Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME
4-Methoxybenzyl chloride

STATEMENT OF HAZARDOUS NATURE


NFPA

SUPPLIER
Company: Santa Cruz Biotechnology, Inc.
Address:
2145 Delaware Ave
Santa Cruz, CA 95060
Telephone: 800.457.3801 or 831.457.3800
Emergency Tel: CHEMWATCH: From within the US and Canada: 877-715-9305
From outside the US and Canada: +800 2436 2255 (1-800-CHEMCALL) or call +613 9573 3112

PRODUCT USE
Intermediate. Employed in a synthesis of diarymethanes via Suzuki cross-coupling with potassium arytrifluoroborates. O/N protecting group reagent which can be mildly oxidatively cleaved, e.g., with ceric ammonium nitrate Intermediate

SYNONYMS
C8-H9-Cl-O, CH3OC6H4CH2Cl, "p-methoxybenzyl chloride", "benzyl chloride, p-methoxy-", 4-(chloromethyl)anisole

Section 2 - HAZARDS IDENTIFICATION

CHEMWATCH HAZARD RATINGS

<table>
<thead>
<tr>
<th>Hazard</th>
<th>Min</th>
<th>Max</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammability</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Toxicity</td>
<td>0</td>
<td></td>
</tr>
<tr>
<td>Body Contact</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Reactivity</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Chronic</td>
<td>2</td>
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</tbody>
</table>

CANADIAN WHMIS SYMBOLS

Min/Nil=0
Low=1
Moderate=2
High=3
Extreme=4
EMERGENCY OVERVIEW

RISK
Causes burns.
Risk of serious damage to eyes.

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED
- The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion.
- The material has NOT been classified as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g. liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality (death) rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, unintentional ingestion is not thought to be cause for concern.
- Ingestion of acidic corrosives may produce burns around and in the mouth, the throat and esophagus. Immediate pain and difficulties in swallowing and speaking may also be evident. Swelling of the epiglottis may make it difficult to breathe which may result in suffocation. More severe exposure may result in vomiting blood and thick mucus, shock, abnormally low blood pressure, fluctuating pulse, shallow respiration and clammy skin, inflammation of stomach wall, and rupture of esophageal tissue. Untreated shock may eventually result in kidney failure. Severe cases may result in perforation of the stomach and abdominal cavity with consequent infection, rigidity and fever. There may be severe narrowing of the esophageal or pyloric sphincters; this may occur immediately or after a delay of weeks to years. There may be coma and convulsions, followed by death due to infection of the abdominal cavity, kidneys or lungs.

EYE
- The material can produce chemical burns to the eye following direct contact. Vapors or mists may be extremely irritating.
- If applied to the eyes, this material causes severe eye damage.
- Irritation of the eyes may produce a heavy secretion of tears (lachrymation).
- Direct eye contact with acid corrosives may produce pain, tears, sensitivity to light and burns. Mild burns of the epithelia generally recover rapidly and completely. Severe burns produce long-lasting and possibly irreversible damage. The appearance of the burn may not be apparent for several weeks after the initial contact. The cornea may ultimately become deeply opaque resulting in blindness.

SKIN
- The material can produce chemical burns following direct contact with the skin.
- Skin contact is not thought to have harmful health effects, however the material may still produce health damage following entry through wounds, lesions or abrasions.
- Open cuts, abraded or irritated skin should not be exposed to this material.
- Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
- Skin contact with acidic corrosives may result in pain and burns; these may be deep with distinct edges and may heal slowly with the formation of scar tissue.
- Solution of material in moisture on the skin, or perspiration, may markedly increase skin corrosion and accelerate tissue destruction.

INHALED
- If inhaled, this material can irritate the throat and lungs of some persons.
- Inhalation hazard is increased at higher temperatures.
- Corrosive acids can cause irritation of the respiratory tract, with coughing, choking and mucus membrane damage. There may be dizziness, headache, nausea and weakness. Swelling of the lungs can occur, either immediately or after a delay; symptoms of this include chest tightness, shortness of breath, frothy phlegm and cyanosis. Lack of oxygen can cause death hours after onset.
- The material has NOT been classified as "harmful by inhalation". This is because of the lack of corroborating animal or human evidence. In the absence of such evidence, care should nevertheless be taken to ensure exposure is kept to a minimum and that suitable control measures be used, in an occupational setting to control vapors, fumes and aerosols.
- Inhalation of quantities of liquid mist may be extremely hazardous, even lethal due to spasm, extreme irritation of larynx and bronchi, chemical pneumonitis and pulmonary edema.
- Hydrogen chloride (HCl) vapour or fumes present a hazard from a single acute exposure. Exposure of 1300 to 2000 ppm have been lethal to humans in a few minutes.
- Inhalation of HCl may cause choking, coughing, burning sensation and may cause ulceration of the nose, throat and larynx. Fluid on the lungs followed by generalised lung damage may follow.
- Breathing of HCl vapour may aggravate asthma and inflammatory or fibrotic pulmonary disease.
- High concentrations cause necrosis of the tracheal and bronchial epithelium, pulmonary oedema, atelectasis and emphysema and damage to the pulmonary blood vessels and liver.

CHRONIC HEALTH EFFECTS
- Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.
- Chronic minor exposure to hydrogen chloride (HCl) vapour or fume may cause discoloration or erosion of the teeth, bleeding of the nose and gums; and ulceration of the nasal mucous membranes.
- Repeated exposures of animals to concentrations of about 34 ppm HCl produced no immediate toxic effects.
- Workers exposed to hydrochloric acid suffered from gastritis and a number of cases of chronic bronchitis have also been reported.
Repeated or prolonged exposure to dilute solutions of HCl may cause dermatitis.
Repeated or prolonged exposure to acids may result in the erosion of teeth, swelling and or ulceration of mouth lining. Irritation of airways to lung, with cough, and inflammation of lung tissue often occurs. Chronic exposure may inflame the skin or conjunctiva.

### Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>NAME</th>
<th>CAS RN</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>4-methoxybenzyl chloride</td>
<td>824-94-2</td>
<td>&gt;98</td>
</tr>
<tr>
<td>hydrolyses in water to produce</td>
<td></td>
<td></td>
</tr>
<tr>
<td>hydrogen chloride</td>
<td>7647-01-0</td>
<td></td>
</tr>
<tr>
<td>stabilised (typically) with</td>
<td></td>
<td></td>
</tr>
<tr>
<td>potassium carbonate</td>
<td>584-08-7</td>
<td></td>
</tr>
</tbody>
</table>

### Section 4 - FIRST AID MEASURES

**SWALLOWED**
- For advice, contact a Poisons Information Center or a doctor at once.
- Urgent hospital treatment is likely to be needed.
- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Transport to hospital or doctor without delay.

