Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME
Boron trifluoride-methanol solution

STATEMENT OF HAZARDOUS NATURE

NFPA

SUPPLIER
Company: Santa Cruz Biotechnology, Inc.
Address:
2145 Delaware Ave
Santa Cruz, CA 95060
Telephone: 800.457.3801 or 831.457.3800
Emergency Tel: CHEMWATCH: From within the US and Canada:
877-715-9305
Emergency Tel: From outside the US and Canada: +800 2436 2255
(1-800-CHEMCALL) or call +613 9573 3112

PRODUCT USE
Esterifies aliphatic and aromatic acids.

SYNONYMS
C-H4-B-F3-O, BF3.CH3OH

Section 2 - HAZARDS IDENTIFICATION

CANADIAN WHMIS SYMBOLS

EMERGENCY OVERVIEW
RISK
Harmful if swallowed.
Causes burns.
Risk of serious damage to eyes.
Toxic: danger of serious damage to health by prolonged exposure through inhalation.
Highly flammable.
POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED
• Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.
• The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion.
• Fluoride causes severe loss of calcium in the blood, with symptoms appearing several hours later including painful and rigid muscle contractions of the limbs. Cardiovascular collapse can occur and may cause death with increased heart rate and other heart rhythm irregularities. The brain and kidneys may be affected. Other toxic effects include headache, increased saliva output, jerking of the eyeball and dilated pupils, lethargy, stupor, coma and rarely, convulsions.

EYE
• The material can produce chemical burns to the eye following direct contact. Vapors or mists may be extremely irritating.
• If applied to the eyes, this material causes severe eye damage.
• Experiments in which a 20-percent aqueous solution of hydrofluoric acid (hydrogen fluoride) was instilled into the eyes of rabbits caused immediate damage in the form of total corneal opacification and conjunctival ischemia; within an hour, corneal stroma edema occurred, followed by necrosis of anterior ocular structures.

SKIN
• The material can produce chemical burns following direct contact with skin.
• Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.
• Fluorides are easily absorbed through the skin and cause death of soft tissue and erode bone. Healing is delayed and death of tissue may continue to spread beneath skin.
• Open cuts, abraded or irritated skin should not be exposed to this material.
• Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
• Excessive use or prolonged contact may lead to defatting, drying and irritation of sensitive skin.

INHALED
• If inhaled, this material can irritate the throat and lungs of some persons.
• The material is not thought to produce adverse health effects following inhalation (as classified using animal models). Nevertheless, adverse effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.
• Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.
• The severity of effects of exposure to boron trifluoride depend on concentration and duration. Inhalation causes irritation of the throat, coughing and laboured breathing. A concentration of 50 ppm for 30 to 60 minutes can cause fatal massive inflammation and congestion of the lungs.
• Inhalation of quantities of liquid mist may be extremely hazardous, even lethal due to spasm, extreme irritation of larynx and bronchi, chemical pneumonitis and pulmonary edema.
• Minor but regular methanol exposures may effect the central nervous system, optic nerves and retinae. Symptoms may be delayed, with headache, fatigue, nausea, blurring of vision and double vision. Continued or severe exposures may cause damage to optic nerves, which may become severe with permanent visual impairment even blindness resulting.

WARNING: Methanol is only slowly eliminated from the body and should be regarded as a cumulative poison which cannot be made non-harmful [CCINFO].
• Acute effects of fluoride inhalation include irritation of nose and throat, coughing and chest discomfort. A single acute over-exposure may even cause nose bleed. Pre-existing respiratory conditions such as emphysema, bronchitis may be aggravated by exposure. Occupational asthma may result from exposure.
• Acute inhalation exposures to hydrogen fluoride (hydrofluoric acid) vapours produce severe eye, nose, and throat irritation; delayed fever, cyanosis, and pulmonary edema; and may cause death.

Even fairly low airborne concentrations of hydrogen fluoride produce rapid onset of eye, nose, and throat irritation. Hydrogen fluoride has a strong irritating odor that is discernible at concentrations of about 0.04 ppm. Higher concentrations of the vapour/ mist may cause corrosion of the throat, nose and lungs, leading to severe inflammation, pulmonary oedema or possible hypocalcaemia.

Vapour concentration of 10 ppm is regarded as intolerable but a vapour concentration of 30 ppm. is considered by NIOSH as: Immediately Dangerous to Life and Health (IDLH).

In humans, inhalation of hydrogen fluoride gas may cause immediate or delayed-onset pulmonary oedema after a 1-hour exposure. In addition, exposure to high concentrations of the vapors of hydrofluoric acid characteristically results in ulcerative tracheobronchitis and haemorrhagic pulmonary edema; this local reaction is equivalent to that caused by gaseous hydrogen chloride. From accidental, occupational, and volunteer exposures, it is estimated that the lowest lethal concentration for a 5-minute human exposure to hydrogen fluoride is in the range of 50 to 250 ppm. Significant exposures by dermal or inhalation route may cause hypocalcaemia and hypomagnesaemia; cardiac arrhythmias may follow. Acute renal failure has also been documented after an ultimately fatal inhalation exposure.

Fluorides are not bound to any extent to plasma proteins. In human serum the fluoride occurs equally as nonionic and ionic forms. when fluoride intake is high the ionic form predominates. Repeated sublethal exposures to hydrogen fluoride produce liver and kidney damage.

Rats, rabbits, guinea pigs, and dogs subject to hydrogen fluoride inhalation experienced significant irritation of the conjunctivae, nasal tissues, and respiratory system after acute inhalation exposures at near-lethal levels. Pathological lesions were observed in the kidney and liver, and the severity of the lesions was dose related. The external nares and nasal vestibules were black, and, at dosages causing considerable mortality, those areas showed zones of mucosal and submucosal necrosis.

CHRONIC HEALTH EFFECTS
• Toxic: danger of serious damage to health by prolonged exposure through inhalation.
• Toxic: danger of serious damage to health by prolonged exposure through inhalation.

This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. This has been demonstrated via both short- and long-term experimentation.
Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems. Boron trifluoride fumes strongly (dense white mist) in moist air to form corrosive hydrogen fluoride, fluoboric acid and boric acid. The same corrosive substances are produced on contact with the human body. The kidneys are a target organ. The chronic effects are unknown. Repeated overexposure may cause dryness of the nasal membranes, nosebleed, dental fluorosis, asthma and chemical pneumonitis. Borate can accumulate in the testes and deplete germ cells and cause withering of the testicles, according to animal testing. Hair loss, skin inflammation, stomach ulcer and anemia can all occur. Repeated swallowing or inhalation irritates the stomach, causes a loss of appetite, disturbed digestion, nausea and vomiting, red rash, dry skin and mucous membranes, reddening of the tongue, cracking of the lips, inflamed conjunctiva, swelling of the eyelids and kidney injury. Prolonged ingestion causes effects to the reproductive system in both males and females. Long-term exposure to methanol vapor, at concentrations exceeding 3000 ppm, may produce cumulative effects characterized by gastrointestinal disturbances (nausea, vomiting), headache, ringing in the ears, insomnia, trembling, unsteady gait, vertigo, conjunctivitis and clouded or double vision. Liver and/or kidney injury may also result. Some individuals show severe eye damage following prolonged exposure to 800 ppm of the vapor. Extended exposure to inorganic fluorides causes fluorosis, which includes signs of joint pain and stiffness, tooth discoloration, nausea and vomiting, loss of appetite, diarrhea or constipation, weight loss, anemia, weakness and general unwellness. There may also be frequent urination and thirst. Redness, itchiness and allergy-like inflammation of the skin and mouth cavity can occur. The central nervous system may be involved. Hydrogen fluoride easily penetrates the skin and causes destruction and corrosion of the bone and underlying tissue. Ingestion causes severe pains and burns in the mouth and throat and blood calcium levels are dangerously reduced. Symptoms include spasm and twitching of the muscles, high fever, convulsions and general extreme pain. Inhalation may cause corrosion of the throat, nose and lungs, leading to severe inflammation and lung swelling. Fluoroborates accumulate in the thyroid gland, preventing the uptake of iodine. Chronic exposure to boron trifluoride can increase levels of bone fluoride and cause dental fluorosis. Repeated absorption may result in heart, liver and kidney damage. [CCINFO]

**Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS**

<table>
<thead>
<tr>
<th>NAME</th>
<th>CAS RN</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>boron trifluoride-methanol complex</td>
<td>373-57-9</td>
<td>&gt;98</td>
</tr>
<tr>
<td>reacts with moisture in air to produce</td>
<td></td>
<td></td>
</tr>
<tr>
<td>methanol</td>
<td>67-56-1</td>
<td></td>
</tr>
<tr>
<td>boron trifluoride</td>
<td>7637-07-2</td>
<td></td>
</tr>
<tr>
<td>hydrogen fluoride</td>
<td>7664-39-3</td>
<td></td>
</tr>
</tbody>
</table>

**Section 4 - FIRST AID MEASURES**

**SWALLOWED**
- For advice, contact a Poisons Information Center or a doctor at once.
- Urgent hospital treatment is likely to be needed.
- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Transport to hospital or doctor without delay.

**EYE**
- If this product comes in contact with the eyes:
  - Immediately hold eyelids apart and flush the eye continuously with running water.
  - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
  - Continue flushing until advised to stop by the Poisons Information Center or a doctor, or for at least 15 minutes.
- Transport to hospital or doctor without delay.
Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

**SKIN**
- If skin or hair contact occurs:
  - Immediately flush body and clothes with large amounts of water, using safety shower if available.
  - Quickly remove all contaminated clothing, including footwear.
  - Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Center.
  - Transport to hospital, or doctor.

**INHALED**
- If fumes or combustion products are inhaled remove from contaminated area.
  - Lay patient down. Keep warm and rested.
  - Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
  - Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
  - Transport to hospital, or doctor.

Inhalation of vapors or aerosols (mists, fumes) may cause lung edema. Corrosive substances may cause lung damage (e.g. lung edema, fluid in the lungs). As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested. Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. This must definitely be left to a doctor or person authorized by him/her. (ICSC13719).

**NOTES TO PHYSICIAN**
- For acute or short term repeated exposures to fluorides:
  - Fluoride absorption from gastro-intestinal tract may be retarded by calcium salts, milk or antacids.
  - Fluoride particulates or fume may be absorbed through the respiratory tract with 20-30% deposited at alveolar level.
  - Peak serum levels are reached 30 mins. post-exposure; 50% appears in the urine within 24 hours.
  - For acute poisoning (endotracheal intubation if inadequate tidal volume), monitor breathing and evaluate/monitor blood pressure and pulse frequently since shock may supervene with little warning. Monitor ECG immediately; watch for arrhythmias and evidence of Q-T prolongation or T-wave changes. Maintain monitor. Treat shock vigorously with isotonic saline (in 5% glucose) to restore blood volume and enhance renal excretion.
  - Where evidence of hypocalcemic or normocalcemic tetany exists, calcium gluconate (10 ml of a 10% solution) is injected to avoid tachycardia.

**BIological exposure index - BEI** These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

<table>
<thead>
<tr>
<th>Determinant</th>
<th>Index</th>
<th>Sampling Time</th>
<th>Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fluorides in urine</td>
<td>3 mg/gm creatinine</td>
<td>Prior to shift</td>
<td>B, NS</td>
</tr>
<tr>
<td>Fluorides in urine</td>
<td>10mg/gm creatinine</td>
<td>End of shift</td>
<td>B, NS</td>
</tr>
</tbody>
</table>

B: Background levels occur in specimens collected from subjects NOT exposed.

**Section 5 - FIRE FIGHTING MEASURES**

Vapour Pressure (mmHG): Not available
Upper Explosive Limit (%): Not available
Specific Gravity (water=1): 1.203
Lower Explosive Limit (%): Not available

EXTINGUISHING MEDIA
- DO NOT use water.

FIRE FIGHTING
- Alert Emergency Responders and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- Fight fire from a safe distance, with adequate cover.
- If safe, switch off electrical equipment until vapor fire hazard removed.
- Use water delivered as a fine spray to control fire and cool adjacent area.
- Avoid spraying water onto liquid pools.
- DO NOT approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

GENERAL FIRE HAZARDS/HAZARDOUS COMBUSTIBLE PRODUCTS
- Liquid and vapor are highly flammable.
- Severe fire hazard when exposed to heat, flame and/or oxidizers.
- Vapor may travel a considerable distance to source of ignition.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- On combustion, may emit toxic fumes of carbon monoxide (CO).

Combustion products include: carbon dioxide (CO2), hydrogen fluoride, metal oxides, other pyrolysis products typical of burning organic material.

FIRE INCOMPATIBILITY
- Avoid contamination with oxidizing agents i.e. nitrates, oxidizing acids, chlorine bleaches, pool chlorine etc. as ignition may result.

PERSONAL PROTECTION
Glasses:
Chemical goggles.
Full face-shield.
Gloves:
Respirator:
Type BAX-P Filter of sufficient capacity

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS
- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid breathing vapors and contact with skin and eyes.
- Control personal contact by using protective equipment.
- Contain and absorb small quantities with vermiculite or other absorbent material.
- Wipe up.
- Collect residues in a flammable waste container.
- Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material.
- Check regularly for spills and leaks.

MAJOR SPILLS
- DO NOT touch the spill material
- Clear area of personnel and move upwind.
- Alert Emergency Responders and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation.
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
PROTECTIVE ACTIONS FOR SPILL

- Water spray or fog may be used to disperse vapor.
- Contain or absorb spill with sand, earth or vermiculite.
- Use only spark-free shovels and explosion proof equipment.
- Collect recoverable product into labeled containers for recycling.
- Collect solid residues and seal in labeled drums for disposal.
- Wash area and prevent runoff into drains.
- After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.
- If contamination of drains or waterways occurs, advise emergency services.

FOOTNOTES

1 PROTECTIVE ACTION ZONE is defined as the area in which people are at risk of harmful exposure. This zone assumes that random changes in wind direction confines the vapour plume to an area within 30 degrees on either side of the predominant wind direction, resulting in a crosswind protective action distance equal to the downwind protective action distance.

2 PROTECTIVE ACTIONS should be initiated to the extent possible, beginning with those closest to the spill and working away from the site in the downwind direction. Within the protective action zone a level of vapour concentration may exist resulting in nearly all unprotected persons becoming incapacitated and unable to take protective action and/or incurring serious or irreversible health effects.

3 INITIAL ISOLATION ZONE is determined as an area, including upwind of the incident, within which a high probability of localised wind reversal may expose nearly all persons without appropriate protection to life-threatening concentrations of the material.

4 SMALL SPILLS involve a leaking package of 200 litres (55 US gallons) or less, such as a drum (jerican or box with inner containers). Larger packages leaking less than 200 litres and compressed gas leaking from a small cylinder are also considered “small spills”. LARGE SPILLS involve many small leaking packages or a leaking package of greater than 200 litres, such as a cargo tank, portable tank or a “one-tonne” compressed gas cylinder.


