Acetyl chloride

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME
Acetyl chloride

STATEMENT OF HAZARDOUS NATURE

NFPA

SUPPLIER
Company: Santa Cruz Biotechnology, Inc.
Address:
2145 Delaware Ave
Santa Cruz, CA 95060
Telephone: 800.457.3801 or 831.457.3800
Emergency Tel: CHEMWATCH: From within the US and Canada: 877-715-9305
Emergency Tel: From outside the US and Canada: +800 2436 2255 (1-800-CHEMCALL) or call +613 9573 3112

PRODUCT USE
The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation. Organic preparations (acetylation agent); dyestuffs and pharmaceuticals.

SYNONYMS
C2-H3-O-Cl, C2-H3-O-Cl, CH3COCI, "acetic acid chloride", "acetic chloride", "ethanoyl chloride", acetylchloride

Section 2 - HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW
RISK
Reacts violently with water.
Harmful if swallowed.
Contact with water liberates toxic gas.
Causes burns.
Acetyl chloride

Material Safety Data Sheet

Acetyl chloride (Acetyl chloride) vapour or fumes present a hazard from a single acute exposure. Exposures of 1300 to 2000 ppm have been lethal to humans in a few minutes.

Inhalation of HCl vapour may aggravate asthma and inflammatory or fibrotic pulmonary disease.

High concentrations cause necrosis of the tracheal and bronchial epithelium, pulmonary oedema, atelectasis and emphysema and damage to the pulmonary blood vessels and liver.

Corrosive acids can cause irritation of the respiratory tract, with coughing, choking and mucous membrane damage. There may be dizziness, headache, nausea and weakness. Swelling of the lungs can occur, either immediately or after a delay; symptoms of this include chest tightness, shortness of breath, frothy phlegm and cyanosis. Lack of oxygen can cause death hours after onset.

Inhalation of quantities of liquid mist may be extremely hazardous, even lethal due to spasm, extreme irritation of larynx and bronchi, chemical pneumonitis and pulmonary edema.

Inhalation outbreak, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

Skin contact with acidic corrosives may result in pain and burns; these may be deep with distinct edges and may heal slowly with the formation of scar tissue.

Swallowing and speaking may also be evident. Swelling of the epiglottis may make it difficult to breathe which may result in suffocation. More severe exposure may result in vomiting blood and thick mucus, shock, abnormally low blood pressure, fluctuating pulse, shallow respiration and clammy skin, inflammation of stomach wall, and rupture of esophageal tissue. Untreated shock may eventually result in kidney failure. Severe cases may result in perforation of the stomach and abdominal cavity with consequent infection, rigidity and fever. There may be severe narrowing of the esophageal or pyloric sphincters; this may occur immediately or after a delay of weeks to years. There may be coma and convulsions, followed by death due to infection of the abdominal cavity, kidneys or lungs.

EYE

If applied to the eyes, this material causes severe eye damage.

Direct eye contact with acid corrosives may produce pain, tears, sensitivity to light and burns. Mild burns of the epithelia generally recover rapidly and completely. Severe burns produce long-lasting and possibly irreversible damage. The appearance of the burn may not be apparent for several weeks after the initial contact. The cornea may ultimately become deeply opaque resulting in blindness.

SKIN

The material can produce chemical burns following direct contact with the skin.

Skin contact with acidic corrosives may result in pain and burns; these may be deep with distinct edges and may heal slowly with the formation of scar tissue.

If inhaled, this material can irritate the throat and lungs of some persons.

Inhalation of vapors or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.

Inhalation hazard is increased at higher temperatures.

The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion.

Ingestion of acidic corrosives may produce burns around and in the mouth, the throat and esophagus. Immediate pain and difficulties in swallowing and speaking may also be evident. Swelling of the epiglottis may make it difficult to breathe which may result in suffocation. More severe exposure may result in vomiting blood and thick mucus, shock, abnormally low blood pressure, fluctuating pulse, shallow respiration and clammy skin, inflammation of stomach wall, and rupture of esophageal tissue. Untreated shock may eventually result in kidney failure. Severe cases may result in perforation of the stomach and abdominal cavity with consequent infection, rigidity and fever. There may be severe narrowing of the esophageal or pyloric sphincters; this may occur immediately or after a delay of weeks to years. There may be coma and convulsions, followed by death due to infection of the abdominal cavity, kidneys or lungs.

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Acetyl chloride

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Hazard Alert Code Key:

- EXTREME
- HIGH
- MODERATE
- LOW

Repeated exposures of animals to concentrations of about 34 ppm HCl produced no immediate toxic effects. Workers exposed to hydrochloric acid suffered from gastritis and a number of cases of chronic bronchitis have also been reported. Repeated or prolonged exposure to dilute solutions of HCl may cause dermatitis.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

HAZARD RATINGS

<table>
<thead>
<tr>
<th></th>
<th>Min</th>
<th>Max</th>
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</thead>
<tbody>
<tr>
<td>Flammability:</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Toxicity:</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Body Contact:</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Reactivity:</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Chronic:</td>
<td>2</td>
<td></td>
</tr>
</tbody>
</table>

NAME

acetyl chloride

CAS RN 75-36-5 % > 98

NOTE: On exposure to moist air decomposes to

hydrogen chloride 7647-01-0

Section 4 - FIRST AID MEASURES

SWALLOWED

- For advice, contact a Poisons Information Center or a doctor at once.
- Urgent hospital treatment is likely to be needed.
- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Transport to hospital or doctor without delay.

EYE

- If this product comes in contact with the eyes:
  - Immediately hold eyelids apart and flush the eye continuously with running water.
  - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
  - Continue flushing until advised to stop by the Poisons Information Center or a doctor, or for at least 15 minutes.
  - Transport to hospital or doctor without delay.
  - Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin or hair contact occurs:
  - Immediately flush body and clothes with large amounts of water, using safety shower if available.
  - Quickly remove all contaminated clothing, including footwear.
  - Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Center.
  - Transport to hospital, or doctor.

INHALED

- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
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Hazard Alert Code Key:

- **EXTREME**
- **HIGH**
- **MODERATE**
- **LOW**

- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
- Transport to hospital, or doctor.

