2-Ethyl-1-hexanol

sc-230267

Hazard Alert Code Key:

<table>
<thead>
<tr>
<th>EXTREME</th>
<th>HIGH</th>
<th>MODERATE</th>
<th>LOW</th>
</tr>
</thead>
</table>

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME
2-Ethyl-1-hexanol

STATEMENT OF HAZARDOUS NATURE

NFPA

SUPPLIER
Company: Santa Cruz Biotechnology, Inc.
Address:
2145 Delaware Ave
Santa Cruz, CA 95060
Telephone: 800.457.3801 or 831.457.3800
Emergency Tel: CHEMWATCH: From within the US and Canada: 877-715-9305
Emergency Tel: From outside the US and Canada: +800 2436 2255 (1-800-CHEMCALL) or call +613 9573 3112

PRODUCT USE
Plasticiser for PVC resins, defoaming agent, wetting agent, organic synthesis, solvent mix for nitrocellulose, paints, lacquers, baking finishes; penetrant for mercerising cotton, textile finishing compounds, plasticisers. Also used in inks, rubber, paper, lubricants, photography and dry cleaning.

SYNONYMS

Section 2 - HAZARDS IDENTIFICATION

CANADIAN WHMIS SYMBOLS

EMERGENCY OVERVIEW

RISK
Harmful in contact with skin.
Risk of serious damage to eyes.
HARMFUL - May cause lung damage if swallowed.
Irritating to respiratory system and skin.
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

POTENTIAL HEALTH EFFECTS
ACUTE HEALTH EFFECTS
SWALLOWED
- Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733).
- Accidental ingestion of the material may be damaging to the health of the individual.
- Overexposure to non-ring alcohols causes nervous system symptoms. These include headache, muscle weakness and incoordination, giddiness, confusion, delirium and coma. Digestive symptoms may include nausea, vomiting and diarrhea. Aspiration is much more dangerous than ingestion because lung damage can occur and the substance is absorbed into the body. Alcohols with ring structures and secondary and tertiary alcohols cause more severe symptoms, as do heavier alcohols.

EYE
- If applied to the eyes, this material causes severe eye damage.

SKIN
- Skin contact with the material may be harmful; systemic effects may result following absorption.
- The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterized by redness, swelling and blistering.
- Most liquid alcohols appear to act as primary skin irritants in humans. Significant percutaneous absorption occurs in rabbits but not apparently in man.
- Open cuts, abraded or irritated skin should not be exposed to this material.
- Entry into the bloodstream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

INHALED
- The material can cause respiratory irritation in some persons. The body’s response to such irritation can cause further lung damage.
- Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.
- Inhalation of vapors or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.
- Aliphatic alcohols with more than 3-carbons cause headache, dizziness, drowsiness, muscle weakness and delirium, central depression, coma, seizures and behavioral changes. Secondary respiratory depression and failure, as well as low blood pressure and irregular heart rhythms, may follow. Nausea and vomiting are seen, and liver and kidney damage is possible as well following massive exposures. Symptoms are more acute the more carbons there are in the alcohol.

CHRONIC HEALTH EFFECTS
- Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems.
- There is limited evidence that skin contact with this product is more likely to cause a sensitization reaction in some persons compared to the general population.
- There is some evidence that human exposure to the material may result in development toxicity. This evidence is based on animal studies where effects have been observed in the absence of marked maternal toxicity, or at around the same dose levels as other toxic effects but which are not secondary non-specific consequences of the other toxic effects.
- Prolonged or repeated skin contact may result in irritation, reddening and sensitisation. Repeated oral and dermal exposures to animals has resulted in adverse liver and kidney effects.
- The material produces teratogenic effects in laboratory rats when administered orally to pregnant Wistar rats on day 12 of gestation (1 and 2 ml/kg). These rats were sacrificed on day 20; the percent surviving foetuses with malformations in had increased to 2% and 22.2% in the low and high doses groups respectively. Maternal toxicity may have been a factor. Two subsequent studies indicate that birth defects in rats do not occur following inhalation of the vapour at maximum saturation concentration (850 mg/m3), or dermally at 3 ml/kg doses. Preliminary evidence suggests that absorption through human skin occurs more slowly than in rat.

