2,4,6-Tris(dimethylaminomethyl)phenol

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME
2,4,6-Tris(dimethylaminomethyl)phenol

STATEMENT OF HAZARDOUS NATURE

NFPA

SUPPLIER
Company: Santa Cruz Biotechnology, Inc.
Address:
2145 Delaware Ave
Santa Cruz, CA 95060
Telephone: 800.457.3801 or 831.457.3800
Emergency Tel: CHEMWATCH: From within the US and Canada: 877-715-9305
Emergency Tel: From outside the US and Canada: +800 2436 2255 (1-800-CHEMCALL) or call +613 9573 3112

PRODUCT USE
Antioxidants, acid neutralisers, stabilisers, and component of catalysts, curing agents for epoxy and polyurethane resins.

SYNONYMS
C15-H27-N3-O, "phenol, 2, 4, 6-tris(dimethylaminomethyl)-", "phenol, 2, 4, 6-tris(dimethylaminomethyl)-", "2, 4, 6-tris(dimethylaminomethyl)phenol", "2, 4, 6-tris(dimethylaminomethyl)phenol", "2, 4, 6-tris(dimethylaminomethyl)phenol", "2, 4, 6-tris(dimethylaminomethyl)phenol", "2, 4, 6-tris(dimethylaminomethyl)phenol", "2, 4, 6-tris(dimethylaminomethyl)phenol", "2, 4, 6-tris(dimethylaminomethyl)phenol", "2, 4, 6-tris(dimethylaminomethyl)phenol", "2, 4, 6-tris(dimethylaminomethyl)phenol", DMP, DMP30, "CAPCURE EH-30", "Mannich Base", "Epoxy Curing agent"

Section 2 - HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW
RISK
Harmful in contact with skin and if swallowed.
Irritating to eyes and skin.
2,4,6-Tris(dimethylaminomethyl)phenol

sc-238369

Hazard Alert Code Key:

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>EXTREME</td>
<td></td>
</tr>
<tr>
<td>HIGH</td>
<td></td>
</tr>
<tr>
<td>MODERATE</td>
<td></td>
</tr>
<tr>
<td>LOW</td>
<td></td>
</tr>
</tbody>
</table>

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED
- Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.
- The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion.
- Ingestion of amine epoxy-curing agents (hardeners) may cause severe abdominal pain, nausea, vomiting or diarrhea. The vomitus may contain blood and mucus. If death does not occur within 24 hours there may be an improvement in the patients condition for 2-4 days only to be followed by the sudden onset of abdominal pain, boardlike abdominal rigidity or hypo- tension; this indicates that delayed gastric or esophageal corrosive damage has occurred.
- Amines without benzene rings when swallowed are absorbed throughout the gut. Corrosive action may cause damage throughout the gastrointestinal tract. They are removed through the liver, kidney and intestinal mu cosa by enzyme breakdown.

EYE
- The material can produce chemical burns to the eye following direct contact. Vapors or mists may be extremely irritating.
- There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain. There may be damage to the cornea. Unless treatment is prompt and adequate there may be permanent loss of vision. Conjunctivitis can occur following repeated exposure.
- Vapors of volatile amines irritate the eyes, causing excessive secretion of tears, inflammation of the conjunctiva and slight swelling of the cornea, resulting in "halos" around lights. This effect is temporary, lasting only for a few hours. However this condition can reduce the efficiency of undertaking skilled tasks, such as driving a car. Direct eye contact with liquid volatile amines may produce eye damage, permanent for the lighter species.

SKIN
- Skin contact with the material may be harmful; systemic effects may result following absorption.
- The material can produce chemical burns following direct contact with the skin.
- The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterized by redness, swelling and blistering.
- Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitization dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling. Blistering, with weeping of serous fluid, and crusting and scaling may also occur. Individuals exhibiting "amine dermatitis" may experience a dramatic reaction upon re-exposure to minute quantities. Highly sensitive persons may even react to cured resins containing trace amounts of unreac ed amine hardener. Minute quantities of air-borne amine may precipitate intense dermatological symptoms in sensitive individuals. Prolonged or repeated exposure may produce tissue necrosis.
- Volatile amine vapors produce irritation and inflammation of the skin. Direct contact can cause burns. They may be absorbed through the skin and cause similar effects to swallowing, leading to death. The skin may exhibit whiteness, redness and wheals.
- Open cuts, abraded or irritated skin should not be exposed to this material.
- Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

INHALED
- Inhalation of vapors or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.
- Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) and may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure. Even faint traces of these vapors may trigger an intense reaction in individuals showing "amine asthma". The literature records several instances of systemic intoxications following the use of amines in epoxy resin systems.
- Inhalation of amine vapors may cause irritation of the mucous membrane of the nose and throat, and lung irritation with respiratory distress and cough. Swelling and inflammation of the respiratory tract is seen in serious cases; with headache, nausea, faintness and anxiety There may also be wheezing.

CHRONIC HEALTH EFFECTS
- Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Gastrointestinal disturbances may also occur. Chronic exposures may result in dermatitis and/or conjunctivitis.
- Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.
- There is some evidence that inhaling this product is more likely to cause a sensitization reaction in some persons compared to the general population.
- There is limited evidence that, skin contact with this product is more likely to cause a sensitization reaction in some persons compared to the general population.

Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) and may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure. Even faint traces of these vapors may trigger an intense reaction in individuals
Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

HAZARD RATINGS

<table>
<thead>
<tr>
<th>Property</th>
<th>Min</th>
<th>Max</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammability:</td>
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<td></td>
</tr>
<tr>
<td>Toxicity:</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Body Contact:</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Reactivity:</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Chronic:</td>
<td>2</td>
<td></td>
</tr>
</tbody>
</table>

Min/Nil=0
Low=1
Moderate=2
High=3
Extreme=4

<table>
<thead>
<tr>
<th>NAME</th>
<th>CAS RN</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>2,4,6-tris[(dimethylamino)methyl]phenol</td>
<td>90-72-2</td>
<td>&gt;85</td>
</tr>
<tr>
<td>phenol</td>
<td>108-95-2</td>
<td>&lt;0.1</td>
</tr>
<tr>
<td>may contain bis[(dimethylamino)methyl]phenol</td>
<td>71074-89-0</td>
<td>2-11</td>
</tr>
</tbody>
</table>

Section 4 - FIRST AID MEASURES

SWALLOWED

- For advice, contact a Poisons Information Center or a doctor at once.
- Urgent hospital treatment is likely to be needed.
- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Transport to hospital or doctor without delay.