Inhalation of vapors or aerosols (mists, fumes) may cause lung edema. Corrosive substances may cause lung damage (e.g. lung edema, fluid in the lungs). As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested. Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. This must definitely be left to a doctor or person authorized by him/her. (ICSC13719).

**NOTES TO PHYSICIAN**

- For acute or short term repeated exposures to strong acids:
  - Airway problems may arise from laryngeal edema and inhalation exposure. Treat with 100% oxygen initially.
  - Respiratory distress may require tracheotomy if endotracheal intubation is contraindicated by excessive swelling
  - Intravenous lines should be established immediately in all cases where there is evidence of circulatory compromise.
  - Strong acids produce a coagulation necrosis characterized by formation of a coagulum (eschar) as a result of the dessicating action of the acid on proteins in specific tissues.

**INGESTION:**

- Immediate dilution (milk or water) within 30 minutes post ingestion is recommended.
- DO NOT attempt to neutralize the acid since exothermic reaction may extend the corrosive injury.
- Be careful to avoid further vomit since re-exposure of the mucosa to the acid is harmful. Limit fluids to one or two glasses in an adult.
- Charcoal has no place in acid management.
- Some authors suggest the use of lavage within 1 hour of ingestion.

**SKIN:**

- Skin lesions require copious saline irrigation. Treat chemical burns as thermal burns with non-adherent gauze and wrapping.
- Deep second-degree burns may benefit from topical silver sulfadiazine.

**EYE:**

- Eye injuries require retraction of the eyelids to ensure thorough irrigation of the conjunctival cul-de-sacs. Irrigation should last at least 20-30 minutes. DO NOT use neutralizing agents or any other additives. Several liters of saline are required.
- Cycloplegic drops. (1% cyclopentolate for short-term use or 5% homatropine for longer term use) antibiotic drops, vasoconstrictive agents or artificial tears may be indicated dependent on the severity of the injury.
- Steroid eye drops should only be administered with the approval of a consulting ophthalmologist).

Depending on the degree of exposure, periodic medical examination is indicated. The symptoms of lung edema often do not manifest until a few hours have passed and they are aggravated by physical effort. Rest and medical observation is therefore essential. Immediate administration of an appropriate spray, by a doctor or a person authorized by him/her should be considered. (ICSC24419/24421).

**Section 5 - FIRE FIGHTING MEASURES**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vapor Pressure (mmHg)</td>
<td>748.186 @ 20 C.</td>
</tr>
<tr>
<td>Upper Explosive Limit (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Specific Gravity (water=1)</td>
<td>1.11</td>
</tr>
<tr>
<td>Lower Explosive Limit (%)</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

**EXTINGUISHING MEDIA**

- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

**FIRE FIGHTING**

- Alert Emergency Responders and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation.
- DO NOT use water on fires.
- Avoid spraying water onto liquid pools.
Acetyl chloride

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Hazard Alert Code Key:

<table>
<thead>
<tr>
<th></th>
<th>EXTREME</th>
<th>HIGH</th>
<th>MODERATE</th>
<th>LOW</th>
</tr>
</thead>
<tbody>
<tr>
<td>Do not approach containers suspected to be hot.</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>If safe to do so, remove containers from path of fire.</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Equipment should be thoroughly decontaminated after use.</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

GENERAL FIRE HAZARDS/HAZARDOUS COMBUSTIBLE PRODUCTS

- Combustion products include: carbon dioxide (CO2), hydrogen chloride, phosgene, other pyrolysis products typical of burning organic material.
- Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.
- Highly flammable.
- Severe hazard when exposed to heat, flame or oxidizers.
- Acids may react with metals to produce hydrogen, a highly flammable and explosive gas.
- Vapor may travel a considerable distance to source of ignition.
- Heating may cause expansion or decomposition leading to violent rupture of rigid containers.
- May emit acrid, poisonous or corrosive fumes.

FIRE INCOMPATIBILITY

- Avoid contamination with oxidizing agents i.e. nitrates, oxidizing acids, chlorine bleaches, pool chlorine etc. as ignition may result.
- Keep dry
- NOTE: May develop pressure in containers; open carefully. Vent periodically.

PERSONAL PROTECTION

Glasses:
- Full face- shield.
Gloves:
- 1.SARANEX-
Respirator:
- Type AB-P Filter of sufficient capacity

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS
- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid breathing vapors and contact with skin and eyes.
- Control personal contact by using protective equipment.
- Contain and absorb small quantities with vermiculite or other absorbent material.
- Wipe up.
- Collect residues in a flammable waste container.
- Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material.
- Check regularly for spills and leaks.

MAJOR SPILLS
- Chemical Class:acidic compounds, organic
- For release onto land: recommended sorbents listed in order of priority.

<table>
<thead>
<tr>
<th>SORBENT TYPE</th>
<th>RANK</th>
<th>APPLICATION</th>
<th>COLLECTION</th>
<th>LIMITATIONS</th>
</tr>
</thead>
<tbody>
<tr>
<td>LAND SPILL - SMALL</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>wood fiber - pillow</td>
<td>1</td>
<td>throw</td>
<td>pitchfork</td>
<td>R, P, DGC, RT</td>
</tr>
<tr>
<td>cross-linked polymer - particulate</td>
<td>1</td>
<td>shovel</td>
<td>shovel</td>
<td>R,W,SS</td>
</tr>
<tr>
<td>cross-linked polymer - pillow</td>
<td>1</td>
<td>throw</td>
<td>pitchfork</td>
<td>R, DGC, RT</td>
</tr>
<tr>
<td>sorbent clay - particulate</td>
<td>2</td>
<td>shovel</td>
<td>shovel</td>
<td>R, I, P</td>
</tr>
<tr>
<td>foamed glass - pillow</td>
<td>2</td>
<td>throw</td>
<td>pitchfork</td>
<td>R, P, DGC, RT</td>
</tr>
<tr>
<td>wood fiber - particulate</td>
<td>3</td>
<td>shovel</td>
<td>shovel</td>
<td>R, W, P, DGC</td>
</tr>
<tr>
<td>LAND SPILL - MEDIUM</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>cross-linked polymer - particulate</td>
<td>1</td>
<td>throw</td>
<td>pitchfork</td>
<td>R, W, SS</td>
</tr>
<tr>
<td>polypropylene - particulate</td>
<td>2</td>
<td>throw</td>
<td>skiploader</td>
<td>W, SS, DGC</td>
</tr>
</tbody>
</table>
Acetyl chloride