**EYE**
- If this product comes in contact with the eyes:
  - Immediately hold eyelids apart and flush the eye continuously with running water.
  - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
  - Continue flushing until advised to stop by the Poisons Information Center or a doctor, or for at least 15 minutes.
  - Transport to hospital or doctor without delay.
  - Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

**SKIN**
- If skin or hair contact occurs:
  - Immediately flush body and clothes with large amounts of water, using safety shower if available.
  - Quickly remove all contaminated clothing, including footwear.
  - Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Center.
  - Transport to hospital, or doctor.

**INHALED**
- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
- Transport to hospital, or doctor.
- Inhalation of vapors or aerosols (mists, fumes) may cause lung edema. Corrosive substances may cause lung damage (e.g. lung edema, fluid in the lungs). As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested. Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. This must definitely be left to a doctor or person authorized by him/her. (ICSC13719).

**NOTES TO PHYSICIAN**
- Treat symptomatically.
- For acute or short term repeated exposures to strong acids:
  - Airway problems may arise from laryngeal edema and inhalation exposure. Treat with 100% oxygen initially.
  - Respiratory distress may require cricothyroidotomy if endotracheal intubation is contraindicated by excessive swelling
  - Intravenous lines should be established immediately in all cases where there is evidence of circulatory compromise.
  - Strong acids produce a coagulation necrosis characterized by formation of a coagulum (eschar) as a result of the dessicating action of the acid on proteins in specific tissues.

**INGESTION:**
- Immediate dilution (milk or water) within 30 minutes post ingestion is recommended.
- DO NOT attempt to neutralize the acid since exothermic reaction may extend the corrosive injury.
Be careful to avoid further vomit since re-exposure of the mucosa to the acid is harmful. Limit fluids to one or two glasses in an adult.

Charcoal has no place in acid management.

Some authors suggest the use of lavage within 1 hour of ingestion.

SKIN:

- Skin lesions require copious saline irrigation. Treat chemical burns as thermal burns with non-adherent gauze and wrapping.
- Deep second-degree burns may benefit from topical silver sulfadiazine.

EYE:

- Eye injuries require retraction of the eyelids to ensure thorough irrigation of the conjunctival cul-de-sacs. Irrigation should last at least 20-30 minutes. DO NOT use neutralizing agents or any other additives. Several liters of saline are required.
- Cycloplegic drops, (1% cyclopentolate for short-term use or 5% homatropine for longer term use) antibiotic drops, vasoconstrictive agents or artificial tears may be indicated dependent on the severity of the injury.
- Steroid eye drops should only be administered with the approval of a consulting ophthalmologist.

[Ellenhorn and Barceloux: Medical Toxicology]

### Section 5 - FIRE FIGHTING MEASURES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vapour Pressure (mmHG)</td>
<td>Not available</td>
</tr>
<tr>
<td>Upper Explosive Limit (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Specific Gravity (water=1)</td>
<td>1.155</td>
</tr>
<tr>
<td>Lower Explosive Limit (%)</td>
<td>Not available</td>
</tr>
</tbody>
</table>

**EXTINGUISHING MEDIA**

- DO NOT use water.

**FIRE FIGHTING**

- Alert Emergency Responders and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Use fire fighting procedures suitable for surrounding area.
- DO NOT approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

**GENERAL FIRE HAZARDS/HAZARDOUS COMBUSTIBLE PRODUCTS**

- Combustible.
- Slight fire hazard when exposed to heat or flame.
- Acids may react with metals to produce hydrogen, a highly flammable and explosive gas.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- On combustion, may emit toxic fumes of carbon monoxide (CO).
- May emit acidic smoke. May emit corrosive fumes.

Combustion products include: carbon monoxide (CO), carbon dioxide (CO2), hydrogen chloride, phosgene, other pyrolysis products typical of burning organic material.

**FIRE INCOMPATIBILITY**

- Avoid contamination with oxidizing agents i.e. nitrates, oxidizing acids, chlorine bleaches, pool chlorine etc. as ignition may result.

**PERSONAL PROTECTION**

Glasses:
- Safety Glasses.

Full face- shield.

Gloves:

Respirator:
- Type AB-P Filter of sufficient capacity

### Section 6 - ACCIDENTAL RELEASE MEASURES

**MINOR SPILLS**

- Clean up all spills immediately.
- Avoid breathing vapors and contact with skin and eyes.
- Control personal contact by using protective equipment.
- Contain and absorb spill with sand, earth, inert material or vermiculite.
- Wipe up.
- Place in a suitable labeled container for waste disposal.

**MAJOR SPILLS**
Clear area of personnel and move upwind. Alert Emergency Responders and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Consider evacuation. Stop leak if safe to do so. Contain spill with sand, earth or vermiculite. Collect recoverable product into labeled containers for recycling. Neutralize/decontaminate residue. Collect solid residues and seal in labeled drums for disposal. Wash area and prevent runoff into drains. After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using. If contamination of drains or waterways occurs, advise emergency services.

Chemical Class: acidic compounds, organic

For release onto land: recommended sorbents listed in order of priority.