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**Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS**

**HAZARD RATINGS**

<table>
<thead>
<tr>
<th></th>
<th>Min</th>
<th>Max</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammability</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Toxicity</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Body Contact</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Reactivity</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Chronic</td>
<td>3</td>
<td></td>
</tr>
</tbody>
</table>

**NAME**  
2-ethyl hexanol  
CAS RN  
104-76-7  
%  
> 95

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**Section 4 - FIRST AID MEASURES**

**SWALLOWED**
- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
• Give water to rinse out mouth, then provide liquid slowly and as much as casually can comfortably drink.
• Seek medical advice.
• If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

**EYE**
- If this product comes in contact with the eyes:
  - Immediately hold eyelids apart and flush the eye continuously with running water.
  - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
  - Continue flushing until advised to stop by the Poisons Information Center or a doctor, or for at least 15 minutes.
  - Transport to hospital or doctor without delay.
  - Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

**SKIN**
- If skin contact occurs:
  - Immediately remove all contaminated clothing, including footwear.
  - Flush skin and hair with running water (and soap if available).
  - Seek medical attention in event of irritation.

**INHALED**
- If fumes or combustion products are inhaled remove from contaminated area.
  - Lay patient down. Keep warm and rested.
  - Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
  - Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
  - Transport to hospital, or doctor, without delay.

**NOTES TO PHYSICIAN**
- Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

To treat poisoning by the higher aliphatic alcohols:
- Gastric lavage with copious amounts of water.
- It may be beneficial to instill 60 ml of mineral oil into the stomach.
- Oxygen and artificial respiration as needed.
- Electrolyte balance: it may be useful to start 500 ml. M/6 sodium bicarbonate intravenously but maintain a cautious and conservative attitude toward electrolyte replacement unless shock or severe acidosis threatens.
- To protect the liver, maintain carbohydrate intake by intravenous infusions of glucose.
- Hemodialysis if coma is deep and persistent. [GOSSELIN, SMITH HODGE: Clinical Toxicology of Commercial Products, Ed 5]

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**BASIC TREATMENT**

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for shock.
- Monitor and treat, where necessary, for pulmonary edema.
- Anticipate and treat, where necessary, for seizures.
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

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**ADVANCED TREATMENT**

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolemia are present use lactated Ringers solution. Fluid overload might create complications.
- If the patient is hypoglycemic (decreased or loss of consciousness, tachycardia, pallor, dilated pupils, diaphoresis and/or dextrose strip or glucometer readings below 50 mg), give 50% dextrose.
- Hypotension with signs of hypovolemia requires the cautious administration of fluids. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary edema.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

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**EMERGENCY DEPARTMENT**

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- Acidosis may respond to hyperventilation and bicarbonate therapy.
- Hemodialysis might be considered in patients with severe intoxication.
- Consult a toxicologist as necessary. BRONSTEIN, A.C. and CURRENCE, P.L. EMERGENCY CARE FOR HAZARDOUS
Section 5 - FIRE FIGHTING MEASURES

Vapor Pressure (mmHg): 2.7 @ 20 C.
Upper Explosive Limit (%): 9.7
Specific Gravity (water=1): 0.83
Lower Explosive Limit (%): 0.88

EXTINGUISHING MEDIA
- Alcohol stable foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog - Large fires only.

FIRE FIGHTING
- Alert Emergency Responders and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Use water delivered as a fine spray to control fire and cool adjacent area.
- Avoid spraying water onto liquid pools.
- Do not approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.

GENERAL FIRE HAZARDS/HAZARDOUS COMBUSTIBLE PRODUCTS
- Combustible.
- Slight fire hazard when exposed to heat or flame.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- On combustion, may emit toxic fumes of carbon monoxide (CO).
- May emit acrid smoke.
- Mists containing combustible materials may be explosive.
Combustion products include: carbon dioxide (CO2), other pyrolysis products typical of burning organic material.

