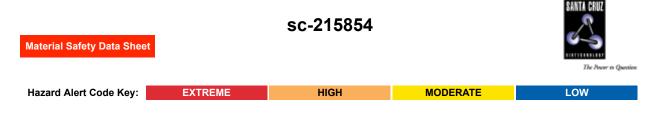
Silicone oil



Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME

Silicone oil

STATEMENT OF HAZARDOUS NATURE

CONSIDERED A HAZARDOUS SUBSTANCE ACCORDING TO OSHA 29 CFR 1910.1200.



SUPPLIER

Company: Santa Cruz Biotechnology, Inc. 2145 Delaware Ave Santa Cruz, CA 95060

Telephone: 800.457.3801 or 831.457.3800 Emergency Tel: CHEMWATCH: From within the US and Canada: 877-715-9305

Emergency Tel: From outside the US and Canada: +800 2436 2255 (1-800-CHEMCALL) or call +613 9573 3112

PRODUCT USE

Siloxanes, the building blocks for silicone products, are widely used chemicals. The siloxanes are characterised by a high stability, physiologic inertness and good release and lubricating properties. Siloxanes are chemical compounds with a backbone of alternating silicon (Si) and oxygen (O) atoms, each silicon atom bearing one or several organic groups. Siloxanes are building blocks for silicone products or make part of other products, such as cosmetics or paint. In colloquial language the term silicones is often used synonymously with siloxanes. The chemical names of the compounds most often include the string "siloxane", but in particular in cosmetics and toiletries names including methicone are used instead, e.g. dimethicone derived from dimethyl silicone; synonymous with dimethylsiloxane. Another used synonym is poly(oxy(methylsilylene)). To add to the confusion about the terms, several of the compounds are designated "silicones and siloxanes". The properties of the siloxanes and the silicone products depend on the length of the Si-O backbone, the chemical groups attached to the backbone and the presence of cross-links between the backbones. The silicon and oxygen atoms may be linked into cyclic or linear structures, and are described as linear siloxanes and cyclic siloxanes. The shorter linear polysiloxanes are, like some of the cyclic siloxanes, volatile. In linear siloxanes the end groups determine the use of the polymer. Typical end groups are methyl, hydroxyl, vinyl or hydrogen. For example vinyl- and hydroxyterminated polysiloxanes find major application in silicone elastomers. The side groups determine together with the end-groups the properties of the siloxanes. Phenyl side groups provide e.g. oxidative stability. Aminopropyl and polyether side groups provide water solubility, whereas the presence of alkyl groups enhances water repellency and lubricity. The presence of halogens in the side chains produces very stable polymers. Very high resistance to solvents can be obtained by using trifluoropropyl side chains, whereas lubricity at high temperatures is obtained by tetrachlorophenyl side groups Silicone products are grouped into silicone fluids, elastomers and resins depending on the length of the backbone, the extent of crosslinking and the type and number of organic groups attached to the silicon atoms. Silicone fluids are used for a wide range of applications, silicone elastomers are mainly used for sealants and rubbers, and resins are mainly used for paints. The most common siloxanes are polydimethylsiloxane (PDMS) with different modifications. Silicones generally increase in viscosity with increasing chain length. In silicone fluids, the number of dimethylsiloxane moieties (indicated by the "n" in the chemical formulae) is up to 4000. Silicone fluids are distinguished from common organic fluids by a number of unique properties :

- Good thermal stability (150-200 C);
- Good low-temperature performance (<-70 C);
- Strong hydrophobicity;
- Excellent release properties;

- Antifriction and lubricating properties;
- Pronounced surface activity;
- Good dielectric properties;
- Very good damping behaviour;
- Good radiation resistance;
- High solubility of gases;
- Physiological inertness;
- Low temperature dependence of physical properties.