EYE

- If this product comes in contact with the eyes:
  - Immediately hold eyelids apart and flush the eye continuously with running water.
  - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
  - Continue flushing until advised to stop by the Poisons Information Center or a doctor, or for at least 15 minutes.
  - Transport to hospital or doctor without delay.
  - Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin or hair contact occurs:
  - Immediately flush body and clothes with large amounts of water, using safety shower if available.
  - Quickly remove all contaminated clothing, including footwear.
  - Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Center.
  - Transport to hospital, or doctor.

INHALED

- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
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Material Safety Data Sheet

Hazard Alert Code Key:  
- EXTREME
- HIGH
- MODERATE
- LOW

Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.

Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.

Transport to hospital, or doctor.

Inhalation of vapors or aerosols (mists, fumes) may cause lung edema. Corrosive substances may cause lung damage (e.g. lung edema, fluid in the lungs). As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested. Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. This must definitely be left to a doctor or person authorized by him/her. (ICSC13719).

NOTES TO PHYSICIAN

- For acute or short-term repeated exposures to highly alkaline materials:
  - Respiratory stress is uncommon but present occasionally because of soft tissue edema.
  - Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
  - Oxygen is given as indicated.
  - The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
  - Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilization of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.

INGESTION:

- Milk and water are the preferred diluents
- No more than 2 glasses of water should be given to an adult.
- Neutralizing agents should never be given since exothermic heat reaction may compound injury.
  - Catharsis and emesis are absolutely contra-indicated.
  - Activated charcoal does not absorb alkali.
  - Gastric lavage should not be used.

Supportive care involves the following:

- Withhold oral feedings initially.
- If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:

- Injury should be irrigated for 20-30 minutes.
- Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

Treatment for shock, respiratory depression and convulsions may be necessary.

Section 5 - FIRE FIGHTING MEASURES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vapour Pressure (mmHg):</td>
<td>&lt;0.01 mm Hg (21 C)</td>
</tr>
<tr>
<td>Upper Explosive Limit (%):</td>
<td>Not available.</td>
</tr>
<tr>
<td>Specific Gravity (water=1):</td>
<td>0.973</td>
</tr>
<tr>
<td>Lower Explosive Limit (%):</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

EXTINGUISHING MEDIA

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog - Large fires only.

FIRE FIGHTING

- Alert Emergency Responders and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Use fire fighting procedures suitable for surrounding area.
- DO NOT approach containers suspected to be hot.
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Hazard Alert Code Key:

<table>
<thead>
<tr>
<th></th>
<th>EXTREME</th>
<th>HIGH</th>
<th>MODERATE</th>
<th>LOW</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cool fire exposed containers with water spray from a protected location.</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>If safe to do so, remove containers from path of fire.</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Equipment should be thoroughly decontaminated after use.</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

GENERAL FIRE HAZARDS/HAZARDOUS COMBUSTIBLE PRODUCTS

- Combustible.
- Slight fire hazard when exposed to heat or flame.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- On combustion, may emit toxic fumes of carbon monoxide (CO).
- May emit acrid smoke.
- Mists containing combustible materials may be explosive.

Combustion products include: carbon dioxide (CO₂), nitrogen oxides (NOₓ), other pyrolysis products typical of burning organic material. May emit corrosive fumes.

FIRE INCOMPATIBILITY

- Avoid contamination with oxidizing agents i.e. nitrates, oxidizing acids, chlorine bleaches, pool chlorine etc. as ignition may result.

PERSONAL PROTECTION

Glasses:
Chemical goggles.
Full face- shield.

Gloves:

Respirator:
Type AK-P Filter of sufficient capacity

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

- Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material.
- Check regularly for spills and leaks.
- Clean up all spills immediately.
- Avoid breathing vapors and contact with skin and eyes.
- Control personal contact by using protective equipment.
- Contain and absorb spill with sand, earth, inert material or vermiculite.
- Wipe up.
- Place in a suitable labeled container for waste disposal.

MAJOR SPILLS

Chemical Class: amines, alkyl

For release onto land: recommended sorbents listed in order of priority.

<table>
<thead>
<tr>
<th>SORBENT TYPE</th>
<th>RANK</th>
<th>APPLICATION</th>
<th>COLLECTION</th>
<th>LIMITATIONS</th>
</tr>
</thead>
<tbody>
<tr>
<td>LAND SPILL - SMALL</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>cross-linked polymer - particulate</td>
<td>1</td>
<td>shovel</td>
<td>shovel</td>
<td>R, W, SS</td>
</tr>
<tr>
<td>cross-linked polymer - pillow</td>
<td>1</td>
<td>throw</td>
<td>pitchfork</td>
<td>R, DGC, RT</td>
</tr>
<tr>
<td>sorbent clay - particulate</td>
<td>2</td>
<td>shovel</td>
<td>shovel</td>
<td>R, I, P</td>
</tr>
<tr>
<td>wood fiber - pillow</td>
<td>3</td>
<td>throw</td>
<td>pitchfork</td>
<td>R, P, DGC, RT</td>
</tr>
<tr>
<td>treated wood fibre - pillow</td>
<td>3</td>
<td>throw</td>
<td>pitchfork</td>
<td>DGC, RT</td>
</tr>
<tr>
<td>foamed glass - pillow</td>
<td>4</td>
<td>throw</td>
<td>pitchfork</td>
<td>R, P, DGC, RT</td>
</tr>
<tr>
<td>LAND SPILL - MEDIUM</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>cross-linked polymer - particulate</td>
<td>1</td>
<td>blower</td>
<td>skiploader</td>
<td>R, W, SS</td>
</tr>
<tr>
<td>cross-linked polymer - pillow</td>
<td>2</td>
<td>throw</td>
<td>skiploader</td>
<td>R, DGC, RT</td>
</tr>
<tr>
<td>sorbent clay - particulate</td>
<td>3</td>
<td>blower</td>
<td>skiploader</td>
<td>R, I, P</td>
</tr>
<tr>
<td>polypropylene - particulate</td>
<td>3</td>
<td>blower</td>
<td>skiploader</td>
<td>W, SS, DGC</td>
</tr>
</tbody>
</table>
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<th>LOW</th>
</tr>
</thead>
<tbody>
<tr>
<td>expanded mineral - particulate</td>
<td>4</td>
<td>blower</td>
<td>skiploader</td>
</tr>
<tr>
<td>polypropylene - mat</td>
<td>4</td>
<td>throw</td>
<td>skiploader</td>
</tr>
</tbody>
</table>

Legend

DGC: Not effective where ground cover is dense
R: Not reusable
I: Not incinerable
P: Effectiveness reduced when rainy
RT: Not effective where terrain is rugged
SS: Not for use within environmentally sensitive sites
W: Effectiveness reduced when windy

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control; R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988

NOTE:

- Organic absorbents have been known to ignite when contaminated with amines in closed containers. Certain cellulosic materials used for spill cleanup such as wood chips or sawdust have shown reactivity with ethyleneamines and should be avoided.
- Chemical Class: phenols and cresols

For release onto land: recommended sorbents listed in order of priority.