<table>
<thead>
<tr>
<th>SORBENT TYPE</th>
<th>RANK</th>
<th>APPLICATION</th>
<th>COLLECTION</th>
<th>LIMITATIONS</th>
</tr>
</thead>
<tbody>
<tr>
<td>LAND SPILL - SMALL</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>wood fiber - pillow</td>
<td>1</td>
<td>throw</td>
<td>pitchfork</td>
<td>R, P, DGC, RT</td>
</tr>
<tr>
<td>cross-linked polymer - particulate</td>
<td>1</td>
<td>shovel</td>
<td>shovel</td>
<td>R, W, SS</td>
</tr>
<tr>
<td>cross-linked polymer - pillow</td>
<td>1</td>
<td>throw</td>
<td>pitchfork</td>
<td>R, DGC, RT</td>
</tr>
<tr>
<td>sorbent clay - particulate</td>
<td>2</td>
<td>shovel</td>
<td>shovel</td>
<td>R, I, P</td>
</tr>
<tr>
<td>foamed glass - pillow</td>
<td>2</td>
<td>throw</td>
<td>pitchfork</td>
<td>R, P, DGC, RT</td>
</tr>
<tr>
<td>wood fiber - particulate</td>
<td>3</td>
<td>shovel</td>
<td>shovel</td>
<td>R, W, P, DGC</td>
</tr>
<tr>
<td>LAND SPILL - MEDIUM</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>cross-linked polymer - particulate</td>
<td>1</td>
<td>blower</td>
<td>skiploader</td>
<td>R, W, SS</td>
</tr>
<tr>
<td>polypropylene - particulate</td>
<td>2</td>
<td>blower</td>
<td>skiploader</td>
<td>W, SS, DGC</td>
</tr>
<tr>
<td>sorbent clay - particulate</td>
<td>2</td>
<td>blower</td>
<td>skiploader</td>
<td>R, I, P</td>
</tr>
<tr>
<td>cross-linked polymer - pillow</td>
<td>3</td>
<td>throw</td>
<td>skiploader</td>
<td>R, DGC, RT</td>
</tr>
<tr>
<td>polypropylene - mat</td>
<td>3</td>
<td>throw</td>
<td>skiploader</td>
<td>W, SS, DGC</td>
</tr>
<tr>
<td>expanded mineral - particulate</td>
<td>3</td>
<td>blower</td>
<td>skiploader</td>
<td>R, I, W, P, DGC</td>
</tr>
</tbody>
</table>

Legend
DGC: Not effective where ground cover is dense
R: Not reusable
I: Not incinerable
P: Effectiveness reduced when rainy
RT: Not effective where terrain is rugged
SS: Not for use within environmentally sensitive sites
W: Effectiveness reduced when windy


PROTECTIVE ACTIONS FOR SPILL

PROTECTIVE ACTION ZONE


From IERG (Canada/Australia)
Isolation Distance 25 meters
Downwind Protection Distance 250 meters

FOOTNOTES

1 PROTECTIVE ACTION ZONE is defined as the area in which people are at risk of harmful exposure. This zone assumes that random changes in wind direction confines the vapour plume to an area within 30 degrees on either side of the predominant wind direction, resulting in a crosswind protective action distance equal to the downwind protective
2 PROTECTIVE ACTIONS should be initiated to the extent possible, beginning with those closest to the spill and working away from the site in the downwind direction. Within the protective action zone a level of vapour concentration may exist resulting in nearly all unprotected persons becoming incapacitated and unable to take protective action and/or incurring serious or irreversible health effects.

3 INITIAL ISOLATION ZONE is determined as an area, including upwind of the incident, within which a high probability of localised wind reversal may expose nearly all persons without appropriate protection to life-threatening concentrations of the material.

4 SMALL SPILLS involve a leaking package of 200 litres (55 US gallons) or less, such as a drum (jerican or box with inner containers). Larger packages leaking less than 200 litres and compressed gas leaking from a small cylinder are also considered "small spills." LARGE SPILLS involve many small leaking packages or a leaking package of greater than 200 litres, such as a cargo tank, portable tank or a "one-tonne" compressed gas cylinder.


6 IERG information is derived from CANUTEC - Transport Canada.

**ACUTE EXPOSURE GUIDELINE LEVELS (AEGL) (in ppm)**

4-

methoxyb

enzyl

chloride

<table>
<thead>
<tr>
<th>AEGL Type</th>
<th>10 min</th>
<th>30 min</th>
<th>60 min</th>
<th>4 hr</th>
<th>8 hr</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1.8</td>
<td>1.8</td>
<td>1.8</td>
<td>1.8</td>
<td>GALSYN~</td>
</tr>
<tr>
<td>2</td>
<td>100</td>
<td>43</td>
<td>22</td>
<td>11</td>
<td>GALSYN~</td>
</tr>
<tr>
<td>3</td>
<td>620</td>
<td>210</td>
<td>100</td>
<td>26</td>
<td>GALSYN~</td>
</tr>
</tbody>
</table>

hydrogen

chloride

<table>
<thead>
<tr>
<th>AEGL Type</th>
<th>10 min</th>
<th>30 min</th>
<th>60 min</th>
<th>4 hr</th>
<th>8 hr</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1.8</td>
<td>1.8</td>
<td>1.8</td>
<td>1.8</td>
<td>GALSYN~</td>
</tr>
<tr>
<td>2</td>
<td>100</td>
<td>43</td>
<td>22</td>
<td>11</td>
<td>GALSYN~</td>
</tr>
<tr>
<td>3</td>
<td>620</td>
<td>210</td>
<td>100</td>
<td>26</td>
<td>GALSYN~</td>
</tr>
</tbody>
</table>

AEGL 1: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience notable discomfort, irritation, or certain asymptomatic nonsensory effects. However, the effects are not disabling and are transient and reversible upon cessation of exposure.

AEGL 2: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience irreversible or other serious, long-lasting adverse health effects or an impaired ability to escape.

AEGL 3: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience life-threatening health effects or death.

**EMERGENCY RESPONSE PLANNING GUIDELINES (ERPG)**

The maximum airborne concentration below which it is believed that nearly all individuals could be exposed for up to one hour WITHOUT experiencing or developing

life-threatening health effects is:

- 4-methoxybenzyl chloride 150ppm

irreversible or other serious effects or symptoms which could impair an individual's ability to take protective action is:

- 4-methoxybenzyl chloride 20ppm

other than mild, transient adverse effects without perceiving a clearly defined odour is:

- 4-methoxybenzyl chloride 3ppm

**American Industrial Hygiene Association (AIHA)**

Ingredients considered according exceed the following cutoffs

<table>
<thead>
<tr>
<th>Cutoff Type</th>
<th>Percentage</th>
</tr>
</thead>
<tbody>
<tr>
<td>Very Toxic (T+)</td>
<td>&gt;= 0.1%</td>
</tr>
<tr>
<td>Toxic (T)</td>
<td>&gt;= 3.0%</td>
</tr>
<tr>
<td>R50</td>
<td>&gt;= 0.25%</td>
</tr>
<tr>
<td>Corrosive (C)</td>
<td>&gt;= 5.0%</td>
</tr>
<tr>
<td>R51</td>
<td>&gt;= 2.5%</td>
</tr>
<tr>
<td>other than Mild, Transient Adverse Effects</td>
<td>&gt;= 10%</td>
</tr>
</tbody>
</table>

where percentage is percentage of ingredient found in the mixture

**Section 7 - HANDLING AND STORAGE**

**PROCEDURE FOR HANDLING**
- DO NOT allow clothing wet with material to stay in contact with skin
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Avoid contact with moisture.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke.
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately. Launder contaminated clothing before re-use.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.