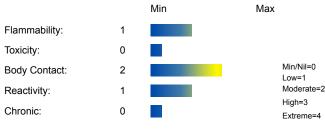
Because of these properties silicone fluids are widely applied as release agents for moulding operations, medical and cosmetic applications, polishes, coolants and dielectric fluids for electrical systems, metal processing fluids and agents for foam control. The silicone fluid may be formulated into emulsions, dispersions, greases and compounds. Lubricants and greases; water repellents for textiles, paper and masonry; heat transfer agents; dielectric fluids; insulating materials; sealants; gaskets; caulking compounds; coatings; paints; release agents; defoaming agents; waxes and polishes; damping fluids in instruments; many medical uses as surgical tubing and implants; agent for reduction of gastrointestinal gas; protective skin creams and lotions; food additive. Dimethylpolysiloxane (Synonym) is Food Additive 900

SYNONYMS

dimeticone, dimethylsiloxane, "dimethyl silicone fluid", "dimethyl siloxane", dimethylpolysiloxane, "methyl polysiloxane", siloxanes, "silicones di-methyl", "Dow Corning 200", 561, 360, DC200, DC360, "DC561 Fluid", "Slytherm 800", "Antifoam FD 62", "Silak M 10", "Food Additive 900", "DC Silicone 200FL", "also RTECS No. JT 6484500JT 6485000"

Section 2 - HAZARDS IDENTIFICATION

CHEMWATCH HAZARD RATINGS



CANADIAN WHMIS SYMBOLS

None

EMERGENCY OVERVIEW

RISK

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

■ Although ingestion is not thought to produce harmful effects, the material may still be damaging to the health of the individual following ingestion, especially where pre-existing organ (e.g. liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality (death) rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.

■ Silicone fluids do not have a high acute toxicity. They may have a laxative effect and produce central nervous system depression. They have been known to reduce bloating and gas. Aspiration of silicone fluids can produce inflammation of the lungs.

■ High molecular weight material; on single acute exposure would be expected to pass through gastrointestinal tract with little change / absorption. Occasionally accumulation of the solid material within the alimentary tract may result in formation of a bezoar (concretion), producing discomfort.

EYE

■ Limited evidence or practical experience suggests, that the material may cause eye irritation in a substantial number of individuals. Prolonged eye contact may cause inflammation characterized by a temporary redness of the conjunctiva (similar to windburn).

Eye exposure to silicone fluids causes temporary irritation of the conjunctiva. Injection into the specific structures of the eye, however, causes corneal scarring, permanent eye damage, allergic reactions and cataract, and may lead to blindness.

SKIN

■ The material is not thought to produce adverse health effects or skin irritation following contact (as classified using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.

Skin contact is not thought to have harmful health effects, however the material may still produce health damage following entry through wounds, lesions or abrasions.

There is some evidence to suggest that this material can cause inflammation of the skin on contact in some persons.

- Low molecular weight silicone fluids may exhibit solvent action andmay produce skin irritation.
- Excessive use or prolonged contact may lead to defatting, dryingand irritation of sensitive skin.

INHALED

■ The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an

occupational setting.

■ Vapors of silicones are generally fairly well tolerated, however very high concentrations can cause death within minutes due to respiratory failure. At high temperatures, the fumes and oxidation products can be irritating and toxic and can cause depression leading to death in very high doses.

■ Not normally a hazard due to non-volatile nature of product.

CHRONIC HEALTH EFFECTS

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS	

NAME	CAS RN	%
polydimethylsiloxane	63148-62-9	100
trimethylailayy chain atonnad paly/dimethyl		

trimethylsiloxy chain-stopped poly(dimethyl-

siloxanes)

Section 4 - FIRST AID MEASURES

SWALLOWED

- Immediately give a glass of water.
- First aid is not generally required. If in doubt, contact a Poisons Information Center or a doctor.

EYE

- If this product comes in contact with the eyes:
- Wash out immediately with fresh running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- If pain persists or recurs seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin contact occurs:
- Immediately remove all contaminated clothing, including footwear
- Flush skin and hair with running water (and soap if available).
- Seek medical attention in event of irritation.