6 IERG information is derived from CANUTEC - Transport Canada.

ACUTE EXPOSURE GUIDELINE LEVELS (AEGL) (in ppm)

<table>
<thead>
<tr>
<th>AEGL Type</th>
<th>10 min</th>
<th>30 min</th>
<th>60 min</th>
<th>4 hr</th>
<th>8 hr</th>
</tr>
</thead>
<tbody>
<tr>
<td>AEGL 1</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>GALSYN~</td>
</tr>
<tr>
<td>AEGL 2</td>
<td>95</td>
<td>34</td>
<td>24</td>
<td>12</td>
<td>GALSYN~</td>
</tr>
<tr>
<td>AEGL 3</td>
<td>170</td>
<td>62</td>
<td>44</td>
<td>22</td>
<td>GALSYN~</td>
</tr>
</tbody>
</table>

AEGL 1: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience notable discomfort, irritation, or certain asymptomatic nonsensory effects. However, the effects are not disabling and are transient and reversible upon cessation of exposure.

AEGL 2: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience irreversible or other serious, long-lasting adverse health effects or an impaired ability to escape.

AEGL 3: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience life-threatening health effects or death.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- Containers, even those that have been emptied, may contain explosive vapors.
- Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
• DO NOT allow clothing wet with material to stay in contact with skin
• Avoid all personal contact, including inhalation.
• Wear protective clothing when risk of exposure occurs.
• Use in a well-ventilated area.
• Prevent concentration in hollows and sumps.
• DO NOT enter confined spaces until atmosphere has been checked.
• Avoid smoking, naked lights, heat or ignition sources.
• When handling, DO NOT eat, drink or smoke.
• Vapor may ignite on pumping or pouring due to static electricity.
• DO NOT use plastic buckets.
• Earth and secure metal containers when dispensing or pouring product.
• Use spark-free tools when handling.
• Avoid contact with incompatible materials.
• Keep containers securely sealed.
• Avoid physical damage to containers.
• Always wash hands with soap and water after handling.
• Work clothes should be laundered separately.
• Use good occupational work practice.
• Observe manufacturer's storing and handling recommendations.
• Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.

RECOMMENDED STORAGE METHODS
• DO NOT use mild steel or galvanised containers
Packing as supplied by manufacturer. Plastic containers may only be used if approved for flammable liquid. Check that containers are clearly labeled and free from leaks.
• For low viscosity materials: (i): Drums and jerricans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure.
• For materials with a viscosity of at least 2680 cSt. (23 deg. C)
• For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
• Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (23 deg. C) - (i): Removable head packaging; (ii): Cans with friction closures and (iii): low pressure tubes and cartridges may be used.
• Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages.
• In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting molded plastic box and the substances are not incompatible with the plastic.
• Material is corrosive to most metals, glass and other siliceous materials.

STORAGE REQUIREMENTS
• Store in original containers in approved flame-proof area.
• No smoking, naked lights, heat or ignition sources.
• DO NOT store in pits, depressions, basements or areas where vapors may be trapped.
• Keep containers securely sealed.
• Store away from incompatible materials in a cool, dry well ventilated area.
• Protect containers against physical damage and check regularly for leaks.
• Observe manufacturer's storing and handling recommendations.

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS

X: Must not be stored together
O: May be stored together with specific precautions
+: May be stored together

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

<table>
<thead>
<tr>
<th>Source</th>
<th>Material</th>
<th>TWA ppm</th>
<th>TWA mg/m³</th>
<th>STEL ppm</th>
<th>STEL mg/m³</th>
<th>Peak ppm</th>
<th>Peak mg/m³</th>
<th>TWA F/CC</th>
<th>Notes</th>
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</thead>
</table>