FIRE INCOMPATIBILITY
- Avoid contamination with oxidizing agents i.e. nitrates, oxidizing acids, chlorine bleaches, pool chlorine etc. as ignition may result.

PERSONAL PROTECTION
- Glasses: Chemical goggles.
- Gloves: 1. BUTYL 2. NEOPRENE 3. PVA
- Respirator: Type A Filter of sufficient capacity

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS
- Environmental hazard - contain spillage.
- Clean up all spills immediately.
- Avoid breathing vapors and contact with skin and eyes.
- Control personal contact by using protective equipment.
- Contain and absorb spill with sand, earth, inert material or vermiculite.
- Wipe up.
- Place in a suitable labeled container for waste disposal.

MAJOR SPILLS
- Environmental hazard - contain spillage.
Chemical Class: alcohols and glycols
For release onto land: recommended sorbents listed in order of priority.

<table>
<thead>
<tr>
<th>SORBENT TYPE</th>
<th>RANK</th>
<th>APPLICATION</th>
<th>COLLECTION</th>
<th>LIMITATIONS</th>
</tr>
</thead>
<tbody>
<tr>
<td>LAND SPILL - SMALL</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>cross-linked polymer - particulate</td>
<td>1</td>
<td>shovel</td>
<td>shovel</td>
<td>R, W, SS</td>
</tr>
<tr>
<td>cross-linked polymer - pillow</td>
<td>1</td>
<td>throw</td>
<td>pitchfork</td>
<td>R, DGC, RT</td>
</tr>
<tr>
<td>sorbent clay - particulate</td>
<td>2</td>
<td>shovel</td>
<td>shovel</td>
<td>R, I, P</td>
</tr>
<tr>
<td>wood fiber - pillow</td>
<td>3</td>
<td>throw</td>
<td>pitchfork</td>
<td>R, P, DGC, RT</td>
</tr>
<tr>
<td>treated wood fiber - pillow</td>
<td>3</td>
<td>throw</td>
<td>pitchfork</td>
<td>DGC, RT</td>
</tr>
<tr>
<td>foamed glass - pillow</td>
<td>4</td>
<td>throw</td>
<td>pickfork</td>
<td>R, P, DGC, RT</td>
</tr>
<tr>
<td>LAND SPILL - MEDIUM</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>cross-linked polymer - particulate</td>
<td>1</td>
<td>blower</td>
<td>skiploader</td>
<td>R, W, SS</td>
</tr>
</tbody>
</table>
**PROTECTIVE ACTIONS FOR SPILL**

**INITIAL ISOLATION ZONE**
- Clear area of personnel and move upwind.
- Alert Emergency Responders and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- No smoking, naked lights or ignition sources. Increase ventilation.
- Stop leak if safe to do so.
- Collect solid residues and seal in labeled drums for disposal.
- If contamination of drains or waterways occurs, advise emergency services.

**PROTECTIVE ACTION ZONE**
- Collect recoverable product into labeled containers for recycling.
- Absorb remaining product with sand, earth or vermiculite.
- Wash area and prevent runoff into drains.
- If contamination of drains or waterways occurs, advise emergency services.

**FOOTNOTES**
1. PROTECTIVE ACTION ZONE is defined as the area in which people are at risk of harmful exposure. This zone assumes that random changes in wind direction confines the vapour plume to an area within 30 degrees on either side of the predominant wind direction, resulting in a crosswind protective action distance equal to the downwind protective action distance.

2. PROTECTIVE ACTIONS should be initiated to the extent possible, beginning with those closest to the spill and working away from the site in the downwind direction. Within the protective action zone a level of vapour concentration may exist resulting in nearly all unprotected persons becoming incapacitated and unable to take protective action or incurring serious or irreversible health effects.

3. INITIAL ISOLATION ZONE is determined as an area, including upwind of the incident, within which a high probability of localised wind reversal may expose nearly all persons without appropriate protection to life-threatening concentrations of the material.

4. SMALL SPILLS involve a leaking package of 200 litres (55 US gallons) or less, such as a drum (jerrican or box with inner containers). Larger packages leaking less than 200 litres and compressed gas leaking from a small cylinder are also considered "small spills". LARGE SPILLS involve many small leaking packages or a leaking package of greater than 200 litres, such as a cargo tank, portable tank or a "one-tonne" compressed gas cylinder.


