# 1-Deoxy-1-(octylamino)-D-glucitol



C14H31NO5, N-(1-octyl)-D-glucamine, alkanolamine



# 1 of 8



#### EMERGENCY OVERVIEW RISK

#### POTENTIAL HEALTH EFFECTS

#### ACUTE HEALTH EFFECTS

#### **SWALLOWED**

■ The material has NOT been classified as "harmful by ingestion".

This is because of the lack of corroborating animal or human evidence.

#### EYE

■ Although the material is not thought to be an irritant, direct contact with the eye may cause transient discomfort characterized by tearing or conjunctival redness (as with windburn).

Slight abrasive damage may also result.

#### SKIN

The material is not thought to produce adverse health effects or skin irritation following contact (as classified using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.

Open cuts, abraded or irritated skin should not be exposed to this material.

• Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects.

Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

#### INHALED

The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.

• Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.

#### CHRONIC HEALTH EFFECTS

■ Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.

Long term exposure to high dust concentrations may cause changes in lung function i.e. pneumoconiosis; caused by particles less than 0.5 micron penetrating and remaining in the lung.

Prolonged or chronic exposure to alkanolamines may result in liver, kidney or nervous system injury. Repeated inhalation may aggravate asthma and inflammatory or fibrotic pulmonary disease.

Results of repeated exposure tests with diethanolamine (DEA) in laboratory animals include anaemia (rats) and effects on the kidneys (rats and mice) and liver (mice). DEA produces nervous system injury in dogs and rats. Heart and salivary gland lesions have also been seen in mice treated cutaneously with DEA and in mice receiving DEA in drinking water. Rats given high doses of DEA developed anaemia and testicular lesions.

Exaggerated doses of DEA produced heart and nervous system effects in other animals. Changes in other organs were judged to be secondary due to the poor health of animals subjected to extremely high doses of DEA. Rats, rabbits and guinea pigs exposed to high vapour concentrations of volatile monoethanolamine (MEA) (up to 1250 ppm) for periods of up to 5 weeks developed pulmonary, hepatic and renal lesions. Dogs, rats and guinea pigs exposed to 100 ppm MEA for 30 days, became apathetic and developed poor appetites. Animal tests also indicate that inhalation exposure to MEA may result in nervous system injury. All species exposed to airborne MEA experienced dermal effects, varying from ulceration to hair loss probably resulting from contact with the cage.

An increased incidence of skeletal variations, suggestive of a slight developmental delay was seen in the foetuses of rats given 1500 mg/kg/day DEA cutaneously; this also produced significant maternal toxicity. No foetal malformations, however, were seen in rats nor in rabbits receiving identical treatment. The foetus of rats given high doses of MEA by gavage, showed an increased rate of embryofoetal death, growth retardation, and some malformations including hydronephrosis and hydroureter. The high doses required to produce these effects bring into question the relevance of this finding to humans. There is some evidence that embryofoetotoxicity and teratogenicity does not occur in rats when MEA is administered by dermal application to the mother.

The National Toxicology Program (NTP) concluded that there is clear evidence of liver tumours and some evidence of kidney tumours in mice exposed dermally to DEA over their lifetime. Chronic skin painting studies in mice of both sexes produced liver tumours and an increased incidence of kidney tumours in male mice. The significance of these findings to humans is unclear as DEA is neither genotoxic, mutagenic nor clastogenic, and did not induce tumours in rats or transgenic mice similarly treated. Alkanolamines (especially those containing a secondary amine moiety) may react with nitrites or other nitrosating agents to form carcinogenic N-nitrosamines. Alkanolamines are metabolised by biosynthetic routes to ethanolamine and choline and incorporated into phospholipids. They are excreted predominantly unchanged with a half-life of approximately one week. In the absence of sodium nitrite, no conversion to carcinogenic N-nitrosamines was observed.

Diethanolamine competitively inhibits the cellular uptake of choline, in vitro, and hepatic changes in choline homeostasis, consistent with choline deficiency, are observed in vivo.

Many amines are potent skin and respiratory sensitisers and certain individuals especially those described as "atopic" (i.e. those predisposed to asthma and other allergic responses) may show allergic reactions when chronically exposed to alkanolamines.