INHALED

- If fumes or combustion products are inhaled remove from contaminated area.
- Other measures are usually unnecessary.

NOTES TO PHYSICIAN

■ Treat symptomatically.

Section 5 - FIRE FIGHTING MEASURES					
Vapour Pressure (mmHG):	Negligible.				
Upper Explosive Limit (%):	Not available.				
Specific Gravity (water=1):	0.96-1.0				
Lower Explosive Limit (%):	Not available.				

EXTINGUISHING MEDIA

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

FIRE FIGHTING

- Alert Emergency Responders and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Use water delivered as a fine spray to control fire and cool adjacent area.
- Avoid spraying water onto liquid pools.
- Do not approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.

• If safe to do so, remove containers from path of fire.

GENERAL FIRE HAZARDS/HAZARDOUS COMBUSTIBLE PRODUCTS

- High temperature decomposition products include silicon dioxide, small amounts of formaldehyde, formic acid, acetic acid and traces of silicon polymers.
- These gases may ignite and, depending on circumstances, may cause the resin/polymer to ignite.
- An outer skin of silica may also form. Extinguishing of fire, beneath the skin, may be difficult.
- Combustible.
- Slight fire hazard when exposed to heat or flame.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- On combustion, may emit toxic fumes of carbon monoxide (CO).
- May emit acrid smoke.
- Mists containing combustible materials may be explosive.

Combustion products include: carbon dioxide (CO2), silicon dioxide (SiO2), other pyrolysis products typical of burning organic material. May emit corrosive fumes.

CARE: Water in contact with hot liquid may cause foaming and a steam explosion with wide scattering of hot oil and possible severe burns. Foaming may cause overflow of containers and may result in possible fire.

FIRE INCOMPATIBILITY

Avoid contamination with oxidizing agents i.e. nitrates, oxidizing acids, chlorine bleaches, pool chlorine etc. as ignition may result.

PERSONAL PROTECTION

Glasses: Safety Glasses. Chemical goggles. Gloves: Respirator: Type A-P Filter of sufficient capacity

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

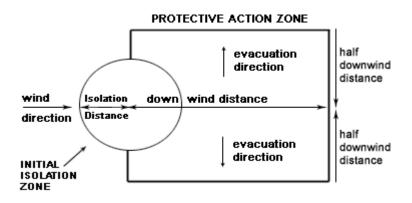
- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid breathing vapors and contact with skin and eyes.
- Control personal contact by using protective equipment.
- Contain and absorb spill with sand, earth, inert material or vermiculite.
- Wipe up.
- Place in a suitable labeled container for waste disposal.
- MAJOR SPILLS

- Silicone fluids, even in small quantities, may present a slip hazard.
- It may be necessary to rope off area and place warning signs around perimeter.
- Clean up area from spill, with suitable absorbant, as soon as practically possible.
- Final cleaning may require use of steam, solvents or detergents.

Moderate hazard.

- Clear area of personnel and move upwind.
- Alert Emergency Responders and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- No smoking, naked lights or ignition sources. Increase ventilation.
- Stop leak if safe to do so.
- Contain spill with sand, earth or vermiculite.
- Collect recoverable product into labeled containers for recycling.
- Absorb remaining product with sand, earth or vermiculite.
- Collect solid residues and seal in labeled drums for disposal.
- Wash area and prevent runoff into drains.
- If contamination of drains or waterways occurs, advise emergency services.

PROTECTIVE ACTIONS FOR SPILL



From IERG (Canada/Australia) Isolation Distance -Downwind Protection Distance -

From US Emergency Response Guide 2000 Guide No guide found.

FOOTNOTES

1 PROTECTIVE ACTION ZONE is defined as the area in which people are at risk of harmful exposure. This zone assumes that random changes in wind direction confines the vapour plume to an area within 30 degrees on either side of the predominant wind direction, resulting in a crosswind protective action distance equal to the downwind protective action distance.