6. IERG information is derived from CANUTEC - Transport Canada.

**ACUTE EXPOSURE GUIDELINE LEVELS (AEGGL) (in ppm)**
- **AEGGL 1**: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience notable discomfort, irritation, or certain asymptomatic nonsensory effects. However, the effects are not disabling and are transient and reversible upon cessation of exposure.
- **AEGGL 2**: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience irreversible or other serious, long-lasting adverse health effects or an impaired ability to escape.
- **AEGGL 3**: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience life-threatening health effects or death.

**EMERGENCY RESPONSE PLANNING GUIDELINES (ERPG)**
- The maximum airborne concentration below which it is believed that nearly all individuals could be exposed for up to one hour WITHOUT experiencing or developing
life-threatening health effects is:

<table>
<thead>
<tr>
<th>Substance</th>
<th>Cutoff</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-ethyl hexanol</td>
<td>227ppm</td>
</tr>
</tbody>
</table>

irreversible or other serious effects or symptoms which could impair an individual's ability to take protective action is:

<table>
<thead>
<tr>
<th>Substance</th>
<th>Cutoff</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-ethyl hexanol</td>
<td>120ppm</td>
</tr>
</tbody>
</table>

other than mild, transient adverse effects without perceiving a clearly defined odour is:

<table>
<thead>
<tr>
<th>Substance</th>
<th>Cutoff</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-ethyl hexanol</td>
<td>0.1ppm</td>
</tr>
</tbody>
</table>

American Industrial Hygiene Association (AIHA)

Ingredients considered according exceed the following cutoffs:

- **Very Toxic (T+)**: $>= 0.1\%$
- **Toxic (T)**: $>= 3.0\%$
- **R50**: $>= 0.25\%$
- **Corrosive (C)**: $>= 5.0\%$
- **R51**: $>= 2.5\%$
- **else**: $>= 10\%$

where percentage is percentage of ingredient found in the mixture.

### Section 7 - HANDLING AND STORAGE

**PROCEDURE FOR HANDLING**

- DO NOT allow clothing wet with material to stay in contact with skin.
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights or ignition sources.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke.
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.

**RECOMMENDED STORAGE METHODS**

- Glass container.
- Metal can or drum
- Packing as recommended by manufacturer.
- Check all containers are clearly labeled and free from leaks.

**STORAGE REQUIREMENTS**

- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.

**SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS**

| + | X | + | X | X | + |

*X: Must not be stored together
O: May be stored together with specific preventions
+: May be stored together

### Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

**EXPOSURE CONTROLS**

The following materials had no OELs on our records:
- 2-ethyl hexanol: CAS:104-76-7

**MATERIAL DATA**

- **2-ETHYL HEXANOL:** Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically
occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA. OSHA (USA) concluded that exposure to sensory irritants can:

- cause inflammation
- cause increased susceptibility to other irritants and infectious agents
- lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

Exposure limits with "skin" notation indicate that vapor and liquid may be absorbed through intact skin. Absorption by skin may readily exceed vapor inhalation exposure. Symptoms for skin absorption are the same as for inhalation. Contact with eyes and mucous membranes may also contribute to overall exposure and may also invalidate the exposure standard.

**OSHA**

- **Cel:** 50 ppm, 226 mg/m³ skin [Manufacturer]
- **TLV-TWA:** 50 ppm, 266 mg/m³ (skin)
- **ES TWA:** 50 ppm, 270 mg/m³ (skin)
- **Threshold odour concentration:** 100% recognition, 0.138 ppm.

### PERSONAL PROTECTION

Consult your EHS staff for recommendations

**EYE**

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses pose a special hazard; soft lenses may absorb irritants and all lenses concentrate them. DO NOT wear contact lenses.

**HANDS/FEET**

- Wear chemical protective gloves, eg. PVC.
- Wear safety footwear or safety gumboots, eg. Rubber.
- NOTE: The material may produce skin sensitization in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.