In a study with coconut diethanolamide, the National Toxicology Program (Technical Report Series 479), showed clear evidence of carcinogenic activity in male B6C3F1 mice based on increased incidences of hepatic and renal tubule neoplasms and in female B6C3F1 mice based on a marginal increase in the incidence of renal tube neoplasms. There was equivocal evidence of carcinogenic activity in female F344/N rats based on a marginal increase in the incidence of renal tube neoplasms. These increases were associated with the concentration of free diethanolamine present as a contaminant in the diethanolamine condensate. Exposure to rats to coconut oil diethanolamine condensate by dermal application in ethanol for 2 years resulted in epidermal hyperplasia, sebaceous gland hyperplasia, hyperkeratosis and parakeratosis in males and females and ulcer in females at the site of application. There were increases in the incidences of chronic inflammation, epithelial hyperplasia, and epithelial ulcer in the forestomach of female rats. The severity of nephropathy in dosed female rats were increased. Exposure of mice to coconut oil diethanolamine condensate by dermal application for 2 years resulted in increased incidences of epidermal hyperplasia, sebaceous gland hyperplasia, and epithelial ulcer in the forestomach of female rats. The severity of nephropathy in dosed female rats were increased. Exposure of mice to coconut oil diethanolamine condensate by dermal application for 2 years resulted in increased incidences of epidermal hyperplasia, sebaceous gland hyperplasia, and hyperplasia, and epithelial ulcer in males. Increased incidences of epidermal hyperplasia, sebaceous gland hyperplasia, and hyperplasia, and parakeratosis and inflammation in females at the site of application and of follicular cell hyperplasia in the thyroid gland of males and females, were chemical related.

# Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

| NAME                              | CAS RN     | %   |
|-----------------------------------|------------|-----|
| 1-deoxy-1-(octylamino)-D-glucitol | 23323-37-7 | >98 |

# Section 4 - FIRST AID MEASURES

#### **SWALLOWED**

· Immediately give a glass of water. · First aid is not generally required. If in doubt, contact a Poisons Information Center or a doctor.

If this product comes in contact with eyes: · Wash out immediately with water. · If irritation continues, seek medical attention.

## SKIN

■ If skin or hair contact occurs: · Flush skin and hair with running water (and soap if available). · Seek medical attention in event of irritation.

#### INHALED

· If dust is inhaled, remove from contaminated area. · Encourage patient to blow nose to ensure clear passage of breathing. · If irritation or discomfort persists seek medical attention.

#### NOTES TO PHYSICIAN

Treat symptomatically.

# Vapour Pressure (mmHG): Negligible Upper Explosive Limit (%): Not available. Specific Gravity (water=1): Not available

Lower Explosive Limit (%):

#### **EXTINGUISHING MEDIA**

· Foam.

· Dry chemical powder.

#### **FIRE FIGHTING**

· Alert Emergency Responders and tell them location and nature of hazard.

· Wear breathing apparatus plus protective gloves.

#### GENERAL FIRE HAZARDS/HAZARDOUS COMBUSTIBLE PRODUCTS

Not available

 $\cdot$  Combustible solid which burns but propagates flame with difficulty.

Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion. Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust may burn rapidly and fiercely if ignited.

Combustion products include: carbon monoxide (CO), carbon dioxide (CO2), nitrogen oxides (NOx), other pyrolysis products typical of burning organic material.

#### May emit poisonous fumes.

#### FIRE INCOMPATIBILITY

Avoid contamination with oxidizing agents i.e. nitrates, oxidizing acids, chlorine bleaches, pool chlorine etc. as ignition may result.

# PERSONAL PROTECTION

Glasses: Chemical goggles. Gloves: Respirator: Particulate

# **Section 6 - ACCIDENTAL RELEASE MEASURES**

#### MINOR SPILLS

· Clean up all spills immediately.

- $\cdot$  Avoid breathing dust and contact with skin and eyes.
- MAJOR SPILLS
- Moderate hazard.
- $\cdot$  CAUTION: Advise personnel in area.
- · Alert Emergency Responders and tell them location and nature of hazard.

# Section 7 - HANDLING AND STORAGE

#### **PROCEDURE FOR HANDLING**

■ Alkanolamines and iron may produced unstable complexes. Monoethanolamine (MEA) and iron form a trisethanolamino-iron complex. This material may spontaneously decompose at temperatures between 130 and 160 degrees C. and is suspected of causing a fire in a nearly empty storage tank containing a "heel" of MEA in contact with carbon steel coils. If steam coil heating is used, low pressure steam in stainless steel coils should be considered. Drum heating should also be reviewed and, where possible, temperatures should be maintained below 130 degrees C.

· Avoid all personal contact, including inhalation.

 $\cdot$  Wear protective clothing when risk of exposure occurs.

