Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME
Maleic anhydride

STATEMENT OF HAZARDOUS NATURE

NFPA

SUPPLIER
Santa Cruz Biotechnology, Inc.
2145 Delaware Avenue
Santa Cruz, California 95060
800.457.3801 or 831.457.3800

EMERGENCY
ChemWatch
Within the US & Canada: 877-715-9305
Outside the US & Canada: +800 2436 2255
(1-800-CHEMCALL) or call +613 9573 3112

SYNONYMS
C4-H2-O3, "cis-butenedioic anhydride", "2, 5-furandione", "maleic acid anhydride", "toxilic anhydride"

Section 2 - HAZARDS IDENTIFICATION

CHEMWATCH HAZARD RATINGS

<table>
<thead>
<tr>
<th>Hazard</th>
<th>0</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammability</td>
<td>Min</td>
<td>Max</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Toxicity</td>
<td>2</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Body Contact</td>
<td>3</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Reactivity</td>
<td>1</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Chronic</td>
<td>2</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

CANADIAN WHMIS SYMBOLS

EMERGENCY OVERVIEW
RISK
Harmful if swallowed.
Causes burns.
Risk of serious damage to eyes.
May cause SENSITISATION by inhalation and skin contact.

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED
- Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.
- The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion.
- Ingestion of low-molecular organic acid solutions may produce spontaneous hemorrhaging, production of blood clots, gastrointestinal damage and narrowing of the esophagus and stomach entry.
- Ingestion of acidic corrosives may produce burns around and in the mouth, the throat and esophagus.

EYE
- The material can produce chemical burns to the eye following direct contact.
- Vapors or mists may be extremely irritating.
- If applied to the eyes, this material causes severe eye damage.
- Solutions of low-molecular weight organic acids cause pain and injury to the eyes.
- Direct eye contact with acid corrosives may produce pain, tears, sensitivity to light and burns.
- Mild burns of the epithelia generally recover rapidly and completely.
- The eyes are particularly sensitive to maleic anhydride; contact with dust or vapour may cause irritation of the conjunctiva, corneal swelling and burns.
- Photophobia and double vision may be temporarily experienced.

SKIN
- The material can produce chemical burns following direct contact with the skin.
- Skin contact is not thought to produce harmful health effects (as classified using animal models).
- Systemic harm, however, has been identified following exposure of animals by at least one other route and the material may still produce health damage following entry through wounds, lesions or abrasions.
- Molten material is capable of causing burns.
- Open cuts, abraded or irritated skin should not be exposed to this material.
- Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects.
- Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
- Skin contact with acidic corrosives may result in pain and burns; these may be deep with distinct edges and may heal slowly with the formation of scar tissue.
- Prolonged contact with maleic anhydride on moist skin may cause reddening and blistering.
- Molten material causes smarting of the skin and first-degree burns on short exposure; may cause secondary burns on long exposure.

INHALED
- If inhaled, this material can irritate the throat and lungs of some persons.
- The material is not thought to produce adverse health effects following inhalation (as classified using animal models).
- Nevertheless, adverse effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.
- Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.
- Corrosive acids can cause irritation of the respiratory tract, with coughing, choking and mucous membrane damage.
- There may be dizziness, headache, nausea and weakness.
- Processing for an overly long time or processing at overly high temperatures may cause generation and release of highly irritating vapors, which irritate eyes, nose, throat, causing red itching eyes, coughing, sore throat.
- Inhalation of maleic anhydride dust or vapour may cause coughing and sneezing, together with burning and irritation of the throat.
- Usually handled as molten liquid which requires worker thermal protection and increases hazard of vapor exposure.
- CAUTION: Vapors may be irritating.