RECOMMENDED STORAGE METHODS
- DO NOT use aluminum or galvanized containers.
- Check regularly for spills and leaks.
  - Glass container.
  - Lined metal can, Lined metal pail/drum
  - Plastic pail
  - Polyliner drum
  - Packing as recommended by manufacturer.
  - Check all containers are clearly labeled and free from leaks.
  - For low viscosity materials
    - Drums and jerricans must be of the non-removable head type.
    - Where a can is to be used as an inner package, the can must have a screwed enclosure.
  - For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):
    - Removable head packaging:
    - Cans with friction closures and
    - low pressure tubes and cartridges may be used.
  - Where combination packages are used, and the inner packages are of glass, porcelain or stoneware, there must be sufficient inert cushioning material in contact with inner and outer packages unless the outer packaging is a close fitting molded plastic box and the substances are not incompatible with the plastic.

STORAGE REQUIREMENTS
- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS

| + | + | + | X | + |

X: Must not be stored together
O: May be stored together with specific preventions
+: May be stored together

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

<table>
<thead>
<tr>
<th>Source</th>
<th>Material</th>
<th>TWA ppm</th>
<th>TWA mg/m³</th>
<th>STEL ppm</th>
<th>STEL mg/m³</th>
<th>Peak ppm</th>
<th>Peak mg/m³</th>
<th>Notes</th>
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</thead>
<tbody>
<tr>
<td>Canada - British Columbia Occupational Exposure Limits</td>
<td>4-methoxybenzyl chloride (Hydrogen chloride Revised 2003)</td>
<td>2</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
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</table>

7 of 17
<table>
<thead>
<tr>
<th>Location</th>
<th>Regulation</th>
<th>Compound</th>
<th>PEL/TLV Basis</th>
<th>PEL/TLV Limit</th>
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<tbody>
<tr>
<td>Canada - Ontario</td>
<td>Occupational Exposure Limits</td>
<td>4-methoxybenzyl chloride (Hydrogen chloride)</td>
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<td>2</td>
</tr>
<tr>
<td>US - Minnesota Permissible Exposure Limits (PELs)</td>
<td>4-methoxybenzyl chloride (Hydrogen chloride)</td>
<td></td>
<td>5 7</td>
<td></td>
</tr>
<tr>
<td>US ACIGIH Threshold Limit Values (TLV)</td>
<td>4-methoxybenzyl chloride (Hydrogen chloride)</td>
<td>2</td>
<td>TLV Basis: upper respiratory tract irritation</td>
<td></td>
</tr>
<tr>
<td>US NIOSH Recommended Exposure Limits (RELs)</td>
<td>4-methoxybenzyl chloride (Hydrogen chloride)</td>
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<td>5 7</td>
<td></td>
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<tr>
<td>Canada - Alberta Occupational Exposure Limits</td>
<td>4-methoxybenzyl chloride (Hydrogen chloride)</td>
<td></td>
<td>2 3</td>
<td></td>
</tr>
<tr>
<td>US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants</td>
<td>4-methoxybenzyl chloride (Hydrogen chloride)</td>
<td></td>
<td>5 7</td>
<td></td>
</tr>
<tr>
<td>US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants</td>
<td>4-methoxybenzyl chloride (Hydrogen chloride)</td>
<td>(C)5 (C)7</td>
<td></td>
<td></td>
</tr>
<tr>
<td>US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants</td>
<td>4-methoxybenzyl chloride (Hydrogen chloride)</td>
<td></td>
<td>5 7</td>
<td></td>
</tr>
<tr>
<td>US - California Permissible Exposure Limits for Chemical Contaminants</td>
<td>4-methoxybenzyl chloride (Hydrogen chloride; muriatic acid)</td>
<td></td>
<td>5 7</td>
<td></td>
</tr>
<tr>
<td>US - Idaho - Limits for Air Contaminants</td>
<td>4-methoxybenzyl chloride (Hydrogen chloride)</td>
<td></td>
<td>5 7</td>
<td></td>
</tr>
<tr>
<td>US - Hawaii Air Contaminant Limits</td>
<td>4-methoxybenzyl chloride (Hydrogen chloride)</td>
<td></td>
<td>5 7</td>
<td></td>
</tr>
<tr>
<td>US - Alaska Limits for Air Contaminants</td>
<td>4-methoxybenzyl chloride (Hydrogen chloride)</td>
<td></td>
<td>5 7</td>
<td></td>
</tr>
<tr>
<td>US - Michigan Exposure Limits for Air Contaminants</td>
<td>4-methoxybenzyl chloride (Hydrogen chloride)</td>
<td></td>
<td>5 7</td>
<td></td>
</tr>
<tr>
<td>Canada - Yukon Permissible Concentrations for Airborne Contaminant Substances</td>
<td>4-methoxybenzyl chloride (Hydrogen chloride)</td>
<td>5 7 - -</td>
<td></td>
<td></td>
</tr>
<tr>
<td>US - Washington Permissible exposure limits of air contaminants</td>
<td>4-methoxybenzyl chloride (Hydrogen chloride)</td>
<td></td>
<td>5.0</td>
<td></td>
</tr>
<tr>
<td>Canada - Saskatchewan Occupational Health and Safety Regulations - Contamination Limits</td>
<td>4-methoxybenzyl chloride (Hydrogen chloride)</td>
<td></td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>US - Oregon Permissible Exposure Limits (Z-1)</td>
<td>4-methoxybenzyl chloride (Hydrogen chloride)</td>
<td></td>
<td>5 7</td>
<td></td>
</tr>
<tr>
<td>US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants</td>
<td>4-methoxybenzyl chloride (Hydrogen chloride)</td>
<td></td>
<td>5 7</td>
<td></td>
</tr>
<tr>
<td>Canada - Quebec Permissible Exposure Values for Airborne Contaminants (English)</td>
<td>4-methoxybenzyl chloride (Hydrogen chloride)</td>
<td></td>
<td>5 7,5</td>
<td></td>
</tr>
<tr>
<td>US OSHA Permissible Exposure Levels (PELs) - Table Z1</td>
<td>4-methoxybenzyl chloride (Hydrogen chloride)</td>
<td></td>
<td>5 7</td>
<td></td>
</tr>
<tr>
<td>Canada - Northwest Territories Occupational Exposure Limits (English)</td>
<td>4-methoxybenzyl chloride (Hydrogen chloride)</td>
<td></td>
<td>5 7,5</td>
<td></td>
</tr>
<tr>
<td>Canada - Nova Scotia Occupational Exposure Limits</td>
<td>4-methoxybenzyl chloride (Hydrogen chloride)</td>
<td>2</td>
<td>TLV Basis: upper respiratory tract irritation</td>
<td></td>
</tr>
<tr>
<td>Region / Location</td>
<td>Substance / Source</td>
<td>Concentration Limits</td>
<td>TLV Basis:</td>
<td></td>
</tr>
<tr>
<td>-------------------</td>
<td>--------------------</td>
<td>----------------------</td>
<td>------------</td>
<td></td>
</tr>
<tr>
<td><strong>Canada - Prince Edward Island Occupational Exposure Limits</strong></td>
<td>4-methoxybenzyl chloride (Hydrogen chloride)</td>
<td>2</td>
<td>upper respiratory tract irritation</td>
<td></td>
</tr>
<tr>
<td><strong>Canada - British Columbia Occupational Exposure Limits</strong></td>
<td>Hydrogen chloride (Hydrogen chloride Revised 2003)</td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Canada - Ontario Occupational Exposure Limits</strong></td>
<td>Hydrogen chloride (Hydrogen chloride)</td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>US - Minnesota Permissible Exposure Limits (PELs)</strong></td>
<td>Hydrogen chloride (Hydrogen chloride)</td>
<td>5 7</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>US ACGIH Threshold Limit Values (TLV)</strong></td>
<td>Hydrogen chloride (Hydrogen chloride)</td>
<td>2</td>
<td>upper respiratory tract irritation</td>
<td></td>
</tr>
<tr>
<td><strong>US NIOSH Recommended Exposure Limits (RELs)</strong></td>
<td>Hydrogen chloride (Hydrogen chloride)</td>
<td>5 7</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Canada - Alberta Occupational Exposure Limits</strong></td>
<td>Hydrogen chloride (Hydrogen chloride)</td>
<td>2 3</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants</strong></td>
<td>Hydrogen chloride (Hydrogen chloride)</td>
<td>5 7</td>
<td></td>
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<tr>
<td><strong>US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants</strong></td>
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<td></td>
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<tr>
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<td></td>
<td></td>
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<td>Hydrogen chloride (Hydrogen chloride; muriatic acid)</td>
<td>5 7</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>US - Idaho - Limits for Air Contaminants</strong></td>
<td>Hydrogen chloride (Hydrogen chloride)</td>
<td>5 7</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>US - Hawaii Air Contaminant Limits</strong></td>
<td>Hydrogen chloride (Hydrogen chloride)</td>
<td>5 7</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>US - Alaska Limits for Air Contaminants</strong></td>
<td>Hydrogen chloride (Hydrogen chloride)</td>
<td>5 7</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>US - Michigan Exposure Limits for Air Contaminants</strong></td>
<td>Hydrogen chloride (Hydrogen chloride)</td>
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<td></td>
<td></td>
</tr>
<tr>
<td><strong>Canada - Yukon Permissible Concentrations for Airborne Contaminant Substances</strong></td>
<td>Hydrogen chloride (Hydrogen chloride)</td>
<td>5 7 - -</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>US - Washington Permissible exposure limits of air contaminants</strong></td>
<td>Hydrogen chloride (Hydrogen chloride)</td>
<td>5.0</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Canada - Saskatchewan Occupational Health and Safety Regulations - Contamination Limits</strong></td>
<td>Hydrogen chloride (Hydrogen chloride)</td>
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<td></td>
<td></td>
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<td><strong>US - Oregon Permissible Exposure Limits (Z-1)</strong></td>
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<td></td>
<td></td>
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<td>Hydrogen chloride (Hydrogen chloride)</td>
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<td></td>
</tr>
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<td>Hydrogen chloride (Hydrogen chloride)</td>
<td>5 7,5</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>US OSHA Permissible Exposure Levels (PELs) - Table Z1</strong></td>
<td>Hydrogen chloride (Hydrogen chloride)</td>
<td>5 7</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Canada - Northwest Territories Occupational Exposure Limits (English)  