- Frequency and duration of contact,
- Chemical resistance of glove material,
- Glove thickness and
dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended.
- Contaminated gloves should be replaced. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

**OTHER**

- Overalls.
- P.V.C. apron.
- Barrier cream.
- Skin cleansing cream.
- Eye wash unit.

### GLOVE SELECTION INDEX

- Glove selection is based on a modified presentation of the: "Forsberg Clothing Performance Index".
- The effect(s) of the following substance(s) are taken into account in the computer-generated selection: 2-ethyl hexanol

<table>
<thead>
<tr>
<th>Protective Material CPI *</th>
<th>BUTYL</th>
<th>NEOPRENE</th>
<th>PVA</th>
<th>VITON</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* CPI - Chemwatch Performance Index
A: Best Selection
B: Satisfactory; may degrade after 4 hours continuous immersion
C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

RESPIRATOR

■ Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the OSHA Permissible Exposure Limit (or PEL), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Protection Factor

<table>
<thead>
<tr>
<th>Protection Factor</th>
<th>Half-Face Respirator</th>
<th>Full-Face Respirator</th>
<th>Powered Air Respirator</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 x PEL</td>
<td>A-1</td>
<td>A-1</td>
<td>A-PAPR-1</td>
</tr>
<tr>
<td>20 x PEL</td>
<td>-</td>
<td>A-1</td>
<td>-</td>
</tr>
<tr>
<td>100 x PEL</td>
<td>-</td>
<td>A-2</td>
<td>A-PAPR-2 ^</td>
</tr>
</tbody>
</table>

^ - Full-face

Explanation of Respirator Codes:
Class 1 low to medium absorption capacity filters.
Class 2 medium absorption capacity filters.
Class 3 high absorption capacity filters.
PAPR Powered Air Purifying Respirator (positive pressure) cartridge.
Type A for use against certain organic gases and vapors.
Type AX for use against low boiling point organic compounds (less than 65ºC).
Type B for use against certain inorganic gases and other acid gases and vapors.
Type E for use against sulfur dioxide and other acid gases and vapors.
Type K for use against ammonia and organic ammonia derivatives

Class P1 intended for use against mechanically generated particulates of sizes most commonly encountered in industry, e.g. asbestos, silica.
Class P2 intended for use against both mechanically and thermally generated particulates, e.g. metal fume.
Class P3 intended for use against all particulates containing highly toxic materials, e.g. beryllium.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required.

Use appropriate NIOSH-certified respirator based on informed professional judgement. In conditions where no reasonable estimate of exposure can be made, assume the exposure is in a concentration IDLH and use NIOSH-certified full face pressure demand SCBA with a minimum service life of 30 minutes, or a combination full facepiece pressure demand SAR with auxiliary self-contained air supply. Respirators provided only for escape from IDLH atmospheres shall be NIOSH-certified for escape from the atmosphere in which they will be used.

ENGINEERING CONTROLS

■ Local exhaust ventilation usually required. If risk of overexposure exists, wear an approved respirator. Correct fit is essential to obtain adequate protection an approved self contained breathing apparatus (SCBA) may be required in some situations. Provide adequate ventilation in warehouse or closed storage area.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

<table>
<thead>
<tr>
<th>Type of Contaminant:</th>
<th>Air Speed:</th>
</tr>
</thead>
<tbody>
<tr>
<td>solvent, vapors, degreasing etc., evaporating from tank (in still air).</td>
<td>0.25-0.5 m/s (50-100 f/min.)</td>
</tr>
<tr>
<td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyor transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td>
<td>0.5-1 m/s (100-200 f/min.)</td>
</tr>
<tr>
<td>direct spray, spray painting in shallow booths, drum filling, conveyor loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td>
<td>1-2.5 m/s (200-500 f/min.)</td>
</tr>
<tr>
<td>grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).</td>
<td>2.5-10 m/s (500-2000 f/min.)</td>
</tr>
</tbody>
</table>

Within each range the appropriate value depends on:

Lower end of the range: 1: Room air currents minimal or favorable to capture
2: Contaminants of low toxicity or of nuisance value only.
3: Intermittent, low production.
4: Large hood or large air mass in motion

Upper end of the range: 1: Disturbing room air currents
2: Contaminants of high toxicity
3: High production, heavy use
4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.
PHYSICAL PROPERTIES

Liquid.
Does not mix with water.
Floats on water.