<table>
<thead>
<tr>
<th>SORBENT TYPE</th>
<th>RANK</th>
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<tr>
<td>LAND SPILL - SMALL</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>cross-linked polymer - particulate</td>
<td>1</td>
<td>shovel</td>
<td>shovel</td>
<td>R, W, SS</td>
</tr>
<tr>
<td>cross-linked polymer - pillow</td>
<td>1</td>
<td>throw</td>
<td>pitchfork</td>
<td>R, DGC, RT</td>
</tr>
<tr>
<td>wood fiber - pillow</td>
<td>1</td>
<td>throw</td>
<td>pitchfork</td>
<td>R, P, DGC, RT</td>
</tr>
<tr>
<td>foamed glass - pillow</td>
<td>2</td>
<td>shovel</td>
<td>shovel</td>
<td>R, W, P, DGC</td>
</tr>
<tr>
<td>sorbent clay - particulate</td>
<td>2</td>
<td>shovel</td>
<td>shovel</td>
<td>R, I, P</td>
</tr>
<tr>
<td>wood fibre - particulate</td>
<td>3</td>
<td>shovel</td>
<td>shovel</td>
<td>R, W, P, DGC</td>
</tr>
<tr>
<td>LAND SPILL - MEDIUM</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>cross-linked polymer - particulate</td>
<td>1</td>
<td>blower</td>
<td>skiploader</td>
<td>R, W, SS</td>
</tr>
<tr>
<td>cross-linked polymer - pillow</td>
<td>2</td>
<td>throw</td>
<td>skiploader</td>
<td>R, DGC, RT</td>
</tr>
<tr>
<td>sorbent clay - particulate</td>
<td>3</td>
<td>blower</td>
<td>skiploader</td>
<td>R, I, P</td>
</tr>
<tr>
<td>polypropylene - particulate</td>
<td>3</td>
<td>blower</td>
<td>skiploader</td>
<td>R, SS, DGC</td>
</tr>
<tr>
<td>wood fiber - particulate</td>
<td>4</td>
<td>blower</td>
<td>skiploader</td>
<td>R, W, P, DGC</td>
</tr>
<tr>
<td>expanded mineral - particulate</td>
<td>4</td>
<td>blower</td>
<td>skiploader</td>
<td>R, I, W, P, DGC</td>
</tr>
</tbody>
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- Clear area of personnel and move upwind.
- Alert Emergency Responders and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation.
- Stop leak if safe to do so.
- Contain spill with sand, earth or vermiculite.
- Collect recoverable product into labeled containers for recycling.
- Neutralize/decontaminate residue.
- Collect solid residues and seal in labeled drums for disposal.
- Wash area and prevent runoff into drains.
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- After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.
- If contamination of drains or waterways occurs, advise emergency services.

PROTECTIVE ACTIONS FOR SPILL

From IERG (Canada/Australia)

Isolation Distance 25 meters
Downwind Protection Distance 250 meters

FOOTNOTES

1 PROTECTIVE ACTION ZONE is defined as the area in which people are at risk of harmful exposure. This zone assumes that random changes in wind direction confines the vapour plume to an area within 30 degrees on either side of the predominant wind direction, resulting in a crosswind protective action distance equal to the downwind protective action distance.
2 PROTECTIVE ACTIONS should be initiated to the extent possible, beginning with those closest to the spill and working away from the site in the downwind direction. Within the protective action zone a level of vapour concentration may exist resulting in nearly all unprotected persons becoming incapacitated and unable to take protective action and/or incurring serious or irreversible health effects.
3 INITIAL ISOLATION ZONE is determined as an area, including upwind of the incident, within which a high probability of localised wind reversal may expose nearly all persons without appropriate protection to life-threatening concentrations of the material.
4 SMALL SPILLS involve a leaking package of 200 litres (55 US gallons) or less, such as a drum (jerican or box with inner containers). Larger packages leaking less than 200 litres and compressed gas leaking from a small cylinder are also considered "small spills". LARGE SPILLS involve many small leaking packages or a leaking package of greater than 200 litres, such as a cargo tank, portable tank or a "one-tonne" compressed gas cylinder.
6 IERG information is derived from CANUTEC - Transport Canada.

ACUTE EXPOSURE GUIDELINE LEVELS (AEGL) (in ppm)

AEGL 1: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience notable discomfort, irritation, or certain asymptomatic nonsensory effects. However, the effects are not disabling and are transient and reversible upon cessation of exposure.
AEGL 2: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience irreversible or other serious, long-lasting adverse health effects or an impaired ability to escape.
AEGL 3: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience life-threatening health effects or death.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING
- DO NOT allow clothing wet with material to stay in contact with skin
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Avoid contact with moisture.
- Avoid contact with incompatible materials.
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When handling, DO NOT eat, drink or smoke.
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately. Launder contaminated clothing before re-use.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.

RECOMMENDED STORAGE METHODS

- DO NOT use aluminum or galvanized containers.
- Lined metal can, Lined metal pail/drum
- Plastic pail
- Polyliner drum
- Packing as recommended by manufacturer.
- Check all containers are clearly labeled and free from leaks.

For low viscosity materials

- Drums and jerricans must be of the non-removable head type.
- Where a can is to be used as an inner package, the can must have a screwed enclosure.

For materials with a viscosity of at least 2890 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C):

- Removable head packaging:
- Cans with friction closures and
- low pressure tubes and cartridges may be used.

- Where combination packages are used, and the inner packages are of glass, porcelain or stoneware, there must be sufficient inert cushioning material in contact with inner and outer packages unless the outer packaging is a close fitting molded plastic box and the substances are not incompatible with the plastic.