| Material       | Hydrogen chloride (Hydrogen chloride) | 5 | 7.5 |

Canada - Nova Scotia Occupational Exposure Limits  

| Material       | Hydrogen chloride (Hydrogen chloride) | 2 | TLV Basis: upper respiratory tract irritation |

Canada - Prince Edward Island Occupational Exposure Limits  

| Material       | Hydrogen chloride (Hydrogen chloride) | 2 | TLV Basis: upper respiratory tract irritation |

US OSHA Permissible Exposure Levels (PELs) - Table Z3  

| Material       | Potassium carbonate (Inert or Nuisance Dust: Respirable fraction) | 5 |

US OSHA Permissible Exposure Levels (PELs) - Table Z3  

| Material       | Potassium carbonate (Inert or Nuisance Dust: Total dust) | 15 |

US - Oregon Permissible Exposure Limits (Z-3)  

| Material       | Potassium carbonate (Inert or Nuisance Dust: Respirable fraction) | 5 | (d) |

US - Oregon Permissible Exposure Limits (Z-3)  

| Material       | Potassium carbonate (Inert or Nuisance Dust: Total dust) | 10 | (d) |

EMERGENCY EXPOSURE LIMITS  

| Material       | 4-methoxybenzyl chloride |

MATERIAL DATA  

**HYDROGEN CHLORIDE:**  
- for hydrogen chloride:  
  Odour Threshold Value: 0.262 ppm (detection), 10.06 ppm (recognition)  
  **NOTE:** Detector tubes for hydrochloric acid, measuring in excess of 1 ppm, are available commercially.  
  Reports of respiratory irritation following short-term exposure at 5 ppm have lead to the recommended TLV-C. There is no indication that skin contact with hydrogen chloride elicits systemic poisoning and a skin designation has not been applied.  
  Exposure of humans to hydrogen chloride at 50 to 100 ppm for 1 hour is reported to be barely tolerable; 35 ppm caused irritation of the throat on short exposure and 10 ppm was the maximal concentration for prolonged exposure. It has been stated that hydrogen chloride at concentrations of 5 ppm is immediately irritating.  
  Odour Safety Factor (OSF)  
  OSF=1.3 (HYDROGEN CHLORIDE).  