2 PROTECTIVE ACTIONS should be initiated to the extent possible, beginning with those closest to the spill and working away from the site in the downwind direction. Within the protective action zone a level of vapour concentration may exist resulting in nearly all unprotected persons becoming incapacitated and unable to take protective action and/or incurring serious or irreversible health effects.

3 INITIAL ISOLATION ZONE is determined as an area, including upwind of the incident, within which a high probability of localised wind reversal may expose nearly all persons without appropriate protection to life-threatening concentrations of the material.

4 SMALL SPILLS involve a leaking package of 200 litres (55 US gallons) or less, such as a drum (jerrican or box with inner containers). Larger packages leaking less than 200 litres and compressed gas leaking from a small cylinder are also considered "small spills". LARGE SPILLS involve many small leaking packages or a leaking package of greater than 200 litres, such as a cargo tank, portable tank or a "one-tonne" compressed gas cylinder.

5 Guide No guide found. is taken from the US DOT emergency response guide book

6 IERG information is derived from CANUTEC - Transport Canada.

ACUTE EXPOSURE GUIDELINE LEVELS (AEGL) (in ppm)

AEGL 1: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could

experience notable discomfort, irritation, or certain asymptomatic nonsensory

effects. However, the effects are not disabling and are transient and

reversible upon cessation of exposure.

AEGL 2: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience irreversible or other serious, long-lasting adverse health effects

or an impaired ability to escape.

AEGL 3: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience life-threatening health effects or death.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- DO NOT allow clothing wet with material to stay in contact with skin
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights or ignition sources.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke.
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.

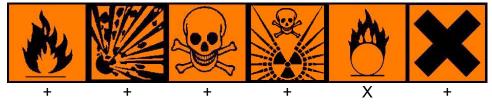
RECOMMENDED STORAGE METHODS

- Metal can or drum
- Packing as recommended by manufacturer.
- Check all containers are clearly labeled and free from leaks.

STORAGE REQUIREMENTS

- Store in original containers.
 Keen containers securely sea
- Keep containers securely sealed.
- No smoking, naked lights or ignition sources.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS



X: Must not be stored together

O: May be stored together with specific preventions

+: May be stored together

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

The following materials had no OELs on our records

• polydimethylsiloxane: CAS:63148-62-9

MATERIAL DATA

POLYDIMETHYLSILOXANE:

■ Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

- OSHA (USA) concluded that exposure to sensory irritants can:
- cause inflammation
- cause increased susceptibility to other irritants and infectious agents
- lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

PERSONAL PROTECTION



Consult your EHS staff for recommendations

EYE

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses pose a special hazard; soft lenses may absorb irritants and all lenses concentrate them. DO NOT wear contact lenses.

HANDS/FEET

■ Wear chemical protective gloves, eg. PVC.

Wear safety footwear or safety gumboots, eg. Rubber.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: such as:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739).

• When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended.

- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended.
- Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

OTHER

- - Overalls.
- P.V.C. apron.
- Barrier cream.
- Skin cleansing cream.
- Eye wash unit.

RESPIRATOR

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

(volume)	Maximum Protection Factor	Half-face Respirator	Full-Face Respirator
1000	10	A-1 P	-
1000	50	-	A-1 P
5000	50	Airline*	-
5000	100	-	A-2 P
10000	100	-	A-3 P
	100+		Airline* *

* - Continuous Flow ** - Continuous-flow or positive pressure demand.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required. Use appropriate NIOSH-certified respirator based on informed professional judgement. In conditions where no reasonable estimate of exposure can be made, assume the exposure is in a concentration IDLH and use NIOSH-certified full face pressure demand SCBA with a minimum service life of 30 minutes, or a combination full facepiece pressure demand SAR with auxiliary self-contained air supply. Respirators provided only for escape from IDLH atmospheres shall be NIOSH-certified for escape from the atmosphere in which they will be used.