Empty containers may contain residual dust which has the potential to accumulate following settling. Such dusts may explode in the presence of an appropriate ignition source.

Do NOT cut, drill, grind or weld such containers.

· In addition ensure such activity is not performed near full, partially empty or empty containers without appropriate workplace safety authorisation or permit.

#### **RECOMMENDED STORAGE METHODS**

- $\cdot$  Polyethylene or polypropylene container.
- · Check all containers are clearly labelled and free from leaks.

#### STORAGE REQUIREMENTS

- · Store in original containers.
- · Keep containers securely sealed.

# Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

# **EXPOSURE CONTROLS**

| Source  | Material  | TWA ppm | TWA<br>mg/m³ | STEL<br>ppm | STEL<br>mg/m³ | Peak ppm | Peak<br>mg/m³ | TWA<br>F/CC | Notes |
|---|---|---------|--------------|-------------|---------------|----------|---------------|-------------|-------|
|   |   |         |              |             |               |          |               |             |       |
| Canada -<br>Ontario<br>Occupational<br>Exposure Limits          | 1-deoxy-<br>1-(octylamino)-D-<br>glucitol (Particles<br>(Insoluble or Poorly<br>Soluble) Not<br>Otherwise)                      |         | 10 (I)       |             |               |          |               |             |       |
| Canada - British<br>Columbia<br>Occupational<br>Exposure Limits | 1-deoxy-<br>1-(octylamino)-D-<br>glucitol (Particles<br>(Insoluble or Poorly<br>Soluble) Not<br>Otherwise<br>Classified (PNOC)) |         | 10 (N)       |             |               |          |               |             |       |
| Canada -<br>Ontario<br>Occupational<br>Exposure Limits          | 1-deoxy-<br>1-(octylamino)-D-<br>glucitol (Specified<br>(PNOS) / Particules   |         | 3 (R)        |             |               |          |               |             |       |

|  | (insolubles ou peu<br>solubles) non<br>précisées par<br>ailleurs)   |    |  |
|--|---|----|--|
| US - Tennessee<br>Occupational<br>Exposure Limits<br>- Limits For Air<br>Contaminants              | 1-deoxy-<br>1-(octylamino)-D-<br>glucitol (Particulates<br>not otherwise<br>regulated<br>Respirable fraction)                 | 5  |  |
| US - California<br>Permissible<br>Exposure Limits<br>for Chemical<br>Contaminants                  | 1-deoxy-<br>1-(octylamino)-D-<br>glucitol (Particulates<br>not otherwise<br>regulated<br>Respirable fraction)                 | 5  | (n)  |
| US - Oregon<br>Permissible<br>Exposure Limits<br>(Z-1)   | 1-deoxy-<br>1-(octylamino)-D-<br>glucitol (Particulates<br>not otherwise<br>regulated (PNOR)<br>(f) Total Dust)               | 10 | Bold print<br>identifies<br>substances<br>for which the<br>Oregon<br>Permissible<br>Exposure<br>Limits (PELs)<br>are different<br>than the<br>federal<br>Limits. PNOR<br>means<br>"particles not<br>otherwise<br>regulated." |
| US - Michigan<br>Exposure Limits<br>for Air<br>Contaminants  | 1-deoxy-<br>1-(octylamino)-D-<br>glucitol (Particulates<br>not otherwise<br>regulated,<br>Respirable dust)                    | 5  |  |
| US - Oregon<br>Permissible<br>Exposure Limits<br>(Z-1)   | 1-deoxy-<br>1-(octylamino)-D-<br>glucitol (Particulates<br>not otherwise -<br>regulated (PNOR)<br>(f) Respirable<br>Fraction) | 5  | Bold print<br>identifies<br>substances<br>for which the<br>Oregon<br>Permissible<br>Exposure<br>Limits (PELs)<br>are different<br>than the<br>federal<br>Limits. PNOR<br>means<br>"particles not<br>otherwise<br>regulated." |
| US - Wyoming<br>Toxic and<br>Hazardous<br>Substances<br>Table Z1 Limits<br>for Air<br>Contaminants | 1-deoxy-<br>1-(octylamino)-D-<br>glucitol (Particulates<br>not otherwise<br>regulated<br>(PNOR)(f)-<br>Respirable fraction)   | 5  |  |
| Canada -<br>Prince Edward<br>Island<br>Occupational<br>Exposure Limits                             | 1-deoxy-<br>1-(octylamino)-D-<br>glucitol (Particles<br>(Insoluble or Poorly<br>Soluble) [NOS]<br>Inhalable particles)        | 10 | See<br>Appendix B<br>current<br>TLV/BEI<br>Book  |

#### ENDOELTABLE

#### PERSONAL PROTECTION



#### RESPIRATOR

•Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

#### EYE

· Safety glasses with side shields

· Chemical goggles.