**POTASSIUM CARBONATE:**  
- It is the goal of the ACGIH (and other Agencies) to recommend TLVs (or their equivalent) for all substances for which there is evidence of health effects at airborne concentrations encountered in the workplace.  
  At this time no TLV has been established, even though this material may produce adverse health effects (as evidenced in animal experiments or clinical experience). Airborne concentrations must be maintained as low as is practically possible and occupational exposure must be kept to a minimum.  
  **NOTE:** The ACGIH occupational exposure standard for Particles Not Otherwise Specified (P.N.O.S) does NOT apply.  
  Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers’ responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.  
  OSHA (USA) concluded that exposure to sensory irritants can:  
  - cause inflammation  
  - cause increased susceptibility to other irritants and infectious agents  
  - lead to permanent injury or dysfunction  
  - permit greater absorption of hazardous substances and  
  - acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.  

PERSONAL PROTECTION
Consult your EHS staff for recommendations

**EYE**
- Chemical goggles.
- Full face shield.
- Contact lenses pose a special hazard; soft lenses may absorb irritants and all lenses concentrate them.

**HANDS/FEET**
- Wear chemical protective gloves, eg. PVC.
- Wear safety footwear or safety gumboots, eg. Rubber.
- When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: such as:
- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739).
- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended.
- Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

**OTHER**
- Overalls.
- PVC Apron.
- PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Ensure there is ready access to a safety shower.

**RESPIRATOR**
- Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

<table>
<thead>
<tr>
<th>Breathing Zone Level ppm (volume)</th>
<th>Maximum Protection Factor</th>
<th>Half-face Respirator</th>
<th>Full-Face Respirator</th>
</tr>
</thead>
<tbody>
<tr>
<td>1000</td>
<td>10</td>
<td>AB-1 P</td>
<td>-</td>
</tr>
<tr>
<td>1000</td>
<td>50</td>
<td>-</td>
<td>AB-1 P</td>
</tr>
<tr>
<td>5000</td>
<td>50</td>
<td>Airline*</td>
<td>-</td>
</tr>
<tr>
<td>5000</td>
<td>100</td>
<td>-</td>
<td>AB-2 P</td>
</tr>
<tr>
<td>10000</td>
<td>100</td>
<td>-</td>
<td>AB-3 P</td>
</tr>
<tr>
<td>100+</td>
<td></td>
<td>Airline*</td>
<td></td>
</tr>
</tbody>
</table>

* - Continuous Flow ** - Continuous-flow or positive pressure demand.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required.

Use appropriate NIOSH-certified respirator based on informed professional judgement. In conditions where no reasonable estimate of exposure can be made, assume the exposure is in a concentration IDLH and use NIOSH-certified full face pressure demand SCBA with a minimum service life of 30 minutes, or a combination full facepiece pressure demand SAR with auxiliary self-contained air supply. Respirators provided only for escape from IDLH atmospheres shall be NIOSH-certified for escape from the atmosphere in which they will be used.

**ENGINEERING CONTROLS**
- General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in special circumstances. If risk of overexposure exists, wear an approved respirator. An approved respirator (supplied air type) may be required in special circumstances. Correct fit is essential to ensure adequate protection. Provide adequate ventilation in warehouses and enclosed storage areas.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

<table>
<thead>
<tr>
<th>Type of Contaminant:</th>
<th>Air Speed:</th>
</tr>
</thead>
<tbody>
<tr>
<td>solvent, vapors, degreasing etc., evaporating from tank (in still air).</td>
<td>0.25-0.5 m/s (50-100 ft/min)</td>
</tr>
</tbody>
</table>
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyor transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) 0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyor loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) 1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion) 2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:
Lower end of the range Upper end of the range
1: Room air currents minimal or favorable to capture 1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only. 2: Contaminants of high toxicity
3: Intermittent, low production. 3: High production, heavy use
4: Large hood or large air mass in motion 4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

### Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

#### PHYSICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>State</td>
<td>LIQUID</td>
</tr>
<tr>
<td>Melting Range (°F)</td>
<td>30.2</td>
</tr>
<tr>
<td>Boiling Range (°F)</td>
<td>242.6-244.4(14mm Hg)</td>
</tr>
<tr>
<td>Flash Point (°F)</td>
<td>228.992</td>
</tr>
<tr>
<td>Decomposition Temp (°F)</td>
<td>Not Available</td>
</tr>
<tr>
<td>Autoignition Temp (°F)</td>
<td>Not available</td>
</tr>
<tr>
<td>Upper Explosive Limit (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Lower Explosive Limit (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Volatile Component (%vol)</td>
<td>Not available</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Molecular Weight</td>
<td>156.61</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not Available</td>
</tr>
<tr>
<td>Solubility in water (g/L)</td>
<td>Reacts</td>
</tr>
<tr>
<td>pH (1% solution)</td>
<td>Not available</td>
</tr>
<tr>
<td>pH (as supplied)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Vapour Pressure (mmHG)</td>
<td>Not available</td>
</tr>
<tr>
<td>Specific Gravity (water=1)</td>
<td>1.155</td>
</tr>
<tr>
<td>Relative Vapor Density (air=1)</td>
<td>&gt;1</td>
</tr>
</tbody>
</table>

#### APPEARANCE

Colourless liquid; hydrolyses in water.

### Section 10 - CHEMICAL STABILITY

#### CONDITIONS CONTRIBUTING TO INSTABILITY

- Presence of incompatible materials
- Contact with alkaline material liberates heat

#### STORAGE INCOMPATIBILITY

- Reacts with mild steel, galvanized steel / zinc producing hydrogen gas which may form an explosive mixture with air.

Segregate from alcohol, water.

- Avoid strong bases.

Segregate from alkalis, oxidizing agents and chemicals readily decomposed by acids, i.e. cyanides, sulfides, carbonates.

- NOTE: May develop pressure in containers; open carefully. Vent periodically.