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Hazard Alert Code Key:

<table>
<thead>
<tr>
<th></th>
<th>EXTREME</th>
<th>HIGH</th>
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<th>LOW</th>
</tr>
</thead>
<tbody>
<tr>
<td>sorbent clay - particulate</td>
<td>2</td>
<td>blow</td>
<td>skiploader</td>
<td>R, I, P</td>
</tr>
<tr>
<td>cross-linked polymer - pillow</td>
<td>3</td>
<td>throw</td>
<td>skiploader</td>
<td>R, DGC, RT</td>
</tr>
<tr>
<td>polypropylene - mat</td>
<td>3</td>
<td>throw</td>
<td>skiploader</td>
<td>W, SS, DGC</td>
</tr>
<tr>
<td>expanded mineral - particulate</td>
<td>3</td>
<td>blow</td>
<td>skiploader</td>
<td>R, I, W, P, DGC</td>
</tr>
</tbody>
</table>

Legend
DGC: Not effective where ground cover is dense
R: Not reusable
I: Not incinerable
P: Effectiveness reduced when rainy
RT: Not effective where terrain is rugged
SS: Not for use within environmentally sensitive sites
W: Effectiveness reduced when windy


- Clear area of personnel and move upwind.
- Alert Emergency Responders and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation.
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
- Water spray or fog may be used to disperse / absorb vapor.
- Contain spill with sand, earth or vermiculite.
- Use only spark-free shovels and explosion proof equipment.
- Collect recoverable product into labeled containers for recycling.
- Absorb remaining product with sand, earth or vermiculite.
- Collect solid residues and seal in labeled drums for disposal.
- Wash area and prevent runoff into drains.
- If contamination of drains or waterways occurs, advise emergency services.

PROTECTIVE ACTIONS FOR SPILL

PROTECTIVE ACTION ZONE

<table>
<thead>
<tr>
<th>wind direction</th>
<th>Isolation Distance</th>
<th>Downwind Protection Distance</th>
</tr>
</thead>
<tbody>
<tr>
<td>down wind direction</td>
<td>25 meters</td>
<td>250 meters</td>
</tr>
</tbody>
</table>


<table>
<thead>
<tr>
<th>Name</th>
<th>Isolation Distance</th>
<th>Downwind Day</th>
<th>Protection Night</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetyl chloride (when spilled in water)</td>
<td>100 ft (30 m)</td>
<td>0.1 mile (0.2 km)</td>
<td>0.2 mile (0.3 km)</td>
</tr>
</tbody>
</table>
Acetyl chloride

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<table>
<thead>
<tr>
<th></th>
<th>EXTREME</th>
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<th>LOW</th>
</tr>
</thead>
</table>

LARGE SPILLS

<table>
<thead>
<tr>
<th>Name</th>
<th>Isolation Distance</th>
<th>Downwind Day</th>
<th>Protection Night</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetyl chloride (when spilled in water)</td>
<td>300 ft (95 m)</td>
<td>0.6 mile (1 km)</td>
<td>1.7 mile (2.7 km)</td>
</tr>
</tbody>
</table>

FOOTNOTES

1 PROTECTIVE ACTION ZONE is defined as the area in which people are at risk of harmful exposure. This zone assumes that random changes in wind direction confines the vapour plume to an area within 30 degrees on either side of the predominant wind direction, resulting in a crosswind protective action distance equal to the downwind protective action distance.

2 PROTECTIVE ACTIONS should be initiated to the extent possible, beginning with those closest to the spill and working away from the site in the downwind direction. Within the protective action zone a level of vapour concentration may exist resulting in nearly all unprotected persons becoming incapacitated and unable to take protective action and/or incurring serious or irreversible health effects.

3 INITIAL ISOLATION ZONE is determined as an area, including upwind of the incident, within which a high probability of localised wind reversal may expose nearly all persons without appropriate protection to life-threatening concentrations of the material.

4 SMALL SPILLS involve a leaking package of 200 litres (55 US gallons) or less, such as a drum (jerican or box with inner containers). Larger packages leaking less than 200 litres and compressed gas leaking from a small cylinder are also considered "small spills". LARGE SPILLS involve many small leaking packages or a leaking package of greater than 200 litres, such as a cargo tank, portable tank or a "one-tonne" compressed gas cylinder.


6 IERG information is derived from CANUTEC - Transport Canada.

ACUTE EXPOSURE GUIDELINE LEVELS (AEGL) (in ppm)

<table>
<thead>
<tr>
<th>Substance</th>
<th>AEGL Type</th>
<th>10 min</th>
<th>30 min</th>
<th>60 min</th>
<th>4 hr</th>
<th>8 hr</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetyl chloride</td>
<td>AEGL 1</td>
<td>1.8</td>
<td>1.8</td>
<td>1.8</td>
<td>1.8</td>
<td>GALSYN~</td>
</tr>
<tr>
<td></td>
<td>AEGL 2</td>
<td>100</td>
<td>43</td>
<td>22</td>
<td>11</td>
<td>GALSYN~</td>
</tr>
<tr>
<td></td>
<td>AEGL 3</td>
<td>620</td>
<td>210</td>
<td>100</td>
<td>26</td>
<td>GALSYN~</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Hydrogen chloride</th>
<th>AEGL Type</th>
<th>10 min</th>
<th>30 min</th>
<th>60 min</th>
<th>4 hr</th>
<th>8 hr</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>AEGL 1</td>
<td>1.8</td>
<td>1.8</td>
<td>1.8</td>
<td>1.8</td>
<td>GALSYN~</td>
</tr>
<tr>
<td></td>
<td>AEGL 2</td>
<td>100</td>
<td>43</td>
<td>22</td>
<td>11</td>
<td>GALSYN~</td>
</tr>
<tr>
<td></td>
<td>AEGL 3</td>
<td>620</td>
<td>210</td>
<td>100</td>
<td>26</td>
<td>GALSYN~</td>
</tr>
</tbody>
</table>

AEGL 1: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience notable discomfort, irritation, or certain asymptomatic nonsensory effects. However, the effects are not disabling and are transient and reversible upon cessation of exposure.