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<table>
<thead>
<tr>
<th>Region/Metric</th>
<th>Substance</th>
<th>Value</th>
<th>Unit</th>
<th>Notes</th>
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<tbody>
<tr>
<td>US - Hawaii Air Contaminant Limits</td>
<td>boron trifluoride-methanol complex (Fluorides (as F))</td>
<td>2.5</td>
<td></td>
<td>(CAS (Varies with compound))</td>
</tr>
<tr>
<td>Canada - British Columbia Occupational Exposure Limits</td>
<td>methanol (Methanol)</td>
<td>200</td>
<td>250</td>
<td>Skin</td>
</tr>
<tr>
<td>Canada - Minnesota Permissible Exposure Limits (PELs)</td>
<td>methanol (Methyl alcohol)</td>
<td>200</td>
<td>250</td>
<td>Skin</td>
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<tr>
<td>US ACGIH Threshold Limit Values (TLV)</td>
<td>methanol (Methanol)</td>
<td>200</td>
<td>250</td>
<td>Skin</td>
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<tr>
<td>US NIOSH Recommended Exposure Limits (RELs)</td>
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<td>Canada - Ontario Occupational Exposure Limits</td>
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<td>250</td>
<td>Skin</td>
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<tr>
<td>US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants</td>
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<td>200</td>
<td>250</td>
<td>Skin</td>
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<tr>
<td>US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants</td>
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<td>250</td>
<td>Skin</td>
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<tr>
<td>US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants</td>
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<td>Skin</td>
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<tr>
<td>US - California Permissible Exposure Limits for Chemical Contaminants</td>
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<td>Skin</td>
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<td>US - Idaho - Limits for Air Contaminants</td>
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<td>200</td>
<td>250</td>
<td>Skin</td>
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<tr>
<td>US - Hawaii Air Contaminant Limits</td>
<td>methanol (Methyl alcohol)</td>
<td>200</td>
<td>250</td>
<td>Skin</td>
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<tr>
<td>US - Alaska Limits for Air Contaminants</td>
<td>methanol (Methyl alcohol (Methanol))</td>
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<td>US - Michigan Exposure Limits for Air Contaminants</td>
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<tr>
<td>Canada - Yukon Permissible Concentrations for Airborne Contaminant Substances</td>
<td>methanol (Methyl alcohol (methanol) - Skin)</td>
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<td>250</td>
<td>Skin</td>
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<td>US - Washington Permissible exposure limits of air contaminants</td>
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<td>250</td>
<td>Skin</td>
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<tr>
<td>Canada - Saskatchewan Occupational Health and Safety Regulations - Contamination Limits</td>
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<td>200</td>
<td>250</td>
<td>Skin</td>
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<td>US - Oregon Permissible Exposure Limits (Z1)</td>
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<td>Skin</td>
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<td>US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants</td>
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<tr>
<td>Canada - Quebec Permissible Exposure Values for Airborne Contaminants (English)</td>
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<td>Skin</td>
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<td>US OSHA Permissible Exposure Levels (PELs) - Table Z1</td>
<td>methanol (Methyl alcohol)</td>
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<td>Skin</td>
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<tr>
<td>Canada - Northwest Territories Occupational Exposure Limits (English)</td>
<td>methanol (Methyl alcohol (Methanol) - Skin)</td>
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<td>250</td>
<td>Skin</td>
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<tr>
<td>Canada - Nova Scotia Occupational Exposure Limits</td>
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<td>250</td>
<td>Skin</td>
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<tr>
<td>Canada - Prince Edward Island Occupational Exposure Limits</td>
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<td>200</td>
<td>250</td>
<td>Skin</td>
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<tr>
<td>Canada - Alberta Occupational Exposure Limits</td>
<td>boron trifluoride (Boron trifluoride)</td>
<td>1</td>
<td>2.8</td>
<td>(CAS (Varies with compound))</td>
</tr>
<tr>
<td>Location/Standard</td>
<td>Substance</td>
<td>Value</td>
<td>Notes</td>
<td></td>
</tr>
<tr>
<td>-------------------------------------------------------</td>
<td>-------------------------</td>
<td>-------</td>
<td>-------</td>
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</tr>
<tr>
<td>Canada - Ontario Occupational Exposure Limits</td>
<td>boron trifluoride</td>
<td>1 2.8</td>
<td></td>
<td></td>
</tr>
<tr>
<td>US NIOSH Recommended Exposure Limits (RELS)</td>
<td>boron trifluoride</td>
<td>1 3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>US OSHA Permissible Exposure Levels (PELs) - Table Z1</td>
<td>boron trifluoride</td>
<td>1 3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>US ACGIH Threshold Limit Values (TLV)</td>
<td>boron trifluoride</td>
<td>1</td>
<td>TLV Basis: lower respiratory tract irritation; pneumonitis</td>
<td></td>
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<tr>
<td>US - Minnesota Permissible Exposure Limits (PELs)</td>
<td>boron trifluoride</td>
<td>1 3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants</td>
<td>boron trifluoride (Boron trifluoride)</td>
<td>(C)1 (C)3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants</td>
<td>boron trifluoride (Boron trifluoride)</td>
<td>1 3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants</td>
<td>boron trifluoride (Boron trifluoride)</td>
<td>1 3</td>
<td></td>
<td></td>
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<tr>
<td>US - California Permissible Exposure Limits for Chemical Contaminants</td>
<td>boron trifluoride (Boron trifluoride)</td>
<td>1 3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>US - Idaho - Limits for Air Contaminants</td>
<td>boron trifluoride</td>
<td>1 3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Canada - Quebec Permissible Exposure Values for Airborne Contaminants (English)</td>
<td>boron trifluoride (Boron trifluoride)</td>
<td>1 2.8</td>
<td></td>
<td></td>
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<tr>
<td>US - Hawaii Air Contaminant Limits</td>
<td>boron trifluoride</td>
<td>1 3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>US - Alaska Limits for Air Contaminants</td>
<td>boron trifluoride</td>
<td>1 3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Canada - Saskatchewan Occupational Health and Safety Regulations - Contamination Limits</td>
<td>boron trifluoride (Boron trifluoride)</td>
<td>1</td>
<td></td>
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<tr>
<td>Canada - Yukon Permissible Concentrations for Airborne Contaminant Substances</td>
<td>boron trifluoride (Boron trifluoride)</td>
<td>1 3 - -</td>
<td></td>
<td></td>
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<tr>
<td>US - Washington Permissible exposure limits of air contaminants</td>
<td>boron trifluoride (Boron trifluoride)</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>US - Michigan Exposure Limits for Air Contaminants</td>
<td>boron trifluoride</td>
<td>1 3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Canada - Prince Edward Island Occupational Exposure Limits</td>
<td>boron trifluoride (Boron trifluoride)</td>
<td>1</td>
<td>TLV Basis: lower respiratory tract irritation; pneumonitis</td>
<td></td>
</tr>
<tr>
<td>US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants</td>
<td>boron trifluoride (Boron trifluoride)</td>
<td>1 3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Canada - Nova Scotia Occupational Exposure Limits</td>
<td>boron trifluoride</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>US - Oregon Permissible Exposure Limits (Z1)</td>
<td>boron trifluoride</td>
<td>1 3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Canada - Northwest Territories Occupational Exposure Limits (English)</td>
<td>boron trifluoride (Boron trifluoride)</td>
<td>1 2.8</td>
<td></td>
<td></td>
</tr>
<tr>
<td>US OSHA Permissible Exposure Levels (PELs) - Table Z2</td>
<td>boron trifluoride (Fluoride as dust (Z37.28–1969))</td>
<td>2.5</td>
<td></td>
<td></td>
</tr>
<tr>
<td>US - Wyoming Toxic and Hazardous Substances Table Z-2 Acceptable ceiling concentration, Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr shift</td>
<td>boron trifluoride (Fluoride as dust (Z37.28-1969))</td>
<td>2.5</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Region</td>
<td>Substance</td>
<td>Limits</td>
<td></td>
<td></td>
</tr>
<tr>
<td>--------------------------------</td>
<td>----------------------------</td>
<td>--------</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>US - Oregon Permissible Exposure Limits (Z2)</strong></td>
<td>boron trifluoride (Fluoride as dust (Z37.28-1969))</td>
<td>2.5</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>US - Minnesota Permissible Exposure Limits (PELs)</strong></td>
<td>hydrogen fluoride (Hydrogen fluoride (as F))</td>
<td>3 6</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Canada - Ontario Occupational Exposure Limits</strong></td>
<td>hydrogen fluoride (Hydrogen fluoride (as F))</td>
<td>0.5 2</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>US ATSDR Minimal Risk Levels for Hazardous Substances (MRLs)</strong></td>
<td>hydrogen fluoride (HYDROGEN FLUORIDE)</td>
<td>0.02</td>
<td></td>
<td></td>
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<tr>
<td><strong>US NIOSH Recommended Exposure Limits (RELs)</strong></td>
<td>hydrogen fluoride (Hydrogen fluoride)</td>
<td>3 2.5 6 5</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>US ACGIH Threshold Limit Values (TLV)</strong></td>
<td>hydrogen fluoride (Hydrogen fluoride)</td>
<td>0.5 2</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Canada - British Columbia Occupational Exposure Limits</strong></td>
<td>hydrogen fluoride (Hydrogen fluoride, as F)</td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Canada - Alberta Occupational Exposure Limits</strong></td>
<td>hydrogen fluoride (Hydrogen fluoride, as F)</td>
<td>0.5 0.4 2 1.6</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants</strong></td>
<td>hydrogen fluoride (Hydrogen fluoride (as F))</td>
<td>3 6</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants</strong></td>
<td>hydrogen fluoride (Hydrogen fluoride (as F))</td>
<td>3 6</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants</strong></td>
<td>hydrogen fluoride (Hydrogen fluoride (as F))</td>
<td>See Table Z-2</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>US - Idaho - Limits for Air Contaminants</strong></td>
<td>hydrogen fluoride (Hydrogen fluoride (as F))</td>
<td>[2]</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>US - California Permissible Exposure Limits for Chemical Contaminants</strong></td>
<td>hydrogen fluoride (Hydrogen fluoride, as F)</td>
<td>3 2.5 6</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>US - Michigan Exposure Limits for Air Contaminants</strong></td>
<td>hydrogen fluoride (Hydrogen fluoride (as F))</td>
<td>3 6</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>US - Alaska Limits for Air Contaminants</strong></td>
<td>hydrogen fluoride (Hydrogen fluoride (as F))</td>
<td>3 6</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Canada - Northwest Territories Occupational Exposure Limits (English)</strong></td>
<td>hydrogen fluoride (Hydrogen fluoride (as F))</td>
<td>3 2.5 6 4.9</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>US - Washington Permissible exposure limits of air contaminants</strong></td>
<td>hydrogen fluoride (Hydrogen fluoride)</td>
<td>3</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Canada - Yukon Permissible Concentrations for Airborne Contaminant Substances</strong></td>
<td>hydrogen fluoride (Hydrogen fluoride)</td>
<td>3 2 3 2</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>US - Hawaii Air Contaminant Limits</strong></td>
<td>hydrogen fluoride (Hydrogen fluoride (as F))</td>
<td>3 6</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Canada - Saskatchewan Occupational Health and Safety Regulations - Contamination Limits</strong></td>
<td>hydrogen fluoride (Hydrogen fluoride (as F))</td>
<td>0.5</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Canada - Quebec Permissible Exposure Values for Airborne Contaminants (English)</td>
<td>hydrogen fluoride (Hydrogen fluoride (as F))</td>
<td>3</td>
<td>2.6</td>
<td></td>
</tr>
<tr>
<td>US - Wyoming Toxic and Hazardous Substances Table Z-2 Acceptable ceiling concentration, Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr shift</td>
<td>hydrogen fluoride (Hydrogen fluoride (Z37.28-1969))</td>
<td>3</td>
<td>Measured as F. TLV Basis: upper and lower respiratory tract, skin &amp; eye irritation; fluorosis</td>
<td></td>
</tr>
<tr>
<td>Canada - Nova Scotia Occupational Exposure Limits</td>
<td>hydrogen fluoride (Hydrogen fluoride)</td>
<td>0.5</td>
<td>2</td>
<td>Measured as F. TLV Basis: upper and lower respiratory tract, skin &amp; eye irritation; fluorosis</td>
</tr>
<tr>
<td>US - Oregon Permissible Exposure Limits (Z2)</td>
<td>hydrogen fluoride (Hydrogen fluoride (Z37.28-1969))</td>
<td>3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Canada - Prince Edward Island Occupational Exposure Limits</td>
<td>hydrogen fluoride (Hydrogen fluoride)</td>
<td>0.5</td>
<td>2</td>
<td></td>
</tr>
</tbody>
</table>