#### HANDS/FEET

- Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:
- · frequency and duration of contact,
- · chemical resistance of glove material,
- glove thickness and
- · dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.

When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.

· Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.

- · polychloroprene
- · nitrile rubber
- butyl rubber
- · fluorocaoutchouc
- · polyvinyl chloride

Gloves should be examined for wear and/ or degradation constantly.

#### OTHER

- · Overalls.
- · P.V.C. apron.
- · Barrier cream.
- · Skin cleansing cream.
- · Eye wash unit.

#### **ENGINEERING CONTROLS**

· Local exhaust ventilation is required where solids are handled as powders or crystals; even when particulates are relatively large, a certain proportion will be powdered by mutual friction.

· Exhaust ventilation should be designed to prevent accumulation and recirculation of particulates in the workplace.

# **Section 9 - PHYSICAL AND CHEMICAL PROPERTIES**

## PHYSICAL PROPERTIES

| Solid.<br>Does not mix with water. |                |                                |                 |
|------------------------------------|----------------|--------------------------------|-----------------|
| State                              | Divided solid  | Molecular Weight               | 293.41          |
| Melting Range (°F)                 | 250- 255       | Viscosity                      | Not Applicable  |
| Boiling Range (°F)                 | Not available  | Solubility in water (g/L)      | Partly miscible |
| Flash Point (°F)                   | Not available  | pH (1% solution)               | Not available   |
| Decomposition Temp (°F)            | Not available  | pH (as supplied)               | Not applicable  |
| Autoignition Temp (°F)             | Not available  | Vapour Pressure (mmHG)         | Negligible      |
| Upper Explosive Limit (%)          | Not available. | Specific Gravity (water=1)     | Not available   |
| Lower Explosive Limit (%)          | Not available  | Relative Vapor Density (air=1) | Not Applicable  |

Negligible

Evaporation Rate

#### Not applicable

#### APPEARANCE

Powder; mixes with water.

# Section 10 - CHEMICAL STABILITY

#### CONDITIONS CONTRIBUTING TO INSTABILITY

 $\cdot$  Presence of incompatible materials.

· Product is considered stable

#### STORAGE INCOMPATIBILITY

Avoid reaction with oxidizing agents.

For incompatible materials - refer to Section 7 - Handling and Storage.

#### Section 11 - TOXICOLOGICAL INFORMATION

1-deoxy-1-(octylamino)-D-glucitol

#### TOXICITY AND IRRITATION

#### 1-DEOXY-1-(OCTYLAMINO)-D-GLUCITOL:

■ No significant acute toxicological data identified in literature search.

#### Section 12 - ECOLOGICAL INFORMATION

No data

# **Section 13 - DISPOSAL CONSIDERATIONS**

#### **Disposal Instructions**

All waste must be handled in accordance with local, state and federal regulations.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- · Reuse
- · Recycling

· Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

DO NOT allow wash water from cleaning equipment to enter drains. Collect all wash water for treatment before disposal.

· Recycle wherever possible.

· Consult manufacturer for recycling options or consult Waste Management Authority for disposal if no suitable treatment or disposal facility can be identified.

#### **Section 14 - TRANSPORTATION INFORMATION**

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: DOT, IATA, IMDG

#### Section 15 - REGULATORY INFORMATION

#### 1-deoxy-1-(octylamino)-D-glucitol (CAS: 23323-37-7) is found on the following regulatory lists;

"Canada - British Columbia Occupational Exposure Limits", "Canada - Ontario Occupational Exposure Limits", "Canada - Prince Edward Island Occupational Exposure Limits", "Canada National Pollutant Release Inventory (NPRI)", "US - California Permissible Exposure Limits for Chemical Contaminants", "US - Michigan Exposure Limits for Air Contaminants", "US - Oregon Permissible Exposure Limits (Z-1)", "US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants", "US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants"

# **Section 16 - OTHER INFORMATION**

#### LIMITED EVIDENCE

Cumulative effects may result following exposure\*.
 \* (limited evidence).

#### Denmark Advisory list for selfclassification of dangerous substances

Substance CAS Suggested codes 1- deoxy- 1- (octylamino)- D- glucitol 23323- 37- 7 Xi; R38 N; R50

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Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references. A list of reference resources used to assist the committee may be found at: www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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