CHRONIC HEALTH EFFECTS
- Inhaling this product is more likely to cause a sensitization reaction in some persons compared to the general population.
- Skin contact with the material is more likely to cause a sensitization reaction in some persons compared to the general population.
- Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.
- Long term exposure to high dust concentrations may cause changes in lung function i.e. pneumoconiosis; caused by particles less than 0.5 micron penetrating and remaining in the lung.
- Repeated or prolonged exposure to acids may result in the erosion of teeth, swelling and or ulceration of mouth lining. Irritation of airways to lung, with cough, and inflammation of lung tissue often occurs.
- Repeated inhalation of maleic anhydride may cause chronic bronchitis of the asthmatic type, pulmonary oedema (delayed to 72 hours) and ulceration of nasal mucosa.
- Chronic bronchitis among maleic anhydride workers is greater than that among workers with similar exposures to phthalic anhydride. Chronic eye irritation and keratitis may also result from chronic occupational exposure. Repeated exposure at concentrations exceeding 1.25 ppm has produced asthma in workers. An increase in bronchitis and dermatitis has also been reported after long term exposure.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

2 of 10
maleic anhydride 108-31-6 > 97

decomposes in water/moisture to
maleic acid 110-16-7

**Section 4 - FIRST AID MEASURES**

**SWALLOWED**
- For advice, contact a Poisons Information Center or a doctor at once.
- Urgent hospital treatment is likely to be needed.

**EYE**
- If this product comes in contact with the eyes:
  - Immediately hold eyelids apart and flush the eye continuously with running water.
  - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- For THERMAL burns:
  - Do NOT remove contact lens.
  - Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye.
- Seek urgent medical assistance, or transport to hospital.

**SKIN**
- If skin or hair contact occurs:
  - Immediately flush body and clothes with large amounts of water, using safety shower if available.
  - Quickly remove all contaminated clothing, including footwear.
  - In case of burns:
    - Leave holes for eyes, nose and mouth.
    - DO NOT apply ointments, oils, butter, etc.
    - Water may be given in small quantities if the person is conscious.
- Alcohol is not to be given under any circumstances.
- Reassure.

**INHALED**
- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.

**NOTES TO PHYSICIAN**
- For acute or short term repeated exposures to strong acids:
  - Airway problems may arise from laryngeal edema and inhalation exposure.
  - Treat with 100% oxygen initially.
  - Respiratory distress may require cricothyroidotomy if endotracheal intubation is contraindicated by excessive swelling.

**Section 5 - FIRE FIGHTING MEASURES**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vapor Pressure (mmHg)</td>
<td>9.976 @ 78.7 C</td>
</tr>
<tr>
<td>Upper Explosive Limit (%)</td>
<td>7.1</td>
</tr>
<tr>
<td>Specific Gravity (water=1)</td>
<td>1.43 @ 15C</td>
</tr>
<tr>
<td>Lower Explosive Limit (%)</td>
<td>1.4</td>
</tr>
</tbody>
</table>

**EXTINGUISHING MEDIA**
- Do NOT direct a solid stream of water or foam into burning molten material; this may cause spattering and spread the fire.
- Alcohol stable foam.
- Foam.
- Dry chemical powder.

**FIRE FIGHTING**
- Alert Emergency Responders and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus.
- When any large container (including road and rail tankers) is involved in a fire, consider evacuation by 800 metres in all directions.

**GENERAL FIRE HAZARDS/HAZARDOUS COMBUSTIBLE PRODUCTS**
- Combustible.
- Slight fire hazard when exposed to heat or flame.

Combustion products include: carbon monoxide (CO), carbon dioxide (CO2), other pyrolysis products typical of burning organic material.
- CARE: Contamination of heated / molten liquid with water may cause violent steam explosion, with scattering of hot contents.

**FIRE INCOMPATIBILITY**
- Avoid contamination with oxidizing agents i.e. nitrates, oxidizing acids, chlorine bleaches, pool chlorine etc. as ignition may result.

**PERSONAL PROTECTION**
- Glasses:
- Full face- shield.
- Gloves:
- Respirator:
- Type A-P Filter of sufficient capacity
MINOR SPILLS
- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid contact with skin and eyes.
- Control personal contact by using protective equipment.
- Use dry clean up procedures and avoid generating dust.
- Place in a suitable, labelled container for waste disposal.

MAJOR SPILLS
- Clear area of personnel and move upwind.
- Alert Emergency Responders and tell them location and nature of hazard.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING
- The greatest potential for injury caused by molten materials occurs during purging of machinery (moulders, extruders etc.).
- It is essential that workers in the immediate area of the machinery wear eye and skin protection (such as full face, safety glasses, heat resistant gloves, overalls and safety boots) as protection from thermal burns.
- Avoid generation of static electricity. Earth all lines and equipment.
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Empty containers may contain residual dust which has the potential to accumulate following settling. Such dusts may explode in the presence of an appropriate ignition source.
- Do NOT cut, drill, grind or weld such containers.
- In addition ensure such activity is not performed near full, partially empty or empty containers without appropriate workplace safety authorisation or permit.