EMERGENCY EXPOSURE LIMITS

<table>
<thead>
<tr>
<th>Material</th>
<th>Revised IDLH Value (mg/m3)</th>
<th>Revised IDLH Value (ppm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>methanol</td>
<td>6,000</td>
<td></td>
</tr>
<tr>
<td>boron trifluoride</td>
<td>25</td>
<td></td>
</tr>
<tr>
<td>hydrogen fluoride</td>
<td>30 [Unch]</td>
<td></td>
</tr>
</tbody>
</table>

MATERIAL DATA

BORON TRIFLUORIDE:

BORON TRIFLUORIDE-METHANOL COMPLEX:

HYDROGEN FLUORIDE:

- Odour Threshold for hydrogen fluoride: 0.042 ppm

NOTE: Detector tubes for hydrogen fluoride, measuring in excess of 1.5 ppm, are available commercially. Long-term measurements (8 hrs) may be conducted to detect concentrations exceeding 0.25 ppm.

Hydrogen fluoride is a primary irritant which as a gas causes severe respiratory irritation and as a liquid which causes severe and painful burns to the skin and eyes. The recommendation for TLV-TWA is based on the results of controlled inhalation studies in human volunteers. The limit is thought to minimise the potential for occurrence of dental and/or osteofluorosis (systemic fluorosis) and to prevent the risk of primary irritation to the eyes, nose, throat and lower respiration system.

At concentrations exceeding 3 ppm there have been reports of skin reddening and burning of the nose and eyes.

Odour Safety Factor (OSF) OSF=71 (HYDROGEN FLUORIDE).

BORON TRIFLUORIDE-METHANOL COMPLEX:

METHANOL:

- For methanol:

  Odour Threshold Value: 4.2-5960 ppm (detection), 53.0-8940 ppm (recognition)

NOTE: Detector tubes for methanol, measuring in excess of 50 ppm, are commercially available.

Exposure at or below the recommended TLV-TWA is thought to substantially reduce the significant risk of headache, blurred vision and other ocular and systemic effects.

Odour Safety Factor (OSF) OSF=2 (METHANOL).

BORON TRIFLUORIDE:

BORON TRIFLUORIDE-METHANOL COMPLEX:

- For boron trifluoride:

  Odour Threshold Value: 1.5 ppm

Exposure Standards of 0.3 ppm have been suggested in some circles. A concentration of 1 ppm is detectable by smell but is felt to insufficient as a warning of overexposure, because the odour is not unpleasant.

Odour Safety Factor (OSF) OSF=71 (boron trifluoride).

BORON TRIFLUORIDE:

HYDROGEN FLUORIDE:

- Exposed individuals are reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odour Safety Factor (OSF) is determined to fall into either Class A or B.

The Odor Safety Factor (OSF) is defined as:

OSF= Exposure Standard (TWA) ppm/ Odor Threshold Value (OTV) ppm

Classification into classes follows:

<table>
<thead>
<tr>
<th>Class</th>
<th>OSF</th>
<th>Description</th>
</tr>
</thead>
</table>
Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV-TWA for example) is being reached, even when distracted by working activities.

<table>
<thead>
<tr>
<th>A</th>
<th>550</th>
</tr>
</thead>
<tbody>
<tr>
<td>B</td>
<td>26-550</td>
</tr>
<tr>
<td>C</td>
<td>1-26</td>
</tr>
<tr>
<td>D</td>
<td>0.18-1</td>
</tr>
<tr>
<td>E</td>
<td>&lt;0.18</td>
</tr>
</tbody>
</table>

Idem for 50-90% of persons being distracted

Idem for less than 50% of persons being distracted

0-50% of persons aware of being tested perceive by smell that the Exposure Standard is being reached

Idem for less than 10% of persons aware of being tested

Amore and Hautala * have determined that it is only at an OSF value of 26 that 50% of distracted persons can detect the substance at the Exposure Standard value. In the case of alerted persons, an OSF of 26 means that 99% of them can detect the odor at the Exposure Standard value. It is ONLY for substances belonging to Class A and B that there is a reasonable chance of being warned in time, that the Exposure Standard is being exceeded. * Journal Applied Toxicology: Vol 3, 1983, p272

NOTE: The use of the OSF may be inappropriate for mixtures where substances mask the odor of others.

BORON TRIFLUORIDE-METHANOL COMPLEX:
- No exposure limits set by NOHSC or ACGIH.

BORON TRIFLUORIDE:
- Odour Threshold Value: 1.5 ppm

Exposure Standards of 0.3 ppm have been suggested in some circles.
A concentration of 1 ppm is detectable by smell but is felt to insufficient as a warning of overexposure, because the odour is not unpleasant.

PERSONAL PROTECTION

Consult your EHS staff for recommendations

EYE
- Chemical goggles.
- Full face shield.
- Contact lenses pose a special hazard; soft lenses may absorb irritants and all lenses concentrate them.

HANDS/FEET
- Wear chemical protective gloves, eg. PVC
- Wear safety footwear or safety gumboots, eg. Rubber
- When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: such as:
- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739).
- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended.

Contaminated gloves should be replaced.
Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.
- Neoprene gloves

OTHER
- Overalls.
- PVC Apron.
- PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Ensure there is ready access to a safety shower.
- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets), non sparking safety footwear.

**RESPIRATOR**

* Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

<table>
<thead>
<tr>
<th>Breathing Zone Level ppm (volume)</th>
<th>Maximum Protection Factor</th>
<th>Half-face Respirator</th>
<th>Full-Face Respirator</th>
</tr>
</thead>
<tbody>
<tr>
<td>1000</td>
<td>10</td>
<td>BAX-1 P</td>
<td>-</td>
</tr>
<tr>
<td>1000</td>
<td>50</td>
<td>-</td>
<td>BAX-1 P</td>
</tr>
<tr>
<td>5000</td>
<td>50</td>
<td>Airline*</td>
<td>-</td>
</tr>
<tr>
<td>5000</td>
<td>100</td>
<td>-</td>
<td>BAX-2 P</td>
</tr>
<tr>
<td>10000</td>
<td>100</td>
<td>-</td>
<td>BAX-3 P</td>
</tr>
<tr>
<td>100+</td>
<td>Airline* *</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* - Continuous Flow  ** - Continuous-flow or positive pressure demand.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required.