<table>
<thead>
<tr>
<th>State</th>
<th>Liquid</th>
<th>Molecular Weight</th>
<th>130.26</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melting Range (°F)</td>
<td>32-76</td>
<td>Viscosity</td>
<td>Not Available</td>
</tr>
<tr>
<td>Boiling Range (°F)</td>
<td>362.3</td>
<td>Solubility in water (g/L)</td>
<td>Partly miscible</td>
</tr>
<tr>
<td>Flash Point (°F)</td>
<td>177.98</td>
<td>pH (1% solution)</td>
<td>7 (approx.)</td>
</tr>
<tr>
<td>Decomposition Temp (°F)</td>
<td>Not available.</td>
<td>pH (as supplied)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Autoignition Temp (°F)</td>
<td>550.4</td>
<td>Vapor Pressure (mmHg)</td>
<td>2.7 @ 20 C.</td>
</tr>
<tr>
<td>Upper Explosive Limit (%)</td>
<td>9.7</td>
<td>Specific Gravity (water=1)</td>
<td>0.83</td>
</tr>
<tr>
<td>Lower Explosive Limit (%)</td>
<td>0.88</td>
<td>Relative Vapor Density (air=1)</td>
<td>4.5</td>
</tr>
<tr>
<td>Volatile Component (%vol)</td>
<td>100</td>
<td>Evaporation Rate</td>
<td>0.01 BuAc=1</td>
</tr>
<tr>
<td>Gas group</td>
<td>IIA</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

APPEARANCE
Clear colourless liquid with mild, sweet, slightly floral odour. Slightly soluble in water. Miscible with most organic solvents.

Section 10 - CHEMICAL STABILITY

CONDITIONS CONTRIBUTING TO INSTABILITY
- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerization will not occur.

STORAGE INCOMPATIBILITY
- Avoid storage with strong acids, acid chlorides, acid anhydrides, oxidizing agents.
Secondary alcohols and some branched primary alcohols may produce potentially explosive peroxides after exposure to light and/ or heat.

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

2-ethyl hexanol

TOXICITY AND IRRITATION
- Unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

<table>
<thead>
<tr>
<th>TOXICITY</th>
<th>IRRITATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral (rat) LD50: 2049 mg/kg</td>
<td>Skin (rabbit): 415 mg (open)-Mild</td>
</tr>
<tr>
<td>Dermal (rabbit) LD50: 1970 mg/kg</td>
<td>Skin (rabbit): 500 mg/24h-Moderate</td>
</tr>
<tr>
<td>Eye (rabbit): 4.17 mg - SEVERE</td>
<td>Eye (rabbit): 20 mg/24h - Moderate</td>
</tr>
</tbody>
</table>

- Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non- atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

For alkyl alcohols C6-13:
This group of products are very similar in terms of physicochemical and toxicological properties. Interpolation of data can be used to assess the alkyl alcohols for which data is not available.
Acute toxicity: All of these alcohols have a low order of toxicity in rats via the oral route. The LD50 for C6-branched and linear alcohols were >3700 mg/kg; LD50s for the C6-8, C7-9, C8-10, C9-11 and C11-14 branched alkyl alcohols were all >2000 mg/kg.
These alcohols have a low order of toxicity via the dermal route. Dermal LD50s were greater tha 2600 mg/kg.
Subchronic toxicity: Repeat dose studies indicate these alcohols have a low order of subchronic toxicity by both the oral and dermal route. Further they demonstrate that these alcohols display a consistent degree of subchronic toxicity by these routes Developmental toxicity: Studies demonstrate that the alcohols are not selective developmental toxicants by either the oral or inhalation route of exposure. Inhalation of alkyl alcohols C6-13 is a primary concern during industrial use, particularly for lower molecular weight alcohols.
Collectively the weight of evidence demonstrates that these alcohols have a low order of maternal toxicity and do not induce signs of developmental toxicity until maternal toxicity is observed The NOAELs for inhalation reflect the maximum achievable
vapour concentration.