ENGINEERING CONTROLS

General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in specific circumstances. If risk of overexposure exists, wear an approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:			
solvent, vapors, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min)			
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)			
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)			
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)			
Within each range the appropriate value depends on:				
Lower end of the range	Upper end of the range			
1: Room air currents minimal or favorable to capture	1: Disturbing room air currents			
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity			
3: Intermittent, low production.	3: High production, heavy use			
4: Large hood or large air mass in motion	4: Small hood-local control only			
Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction nine. Velocity generally				

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other

mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL PROPERTIES

Liquid. Does not mix with water. Floats on water.			
State	Liquid	Molecular Weight	Not applicable.
Melting Range (°F)	<-58 (fluids).	Viscosity	Not Available
Boiling Range (°F)	>482 (degrades).	Solubility in water (g/L)	Immiscible
Flash Point (°F)	275- 635 (open)	pH (1% solution)	Not applicable.
Decomposition Temp (°F)	Not available.	pH (as supplied)	Not applicable
Autoignition Temp (°F)	818.6- 896	Vapour Pressure (mmHG)	Negligible.
Upper Explosive Limit (%)	Not available.	Specific Gravity (water=1)	0.96-1.0
Lower Explosive Limit (%)	Not available.	Relative Vapor Density (air=1)	Not available.
Volatile Component (%vol)	0.5-10.0	Evaporation Rate	Not available

APPEARANCE

Clear colourless oily liquid. Also available as translucent gum or white solid depending on molecular weight and degree of cross-linking. No odour. Silicone fluids and gums are soluble in most organic solvents such as aliphatic and aromatic hydrocarbons, chlorinated hydrocarbons and higher alcohols; but are insoluble in methanol, ethylene glycol and water. Fluids are available in a wide range of viscosity grades. Some highly purified grades are used as food additives, in pharmaceuticals. Fluids have a melting (pour) point, however the gums do not Physical properties vary according to viscosity: e.g. Nominal viscosity @ 25 (cstk) 10 50 100 500 1000 100,000 specific gravity 0.940 0.962 0.968 0.970 0.971 0.977 pour point, C. -65 -55 -50 -50 -46 flash point, C. >163 >277 >304 >322 >322 >322 Dielectric grades have been purified to optimize electrical properties.

Section 10 - CHEMICAL STABILITY

CONDITIONS CONTRIBUTING TO INSTABILITY

- Silicone fluids are stable under normal storage conditions.
- Hazardous polymerisation will not occur.
- At temperatures > 150 C, silicones can slowly react with the oxygen in air.
- When heated > 300 C, silicones can slowly depolymerise to volatile siloxanes whether or not air is present.
- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerization will not occur.

STORAGE INCOMPATIBILITY

Traces of benzene, a carcinogen, may form when silicones are heated in air above 230 degrees C. Concentrated acids and bases cause degradation of polymer. Boiling water may soften and weaken material.

Avoid reaction with oxidizing agents.

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

IRRITATION

Eye (rabbit): 100 mg/1h - Mild

polydimethylsiloxane

TOXICITY AND IRRITATION

unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY

Inhalation (rat) LC50: >1100 mg/m3*

Oral (rat) LD50: >35000 mg/kg*

Dermal (rabbit) LD50: >3000 mg/kg*

For siloxanes:

Effects which based on the reviewed literature do not seem to be problematic are acute toxicity, irritant effects, sensitization and genotoxicity.

Some studies indicate that some of the siloxanes may have endocrine disrupting properties, and reproductive effects have caused concern about the possible effects of the siloxanes on humans and the environment.

Only few siloxanes are described in the literature with regard to health effects, and it is therefore not possible to make broad conclusions

and comparisons of the toxicity related to short-chained linear and cyclic siloxanes based on the present evaluation. Data are primarily found on the cyclic siloxanes D4 (octamethylcyclotetrasiloxane)

and D5 (decamethylcyclopentasiloxane) and the short-linear HMDS (hexamethyldisiloxane).

These three siloxanes have a relatively low order of acute toxicity by oral, dermal and inhalatory routes and do not require classification for this effect.