Use appropriate NIOSH-certified respirator based on informed professional judgement. In conditions where no reasonable estimate of exposure can be made, assume the exposure is in a concentration IDLH and use NIOSH-certified full face pressure demand SCBA with a minimum service life of 30 minutes, or a combination full facepiece pressure demand SAR with auxiliary self-contained air supply. Respirators provided only for escape from IDLH atmospheres shall be NIOSH-certified for escape from the atmosphere in which they will be used.

**ENGINEERING CONTROLS**

* For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

<table>
<thead>
<tr>
<th>Type of Contaminant:</th>
<th>Air Speed:</th>
</tr>
</thead>
<tbody>
<tr>
<td>solvent, vapors, degreasing etc., evaporating from tank (in still air).</td>
<td>0.25-0.5 m/s (50-100 f/min.)</td>
</tr>
<tr>
<td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyor transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td>
<td>0.5-1 m/s (100-200 f/min.)</td>
</tr>
<tr>
<td>direct spray, spray painting in shallow booths, drum filling, conveyor loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td>
<td>1-2.5 m/s (200-500 f/min.)</td>
</tr>
</tbody>
</table>

Within each range the appropriate value depends on:

<table>
<thead>
<tr>
<th>Lower end of the range</th>
<th>Upper end of the range</th>
</tr>
</thead>
<tbody>
<tr>
<td>1: Room air currents minimal or favorable to capture</td>
<td>1: Disturbing room air currents</td>
</tr>
<tr>
<td>2: Contaminants of low toxicity or of nuisance value only.</td>
<td>2: Contaminants of high toxicity</td>
</tr>
<tr>
<td>3: Intermittent, low production.</td>
<td>3: High production, heavy use</td>
</tr>
<tr>
<td>4: Large hood or large air mass in motion</td>
<td>4: Small hood-local control only</td>
</tr>
</tbody>
</table>

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

**Section 9 - PHYSICAL AND CHEMICAL PROPERTIES**

**PHYSICAL PROPERTIES**

**Corrosive.**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>State</td>
<td>LIQUID</td>
</tr>
<tr>
<td>Molecular Weight</td>
<td>99.85</td>
</tr>
<tr>
<td>Melting Range (°F)</td>
<td>Not available</td>
</tr>
<tr>
<td>Boiling Range (°F)</td>
<td>138.2 (4 mm Hg)</td>
</tr>
<tr>
<td>Flash Point (°F)</td>
<td>51.8</td>
</tr>
<tr>
<td>Decomposition Temp (°F)</td>
<td>Not Available</td>
</tr>
<tr>
<td>Autoignition Temp (°F)</td>
<td>Not available</td>
</tr>
<tr>
<td>Upper Explosive Limit (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Lower Explosive Limit (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Volatile Component (%vol)</td>
<td>100</td>
</tr>
</tbody>
</table>

**APPEARANCE**

Colourless fuming liquid which hydrolyses immediately on contact with water.
Section 10 - CHEMICAL STABILITY

CONDITIONS CONTRIBUTING TO INSTABILITY
- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerization will not occur.

STORAGE INCOMPATIBILITY
- Boron trifluoride:
  - Reacts with moist air, water, steam, producing hydrogen fluoride, boric acid and fluoboric acid
  - Reacts violently with allyl chloride, alkyl nitrate, benzyl nitrate, calcium oxide, ethyl ether, iodine, magnesium tetrahydroaluminate, active metals (except magnesium)
  - May explode on contact with monomers
  - Corrodes most metals in the presence of moisture

Avoid contamination with strong oxidizing agents as violent reaction may occur, with spontaneous decomposition or explosion. Segregate from alcohol, water.

- NOTE: May develop pressure in containers; open carefully. Vent periodically.

Hydrogen fluoride:
- Reacts violently with strong oxidisers, acetic anhydride, alkalis, 2-aminoethanol, arsenic trioxide (with generation of heat), bismuthic acid, calcium oxide, chlorosulfonic acid, cyanogen fluoride, ethylenediamine, ethyleneimine, fluorine (fluorine gas reacts vigorously with a 50% hydrofluoric acid solution and may burst into flame), nitrogen trifluoride, N-phenylazopiperidine, oleum, oxygen difluoride, phosphorus pentoxide, potassium permanganate, potassium tetrafluorosilicate(2-), beta-propiolactone, propylene oxide, sodium, sodium tetrafluorosilicate, sulfuric acid, vinyl acetate
- Reacts (possibly violently) with aliphatic amines, alcohols, alkanolamines, alkylene oxides, aromatic amines, amides, ammonia, ammonium hydroxide, epichlorhydrin, isocyanates, metal acetylides, metal silicides, methanesulfonic acid, nitrogen compounds, organic anhydrides, oxides, silicon compounds, vinylidene fluoride
- Attacks glass and siliceous materials, concrete, ceramics, metals (flammable hydrogen gas may be produced), metal alloys, some plastics, rubber coatings, leather, and most other materials with the exception of lead, platinum, polyethylene, wax.

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

boron trifluoride-methanol complex

TOXICITY AND IRRITATION
- Unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.
- The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible air flow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

The material may produce respiratory tract irritation, and result in damage to the lung including reduced lung function. The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.

CARCINOGEN

<table>
<thead>
<tr>
<th>Fluorides (inorganic, used in drinking-water)</th>
<th>International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs</th>
<th>Group</th>
<th>Carcinogen Category</th>
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<tbody>
<tr>
<td>Fluorides (as F)</td>
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SKIN

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<th>Notes</th>
<th>Category</th>
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<tr>
<td>methanol</td>
<td></td>
<td>US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants - Skin</td>
<td></td>
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<tr>
<td>methanol</td>
<td></td>
<td>US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants - Skin</td>
<td></td>
</tr>
<tr>
<td>methanol</td>
<td></td>
<td>US - Washington Permissible exposure limits of air contaminants - Skin</td>
<td></td>
</tr>
<tr>
<td>methanol</td>
<td></td>
<td>US - Washington Permissible exposure limits of air contaminants - Skin</td>
<td></td>
</tr>
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</table>
No quality criteria exist for the concentration of boron in soil and compost. Boron is added to farmlands as a nutrient to support plant growth. Based on the collected information regarding aquatic toxicity, boron is not regarded as dangerous to aquatic organisms. The concentration that has been shown to be toxic to commercially important plants.

Boron-containing salts (borates) are ubiquitous in the environment. Surface soil, unpolluted waterways, and seawater all typically contain significant amounts of boron as borate. Borates are relatively soluble in water, and will probably be removed from the atmosphere by precipitation and dry deposition. The half-life of airborne particles is usually on the order of days, depending on the size of the particle and atmospheric conditions. Boron readily hydrolyses in water to form the electrically neutral, weak monobasic acid boric acid (H3BO3) and the monovalent ion, B(OH)4-.

METHANOL:
BORON TRIFLUORIDE:
HYDROGEN FLUORIDE:
BORON TRIFLUORIDE-METHANOL COMPLEX:

• Although small amounts of fluorides are conceded to have beneficial effects two forms of chronic toxic effect, dental fluorosis and skeletal fluorosis may be caused by excessive intake over long periods.

