kow). Phenols with log Pow >7.4 are expected to exhibit low toxicity to aquatic organisms. However the toxicity of phenols with a lower log Pow is variable, ranging from low toxicity (LC50 values >100 mg/l) to highly toxic (LC50 values <1 mg/l) dependent on log Pow, molecular weight and substitutions on the aromatic ring. Dinitrophenols are more toxic than predicted from QSAR estimates. Hazard information for these groups is not generally available.

■ for nitrophenols:

Environmental fate:

In the air, both photolysis and physical removal processes such as gravitational settling of aerosols and wet deposition by rain and snow will probably determine the fate of 2-nitrophenol and 4-nitrophenol. The atmospheric half-lives of these compounds are not known. In water, both photolysis and biodegradation will be important fate processes. Photolysis will be more important in near-surface water; where attenuation of sunlight is usually minimal. The half-life of the nitrophenols may range between 1 and 8 days in fresh water and may range between 13 and 21 days in sea water. In soils, biodegradation may be the most important fate process for these nitrophenols. In top-soil, the half-life of 4-nitrophenol may be about 1-3 days under aerobic conditions and around 14 days under anaerobic conditions. In subsoils, the half-life of 4-nitrophenol may be about 40 days under aerobic conditions. However, other studies have found that the rate of disappearance of nitrophenols, both in water and soil, may not be first-order, and evaluation of a biodegradation half-life may not be meaningful. The products of biodegradation have also been studied with pure cultures of microorganisms. Catechol, beta-keto adipic acid, and nitrite have been identified as products of aerobic biodegradation of 2-nitrophenol and 4-nitrocatechol, hydroquinone, gamma-ydroxymuconic semialehyde, and nitrite from 4-nitrophenol. On the other hand, 2-aminophenol and 4- minophenol have been isolated from anaerobic biodegradation of 2-nitrophenol, respectively. Several authors have used natural waters to study the aerobic biodegradability of 4-nitrophenol and concluded that, after a few

Several authors have used natural waters to study the aerobic biodegradability of 4-nitrophenol and concluded that, after a few days of adaptation, it will rapidly biodegrade in many of these waters. The half-life of biodegradation in natural water (parent compound disappearance) reported or estimated from experimental results are as follows: about 3.5 days in a river; a mean of 3.2 days for five pond and river waters and ; and a mean of less than 1 day for five pond and river waters based on the concentration of degrader microorganisms of 10+6 organisms/ml. Although some data on bioconcentrations of these chemicals in edible aquatic organisms and transfer of the chemicals from

Although some data on bioconcentrations of these chemicals in edible aquatic organisms and transfer of the chemicals from soil to edible plants are available it has not yet been firmly established whether food chain bioaccumulation occurs. There is also a lack of data on plant-to-animal transfer. Data on the biomagnification of these chemicals in the food chain are scant. Significant food chain bioaccumulation would indicate the possibility of significant human exposure to these chemicals from the consumption of aquatic and terrestrial foods.

DO NOT discharge into sewer or waterways.
 log Kow: 1.87-1.91
 Koc: 21-55
 Half-life (hr) air: 123-336
 Half-life (hr) H2O surface water: 24-336
 Half-life (hr) soil: 24-960
 Henry's atm m³ /mol: 3.31E-08
 BCF: 11.0-79
 Toxicity Fish: LC50(8) 24mg/L
 Toxicity invertebrate: cell mult. inhib.3.4-7mg/L
 Anaerobic effects: sig degrad
 Effects on algae and plankton: cell mult. inhib. algae 7.6-17mg/L
 Degradation Biological: soil microflora 4 days,sig
 processes Abiotic: nohydrol,photol,dissoc,Rxn OH*

Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air
p-nitrophenol	LOW	HIGH

Bioaccumulation LOW

Mobility MED

Section 13 - DISPOSAL CONSIDERATIONS

US EPA Waste Number & Descriptions

B. Component Waste Numbers

When p-nitrophenol is present as a solid waste as a discarded commercial chemical product, off-specification species, as a container residue, or a spill residue, use EPA waste number U170 (waste code T).