Reproductive toxicity: Developmental toxicity studies for several of these alcohols, conducted by the oral route, produce consistent results and demonstrate that these substances do not affect reproductive parameters. Although a slight increase in resorptions was observed in several studies, this occurred only in the highest dose group and in the presence of overt maternal toxicity.

Genotoxicity: The weight of evidence from existing data supports the conclusion that these materials are not genotoxic.

Further data to support this assessment comes from a series of alkyl acetates C6-13. Alkyl acetates are produced from alkyl alcohols and undergo metabolism by esterases to produce acetic acid and the corresponding alkyl alcohol. There is no evidence for genotoxicity with these compounds in a variety of strains of S. typhimurium in the presence or absence of metabolic activation. C6, C8, C9 and C11-14 alkyl acetates produced negative results in the Ames test.

Based on data for structurally similar substances these alcohols are not expected to be clastogenic. Alkyl acetates can also be used to predict clastogenic potential of a lkyl alcohols. Although there is evidence of cytoxicity at extremely high doses, no clastogenic activity was seen in a homologous family of alkyl acetates.

Metabolism: Alkyl alcohols are broken down, in the body, by mitochondrial beta-oxidation or by cytochrome P450 omega and omega-minus oxidation. The alcohol undergoes various oxidative steps to yield other alcohols, ketones, aldehydes, carboxylic acids and carbon dioxide. Data for monohydric, aliphatic alcohols show a systematic variation according to molecular weight in a manner similar to other homologous series. The body handles aliphatic hydrocarbons in a similar manner via oxidative conversion to alcohols, ketones, and eventual elimination as carbon dioxide and carboxylic acids. The degraded products can be conjugated either directly or as a metabolite with glucuronic acid, sulfonic acid or glycine and are rapidly excreted. Intermediate aldehydes may be reactive and bind with DNA and/or proteins.

Section 12 - ECOLOGICAL INFORMATION

Refer to data for ingredients, which follows:

2-ETHYL HEXANOL:

<table>
<thead>
<tr>
<th>Test</th>
<th>hexanol, branched and linear</th>
<th>alcohols C6-8, branched</th>
<th>alcohols C7-9, branched</th>
<th>alcohols C8-10 iso, C9-rich</th>
<th>alcohols C9-11 iso, C10 rich</th>
<th>alcohols C11-14 iso, C10 rich</th>
<th>alcohols C11-14 iso C13 rich</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fish LC50 (96h)</td>
<td>97.7 mg/l</td>
<td>34.5 mg/l</td>
<td>14 mg/l</td>
<td>10.1 mg/l</td>
<td>3.1 mg/l</td>
<td>1.2 mg/l</td>
<td>0.42 mg/l</td>
</tr>
</tbody>
</table>

Experimental and modeled data show the potential to cause acute toxicity in Daphnia. EL50/EC50 (48 h) ranges from 137 to 0.7 with increasing molecular weight.

Acute experimental toxicity threshold values are reported for freshwater alga (Scenedesmus quadricauda) and are used as read across data to the C8-10, iso C9 rich alkyl alcohol product; this result suggests that C9-11, C10 rich, alkyl alcohol has the potential to cause acute toxicity (based on cell growth) at a concentration above 8.5 mg/l.

DO NOT discharge into sewer or waterways.

log Kow: 2.81

Ecotoxicology:

Fish LC50 (48 h): Leuciscus idus 23 mg/l

Biodegradability: >60% BOD of the ThOD (OECD 310F/ISO 9408)

Toxicity invertebrate: ethyl formate

some decomp in H2O/Rxn OH+

Ecotoxicity

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Persistence: Water/Soil</th>
<th>Persistence: Air</th>
<th>Bioaccumulation</th>
<th>Mobility</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-ethyl hexanol</td>
<td>LOW</td>
<td>LOW</td>
<td>HIGH</td>
<td>LOW</td>
</tr>
</tbody>
</table>

Section 13 - DISPOSAL CONSIDERATIONS

Disposal Instructions

All waste must be handled in accordance with local, state and federal regulations.