METHANOL:
BORON TRIFLUORIDE:
HYDROGEN FLUORIDE:
BORON TRIFLUORIDE-METHANOL COMPLEX:

• DO NOT discharge into sewer or waterways.

BORON TRIFLUORIDE:
BORON TRIFLUORIDE-METHANOL COMPLEX:
• For boron and borates:

Environmental fate:

Boron is generally found in nature bound to oxygen and is never found as the free element. Atmospheric boron may be in the form of particulate matter or aerosols as borides, boron oxides, borates, boranes, organoboron compounds, trihalide boron compounds, or borazines. Borates are relatively soluble in water, and will probably be removed from the atmosphere by precipitation and dry deposition. The half-life of airborne particles is usually on the order of days, depending on the size of the particle and atmospheric conditions.

Boron readily hydrolyses in water to form the electrically neutral, weak monobasic acid boric acid (H3BO3) and the monovalent ion, B(OH)4-. In concentrated solutions, boron may polymerise, leading to the formation of complex and diverse molecular arrangements. Because most environmentally relevant boron minerals are highly soluble in water, it is unlikely that mineral equilibria will control the fate of boron in water. Boron was found to not be significantly removed during the conventional treatment of waste water. Boron may, however, be co-precipitated with aluminum, silicon, or iron to form hydroxyborate compounds on the surfaces of minerals.

Waterborne boron may be adsorbed by soils and sediments. Adsorption-desorption reactions are expected to be the only significant mechanism that will influence the fate of boron in water. The extent of boron adsorption depends on the pH of the water and the chemical composition of the soil. The greatest adsorption is generally observed at pH 7.5-9.0. The single most important property of soil that will influence the mobility of boron is the abundance of amorphous aluminum oxide. The extent of boron adsorption has also been attributed to the levels of iron oxide, and to a lesser extent, the organic matter present in the soil. Although several studies have found that the amount of organic matter present was not important. The adsorption of boron may not be reversible in some soils. The lack of reversibility may be the result of solid-phase formation on mineral surfaces and/or the slow release of boron by diffusion from the interior of clay minerals.

It is unlikely that boron is bioconcentrated significantly by organisms from water. A bioconcentration factor (BCF) relates the concentration of a chemical in the tissues of aquatic and terrestrial animals or plants to the concentration of the chemical in water or soil. The BCFs of boron in marine and freshwater plants, fish, and invertebrates were estimated to be <100. Experimentally measured BCFs for fish have ranged from 52 to 198. These BCFs suggest that boron is not significantly bioconcentrated.

As an element, boron itself cannot be degraded in the environment; however, it may undergo various reactions that change the form of boron (e.g., precipitation, polymerization, and acid-base reactions) depending on conditions such as its concentration in water and pH. In nature, boron is generally found in its oxygenated form. In aqueous solution, boron is normally present as boric acid and borate ions, with the dominant form of inorganic boron in natural aqueous systems as undissociated boric acid. Boric acid acts as an electron acceptor in acid-base solution, accepting an hydroxide ion from water to form B(OH)4-ion. In dilute solution, the favored form of boron is B(OH)4. In more concentrated solutions (>0.1 M boric acid) and at neutral to alkaline pH (6–11), polymeric species are formed (e.g., B3O3(H4)4-, B5O6(H4)4-, B3O3(H5)52-, and B4O5(OH)42-).

Most boron compounds are transformed to borates in soil due to the presence of moisture. Borates themselves are not further degraded in soil. However, borates can exist in a variety of forms in soil. Borates are removed from soils by water leaching and by assimilation by plants.

The most appreciable boron exposure to the general population is likely to be ingestion of food and to a lesser extent in water. As boron is a natural component of the environment, individuals will have some exposure from foods and drinking water. Boron-containing salts (borates) are ubiquitous in the environment. Surface soil, unpolluted waterways and seawater all typically contain significant amounts of boron as borate. Boron is an essential micronutrient for healthy growth of plants, however, it can be harmful to boron sensitive plants in higher quantities. In some areas such as the American Southwest, boron occurs naturally in surface waters in concentrations that have been shown to be toxic to commercially important plants.

Based on the collected information regarding aquatic toxicity, boron is not regarded as dangerous to aquatic organisms. The concentration in treated municipal waste water is a factor 100 lower than the NOEC-value for Daphnia magna.

No quality criteria exist for the concentration of boron in soil and compost. Boron is added to farmland when sewage sludge is applied as a

Section 12 - ECOLOGICAL INFORMATION

Refer to data for ingredients, which follows:

<table>
<thead>
<tr>
<th>Substance</th>
<th>US - Minnesota Permissible Exposure Limits (PELs) - Skin</th>
<th>Skin Designation</th>
<th>US - Hawaii Air Contaminant Limits - Skin Designation</th>
<th>Skin Designation</th>
<th>US OSHA Permissible Exposure Levels (PELs) - Skin</th>
<th>Skin Designation</th>
<th>US - California Permissible Exposure Limits for Chemical Contaminants - Skin</th>
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<th>US - California Permissible Exposure Limits for Chemical Contaminants - Skin</th>
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<th>Canada - Alberta Occupational Exposure Limits - Skin</th>
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<td>hydrogen fluoride</td>
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<td>ND</td>
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<td>ND</td>
<td>Skin</td>
<td>ND</td>
<td>Notation</td>
</tr>
</tbody>
</table>

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soil improving agent, but there is not sufficient data to evaluate its effect on soil organisms. Being an essential micro-nutrient, no adverse effects of boron are expected at low concentrations.

Ecotoxicity:

In aquatic environments low concentrations of borates generally promote the growth of algae, whereas higher concentrations inhibited algal growth. In a growth inhibition test with Scenedesmus subspicatus, an EC50 value of 34 mg B/l was determined. Boric acid toxicity in Daphnia 48 h-LC50 (static test) was found to be 95 mg B/l. In a separate study it was concluded that chronic effects of boron to Daphnia may occur at a concentration of > 10 mg/l.

The toxicity of boron in fish is often higher in soft water than in hard water. The acute toxicity of boron towards Danio rerio (96 h-LC50) has been determined to 14.2 mg B/l. In a fish early life stage test with rainbow trout NOEC levels of boron have been determined in the range between 0.009 and 0.103 mg B/l, whereas the EC50 ranged from 27 to 100 mg B/l dependent on the water hardness.

BORON TRIFLUORIDE-METHANOL COMPLEX:

Methodology:

For methanol:
log Kow : -0.82 - 0.66
Half-life (hr) air : 427
Half-life (hr) H2O surface water : 5.3-64
Henry's atm m3 /mol: 1.35E-04
BOD 5 : 0.76-1.12
COD : 1.05-1.50, 99%
ThOD : 1.5
BCF : 0.2-10

Environmental Fate:

TERRESTRIAL FATE: An estimated Koc value of 1 indicates that methanol is expected to have very high mobility in soil. Volatilisation of methanol from moist soil surfaces is expected to be an important fate process given a Henry's Law constant of 4.55x10-6 atm-cu m/mole. The potential for volatilisation of methanol from dry soil surfaces may exist based upon a vapor pressure of 127 mm Hg. Biodegradation is expected to be an important fate process for methanol based on half-lives of 1 and 3.2 days measured in a sandy silt loam and sandy loam from Texas and Mississippi, respectively.