AEGL 2: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience irreversible or other serious, long-lasting adverse health effects or an impaired ability to escape.

AEGL 3: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience life-threatening health effects or death.

EMERGENCY RESPONSE PLANNING GUIDELINES (ERPG)

The maximum airborne concentration below which it is believed that nearly all individuals could be exposed for up to one hour WITHOUT experiencing or developing life-threatening health effects is:

<table>
<thead>
<tr>
<th>Substance</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetyl chloride</td>
<td>150ppm</td>
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</tbody>
</table>
Acetyl chloride

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Hazard Alert Code Key:

<table>
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<tr>
<th>EXTREME</th>
<th>HIGH</th>
<th>MODERATE</th>
<th>LOW</th>
</tr>
</thead>
</table>

irreversible or other serious effects or symptoms which could impair an individual's ability to take protective action is:

| Acetyl chloride | 20 ppm |

other than mild, transient adverse effects without perceiving a clearly defined odour is:

| Acetyl chloride | 3 ppm |

American Industrial Hygiene Association (AIHA)

Ingredients considered according exceed the following cutoffs:

- **Very Toxic (T+)**: $\geq 0.1\%$
- **Toxic (T)**: $\geq 3.0\%$
- **Corrosive (C)**: $\geq 5.0\%$
- **Other**: $\geq 10\%$

where percentage is percentage of ingredient found in the mixture.

**Section 7 - HANDLING AND STORAGE**

**PROCEDURE FOR HANDLING**

- Containers, even those that have been emptied, may contain explosive vapors.
- Do **NOT** cut, drill, grind, weld or perform similar operations on or near containers.
- Contains low boiling substance.
- Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.
- Check for bulging containers.
- Vent periodically.
- Always release caps or seals slowly to ensure slow dissipation of vapors.
- DO **NOT** allow clothing wet with material to stay in contact with skin.
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO **NOT** enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights, heat or ignition sources.
- When handling, DO **NOT** eat, drink or smoke.
- Vapor may ignite on pumping or pouring due to static electricity.
- DO **NOT** use plastic buckets.
- Earth and secure metal containers when dispensing or pouring product.
- Use spark-free tools when handling.
- Avoid contact with incompatible materials.
- Keep containers securely sealed.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.

**RECOMMENDED STORAGE METHODS**

- Lined metal can. Lined metal drum. Lined metal safety cans.
- Packing as supplied and/or recommended by manufacturer.
- Plastic lining or containers may only be used if approved for flammable liquid (non-polar type).
- Check that containers are clearly labelled and free from leaks.
- For low viscosity materials (i): Drums and jerricans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure.
- For materials with a viscosity of at least 2680 cSt. (23 deg. C)
Acetyl chloride

Material Safety Data Sheet

sc-207253

Hazard Alert Code Key:

- EXTREME
- HIGH
- MODERATE
- LOW

For manufactured product having a viscosity of at least 250 cSt (23 deg. C)

Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (23 deg. C) - (i): Removable head packaging; (ii): Cans with friction closures and (iii): low pressure tubes and cartridges may be used.

Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages.

In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting molded plastic box and the substances are not incompatible with the plastic.

Glass container.

STORAGE REQUIREMENTS

- Store in original containers in approved flame-proof area.
- No smoking, naked lights, heat or ignition sources.
- DO NOT store in pits, depressions, basements or areas where vapors may be trapped.
- Keep containers securely sealed.
- Store away from incompatible materials in a cool, dry well ventilated area.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS

| X | X | X | X | X | + |

X: Must not be stored together
O: May be stored together with specific precautions
+: May be stored together

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

<table>
<thead>
<tr>
<th>Source</th>
<th>Material</th>
<th>TWA ppm</th>
<th>TWA mg/m³</th>
<th>STEL ppm</th>
<th>STEL mg/m³</th>
<th>Peak ppm</th>
<th>Peak mg/m³</th>
<th>TWA F/CC</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Canada - British Columbia Occupational Exposure Limits</td>
<td>acetyl chloride (Hydrogen chloride Revised 2003)</td>
<td>2</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Canada - Ontario Occupational Exposure Limits</td>
<td>acetyl chloride (Hydrogen chloride)</td>
<td>2</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>US - Minnesota Permissible Exposure Limits (PELs)</td>
<td>acetyl chloride (Hydrogen chloride)</td>
<td>5 7</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>US ACGIH Threshold Limit Values (TLV)</td>
<td>acetyl chloride (Hydrogen chloride)</td>
<td>2</td>
<td>TLV Basis: upper respiratory tract irritation</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>US NIOSH Recommended Exposure Limits (RELs)</td>
<td>acetyl chloride (Hydrogen chloride)</td>
<td>5 7</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Canada - Alberta Occupational Exposure Limits</td>
<td>acetyl chloride (Hydrogen chloride)</td>
<td>2 3</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants</td>
<td>acetyl chloride (Hydrogen chloride)</td>
<td>5 7</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
# Material Safety Data Sheet

## Acetyl chloride

### Hazard Alert Code Key:

<table>
<thead>
<tr>
<th>Hazard Alert Code Key</th>
<th>Extreme</th>
<th>High</th>
<th>Moderate</th>
<th>Low</th>
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</thead>
<tbody>
<tr>
<td>EXTREME</td>
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<td></td>
<td></td>
</tr>
<tr>
<td>HIGH</td>
<td></td>
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<td></td>
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</tr>
<tr>
<td>MODERATE</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LOW</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants
- acetyl chloride (Hydrogen chloride)
  - (C)5 (C)7

### US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants
- acetyl chloride (Hydrogen chloride)
  - 5 7

### US - California Permissible Exposure Limits for Chemical Contaminants
- acetyl chloride (Hydrogen chloride; muriatic acid)
  - 5 7