RECOMMENDED STORAGE METHODS
- DO NOT use aluminium or galvanized containers.
- Check regularly for spills and leaks.
- Glass container.
- DO NOT use mild steel or galvanized containers.
- Lined metal can, Lined metal pail/drum
- Plastic pail.
- For low viscosity materials
- Drums and jerricans must be of the non-removable head type.
- Where a can is to be used as an inner package, the can must have a screwed enclosure.

STORAGE REQUIREMENTS
- Store in original containers.
- Keep containers securely sealed.

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

<table>
<thead>
<tr>
<th>Source</th>
<th>Material</th>
<th>TWA ppm</th>
<th>TWA mg/m³</th>
<th>STEL ppm</th>
<th>STEL mg/m³</th>
<th>Peak ppm</th>
<th>Peak mg/m³</th>
<th>TWA F/CC</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Canada - Alberta Occupational Exposure Limits</td>
<td>maleic anhydride (Maleic anhydride)</td>
<td>0.1</td>
<td>0.4</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Canada - British Columbia Occupational Exposure Limits</td>
<td>maleic anhydride (Maleic anhydride)</td>
<td>0.1</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>S</td>
</tr>
<tr>
<td>US - Minnesota Permissible Exposure Limits (PELs)</td>
<td>maleic anhydride (Maleic anhydride)</td>
<td>0.25</td>
<td>1</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>US ACGIH Threshold Limit Values (TLV)</td>
<td>maleic anhydride (Maleic anhydride)</td>
<td>0.1</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>US NIOSH Recommended Exposure Limits (RELs)</td>
<td>maleic anhydride (Maleic anhydride)</td>
<td>0.25</td>
<td>1</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

TLV Basis: eye, upper respiratory tract & skin irritation
<table>
<thead>
<tr>
<th>Location</th>
<th>Permissible Exposure Limits for Chemical Contaminants</th>
<th>Maleic Anhydride (Maleic anhydride) Limits</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>US - Tennessee</td>
<td>Occupational Exposure Limits - Limits For Air Contaminants</td>
<td>maleic anhydride (Maleic anhydride)</td>
<td>0.25</td>
</tr>
<tr>
<td>US - Vermont</td>
<td>Permissible Exposure Limits - Table Z-1-A Transitional Limits for Air Contaminants</td>
<td>maleic anhydride (Maleic anhydride)</td>
<td>0.25</td>
</tr>
<tr>
<td>US - Vermont</td>
<td>Permissible Exposure Limits - Table Z-1-A Final Rule Limits for Air Contaminants</td>
<td>maleic anhydride (Maleic anhydride)</td>
<td>0.25</td>
</tr>
<tr>
<td>US - California</td>
<td>Permissible Exposure Limits for Chemical Contaminants</td>
<td>maleic anhydride (Maleic anhydride; cis-butenedioic anhydride)</td>
<td>0.1</td>
</tr>
<tr>
<td>US - Idaho</td>
<td>Limits for Air Contaminants</td>
<td>maleic anhydride (Maleic anhydride)</td>
<td>0.25</td>
</tr>
<tr>
<td>US OSHA</td>
<td>Permissible Exposure Levels (PELs) - Table Z1</td>
<td>maleic anhydride (Maleic anhydride)</td>
<td>0.25</td>
</tr>
<tr>
<td>US - Hawaii</td>
<td>Air Contaminant Limits</td>
<td>maleic anhydride (Maleic anhydride)</td>
<td>0.25</td>
</tr>
<tr>
<td>US - Alaska</td>
<td>Limits for Air Contaminants</td>
<td>maleic anhydride (Maleic anhydride)</td>
<td>0.25</td>
</tr>
<tr>
<td>US - Michigan</td>
<td>Exposure Limits for Air Contaminants</td>
<td>maleic anhydride (Maleic anhydride)</td>
<td>1</td>
</tr>
<tr>
<td>Canada - Yukon</td>
<td>Permissible Concentrations for Airborne Contaminant Substances</td>
<td>maleic anhydride (Maleic anhydride)</td>
<td>0.25</td>
</tr>
<tr>
<td>US - Washington</td>
<td>Permissible exposure limits of air contaminants</td>
<td>maleic anhydride (Maleic anhydride)</td>
<td>0.25</td>
</tr>
<tr>
<td>Canada - Saskatchewan</td>
<td>Occupational Health and Safety Regulations - Contamination Limits</td>
<td>maleic anhydride (Maleic anhydride)</td>
<td>0.1</td>
</tr>
<tr>
<td>Canada - Prince Edward Island</td>
<td>Occupational Exposure Limits</td>
<td>maleic anhydride (Maleic anhydride)</td>
<td>0.1</td>
</tr>
<tr>
<td>US - Wyoming</td>
<td>Toxic and Hazardous Substances Table Z1 Limits for Air</td>
<td>maleic anhydride (Maleic anhydride)</td>
<td>0.25</td>
</tr>
</tbody>
</table>
Contaminants