AQUATIC FATE: The estimated Koc indicates that methanol is not expected to adsorb to suspended solids and sediment. Volatilization from water surfaces is expected based upon a Henry's Law constant Using this Henry's Law constant estimated volatilisation half-lives for a model river and model lake are 3 and 35 days, respectively. A BCF of less than 10 measured in fish, suggests bioconcentration in aquatic organisms is low. Hydrolysis and photolysis in sunlit surface waters is not expected to be an important environmental fate process for methanol since this compound lacks functional groups that hydrolyse or absorb light under environmentally relevant conditions. Methanol has been shown to undergo rapid biodegradation in a variety of screening studies using sewage seed and activated sludge inoculum, which suggests that biodegradation will occur in aquatic environments.

ATMOSPHERIC FATE: According to a model of gas/particle partitioning of semivolatile organic compounds in the atmosphere and vapour pressure, methanol is expected to exist solely as a vapor in the ambient atmosphere. Vapour-phase methanol is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals(SRC); the half-life for this reaction in air is estimated to be 17 days, calculated from its rate constant of 9.4x10-13 cu cm/molecule-sec at 25 deg C

Ecotoxicity:

Fish LC50 (96 h) fathead minnow (Pimephales promelas) 29000 mg/l; rainbow trout (Oncorhyncus mykiss) 19000 mg/l; bluegill (Lepomis macrochirus) 15400 mg/l
Fish LC50 (7 d): guppy 10860 mg/l (14 d): 11.5 mg/l (semistatic)
Daphnia pulex LC50 (18 h): 19500 mg/l
Brine shrimp (Artemia salina) LC50 24 h): 1101.46-1578.84 mg/l (static)
Brown shrimp (Crangon crangon) LC50 (96 h): 1340 mg/l (semistatic)
Mussel (Mytilus edulis) LC50 (96 h): 15900 mg/l
Marine bacterium (Photobacterium phosphoreum) LC50 (4 h): 7690 mg/l
Protozoa (Tetrahymena pyriformis) LC50 (48 h) 18756 mg/l.

BORON TRIFLUORIDE:

Fish Toxicity: 15000000ug/L 24 hours LC50 (Mortality)
Bluegill (lepostis macrolechirus) [Matheson]

HYDROGEN FLUORIDE:

- Prevent, by any means available, spillage from entering drains or watercourses.

Ecotoxicity

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Persistence: Water/Soil</th>
<th>Persistence: Air</th>
<th>Bioaccumulation</th>
<th>Mobility</th>
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<td>methanol</td>
<td>LOW</td>
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</tr>
<tr>
<td>hydrogen fluoride</td>
<td>LOW</td>
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<td>HIGH</td>
</tr>
</tbody>
</table>

Section 13 - DISPOSAL CONSIDERATIONS

US EPA Waste Number & Descriptions
A. General Product Information
Ignitability characteristic: use EPA hazardous waste number D001 (waste code I)
Corrosivity characteristic: use EPA hazardous waste number D002 (waste code C)
B. Component Waste Numbers
When methanol is present as a solid waste as a discarded commercial chemical product, off-specification species, as a container residue, or a spill residue, use EPA waste number U154 (waste code I).
When hydrogen fluoride is present as a solid waste as a discarded commercial chemical product, off-specification species, as a container residue, or a spill residue, use EPA waste number U134 (waste code C,T).

Disposal Instructions
All waste must be handled in accordance with local, state and federal regulations. 
- Puncture containers to prevent re-use and bury at an authorized landfill.
Legislation addressing waste disposal requirements may differ by country, state and/or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.
A Hierarchy of Controls seems to be common - the user should investigate:
- Reduction
- Reuse
- Recycling
- Disposal (if all else fails)
This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.
DO NOT allow wash water from cleaning equipment to enter drains. Collect all wash water for treatment before disposal.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult Waste Management Authority for disposal if no suitable treatment or disposal facility can be identified.
- Treat and neutralize at an approved treatment plant.
- Treatment should involve: Neutralization followed by: Burial in a licensed land-fill or Incineration in a licensed apparatus
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.
For small quantities:
- Cautiously dissolve in water.
- Neutralize with sodium carbonate or if product does not dissolve completely add a small quantity of hydrochloric acid followed by sodium carbonate.
- Add excess calcium chloride to precipitate the fluoride and/or carbonate.
- Remove solids to site approved for hazardous wastes.

Section 14 - TRANSPORTATION INFORMATION

DOT:
- Symbols: None
- Hazard class or Division: 3
- Identification Numbers: UN2924
- PG: II
- Label Codes: 3, 8, Special provisions: IB2, T11, TP2, TP27
- Packaging: Exceptions: 150
- Packaging: Non-bulk: 202
- Quantity limitations: Passenger aircraft/rail: 1 L
- Vessel stowage: Location: B

Air Transport IATA:
- ICAO/IATA Class: 3 (8)
- ICAO/IATA Subrisk: None
- UN/ID Number: 2924
- Packing Group: II
- Special provisions: A3

Shipping Name: FLAMMABLE LIQUID, CORROSIVE, N.O.S. *(CONTAINS BORON TRIFLUORIDE-METHANOL COMPLEX)

Maritime Transport IMDG:
- IMDG Class: 3
- IMDG Subrisk: 8
- UN Number: 2924
- Packing Group: II
- EMS Number: F-E,S-C
- Special provisions: 274 944
- Limited Quantities: 1 L

Shipping Name: FLAMMABLE LIQUID, CORROSIVE, N.O.S.(contains boron trifluoride-methanol complex)

Section 15 - REGULATORY INFORMATION
boron trifluoride-methanol complex (CAS: 373-57-9,16045-88-8) is found on the following regulatory lists;
"Canada Non-Domestic Substances List (NDSL),""US Toxic Substances Control Act (TSCA) - Inventory"

Regulations for ingredients

methanol (CAS: 67-56-1) is found on the following regulatory lists;

boron trifluoride (CAS: 7637-07-2,13319-75-0) is found on the following regulatory lists;
"Canada - Alberta Occupational Exposure Limits,Canada - Alberta Occupational Exposure Limits (English),Canada - Alberta Occu

**Section 16 - OTHER INFORMATION**

**LIMITED EVIDENCE**

- Inhalation and/or skin contact may produce health damage*.
- Cumulative effects may result following exposure*.
- Vapors potentially cause drowsiness and dizziness*.
* (limited evidence).

**Ingredients with multiple CAS Nos**

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<thead>
<tr>
<th>Ingredient Name</th>
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<tr>
<td>boron trifluoride</td>
<td>7637-07-2, 13319-75-0</td>
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**REPRODUCTIVE HEALTH GUIDELINES**

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<th>Ingredient</th>
<th>ORG</th>
<th>UF</th>
<th>Endpoint</th>
<th>CR</th>
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<tbody>
<tr>
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<td>Yes</td>
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</tbody>
</table>

- These exposure guidelines have been derived from a screening level of risk assessment and should not be construed as unequivocally safe limits. ORGS represent an 8-hour time-weighted average unless specified otherwise. CR = Cancer Risk/10000; UF = Uncertainty factor: TLV believed to be adequate to protect reproductive health: LOD: Limit of detection Toxic endpoints have also been identified as: D = Developmental; R = Reproductive; TC = Transplacental carcinogen Jankovic J., Drake F.: A Screening Method for Occupational Reproductive Health Risk: American Industrial Hygiene Association Journal 57: 641-649 (1996).

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- Classification of the mixture and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.
- A list of reference resources used to assist the committee may be found at: www.chemwatch.net/references.
- The (IM)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use,