### US - Idaho - Limits for Air Contaminants
- acetyl chloride (Hydrogen chloride)
  - 5 7

### US - Hawaii Air Contaminant Limits
- acetyl chloride (Hydrogen chloride)
  - 5 7

### US - Alaska Limits for Air Contaminants
- acetyl chloride (Hydrogen chloride)
  - 5 7

### US - Michigan Exposure Limits for Air Contaminants
- acetyl chloride (Hydrogen chloride)
  - 5 7

### Canada - Yukon Permissible Concentrations for Airborne Contaminant Substances
- acetyl chloride (Hydrogen chloride)
  - 5 7 - -

### US - Washington Permissible exposure limits of air contaminants
- acetyl chloride (Hydrogen chloride)
  - 5.0

### Canada - Saskatchewan Occupational Health and Safety Regulations - Contamination Limits
- acetyl chloride (Hydrogen chloride)
  - 2

### US - Oregon Permissible Exposure Limits (Z1)
- acetyl chloride (Hydrogen chloride)
  - 5 7

### US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants
- acetyl chloride (Hydrogen chloride)
  - 5 7

### Canada - Quebec Permissible Exposure Values for Airborne Contaminants (English)
- acetyl chloride (Hydrogen chloride)
  - 5 7.5

### US OSHA Permissible Exposure Levels (PELs) - Table Z1
- acetyl chloride (Hydrogen chloride)
  - 5 7

### Canada - Northwest Territories Occupational Exposure Limits (English)
- acetyl chloride (Hydrogen chloride)
  - 5 7.5

### Canada - Nova Scotia Occupational Exposure Limits
- acetyl chloride (Hydrogen chloride)
  - 2

### Canada - Prince Edward Island Occupational Exposure Limits
- acetyl chloride (Hydrogen chloride)
  - 2

### Canada - British Columbia Occupational Exposure Limits
- hydrogen chloride (Hydrogen chloride Revised 2003)
  - 2

### Canada - Ontario Occupational Exposure Limits
- hydrogen chloride (Hydrogen chloride)
  - 2

### US - Minnesota Permissible Exposure Limits (PELs)
- hydrogen chloride (Hydrogen chloride)
  - 5 7
### Acetyl chloride

**Material Safety Data Sheet**

**sc-207253**

#### Hazard Alert Code Key:

<table>
<thead>
<tr>
<th>EXTREME</th>
<th>HIGH</th>
<th>MODERATE</th>
<th>LOW</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

#### US ACGIH Threshold Limit Values (TLV)
- **hydrogen chloride (Hydrogen chloride)**
  - TLV Basis: upper respiratory tract irritation
  - Value: 2

#### US NIOSH Recommended Exposure Limits (RELs)
- **hydrogen chloride (Hydrogen chloride)**
  - Value: 5
  - Value: 7

#### Canada - Alberta Occupational Exposure Limits
- **hydrogen chloride (Hydrogen chloride)**
  - Value: 2
  - Value: 3

#### US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants
- **hydrogen chloride (Hydrogen chloride)**
  - Value: 5
  - Value: 7

**US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants**
- **hydrogen chloride (Hydrogen chloride)**
  - Value: (C)5
  - Value: (C)7

**US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants**
- **hydrogen chloride (Hydrogen chloride)**
  - Value: 5
  - Value: 7

#### US - California Permissible Exposure Limits for Chemical Contaminants
- **hydrogen chloride (Hydrogen chloride; muriatic acid)**
  - Value: 5
  - Value: 7

#### US - Idaho - Limits for Air Contaminants
- **hydrogen chloride (Hydrogen chloride)**
  - Value: 5
  - Value: 7

#### US - Hawaii Air Contaminant Limits
- **hydrogen chloride (Hydrogen chloride)**
  - Value: 5
  - Value: 7

#### US - Alaska Limits for Air Contaminants
- **hydrogen chloride (Hydrogen chloride)**
  - Value: 5
  - Value: 7

#### US - Michigan Exposure Limits for Air Contaminants
- **hydrogen chloride (Hydrogen chloride)**
  - Value: 5
  - Value: 7

#### Canada - Yukon Permissible Concentrations for Airborne Contaminant Substances
- **hydrogen chloride (Hydrogen chloride)**
  - Value: 5
  - Value: 7
  - Value: -
  - Value: -

#### US - Washington Permissible exposure limits of air contaminants
- **hydrogen chloride (Hydrogen chloride)**
  - Value: 5.0

#### Canada - Saskatchewan Occupational Health and Safety Regulations - Contamination Limits
- **hydrogen chloride (Hydrogen chloride)**
  - Value: 2

#### US - Oregon Permissible Exposure Limits (Z1)
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  - Value: 7

#### Canada - Northwest Territories Occupational Exposure Limits (English)
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  - Value: 7.5

#### Canada - Nova Scotia Occupational Exposure Limits
- **hydrogen chloride (Hydrogen chloride)**
  - Value: 2

  **TLV Basis:** upper respiratory tract irritation
Acetyl chloride

sc-207253

Material Safety Data Sheet

Hazard Alert Code Key:

<table>
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<th>MODERATE</th>
<th>LOW</th>
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</thead>
<tbody>
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<td>hydrogen chloride (Hydrogen chloride)</td>
<td>2</td>
<td>TLV Basis: upper respiratory tract irritation</td>
<td></td>
</tr>
</tbody>
</table>

EMERGENCY EXPOSURE LIMITS

<table>
<thead>
<tr>
<th>Material</th>
<th>Revised IDLH Value (mg/m3)</th>
<th>Revised IDLH Value (ppm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>acetyl chloride</td>
<td></td>
<td></td>
</tr>
<tr>
<td>hydrogen chloride</td>
<td>50</td>
<td></td>
</tr>
</tbody>
</table>

MATERIAL DATA

ACETYL CHLORIDE:

HYDROGEN CHLORIDE:

■ for hydrogen chloride:
Odour Threshold Value: 0.262 ppm (detection), 10.06 ppm (recognition)

NOTE: Detector tubes for hydrochloric acid, measuring in excess of 1 ppm, are available commercially.