They are not found to be irritating to skin or eyes and are also not found sensitizing by skin contact. Data on respiratory sensitization have not been identified.

Subacute and subchronic toxicity studies show that the liver is the main target organ for D4 which also induces liver cell enzymes. This enzyme induction contributes to the elimination of the substance from the tissues. Primary target organ for D5 exposure by inhalation is the lung. D5 has an enzyme induction profile similar to that of D4. Subacute and subchronic inhalation of HMDS affect in particular the lungs and kidneys in rats.

None of the investigated siloxanes show any signs of genotoxic effects in vitro or in vivo. Preliminary results indicate that D5 has a potential carcinogenic effect.

D4 is considered to impair fertility in rats by inhalation and is classified as a substance toxic to reproduction in category 3 with the risk phrase R62 ('Possible risk of impaired fertility').

The results of a study to screen for oestrogen activity indicate that D4 has very weak oestrogenic and antioestrogenic activity and is a partial agonist (enhances the effect of the estrogen). It is not uncommon for compounds that are weakly

oestrogenic to also have antioestrogenic properties. Comparison of the oestrogenic potency of D4 relative to ethinyloestradiol (steroid hormone) indicates that D4 is 585,000 times less potent than ethinyloestradiol in the rat stain Sprague- Dawley and 3.7 million times less potent than ethinyloestradiol in the Fisher-344 rat strain. Because of the lack of effects on other endpoints designated to assess oestrogenicity, the oestrogenicity as mode of action for the D4 reproductive effects has been questioned. An indirect mode of action causing a delay of the LH (luteinising hormone) surge necessary for optimal timing of ovulation has been suggested as the mechanism.

Based on the reviewed information, the critical effects of the siloxanes are impaired fertility (D4) and potential carcinogenic effects (uterine tumours in females). Furthermore there seem to be some effects on various organs following

repeated exposures, the liver (D4), kidney (HMDS) and lung (D5 and HMDS) being the target organs.

A possible oestrogenic effect contributing to the reproductive toxicity of D4 is debated. There seems however to be some indication that this toxicity may be caused by another mechanism than oestrogen activity.

The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

No toxic response noted during 90 day subchronic inhalation toxicity studies

The no observable effect level is 450 mg/m³.

Non-irritating and non-sensitising in human patch test. [Xerox]*

Section 12 - ECOLOGICAL INFORMATION

Refer to data for ingredients, which follows: POLYDIMETHYLSILOXANE:

■ Fish LC50 (96hr.) (mg/l):

For siloxanes:

Environmental fate:

It is well accepted that polydimethylsiloxane fluids become permanent residents of sediment but should not exert adverse environmental effects.

Silicone fluids are very surface active because the flexible siloxane linkages permit alignment of the hydrophobic methyl substituents towards the non-polar phase, and of the polysiloxane backbone towards the polar phase. The polar medium is generally water, and a polar media to which polydimethylsiloxanes become attached may be textiles, sewage sludge, hair, algae, sediment etc. In aqueous environments, polydimethylsiloxanes are adsorbed onto sedimenting particles. Also, in the presence of nitrate ions, which exist at various concentrations in the environment, short chain siloxanes are photodegraded to the level of silicate within days

The stability of the siloxanes, desirable from a technical point of view, makes the siloxanes very persistent, and once released to the environment the siloxanes remain for many years.

The main source of releases of siloxanes to the air is volatile siloxanes used in cosmetics, wax, polishes, and to a minor extent in several other applications. the volatile siloxanes may account for a significant part of the siloxanes used for cosmetics.

Non-volatile silicone fluids used in cosmetics, wax, polishes, cleaning products and for textile applications (softeners) will to a large extent end up in wastewater and be directed to wastewater treatment plants.