Disposal Instructions

All waste must be handled in accordance with local, state and federal regulations.

Puncture containers to prevent re-use and bury at an authorized landfill.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- Reuse
- Recycling

• Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

DO NOT allow wash water from cleaning equipment to enter drains. Collect all wash water for treatment before disposal.

- Recycle wherever possible.
- Consult manufacturer for recycling options or consult Waste Management Authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: Burial in a licensed land-fill or Incineration in a licensed apparatus (after admixture with suitable combustible material)
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Section 14 - TRANSPORTATION INFORMATION



DOT

DOT.				
Symbols:	+	Hazard class or Division:	6.1	
Identification Numbers:	UN1663	PG:	III	
Label Codes:	6.1	Special provisions:	IB8, IP3, T1, TP33	
Packaging: Exceptions:	153	Packaging: Non-bulk:	213	
Packaging: Exceptions:	153	Quantity limitations: Passenger aircraft/rail:	100 kg	
Quantity Limitations: Cargo aircraft only:	200 kg	Vessel stowage: Location:	А	
Vessel stowage: Other:	None			
Hazardous materials descriptio Nitrophenols (o-; m-; p-;) Air Transport IATA:	ns and proper shipping names:			
ICAO/IATA Class:	6.1	ICAO/IATA Subrisk:	None	
UN/ID Number:	1663	Packing Group:	III	
Special provisions:	A113			
Shipping Name: NITROPHENOLS Maritime Transport IMDG:				

IMDG Class:	6.1	IMDG Subrisk:	None
UN Number:	1663	Packing Group:	III
EMS Number:	F-A,S-A	Special provisions:	279
Limited Quantities:	5 kg		

Shipping Name: NITROPHENOLS

Section 15 - REGULATORY INFORMATION

p-nitrophenol (CAS: 100-02-7) is found on the following regulatory lists;

"Canada - Saskatchewan Environmental Persistent or Chronic Hazardous Substances", "Canada Domestic Substances List (DSL)", "Canada Ingredient Disclosure List (SOR/88-64)", "Canada National Pollutant Release Inventory (NPRI)", "International Council of Chemical Associations (ICCA) - High Production Volume List", "OECD Representative List of High Production Volume (HPV) Chemicals", "US - California Toxic Air Contaminant List Category V", "US - Massachusetts Oil & Hazardous Material List", "US - New Jersey Right to Know Hazardous Substances", "US - Pennsylvania - Hazardous Substance List", "US - New Jersey Right to Know Hazardous Substances", "US - Pennsylvania - Hazardous Substance List", "US - New Jersey Right to Know Hazardous Substances", "US - Pennsylvania - Hazardous Substance List", "US - New Jersey Right to Know Hazardous Substances", "US - Vermont Hazardous Constituents", "US - Vermont Hazardous waste which are Discarded Commercial Chemical Products or Off-Specification Batches of Commercial Chemical Products List - ""U"" Chemical Products, "US CAA (Clean Air Act) - HON Rule - Organic HAPs (Hazardous Air Pollutants)", "US CERCLA Priority List of Hazardous Substances", "US Cean Air Act - Hazardous Substances UNA (Clean Water Act) - List of Hazardous Substances, "US CWA (Clean Water Act) - Priority Pollutants", "US Department of Transportation (DOT) List of Hazardous Substances, "US CWA (Clean Water Act) - Priority Pollutants", "US Department of Transportation (DOT) List of Hazardous Substances, "US EPCRA Section 313 Chemical List", "US List of Lists - Consolidated List of Chemicals Subject to the Emergency Planning and Community Right-to-Know Act (EPCRA) and Section 112(r) of the Clean Air Act", "US RCRA (Resource Conservation & Recovery Act) - Hazardous Constituents - Appendix VIII to 40 CFR 261", "US RCRA (Resource Conservation & Recovery Act) - Hazardous Substances Constituents - Appendix VIII to 40 CFR 261", "US RCRA (Resource Conservation & Recovery Act) - Hazardous Constituents - Appendix VIII to 40

Section 16 - OTHER INFORMATION

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Classification of the mixture and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references. A list of reference resources used to assist the committee may be found at: www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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