Hydrogen chloride is a strong irritant to the eyes, mucous membranes and skin. Chronic exposure produces a corrosive action on the teeth. Reports of respiratory irritation following short-term exposure at 5 ppm have lead to the recommended TLV-C. There is no indication that skin contact with hydrogen chloride elicits systemic poisoning and a skin designation has not been applied.

Exposure of humans to hydrogen chloride at 50 to 100 ppm for 1 hour is reported to be barely tolerable; 35 ppm caused irritation of the throat on short exposure and 10 ppm was the maximal concentration for prolonged exposure. It has been stated that hydrogen chloride at concentrations of 5 ppm is immediately irritating.

Odour Safety Factor(OSF)

OSF=1.3 (HYDROGEN CHLORIDE).

ACETYL CHLORIDE:

■ No exposure limits set by NOHSC or ACGIH.

PERSONAL PROTECTION

Consult your EHS staff for recommendations

EYE

■ Chemical goggles.
■ Full face shield.
■ Contact lenses pose a special hazard; soft lenses may absorb irritants and all lenses concentrate them.

HANDS/FEET

■ Wear chemical protective gloves, eg. PVC.
■ Wear safety footwear or safety gumboots, eg. Rubber.
■ When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: such as:
■ frequency and duration of contact,
■ chemical resistance of glove material,
■ glove thickness and dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739).
■ When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended.
■ When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended.
■ Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.
Acetyl chloride

sc-207253

Hazard Alert Code Key:

- Neoprene gloves
  Avoid contact with moisture.

OTHER

- Overalls.
- PVC Apron.
- PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Ensure there is ready access to a safety shower.
- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets), non sparking safety footwear.

GLOVE SELECTION INDEX

- Glove selection is based on a modified presentation of the:
  "Forsberg Clothing Performance Index".
- The effect(s) of the following substance(s) are taken into account in the computer-generated selection: acetyl chloride
- Protective Material CPI *.
- SARANEX-23
- * CPI - Chemwatch Performance Index
- A: Best Selection
- B: Satisfactory; may degrade after 4 hours continuous immersion
- C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

RESPIRATOR

- Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

<table>
<thead>
<tr>
<th>Breathing Zone Level ppm (volume)</th>
<th>Maximum Protection Factor</th>
<th>Half-face Respirator</th>
<th>Full-Face Respirator</th>
</tr>
</thead>
<tbody>
<tr>
<td>1000</td>
<td>10</td>
<td>AB-1 P</td>
<td>-</td>
</tr>
<tr>
<td>1000</td>
<td>50</td>
<td>-</td>
<td>AB-1 P</td>
</tr>
<tr>
<td>5000</td>
<td>50</td>
<td>Airline*</td>
<td>-</td>
</tr>
<tr>
<td>10000</td>
<td>100</td>
<td>-</td>
<td>AB-2 P</td>
</tr>
<tr>
<td>10000</td>
<td>100</td>
<td>-</td>
<td>AB-3 P</td>
</tr>
<tr>
<td>100+</td>
<td>100+</td>
<td>Airline*</td>
<td>-</td>
</tr>
</tbody>
</table>

* - Continuous Flow ** - Continuous-flow or positive pressure demand.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required. Use appropriate NIOSH-certified respirator based on informed professional judgement. In conditions where no reasonable estimate of exposure can be made, assume the exposure is in a concentration IDLH and use NIOSH-certified full face pressure demand SCBA with a minimum service life of 30 minutes, or a combination full facepiece pressure demand SAR with auxiliary self-contained air supply. Respirators provided only for escape from IDLH atmospheres shall be NIOSH-certified for escape from the atmosphere in which they will be used.

ENGINEERING CONTROLS

- For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required.
- Ventilation equipment should be explosion-resistant.
- Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

<table>
<thead>
<tr>
<th>Type of Contaminant</th>
<th>Air Speed:</th>
</tr>
</thead>
<tbody>
<tr>
<td>solvent, vapors, degreasing etc., evaporating from tank (in still air)</td>
<td>0.25-0.5 m/s (50-100 ft/min.)</td>
</tr>
</tbody>
</table>
Acetyl chloride

sc-207253

Hazard Alert Code Key:

<table>
<thead>
<tr>
<th>EXTREME</th>
<th>HIGH</th>
<th>MODERATE</th>
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</tr>
</thead>
<tbody>
<tr>
<td>EXTREME</td>
<td>HIGH</td>
<td>MODERATE</td>
<td>LOW</td>
</tr>
</tbody>
</table>

aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) 0.5-1 m/s (100-200 f/min.)

direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) 1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

<table>
<thead>
<tr>
<th>Lower end of the range</th>
<th>Upper end of the range</th>
</tr>
</thead>
<tbody>
<tr>
<td>1: Room air currents minimal or favorable to capture</td>
<td>1: Disturbing room air currents</td>
</tr>
<tr>
<td>2: Contaminants of low toxicity or of nuisance value only.</td>
<td>2: Contaminants of high toxicity</td>
</tr>
<tr>
<td>3: Intermittent, low production.</td>
<td>3: High production, heavy use</td>
</tr>
<tr>
<td>4: Large hood or large air mass in motion</td>
<td>4: Small hood-local control only</td>
</tr>
</tbody>
</table>

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL PROPERTIES

Liquid.
Corrosive.
Acid.
Contact with water liberates toxic gas. Reacts violently with water.