The cyclic siloxanes and small-chain linear siloxanes are bioconcentrated (bioconcentration factors for long-chained siloxanes have not been assessed). The estimated bioconcentration factors (BCF) of the small siloxanes range from 340 for HMDS to 40,000 for a phenylated trisiloxane (phenyl trimethicone). The small phenylated siloxanes seem to have very high BCF, and model estimates indicate that these substances are the most toxic for aquatic organisms.

PBT profiler screening

In order to make a first comparison between the substances as to persistence, bioaccumulation and toxicity, the substances were screened using the PBT profiler developed by U.S. EPA (U.S. EPA 2003). The profiler uses a procedure to predict persistence, bioaccumulation, and toxicity of organic chemicals on the basis of the chemical structure and physical

parameters of the substances combined with experimental parameters for substance with a similar structure, using a QSAR approach.

The results for six members of the siloxane family predict the highest bioconcentration factors for the two phenyl siloxanes, one order of magnitudes higher than the values for the cyclic siloxanes and two orders of magnitudes higher than the values for the small linear methyl siloxanes. The predicted toxicity is as well significantly higher (lowest ChV values) for the phenyl siloxanes. The predicted half-life is nearly the same for all substances.

Using U.S. EPA's criteria, the screening indicates that all substances are of high concern as to environmental toxicity, and that the phenyl siloxanes are considered very bioaccumulative.

Ecotoxicity:

The environmental fate and effects of volatile methylsiloxanes (mainly cyclosiloxanes) and polydimethylsiloxane (PDMS) have been reported:

For octamethylcyclosiloxane:

10000

Fish acute LC50 (14 day):: rainbow trout 10 ug/l; sheepshead minnow >6.3 ug/l Daphnia magna acute EC50 (48 h): >15 ug/l; NOEC 15 ug/l Mysid shrimp acute LC50 (96 h): >9.1 ug/l; NOEC 9.1 ug/l For PDMS

Daphnia magna NOEC 572 mg/kg

Physical effects such as surface entrapment have been observed when testing aquatic invertebrates in clean laboratory water, but similar effects are not expected in natural environments where a large variety of other surfaces provide opportunities for deposition.

Ecotoxicity

Ingredient polydimethylsiloxane

Persistence: Water/Soil Persistence: Air

Bioaccumulation LOW Mobility

Section 13 - DISPOSAL CONSIDERATIONS

Disposal Instructions

All waste must be handled in accordance with local, state and federal regulations.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- Reuse
- Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

DO NOT allow wash water from cleaning equipment to enter drains. Collect all wash water for treatment before disposal.

- Recycle wherever possible or consult manufacturer for recycling options.
- Consult Waste Management Authority for disposal.
- Bury or incinerate residue at an approved site.
- Recycle containers if possible, or dispose of in an authorized landfill.

Section 14 - TRANSPORTATION INFORMATION

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: DOT, IATA, IMDG

Section 15 - REGULATORY INFORMATION

REGULATIONS

polydimethylsiloxane (CAS: 63148-62-9) is found on the following regulatory lists;

"Canada Domestic Substances List (DSL)","IMO IBC Code Chapter 17: Summary of minimum requirements","IMO MARPOL 73/78 (Annex II) - List of Other Liquid Substances","OECD Representative List of High Production Volume (HPV) Chemicals","US DOE Temporary Emergency Exposure Limits (TEELs)","US DOT Coast Guard Bulk Hazardous Materials - List of Flammable and Combustible Bulk Liquid Cargoes","US EPA Master Testing List - Index I Chemicals Listed","US NFPA 30B Manufacture and Storage of Aerosol Products - Chemical Heat of Combustion","US Toxic Substances Control Act (TSCA) - Inventory","US TSCA Section 8 (a) - Preliminary Assessment Information Rules (PAIR) - Reporting List"

Section 16 - OTHER INFORMATION

LIMITED EVIDENCE

May produce discomfort of the eyes and skin*.

* (limited evidence).

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Classification of the mixture and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references. A list of reference resources used to assist the committee may be found at:

www.chemwatch.net/references.

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use,

frequency of use and current or available engineering controls must be considered.

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