STORAGE REQUIREMENTS

- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.
- DO NOT store near acids, or oxidizing agents.
- No smoking, naked lights, heat or ignition sources.

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS

<table>
<thead>
<tr>
<th>+</th>
<th>X</th>
<th>+</th>
<th>X</th>
<th>X</th>
<th>+</th>
</tr>
</thead>
</table>
| X: Must not be stored together
| O: May be stored together with specific preventions
| +: May be stored together

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

<table>
<thead>
<tr>
<th>Source</th>
<th>Material</th>
<th>TWA ppm</th>
<th>TWA mg/m³</th>
<th>STEL ppm</th>
<th>STEL mg/m³</th>
<th>Peak ppm</th>
<th>Peak mg/m³</th>
<th>TWA F/CC</th>
<th>Notes</th>
</tr>
</thead>
</table>

8 of 19
### 2,4,6-Tris(dimethylaminomethyl)phenol

**Material Safety Data Sheet**

**sc-238369**

#### Hazard Alert Code Key:

<table>
<thead>
<tr>
<th>Country/Region</th>
<th>Exposure Limit Source</th>
<th>Phenol (Phenol)</th>
<th>MODERATE</th>
<th>LOW</th>
</tr>
</thead>
<tbody>
<tr>
<td>Canada - British Columbia</td>
<td>Occupational Exposure Limits</td>
<td>5</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Canada - Ontario Occupational Exposure</td>
<td>Limits</td>
<td>5</td>
<td>19</td>
<td></td>
</tr>
<tr>
<td>US - Minnesota Permissible Exposure</td>
<td>Limits for Air Contaminants (PELs)</td>
<td>5</td>
<td>19</td>
<td></td>
</tr>
<tr>
<td>US ACGIH Threshold Limit Values (TLV)</td>
<td>(TLV)</td>
<td>5</td>
<td></td>
<td></td>
</tr>
<tr>
<td>US NIOSH Recommended Exposure Limits</td>
<td>(RELs)</td>
<td>5</td>
<td>19</td>
<td>15.6</td>
</tr>
<tr>
<td>Canada - Alberta Occupational Exposure</td>
<td>Limits</td>
<td>5</td>
<td>19</td>
<td></td>
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<tr>
<td>US - Tennessee Occupational Exposure</td>
<td>Limits for Air Contaminants (PELs)</td>
<td>5</td>
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</tr>
<tr>
<td>US - Vermont Permissible Exposure</td>
<td>Limits Table Z-1-A Transitional Limits for Air</td>
<td>5</td>
<td>19</td>
<td></td>
</tr>
<tr>
<td>US - Vermont Permissible Exposure</td>
<td>Limits Table Z-1-A Final Rule Limits for Air</td>
<td>5</td>
<td>19</td>
<td></td>
</tr>
<tr>
<td>US - California Permissible Exposure</td>
<td>Limits for Chemical Contaminants (Z1)</td>
<td>5</td>
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<tr>
<td>US - Hawaii Air Contaminant Limits</td>
<td>(Phenol)</td>
<td>5</td>
<td>19</td>
<td>10</td>
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<tr>
<td>US - Alaska Limits for Air Contaminants</td>
<td>(Phenol)</td>
<td>5</td>
<td>19</td>
<td></td>
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<tr>
<td>US - Michigan Limits for Air Contaminants</td>
<td>(Phenol)</td>
<td>5</td>
<td>19</td>
<td></td>
</tr>
<tr>
<td>Canada - Yukon Permissible Concentrations for Airborne Contaminant Substances</td>
<td>(Phenol - Skin)</td>
<td>5</td>
<td>19</td>
<td>10</td>
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<tr>
<td>US - Washington Permissible exposure limits of air contaminants</td>
<td>(Phenol)</td>
<td>5</td>
<td>10</td>
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<tr>
<td>Canada - Saskatchewan Occupational Health and Safety Regulations - Contamination Limits</td>
<td>(Phenol)</td>
<td>5</td>
<td>7.5</td>
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<tr>
<td>US - Oregon Permissible Exposure Limits (Z1)</td>
<td>(Phenol)</td>
<td>5</td>
<td>19</td>
<td></td>
</tr>
<tr>
<td>US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants</td>
<td>(Phenol)</td>
<td>5</td>
<td>19</td>
<td></td>
</tr>
<tr>
<td>Canada - Quebec Permissible Exposure Values for Airborne Contaminants (English)</td>
<td>(Phenol)</td>
<td>5</td>
<td>19</td>
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</tr>
<tr>
<td>US OSHA Permissible Exposure Levels (PELs) - Table Z1</td>
<td>(Phenol)</td>
<td>5</td>
<td>19</td>
<td></td>
</tr>
</tbody>
</table>

**TLV Basis:** upper respiratory tract irritation, lung damage, central nervous system impairment

**Skin**
2,4,6-Tris(dimethylaminomethyl)phenol

Material Safety Data Sheet

sc-238369

Hazard Alert Code Key:

<table>
<thead>
<tr>
<th>Canada - Northwest Territories</th>
<th>phenol (Phenol - Skin)</th>
<th>EXTREME</th>
<th>HIGH</th>
<th>MODERATE</th>
<th>LOW</th>
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</thead>
<tbody>
<tr>
<td>Occupational Exposure Limits</td>
<td>5</td>
<td>19</td>
<td>10</td>
<td>38</td>
<td></td>
</tr>
<tr>
<td>Canada - Nova Scotia</td>
<td>phenol (Phenol)</td>
<td>5</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Occupational Exposure Limits</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Canada - Prince Edward Island</td>
<td>phenol (Phenol)</td>
<td>5</td>
<td></td>
<td></td>
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</tr>
<tr>
<td>Occupational Exposure Limits</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

The following materials had no OELs on our records

• 2,4,6-tris[(dimethylamino)methyl]phenol: CAS:90-72-2
• bis[(dimethylamino)methyl]phenol: CAS:71074-89-0

EMERGENCY EXPOSURE LIMITS

<table>
<thead>
<tr>
<th>Material</th>
<th>Revised IDLH Value (mg/m3)</th>
<th>Revised IDLH Value (ppm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>phenol</td>
<td>250 [Unch]</td>
<td></td>
</tr>
</tbody>
</table>

MATERIAL DATA

2,4,6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL:

PHENOL:

■ Odour Threshold Value for phenol: 0.060 ppm (detection)

NOTE: Detector tubes for phenol, measuring in excess of 1 ppm, are commercially available.