<table>
<thead>
<tr>
<th>Puncture containers to prevent re-use and bury at an authorized landfill. Legislation addressing waste disposal requirements may differ by country, state and/or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate:</th>
</tr>
</thead>
<tbody>
<tr>
<td>♦ Reduction,</td>
</tr>
<tr>
<td>♦ Reduction,</td>
</tr>
</tbody>
</table>
• Reuse
• Recycling
• Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

DO NOT allow wash water from cleaning equipment to enter drains. Collect all wash water for treatment before disposal.

• Recycle wherever possible or consult manufacturer for recycling options.
• Consult Waste Management Authority for disposal.
• Bury or incinerate residue at an approved site.
• Recycle containers if possible, or dispose of in an authorized landfill.

Section 14 - TRANSPORTATION INFORMATION

DOT:
Symbols: G
Hazard class or Division: 9
Identification Numbers: UN3082
PG: III
Label Codes: 9
Special provisions: 8, 146, 335, IB3, T4, TP1, TP29
Packaging: Exceptions: 155
Packaging: Non-bulk: 203
Packaging: Exceptions: 155
Quantity limitations: Passenger aircraft/rail: No limit
Quantity Limitations: Cargo aircraft only: No limit
Vessel stowage: Other: None

Hazardous materials descriptions and proper shipping names:
Environmentally hazardous substance, liquid, n.o.s

Air Transport IATA:
ICAO/IATA Class: 9
UN/ID Number: 3082
Packing Group: III
Special provisions: A97

Maritime Transport IMDG:
IMDG Class: 9
UN Number: 3082
Packing Group: III
EMS Number: F-A,S-F
Special provisions: 274 909 944
Limited Quantities: 5 L

Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. *(CONTAINS 2-ETHYL HEXANOL)

Section 15 - REGULATORY INFORMATION

2-ethyl hexanol (CAS: 104-76-7) is found on the following regulatory lists:

Section 16 - OTHER INFORMATION

LIMITED EVIDENCE
• Potentially explosive peroxides may form on standing*.
• Inhalation and/or ingestion may produce health damage*.
• Cumulative effects may result following exposure*.
• Possible skin sensitizer*.
• May be harmful to the fetus/embryo*.
• Repeated exposure potentially causes skin dryness and cracking*.
• Vapors potentially cause drowsiness and dizziness*.
REPRODUCTIVE HEALTH GUIDELINES

Established occupational exposure limits frequently do not take into consideration reproductive end points that are clearly below the thresholds for other toxic effects. Occupational reproductive guidelines (ORGs) have been suggested as an additional standard. These have been established after a literature search for reproductive no-observed-adverse effect-level (NOAEL) and the lowest-observed-adverse-effect-level (LOAEL). In addition the US EPA's procedures for risk assessment for hazard identification and dose-response assessment as applied by NIOSH were used in the creation of such limits. Uncertainty factors (UFs) have also been incorporated.

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>ORG</th>
<th>UF</th>
<th>Endpoint</th>
<th>CR</th>
<th>Adeq TLV</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-ethyl hexanol</td>
<td>97.7 mg/m³</td>
<td>100</td>
<td>D</td>
<td>NA</td>
<td>-</td>
</tr>
</tbody>
</table>

These exposure guidelines have been derived from a screening level of risk assessment and should not be construed as unequivocally safe limits. ORGS represent an 8-hour time-weighted average unless specified otherwise. CR = Cancer Risk/10000; UF = Uncertainty factor; TLV believed to be adequate to protect reproductive health; LOD: Limit of detection Toxic endpoints have also been identified as: D = Developmental; R = Reproductive; TC = Transplacental carcinogen Jankovic J., Drake F.: A Screening Method for Occupational Reproductive Health Risk: American Industrial Hygiene Association Journal 57: 641-649 (1996).

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Classification of the mixture and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references. A list of reference resources used to assist the committee may be found at: www.chemwatch.net/references.

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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