Hydrogen chloride:

- reacts strongly with strong oxidisers (releasing chlorine gas), acetic anhydride, caesium cyanotridecaydrodecaborate(2-), ethyldiene diffuoride, hexahalium dislicide, metal acetylde, sodium, silicon dioxide, tetrascelenium tetranitride, and many organic materials
- is incompatible with aliphatic amines, alkanolamines, alkylene oxides, aluminium, aluminium-titanium alloys, aromatic amines, amides, 2-aminoethanol, ammonia, ammonium hydroxide, calcium phosphate, chlorosulfonic acid, ethylenediamine, ethyleneimine, epichlorohydrin, isocyanates, metal acetylides, metal carbides, oleum, organic anhydrides, perchloric acid, 3-propio lactone, sulfuric acid, uranium phosphide, vinyl acetate, vinylidene fluoride
- attacks most metals forming flammable hydrogen gas, and some plastics, rubbers and coatings
Section 11 - TOXICOLOGICAL INFORMATION

4-METHOXYBENZYL CHLORIDE

TOXICITY AND IRRITATION
- unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.
- The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
- Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.
- The material may produce respiratory tract irritation, and result in damage to the lung including reduced lung function. The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
- No significant acute toxicological data identified in literature search.

CARCINOGEN

<table>
<thead>
<tr>
<th>Hydrochloric acid</th>
<th>International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs</th>
<th>Carcinogen Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrogen chloride</td>
<td>ND</td>
<td>A4</td>
</tr>
</tbody>
</table>

Section 12 - ECOLOGICAL INFORMATION

Refer to data for ingredients, which follows:

HYDROGEN CHLORIDE:
- DO NOT discharge into sewer or waterways.

4-METHOXYBENZYL CHLORIDE:
- Prevent, by any means available, spillage from entering drains or watercourses.

HYDROGEN CHLORIDE:
- Although inorganic chloride ions are not normally considered toxic they can exist in effluents at acutely toxic levels (chloride >3000 mg/l).
- The resulting salinity can exceed the tolerances of most freshwater organisms.
- Inorganic chlorine eventually finds its way into the aqueous compartment and as such is bioavailable. Incidental exposure to inorganic chloride may occur in occupational settings where chemicals management policies are improperly applied. The toxicity of chloride salts depends on the counter-ion (cation) present; that of chloride itself is unknown. Chloride toxicity has not been observed in humans except in the special case of impaired sodium chloride metabolism, e.g. in congestive heart failure. Healthy individuals can tolerate the intake of large quantities of chloride provided that there is a concomitant intake of fresh water.
- Although excessive intake of drinking-water containing sodium chloride at concentrations above 2.5 g/litre has been reported to produce hypertension, this effect is believed to be related to the sodium ion concentration.
- Chloride concentrations in excess of about 250 mg/litre can give rise to detectable taste in water, but the threshold depends upon the associated cations. Consumers can, however, become accustomed to concentrations in excess of 250 mg/litre. No health-based guideline value is proposed for chloride in drinking-water.
- In humans, 88% of chloride is extracellular and contributes to the osmotic activity of body fluids. The electrolyte balance in the body is maintained by adjusting total dietary intake and by excretion via the kidneys and gastrointestinal tract. Chloride is almost completely absorbed in normal individuals, mostly from the proximal half of the small intestine. Normal fluid loss amounts to about 1.5-2 liters/day, together with about 4 g of chloride per day. Most (90 - 95%) is excreted in the urine, with minor amounts in faeces (4-8%) and sweat (2%). Chloride increases the electrical conductivity of water and thus increases its corrosivity. In metal pipes, chloride reacts with metal ions to form soluble salts thus increasing levels of metals in drinking-water. In lead pipes, a protective oxide layer is built up, but chloride enhances galvanic corrosion. It can also increase the rate of pitting corrosion of metal pipes.

POTASSIUM CARBONATE:

Ecotoxicity

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Persistence: Water/Soil</th>
<th>Persistence: Air</th>
<th>Bioaccumulation</th>
<th>Mobility</th>
</tr>
</thead>
<tbody>
<tr>
<td>4-methoxybenzyl chloride</td>
<td>HIGH</td>
<td></td>
<td>LOW</td>
<td>MED</td>
</tr>
<tr>
<td>hydrogen chloride</td>
<td>LOW</td>
<td></td>
<td>LOW</td>
<td>HIGH</td>
</tr>
</tbody>
</table>

GESAMP/EHS COMPOSITE LIST - GESAMP Hazard Profiles

<table>
<thead>
<tr>
<th>Name / Cas No / RTECS No</th>
<th>EHS</th>
<th>TRN</th>
<th>A1a</th>
<th>A1b</th>
<th>A1</th>
<th>A2</th>
<th>B1</th>
<th>B2</th>
<th>C1</th>
<th>C2</th>
<th>C3</th>
<th>D1</th>
<th>D2</th>
<th>D3</th>
<th>E1</th>
<th>E2</th>
<th>E3</th>
</tr>
</thead>
</table>

For incompatible materials - refer to Section 7 - Handling and Storage.
Section 13 - DISPOSAL CONSIDERATIONS

US EPA Waste Number & Descriptions
A. General Product Information
Corrosivity characteristic: use EPA hazardous waste number D002 (waste code C)

Disposal Instructions
All waste must be handled in accordance with local, state and federal regulations.

Legislation addressing waste disposal requirements may differ by country, state and/or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:
- Reduction
- Reuse
- Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

DO NOT allow wash water from cleaning equipment to enter drains. Collect all wash water for treatment before disposal.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult Waste Management Authority for disposal if no suitable treatment or disposal facility can be identified.
- Treat and neutralize at an approved treatment plant. Treatment should involve: Neutralization with soda-ash or soda-lime followed by:
  - Burial in a licensed land-fill or Incineration in a licensed apparatus
- Decontaminate empty containers with 5% aqueous sodium hydroxide or soda ash, followed by water. Observe all label safeguards until containers are cleaned and destroyed.

Section 14 - TRANSPORTATION INFORMATION

DOT:
<table>
<thead>
<tr>
<th>Symbols:</th>
<th>None</th>
<th>Hazard class or Division:</th>
<th>8</th>
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<tbody>
<tr>
<td>Identification Numbers:</td>
<td>UN3265</td>
<td>PG:</td>
<td>III</td>
</tr>
<tr>
<td>Label Codes:</td>
<td>8</td>
<td>Special provisions:</td>
<td>IB3, T7, TP1, TP28</td>
</tr>
<tr>
<td>Packaging: Exceptions:</td>
<td>154</td>
<td>Packaging: Non-bulk:</td>
<td>203</td>
</tr>
<tr>
<td>Packaging: Exceptions:</td>
<td>154</td>
<td>Quantity limitations: Passenger aircraft/rail:</td>
<td>5 L</td>
</tr>
<tr>
<td>Quantity Limitations: Cargo aircraft only:</td>
<td>60 L</td>
<td>Vessel stowage: Location:</td>
<td>A</td>
</tr>
<tr>
<td>Vessel stowage: Other:</td>
<td>40</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Hazardous materials descriptions and proper shipping names:
Corrosive liquid, acidic, organic, n.o.s.