Systemic absorption by all routes may induce convulsions with damage to the lungs and central nervous system.

Exposure at or below the recommended TLV-TWA is thought to protect the worker from respiratory, cardiovascular, hepatic, renal and neurological toxicity. Workers or volunteers exposed at or below 5.2 ppm phenol have experienced no ill-effects. Because phenol as a vapour, liquid or solid can penetrate the skin causing systemic effects, a skin notation is considered necessary. Although ACGIH has not recommended a STEL it is felt that ACGIH excursion limits (15 ppm limited to a total duration of 30 minutes with brief excursions limited to no more than 25 ppm) and NIOSH Ceiling values are sufficiently similar so as to provide the same margin of safety.

Odour Safety Factor(OSF)

OSF=25 (PHENOL).

2,4,6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL:

■ Exposure limits with "skin" notation indicate that vapor and liquid may be absorbed through intact skin. Absorption by skin may readily exceed vapor inhalation exposure. Symptoms for skin absorption are the same as for inhalation. Contact with eyes and mucous membranes may also contribute to overall exposure and may also invalidate the exposure standard.

CEL TWA: 5 ppm. 54 mg/m3 SKIN [Rohm & Haas]

BIS[(DIMETHYLAMINO)METHYL]PHENOL:

■ No exposure limits set by NOHSC or ACGIH.

PERSONAL PROTECTION

Consult your EHS staff for recommendations

EYE

■ Chemical goggles.
■ Full face shield.
■ Contact lenses pose a special hazard; soft lenses may absorb irritants and all lenses concentrate them.

HANDS/FEET

■ Wear chemical protective gloves, eg. PVC.
Material Safety Data Sheet

2,4,6-Tris(dimethylaminomethyl)phenol

Hazard Alert Code Key:
- EXTREME
- HIGH
- MODERATE
- LOW

Wear safety footwear or safety gumboots, eg. Rubber.

- When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.

NOTE: The material may produce skin sensitization in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: such as:
- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended.
- Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Leather wear not recommended: Contaminated leather footwear, watch bands, should be destroyed, i.e. burnt, as it cannot be adequately decontaminated.

OTHER

- Overalls.
- PVC Apron.
- PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Ensure there is ready access to a safety shower.

RESPIRATOR

- Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the OSHA Permissible Exposure Limit (or PEL), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

<table>
<thead>
<tr>
<th>Protection Factor</th>
<th>Half-Face Respirator</th>
<th>Full-Face Respirator</th>
<th>Powered Air Respirator</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 x PEL</td>
<td>AK-1 P</td>
<td>-</td>
<td>AK-PAPR-1 P</td>
</tr>
<tr>
<td>50 x PEL</td>
<td>-</td>
<td>AK-1 P</td>
<td>-</td>
</tr>
<tr>
<td>100 x PEL</td>
<td>-</td>
<td>AK-2 P</td>
<td>AK-PAPR-2 P^</td>
</tr>
</tbody>
</table>

^ - Full-face

Explanation of Respirator Codes:
- Class 1 low to medium absorption capacity filters.
- Class 2 medium absorption capacity filters.
- Class 3 high absorption capacity filters.

PAPR Powered Air Purifying Respirator (positive pressure) cartridge.

Type A for use against certain organic gases and vapors.

Type AX for use against low boiling point organic compounds (less than 65°C).

Type B for use against certain inorganic gases and other acid gases and vapors.

Type E for use against sulfur dioxide and other acid gases and vapors.

Type K for use against ammonia and organic ammonia derivatives

Class P1 intended for use against mechanically generated particulates of sizes most commonly encountered in industry, e.g. asbestos, silica.

Class P2 intended for use against both mechanically and thermally generated particulates, e.g. metal fume.

Class P3 intended for use against all particulates containing highly toxic materials, e.g. beryllium.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required.

Use appropriate NIOSH-certified respirator based on informed professional judgement. In conditions where no reasonable estimate of exposure can be made, assume the exposure is in a concentration IDLH and use NIOSH-certified full face pressure demand SCBA with a minimum service life of 30 minutes, or a combination full facepiece pressure demand SAR with auxiliary self-contained air supply. Respirators provided only for escape from IDLH atmospheres shall be NIOSH-certified for escape from the atmosphere in which they will be used.

ENGINEERING CONTROLS

- Local exhaust ventilation usually required. If risk of overexposure exists, wear an approved respirator. Correct fit is essential to obtain adequate protection an approved self contained breathing apparatus (SCBA) may be required in some situations. Provide adequate ventilation in warehouse or closed storage area.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.
2,4,6-Tris(dimethylaminomethyl)phenol

Material Safety Data Sheet

Hazard Alert Code Key:

<table>
<thead>
<tr>
<th>Type of Contaminant</th>
<th>Air Speed</th>
</tr>
</thead>
<tbody>
<tr>
<td>solvent, vapors, degreasing etc., evaporating from tank (in still air)</td>
<td>0.25-0.5 m/s (50-100 f/min.)</td>
</tr>
<tr>
<td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyor transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td>
<td>0.5-1 m/s (100-200 f/min.)</td>
</tr>
<tr>
<td>direct spray, spray painting in shallow booths, drum filling, conveyor loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td>
<td>1-2.5 m/s (200-500 f/min.)</td>
</tr>
<tr>
<td>grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion)</td>
<td>2.5-10 m/s (500-2000 f/min.)</td>
</tr>
</tbody>
</table>

Within each range the appropriate value depends on:

<table>
<thead>
<tr>
<th>Lower end of the range</th>
<th>Upper end of the range</th>
</tr>
</thead>
<tbody>
<tr>
<td>1: Room air currents minimal or favorable to capture</td>
<td>1: Disturbing room air currents</td>
</tr>
<tr>
<td>2: Contaminants of low toxicity or of nuisance value only.</td>
<td>2: Contaminants of high toxicity</td>
</tr>
<tr>
<td>3: Intermittent, low production.</td>
<td>3: High production, heavy use</td>
</tr>
<tr>
<td>4: Large hood or large air mass in motion</td>
<td>4: Small hood-local control only</td>
</tr>
</tbody>
</table>

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL PROPERTIES

Liquid.
Does not mix with water.
Floats on water.
Corrosive.