<table>
<thead>
<tr>
<th>State</th>
<th>Liquid</th>
<th>Molecular Weight</th>
<th>78.50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melting Range (°F)</td>
<td>-169.6</td>
<td>Viscosity</td>
<td>Not Available</td>
</tr>
<tr>
<td>Boiling Range (°F)</td>
<td>123.8-125.6</td>
<td>Solubility in water (g/L)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flash Point (°F)</td>
<td>39.92</td>
<td>pH (1% solution)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Decomposition Temp (°F)</td>
<td>Not Available</td>
<td>pH (as supplied)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Autoignition Temp (°F)</td>
<td>732.2</td>
<td>Vapor Pressure (mmHg)</td>
<td>748.186 @ 20 C.</td>
</tr>
<tr>
<td>Upper Explosive Limit (%)</td>
<td>Not available.</td>
<td>Specific Gravity (water=1)</td>
<td>1.11</td>
</tr>
<tr>
<td>Lower Explosive Limit (%)</td>
<td>Not available.</td>
<td>Relative Vapor Density (air=1)</td>
<td>2.70</td>
</tr>
<tr>
<td>Volatile Component (%vol)</td>
<td>100</td>
<td>Evaporation Rate</td>
<td>Not available</td>
</tr>
</tbody>
</table>

Gas group IIA

APPEARANCE

Colourless highly refractive fuming liquid with strong pungent odour. Violently decomposes in water and alcohol evolving heat and hydrogen chloride, an irritating and corrosive gas apparent as white fumes. Fumes when exposed to moist air. Mixes with ether, acetone, acetic acid, benzene and chloroform.

Section 10 - CHEMICAL STABILITY

CONDITIONS CONTRIBUTING TO INSTABILITY

- Presence of incompatible materials.
- Product is considered stable.
Acetyl chloride

Material Safety Data Sheet

sc-207253

Hazard Alert Code Key:

- **EXTREME**
- **HIGH**
- **MODERATE**
- **LOW**

- Hazardous polymerization will not occur.

**STORAGE INCOMPATIBILITY**

- Acyl halides tend to react violently with protic organic solvents, water, and the aprotic solvents, dimethylformamide and dimethyl sulfoxide. Their facile reaction with ethers is also potentially dangerous. In the absence of diluent or other effective control of reaction rate, sulfoxides may react violently or explosively with certain acyl halides. These violent reactions may be explained in terms of exothermic polymerization of formaldehyde which is formed under a variety of conditions by interaction of the sulfoxide with reactive halides. BREThERICK L.: Handbook of Reactive Chemical Hazards.

Acetyl chloride:
- reacts violently with water forming corrosive substances including acetic and hydrochloric acid
- reacts violently with strong oxidisers, strong bases, alcohols (especially ethanol; spontaneous reaction), dimethylsulfoxide, phosphorus trichloride
- forms hydrogen chloride in air
- is highly corrosive to most metals in the presence of moisture
- attacks most rubbers and plastics although Teflon has high resistance to permeation
- may generate electrostatic charges due to low conductivity.

Hydrogen chloride:
- reacts strongly with strong oxidisers (releasing chlorine gas), acetic anhydride, caesium cyanotridecahydrodécaborate(2-), ethylidene difluoride, hexalithium disilicide, metal acetylde, sodium, silicon dioxide, tetraselenium tetraneitride, and many organic materials
- is incompatible with aliphatic amines, alkanolamines, alkylene oxides, aluminium, aluminium-titanium alloys, aromatic amines, amides, 2-aminoethanol, ammonia, ammonium hydroxide, calcium phosphate, chlorosulfonic acid, ethylenediamine, ethyleneimine, epichlorohydrin, isocyantes, metal acetylides, metal carbides, oleum, organic anhydrides, perchoric acid, 3-propiolactone, sulfuric acid, uranium phosphate, vinyl acetate, vinylidene fluoride
- attacks most metals forming flammable hydrogen gas, and some plastics, rubbers and coatings
- In presence of moisture, the material is corrosive to aluminium, zinc and tin producing highly flammable hydrogen gas.
- Reacts with water or steam to produce toxic and corrosive fumes

Reacts with mild steel, galvanized steel / zinc producing hydrogen gas which may form an explosive mixture with air.

Segregate from alcohol, water.
- Avoid strong bases.
- Avoid reaction with oxidizing agents.
- **NOTE:** May develop pressure in containers; open carefully. Vent periodically.

For incompatible materials - refer to Section 7 - Handling and Storage.

**Section 11 - TOXICOLOGICAL INFORMATION**

- acetyl chloride

**TOXICITY AND IRRITATION**

- unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

<table>
<thead>
<tr>
<th>TOXICITY</th>
<th>IRRITATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral (rat) LD50: 910 mg/kg</td>
<td>Nil Reported</td>
</tr>
<tr>
<td>Inhalation (human) TCLo: 2 ppm/1m</td>
<td></td>
</tr>
</tbody>
</table>

- Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

**CARCINOGEN**

<table>
<thead>
<tr>
<th>Hydrochloric acid</th>
<th>International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs</th>
<th>Group</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>3</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Acetyl chloride</th>
<th>US EPA Carcinogens Listing</th>
<th>Carcinogenicity</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>D</td>
</tr>
</tbody>
</table>

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Acetyl chloride

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Material Safety Data Sheet

Section 12 - ECOLOGICAL INFORMATION

Refer to data for ingredients, which follows:

HYDROGEN CHLORIDE:

DO NOT discharge into sewer or waterways.

ACETYL CHLORIDE:

Terrestrial Fate: In view of its violent decomposition in the presence of water and high reactivity towards molecules with active hydrogen groups such as amines, phenols, and alcohols that occur in soil, it is doubtful that acetyl chloride would persist for long in soil.

Aquatic Fate: Acetyl chloride violently decomposes with water and therefore will not persist in the aquatic environment.

Atmospheric Fate: Acetyl chloride violently decomposes in the presence of water and fumes in the presence of moist air, indicating rapid degradation.

processes Abiotic: photol, oxid

HYDROGEN CHLORIDE:

Although inorganic chloride ions are not normally considered toxic they can exist in effluents at acutely toxic levels (chloride >3000 mg/l). the resulting salinity can exceed the tolerances of most freshwater organisms. Inorganic chlorine eventually finds its way into the aqueous compartment and as such is bioavailable. Incidental exposure to inorganic chloride may occur in occupational settings where chemicals management policies are improperly applied. The toxicity of chloride salts depends on the counter-ion (cation) present; that of chloride itself is unknown. Chloride toxicity has not been observed in humans except in the special case of impaired sodium chloride metabolism, e.g. in congestive heart failure . Healthy individuals can tolerate the intake of large quantities of chloride provided that there is a concomitant intake of fresh water.