Air Transport IATA:
4-methoxybenzyl chloride (CAS: 824-94-2) is found on the following regulatory lists:

- Canada - Alberta Ambient Air Quality Objectives
- Canada - Alberta Occupational Exposure Limits
- Canada - British Columbia Occupational Exposure Limits
- Canada - Northwest Territories Occupational Exposure Limits (English)
- Canada - Nova Scotia Occupational Exposure Limits
- Canada - Ontario Occupational Exposure Limits
- Canada - Prince Edward Island Occupational Exposure Limits
- Canada - Prince Edward Island Occupational Exposure Limits - Carcinogens
- Canada - Quebec Permissible Exposure Values for Airborne Contaminants (English)
- Canada - Saskatchewan Industrial Hazardous Substances
- Canada - Saskatchewan Occupational Health and Safety Regulations - Contamination Limits
- Canada - Yukon Permissible Concentrations for Airborne Contaminant Substances
- Canada Controlled Drugs and Substances Act Schedule VI
- Canada Domestic Substances List (DSL)
- Canada Ingredient Disclosure List (SOR/88-64)
- Canada National Pollutant Release Inventory (NPRI)
- Canada Prohibited Toxic Substances, Schedule 2, Concentration Limits (English)
- Canada Toxicological Index Service - Workplace Hazardous Materials Information System - WHMIS (English)
- Canada Toxicological Index Service - Workplace Hazardous Materials Information System - WHMIS (French)
- CODEX General Standard for Food Additives (GSFA) - Additives Permitted for Use in Food in General, Unless Otherwise Specified, in Accordance with GMP
- GESAMP Composite List - GESAMP Hazard Profiles - IMO IBC Code Chapter 17: Summary of minimum requirements
- IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk
- International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs
- International Council of Chemical Associations (ICCA) - High Production Volume List
- International Maritime Dangerous Goods Requirements (IMDG Code)
- Goods Forbidden for Transport
- OECD Representative List of High Production Volume (HPV) Chemicals
- United Nations Convention Against Illicit Traffic in Narcotic Drugs and Psychotropic Substances - Table II
- United Nations List of Precursors and Chemicals Frequently used in the Illicit Manufacture of Narcotic Drugs and Psychotropic Substances Under International Control - Table II
- US - Alaska Limits for Air Contaminants
- US - California Air Toxics "Hot Spots" List (Assembly Bill 2588): Substances for which emissions must be quantified
- US - California Occupational Safety and Health Regulations (CAL/OSHA) - Hazardous Substances List
- US - California OEHHA/ARB - Acute Reference Exposure Levels and Target Organs (RELs)
- US - California OEHHA/ARB - Chronic Reference Exposure Levels and Target Organs (CRELs)
- US - California Permissible Exposure Limits for Chemical Contaminants
- US - California Toxic Air Contaminant List Category II
- US - Connecticut Hazardous Air Pollutants
- US - Hawaii Air Contaminant Limits
- US - Idaho - Limits for Air Contaminants
- US - Michigan Exposure Limits for Air Contaminants
- US - Minnesota Hazardous Substance List
- US - Minnesota Permissible Exposure Limits (PELs)
- US - New Jersey Right to Know Hazardous Substances
- US - Oregon Hazardous Materials
- US - Oregon Permissible Exposure Limits (Z-1)
- US - Pennsylvania - Hazardous Substance List
- US - Rhode Island Hazardous Substance List
- US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants
- US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants
- US - Vermont Permissible Exposure Limits Table Z-1-A Transition Limits for Air Contaminants
- US - Washington Permissible exposure limits of air contaminants
- US - Wyoming List of Highly Hazardous Chemicals, Toxics and Reactives
- US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants
- US ACGIH Threshold Limit Values (TLV)
- US ACGIH Threshold Limit Values (TLV) - Carcinogens
- US Clean Air Act - Hazardous Air Pollutants
- US CWA (Clean Water Act) - List of Hazardous Substances
- US CWA (Clean Water Act) - Reportable Quantities of Designated Hazardous Substances
- US Department of Homeland Security Chemical Facility Anti-Terrorism Standards
- US Drug Enforcement Administration (DEA) List I and II Regulated Chemicals
- US EPA Acute Exposure Guideline Levels (AEGs) - Final
- US EPA High Production Volume Chemicals Additional List
- US EPA Master Testing List - Index I Chemicals Listed
- US EPCRA Section 313 Chemical List
- US Food Additive Database
- US List

4-methoxybenzyl chloride is a corrosive liquid, acidic, organic, N.O.S. (*contains 4-methoxybenzyl chloride)
potassium carbonate (CAS: 584-08-7) is found on the following regulatory lists:


Section 16 - OTHER INFORMATION

LIMITED EVIDENCE

<table>
<thead>
<tr>
<th>Substance</th>
<th>CAS</th>
<th>Suggested codes</th>
</tr>
</thead>
<tbody>
<tr>
<td>hydrogen chloride</td>
<td>7647-01-0</td>
<td>Repr3; R63</td>
</tr>
<tr>
<td>potassium carbonate</td>
<td>584-08-7</td>
<td>Repr3; R63</td>
</tr>
<tr>
<td>potassium carbonate</td>
<td>6381-79-9</td>
<td>Repr3; R63</td>
</tr>
</tbody>
</table>

potassium carbonate (CAS: 584-08-7,6381-79-9) is found on the following regulatory lists:

"Canada Ingredient Disclosure List (SOR/88-64)","Canada Toxicological Index Service - Workplace Hazardous Materials Information System - WHMIS (French)","CODEX General Standard for Food Additives (GSFA) - Additives Permitted for Use in Food in General, Unless Otherwise Specified, in Accordance with GMP"

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### Ingredients with multiple CAS Nos

<table>
<thead>
<tr>
<th>Ingredient Name</th>
<th>CAS</th>
</tr>
</thead>
<tbody>
<tr>
<td>potassium carbonate</td>
<td>584-08-7, 6381-79-9</td>
</tr>
</tbody>
</table>

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For additional technical information please call our toxicology department on +800 CHEMCALL.

Classification of the mixture and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references. A list of reference resources used to assist the committee may be found at: www.chemwatch.net/references.

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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