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>State</td>
<td>Liquid</td>
</tr>
<tr>
<td>Melting Range (°F)</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Boiling Range (°F)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flash Point (°F)</td>
<td>255.2</td>
</tr>
<tr>
<td>Decomposition Temp (°F)</td>
<td>Not Available</td>
</tr>
<tr>
<td>Autoignition Temp (°F)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Upper Explosive Limit (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Lower Explosive Limit (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Volatile Component (%vol)</td>
<td>Not available.</td>
</tr>
<tr>
<td>VOC(regulatory)</td>
<td>lb/gall</td>
</tr>
</tbody>
</table>

APPEARANCE

Straw to amber / red brown clear combustible liquid. Strong amine smell. Solubility in water =3 g/L.

Section 10 - CHEMICAL STABILITY

CONDITIONS CONTRIBUTING TO INSTABILITY
2,4,6-Tris(dimethylaminomethyl)phenol

sc-238369

Material Safety Data Sheet

Hazard Alert Code Key:
- EXTREME
- HIGH
- MODERATE
- LOW

- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerization will not occur.

STORAGE INCOMPATIBILITY
- Avoid strong acids.
- Avoid contact with copper, aluminium and their alloys.
- Avoid reaction with oxidizing agents.

For incompatible materials - refer to Section 7 - Handling and Storage.

### Section 11 - TOXICOLOGICAL INFORMATION

2,4,6-tris[(dimethylamino)methyl]phenol

**TOXICITY AND IRRITATION**

Unions otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

<table>
<thead>
<tr>
<th>TOXICITY</th>
<th>IRRITATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral (rat) LD50: 1200 mg/kg</td>
<td>Skin (rabbit): 2 mg/24h - SEVERE</td>
</tr>
<tr>
<td>Oral (rat) LD50: 2500 mg/kg *</td>
<td>Eye (rabbit): 0.05 mg/24h - SEVERE</td>
</tr>
<tr>
<td>Dermal (rabbit) LD50: 1280 mg/kg [Rohm &amp; Haas, Henkel]*</td>
<td></td>
</tr>
<tr>
<td>Inhalation (rat) LC50: &gt;0.5 mg/l/1 hr. [Ciba]</td>
<td></td>
</tr>
</tbody>
</table>

- The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.

Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

**PHENOL:**

- Unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

<table>
<thead>
<tr>
<th>TOXICITY</th>
<th>IRRITATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral (rat) LD50: 317 mg/kg</td>
<td>Skin(rabbit): 500 mg/24hr - SEVERE</td>
</tr>
<tr>
<td>Oral (human) LDLo: 140 mg/kg</td>
<td>Skin(rabbit): 500 mg Open -SEVERE</td>
</tr>
<tr>
<td>Inhalation (rat) LC50: 316 mg/m³</td>
<td>Eye(rabbit): 5 mg - SEVERE</td>
</tr>
<tr>
<td>Dermal (rabbit) LD50: 850 mg/kg</td>
<td>Eye(rabbit): 100 mg rinse - Mild</td>
</tr>
</tbody>
</table>

- The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.

Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of
### 2,4,6-Tris(dimethylaminomethyl)phenol

**sc-238369**

#### Hazard Alert Code Key:

<table>
<thead>
<tr>
<th>EXTREME</th>
<th>HIGH</th>
<th>MODERATE</th>
<th>LOW</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

The substance is classified by IARC as Group 3:

<table>
<thead>
<tr>
<th>IARC Group 3</th>
</tr>
</thead>
<tbody>
<tr>
<td>NOT classifiable as to its carcinogenicity to humans.</td>
</tr>
</tbody>
</table>

Evidence of carcinogenicity may be inadequate or limited in animal testing.

**BIS[(DIMETHYLAMINO)METHYL]PHENOL:**

- No significant acute toxicological data identified in literature search.

#### CARCINOGEN

**Phenol**

- International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs: Group 3
- US EPA Carcinogens Listing: Carcinogenicity D
- US ACGIH Threshold Limit Values (TLV) - Carcinogens: Carcinogen Category DI
- US ACGIH Threshold Limit Values (TLV) - Carcinogens: Carcinogen Category D
- US ACGIH Threshold Limit Values (TLV) - Carcinogens: Carcinogen Category A4

#### SKIN

<table>
<thead>
<tr>
<th>Substance</th>
<th>Documentation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Phenol</td>
<td>Canada - Ontario Occupational Exposure Limits - Skin</td>
</tr>
<tr>
<td></td>
<td>Notes Skin</td>
</tr>
<tr>
<td></td>
<td>phenol US AIHA Workplace Environmental Exposure Levels (WEELs) - Skin</td>
</tr>
<tr>
<td></td>
<td>Notes Skin</td>
</tr>
<tr>
<td></td>
<td>phenol US NIOSH Recommended Exposure Limits (RELS) - Skin</td>
</tr>
<tr>
<td></td>
<td>Skin Yes</td>
</tr>
<tr>
<td></td>
<td>phenol Canada - Quebec Permissible Exposure Values for Airborne Contaminants - Skin (French)</td>
</tr>
<tr>
<td></td>
<td>Notes Skin</td>
</tr>
<tr>
<td></td>
<td>phenol US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants - Skin</td>
</tr>
<tr>
<td></td>
<td>Skin Designation X</td>
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<tr>
<td></td>
<td>phenol US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants - Skin</td>
</tr>
<tr>
<td></td>
<td>Skin Designation X</td>
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<tr>
<td></td>
<td>phenol US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants - Skin</td>
</tr>
<tr>
<td></td>
<td>Skin Designation X</td>
</tr>
<tr>
<td></td>
<td>phenol US - Washington Permissible exposure limits of air contaminants - Skin</td>
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<td>Skin X</td>
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<td>Skin Designation Yes</td>
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<tr>
<td></td>
<td>phenol Canada - British Columbia Occupational Exposure Limits - Skin</td>
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#### Section 12 - ECOLOGICAL INFORMATION

Refer to data for ingredients, which follows:

**BIS[(DIMETHYLAMINO)METHYL]PHENOL:**

- Prevent, by any means available, spillage from entering drains or watercourses.