Although excessive intake of drinking-water containing sodium chloride at concentrations above 2.5 g/litre has been reported to produce hypertension, this effect is believed to be related to the sodium ion concentration. Chloride concentrations in excess of about 250 mg/litre can give rise to detectable taste in water, but the threshold depends upon the associated cations. Consumers can, however, become accustomed to concentrations in excess of 250 mg/litre. No health-based guideline value is proposed for chloride in drinking-water.

In humans, 88% of chloride is extracellular and contributes to the osmotic activity of body fluids. The electrolyte balance in the body is maintained by adjusting total dietary intake and by excretion via the kidneys and gastrointestinal tract. Chloride is almost completely absorbed in normal individuals, mostly from the proximal half of the small intestine. Normal fluid loss amounts to about 1.572 liters/day, together with about 4 g of chloride per day. Most (90 - 95%) is excreted in the urine, with minor amounts in faeces (4- %) and sweat (2%). Chloride increases the electrical conductivity of water and thus increases its corrosivity. In metal pipes, chloride reacts with metal ions to form soluble salts thus increasing levels of metals in drinking-water. In lead pipes, a protective oxide layer is built up, but chloride enhances galvanic corrosion. It can also increase the rate of pitting corrosion of metal pipes.

Ecotoxicity

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Persistence: Water/Soil</th>
<th>Persistence: Air</th>
<th>Bioaccumulation</th>
<th>Mobility</th>
</tr>
</thead>
<tbody>
<tr>
<td>acetyl chloride</td>
<td>HIGH</td>
<td>LOW</td>
<td>LOW</td>
<td>HIGH</td>
</tr>
<tr>
<td>hydrogen chloride</td>
<td>LOW</td>
<td>LOW</td>
<td>LOW</td>
<td>HIGH</td>
</tr>
</tbody>
</table>

Section 13 - DISPOSAL CONSIDERATIONS

US EPA Waste Number & Descriptions

A. General Product Information

Ignitability characteristic: use EPA hazardous waste number D001 (waste code I)
Corrosivity characteristic: use EPA hazardous waste number D002 (waste code C)
Reactivity characteristic: use EPA hazardous waste number D003 (waste code R).

B. Component Waste Numbers

When acetyl chloride is present as a solid waste as a discarded commercial chemical product, off-specification species, as a container residue, or a spill residue, use EPA waste number U006 (waste code C,R,T).

Disposal Instructions

All waste must be handled in accordance with local, state and federal regulations. Puncture containers to prevent re-use and bury at an authorized landfill.

Legislation addressing waste disposal requirements may differ by country, state and/or territory. Each user must refer to laws operating in
their area. In some areas, certain wastes must be tracked.
A Hierarchy of Controls seems to be common - the user should investigate:
- Reduction
- Reuse
- Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

DO NOT allow wash water from cleaning equipment to enter drains. Collect all wash water for treatment before disposal.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Treat and neutralize at an approved treatment plant. Treatment should involve: Neutralization with soda-ash or soda-lime followed by:
  - Burial in a licensed landfill or incineration in a licensed apparatus
- Decontaminate empty containers with 5% aqueous sodium hydroxide or soda ash, followed by water. Observe all label safeguards until containers are cleaned and destroyed.

Section 14 - TRANSPORTATION INFORMATION

DOT:
Symbols: None
Identification Numbers: UN1717
Label Codes: 3, 8
Packaging: Exceptions: 150
Packaging: Exceptions: 150
Quantity Limitations: Cargo aircraft only: 5 L
Vessel stowage: Other: 40

Hazardous materials descriptions and proper shipping names:
Acetyl chloride

Air Transport IATA:
ICAO/IATA Class: 3 (8)
UN/ID Number: 1717
Special provisions: None

Air transport may be forbidden if this material is flammable, corrosive or toxic gases may be released under normal conditions of transport.

Shipping Name: ACETYL CHLORIDE

Maritime Transport IMDG:
IMDG Class: 3
UN Number: 1717
IMDG Subrisk: 8
Packing Group: II
Acetyl chloride

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Hazard Alert Code Key: EXTREME HIGH MODERATE LOW
EMS Number: F,E,S-C Special provisions: None
Limited Quantities: 1 L
Shipping Name: ACETYL CHLORIDE

Section 15 - REGULATORY INFORMATION

Acetyl chloride (CAS: 75-36-5) is found on the following regulatory lists:

Regulations for ingredients

Hydrogen chloride (CAS: 7647-01-0) is found on the following regulatory lists:

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Hazard Alert Code Key:

| EXTREME | HIGH | MODERATE | LOW |

DOE Temporary Emergency Exposure Limits (TEELs),"US Drug Enforcement Administration (DEA) List I and II Regulated Chemicals","US EPA Acute Exposure Guideline Levels (AEGLs) - Final","US EPA High Production Volume Chemicals Additional List","US EPA Master Testing List - Index I Chemicals Listed","US EPCRA Section 313 Chemical List","US Food Additive Database","US List of Lists - Consolidated List of Chemicals Subject to the Emergency Planning and Community Right-to-Know Act (EPCRA) and Section 112(r) of the Clean Air Act","US NFPA 45 Fire Protection for Laboratories Using Chemicals - Flammability Characteristics of Common Compressed and Liquefied Gases","US NIOSH Recommended Exposure Limits (RELs)","US OSHA List of Highly Hazardous Chemicals, Toxics and Reactives","US OSHA Permissible Exposure Levels (PELs) - Table Z1","US Postal Service (USPS) Hazardous Materials Table: Postal Service Mailability Guide","US SARA Section 302 Extremely Hazardous Substances","US Spacecraft Maximum Allowable Concentrations (SMACs) for Airborne Contaminants","US Toxic Substances Control Act (TSCA) - Inventory"

Section 16 - OTHER INFORMATION

LIMITED EVIDENCE

■ Inhalation may produce health damage*.
■ Cumulative effects may result following exposure*.
* (limited evidence).

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For additional technical information please call our toxicology department on +800 CHEMCALL.

■ Classification of the mixture and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.
A list of reference resources used to assist the committee may be found at:
www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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