**PHENOL:**

- BIS[(DIMETHYLAMINO)METHYL]PHENOL:
- 2,4,6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL:
  - DO NOT discharge into sewer or waterways.
### 2,4,6-Tris(dimethylaminomethyl)phenol

**Hazard Alert Code Key:**

<table>
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<th>EXTREME</th>
<th>HIGH</th>
<th>MODERATE</th>
<th>LOW</th>
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**2,4,6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL:**

**Fish toxicity:**
- Rainbow trout (salmoid gairdnen) TL50: 222 (174-283) mg/l/24hr
- Rainbow trout (salmoid gairdnen) TL50: 180-240 mg/l/96hr
- Rainbow trout (salmoid gairdnen) No effect level: 180 mg/l
- Mud crab TL50: 750-1000 mg/l/24hr
- Mud crab TL50: No effect level: 750 mg/l
- Carp TL50: 249 (204-305) mg/l/24hr
- Carp TL50: 175 (131-235) mg/l/96hr
- Carp No effect level: 140 mg/l
- Grass shrimp TL50: 750-1000 mg/l/24 [Air Products & Chemicals]

**PHENOL:**

- Hazardous Air Pollutant: Yes
- Fish LC50 (96hr.) (mg/l): 0.001-56
- Daphnia magna EC50 (48hr.) (mg/l): 56
- Algae IC50 (72hr.) (mg/l): 4.6-7.5
- BCF<100: 7.6
- log Kow (Prager 1995): 1.46
- log Kow (Sangster 1997): 1.5
- log Pow (Verschuueren 1983): 1.46
- COD: 1.68
- BOD5: 2.33
- T-O-D: 2.26
- Half-life Soil - High (hours): 240
- Half-life Soil - Low (hours): 24
- Half-life Air - High (hours): 22.8
- Half-life Air - Low (hours): 2.28
- Half-life Surface water - High (hours): 56.5
- Half-life Surface water - Low (hours): 5.3
- Half-life Ground water - High (hours): 168
- Half-life Ground water - Low (hours): 12
- Aqueous biodegradation - Aerobic - High (hours): 84
- Aqueous biodegradation - Aerobic - Low (hours): 6
- Aqueous biodegradation - Anaerobic - High (hours): 672
- Aqueous biodegradation - Anaerobic - Low (hours): 192
- Aqueous biodegradation - Removal secondary treatment - High (hours): 99.90%
- Aqueous biodegradation - Removal secondary treatment - Low (hours): 90%
- Aqueous photolysis half-life - High (hours): 173
- Aqueous photolysis half-life - Low (hours): 46
- Photolysis maximum light absorption - High (nano-m): 269
- Aqueous photolysis half-life - High (hours): 173
- Aqueous photolysis half-life - Low (hours): 46
- Photooxidation half-life water - High (hours): 3840
- Photooxidation half-life water - Low (hours): 77
- Photooxidation half-life air - High (hours): 22.8
2,4,6-Tris(dimethylaminomethyl)phenol

Material Safety Data Sheet

Hazard Alert Code Key:  
- **EXTREME**
- **HIGH**
- **MODERATE**
- **LOW**

- **Photooxidation half-life air - Low (hours):** 2.28
- **Harmful to aquatic organisms.**
- **Environmental toxicity is a function of the n-octanol / water partition coefficient (log Pow, log Kow).** Phenols with log Pow > 7.4 are expected to exhibit low toxicity to aquatic organisms. However, the toxicity of phenols with a lower log Pow is variable, ranging from low toxicity (LC50 values > 100 mg/l) to highly toxic (LC50 values < 1 mg/l) dependent on log Pow, molecular weight and substitutions on the aromatic ring. Dinitrophenols are more toxic than predicted from QSAR estimates. Hazard information for these groups is not generally available.
- **Phenol is released into the air and discharged into water from both manufacturing and use. Based on its high water solubility and the fact that it has been detected in rainwater, some phenol may wash out of the atmosphere; however, it is probable that only limited amounts wash out because of the short atmospheric half-life of phenol. During the day, when photochemically produced hydroxyl radical concentrations are highest in the atmosphere, very little atmospheric transport of phenol is likely to occur.**
- **In water, neither volatilisation nor sorption to sediments and suspended particulates are expected to be important transport mechanisms. Phenol is not expected to bioconcentrate significantly in aquatic organisms. Reported log bioconcentration factors (BCF) in fish for phenol include 0.28 for goldfish and 1.3 for golden orfe.** The pKₐ of phenol is 10, indicating that phenol will primarily exist as the protonated acid at environmental pH values. In alkaline soils and water, phenol will partially exist as an anion, which can affect its fate and transport processes. Although it has been shown that plants readily uptake phenol, bioaccumulation does not take place due to a high rate of respiratory decomposition of phenol to CO₂.
- **The gas-phase reaction of phenol with photochemically produced hydroxyl radicals is probably a major removal mechanism in the atmosphere. An estimated half-life for phenol for this reaction is 0.61 days.**
- **The reaction of phenol with nitrate radicals during the night may constitute a significant removal process. This is based on a rate constant of 3.8x10⁻¹² cm³/molecule second for this reaction, corresponding to a half-life of 15 minutes at an atmospheric concentration of 2x10⁻⁸ nitrate radicals per cm³. Phenol does not absorb light in the region of 290–330 nm; therefore, it should not photodegrade directly in the atmosphere. Although phenol does not absorb light at wavelengths >290, phenols react rapidly to sunlit natural water via an indirect reaction with photochemically produced hydroxyl radicals and peroxy radicals; typical half-lives for hydroxyl and peroxy radical reactions are on the order of 100 and 19.2 hours of sunlight, respectively. These reactions require dissolved natural organic materials that function as photosensitisers.** The estimated half-life for the reaction of phenol with photochemically produced singlet oxygen in sunlit surface waters contaminated by humic substances is 83 days.
- **Phenol is readily biodegradable in natural water, provided the concentration is not high enough to cause significant inhibition through microbial toxicity. The degradation of phenol is somewhat slower in salt water. Rapid degradation of phenol also has been reported in various sewage and water treatment processes. Removal in aerobic activated sludge reactors is frequently >90% with a retention time of 8 hours.** Phenol is biodegraded in soil under both aerobic and anaerobic soil conditions. The half-life of phenol in soil is generally <5 days, but acidic soils and some surface soils may have half-lives of up to 23 days. Mineralisation in an alkaline, para-brown soil under aerobic conditions was 45.5, 48, and 65% after 3, 7, and 70 days, respectively. Half-lives for degradation of low concentrations of phenol in two silt loam soils were 2.70 and 3.51 hours. Plants have been shown to be capable of metabolising phenol readily. While degradation is slower under anaerobic conditions, evidence presented in the literature suggests that phenol can be rapidly and virtually completely degraded in soil under both aerobic and anaerobic conditions.
- **The material is classified as an ecotoxin* because the Fish LC₅₀ (96 hours) is less than or equal to 0.1 mg/l.**

* Classification of Substances as Ecotoxic (Dangerous to the Environment)

Appendix 6, Table 1


Koc: 39-148
Half-life (hr) air: 0.25-16
Half-life (hr) H₂O surface water: 19-100
Henry's atm²/mol: 3.97E-07
BOD 5 if unstated: 1.68
COD: 2.28-2.37
THO: 2.26-2.40
BCF: 1.9-277
Nitrif. inhib.: 50% inhibit at 9mg/L
BIS[(DIMETHYLAMINO)METHYL]PHENOL:
for similar product (2,4,6-tris(dimethylamino)methyl)phenol
Fish toxicity:
Rainbow trout (salmo gairdneri) TL₅₀: 222 (174-283) mg/l/24hr
Rainbow trout (salmo gairdneri) TL₅₀: 180-240 mg/l/96hr
Rainbow trout (salmo gairdneri) No effect level: 180 mg/l
Mud crab TL₅₀: 750-1000 mg/l/24hr
Mud crab TL₅₀: 750-1000 mg/l/96hr
Mud crab TL₅₀: No effect level: 750 mg/l
Carp TL₅₀: 249 (204-305) mg/l/24hr
Carp TL₅₀: 175 (131-235) mg/l/96hr
Carp No effect level: 140 mg/l
Grass shrimp TL₅₀: 750-1000 mg/l/24 [Air Products & Chemicals]
2,4,6-Tris(dimethylaminomethyl)phenol

sc-238369

Material Safety Data Sheet

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Section 13 - DISPOSAL CONSIDERATIONS

US EPA Waste Number & Descriptions
A. General Product Information
Corrosivity characteristic: use EPA hazardous waste number D002 (waste code C)
B. Component Waste Numbers
When phenol is present as a solid waste as a discarded commercial chemical product, off-specification species, as a container residue, or a spill residue, use EPA waste number U188 (waste code T).

Disposal Instructions
All waste must be handled in accordance with local, state and federal regulations.

- Puncture containers to prevent re-use and bury at an authorized landfill.
- Legislation addressing waste disposal requirements may differ by country, state and/or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- Reuse
- Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

DO NOT allow wash water from cleaning equipment to enter drains. Collect all wash water for treatment before disposal.

- Recycle wherever possible.
- Consult manufacturer for recycling options or consult Waste Management Authority for disposal if no suitable treatment or disposal facility can be identified.
- Treat and neutralize at an approved treatment plant.
- Treatment should involve: Neutralization with suitable dilute acid followed by: Burial in a licensed land-fill or Incineration in a licensed apparatus (after admixture with suitable combustible material).
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Section 14 - TRANSPORTATION INFORMATION

DOT:

| Symbols: | None |
| Identification Numbers: | UN2735 |
| Label Codes: | 8 |
| Packaging: Exceptions: | 154 |
| Quantity Limitations: Cargo aircraft only: | 60 L |

Hazard class or Division: 8
PG: III
Special provisions: IB3, T7, TP1, TP28
Packaging: Non-bulk: 203
Quantity limitations: Passenger aircraft/rail: 5 L
Vessel stowage: Location: A
2,4,6-Tris(dimethylaminomethyl)phenol

Material Safety Data Sheet

Hazard Alert Code Key:

- EXTREME
- HIGH
- MODERATE
- LOW

Vessel stowage: Other: 52

Hazardous materials descriptions and proper shipping names:
Amines, liquid, corrosive, n.o.s., or Polyamines, liquid, corrosive, n.o.s.

Air Transport IATA:

ICAO/IATA Class: 8
UN Number: 2735
Special provisions: A3

Shipping Name: AMINES, LIQUID, CORROSIVE, N.O.S.

Maritime Transport IMDG:

IMDG Class: 8
UN Number: 2735
EMS Number: F-A,S-B
Special provisions: 223 274 944
Limited Quantities: 5 L

Shipping Name: AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S.

Section 15 - REGULATORY INFORMATION

2,4,6-tris(dimethylaminomethyl)phenol (CAS: 90-72-2) is found on the following regulatory lists;
"Canada Toxicological Index Service - Workplace Hazardous Materials Information System - WHMIS (English)";"Canada Toxicological Index Service - Workplace Hazardous Materials Information System - WHMIS (French)";"International Council of Chemical Associations (ICCA) - High Production Volume List";"OECD Representative List of High Production Volume (HPV) Chemicals";"US DOE Temporary Emergency Exposure Limits (TEELs)";"US EPA High Production Volume Program Chemical List";"US Toxic Substances Control Act (TSCA) - Inventory" Regulations for ingredients

phenol (CAS: 108-95-2) is found on the following regulatory lists;
2,4,6-Tris(dimethylaminomethyl)phenol

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Material Safety Data Sheet

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No data for bis[(dimethylamino)methyl]phenol (CAS: , 71074-89-0)

Section 16 - OTHER INFORMATION

LIMITED EVIDENCE

- Inhalation may produce health damage*.
- Cumulative effects may result following exposure*.
- May produce discomfort of the respiratory system*.
- Possible respiratory and skin sensitizer*.
  * (limited evidence).

REPRODUCTIVE HEALTH GUIDELINES

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<td>3.6 mg/m3</td>
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These exposure guidelines have been derived from a screening level of risk assessment and should not be construed as unequivocally safe limits. ORGS represent an 8-hour time-weighted average unless specified otherwise. CR = Cancer Risk/10000; UF = Uncertainty factor: TLV believed to be adequate to protect reproductive health: LOD: Limit of detection Toxic endpoints have also been identified as: D = Developmental; R = Reproductive; TC = Transplacental carcinogen Jankovic J, Drake F: A Screening Method for Occupational Reproductive Health Risk: American Industrial Hygiene Association Journal 57: 641-649 (1996).

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Classification of the mixture and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references. A list of reference resources used to assist the committee may be found at: www.chemwatch.net/references.

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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Issue Date: Dec-2-2009
Print Date: May-5-2010