<table>
<thead>
<tr>
<th>Location</th>
<th>Compound</th>
<th>Permissible Exposure Values for Airborne Contaminants (English)</th>
<th>US - Oregon Permissible Exposure Limits (Z-1)</th>
<th>Canada - Northwest Territories Occupational Exposure Limits (English)</th>
<th>Canada - Nova Scotia Occupational Exposure Limits</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>maleic anhydride</td>
<td>0.25 (Maleic anhydride)</td>
<td>0.25 (Maleic anhydride)</td>
<td>0.25 (Maleic anhydride)</td>
<td>0.1 (Maleic anhydride)</td>
</tr>
</tbody>
</table>

ENDOELTABLE
The following materials had no OELs on our records
• maleic acid: CAS:110-16-7

PERSONAL PROTECTION

RESPIRATOR
• Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

EYE
• Chemical goggles.
• Full face shield.

HANDS/FEET
☐ Wear chemical protective gloves, eg. PVC.

NOTE: The material may produce skin sensitization in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:
• frequency and duration of contact,
• chemical resistance of glove material,
• glove thickness and
• dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).
• When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
• When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
• Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.
• When handling hot materials wear heat resistant, elbow length gloves.
• Rubber gloves are not recommended when handling hot objects, materials.
• Protective gloves eg. Leather gloves or gloves with Leather facing.

OTHER
• When handling hot or molten liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.

Usually handled as molten liquid which requires worker thermal protection and increases hazard of vapor exposure. CAUTION: Vapors may be irritating.
• Overalls.
• PVC Apron.

ENGINEERING CONTROLS
☐ For molten materials:

Provide mechanical ventilation; in general such ventilation should be provided at compounding/ converting areas and at fabricating/ filling
work stations where the material is heated. Local exhaust ventilation should be used over and in the vicinity of machinery involved in handling the molten material.

- Local exhaust ventilation is required where solids are handled as powders or crystals; even when particulates are relatively large, a certain proportion will be powdered by mutual friction.
- Exhaust ventilation should be designed to prevent accumulation and recirculation of particulates in the workplace.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL PROPERTIES

<table>
<thead>
<tr>
<th>State</th>
<th>Molecular Weight</th>
<th>Melting Range (°F)</th>
<th>Boiling Range (°F)</th>
<th>Flash Point (°F)</th>
<th>Decomposition Temp (°F)</th>
<th>Autoignition Temp (°F)</th>
<th>Upper Explosive Limit (%)</th>
<th>Lower Explosive Limit (%)</th>
<th>Volatile Component (%vol)</th>
<th>APPEARANCE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Solid</td>
<td></td>
<td>127</td>
<td>396 (sublimes)</td>
<td>216</td>
<td>891</td>
<td>9.976 @ 78.7 C</td>
<td>7.1</td>
<td>1.4</td>
<td>Not available.</td>
<td>Colourless crystals or white solid (lump, briquettes, pellets, rod, flake), also shipped and used in molten form. Acidic, choking odour. Soluble in water, acetone, ethyl acetate, chloroform and benzene. Evaporation rate (n-butyl acetate =1) &lt; 1. Reacts with water or moist air to form maleic acid and heat. Molten product should be stored under 70°C.</td>
</tr>
<tr>
<td>Divided solid</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Not available.</td>
<td>log Kow -0.79 - 0.32</td>
</tr>
<tr>
<td>Acid</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Corrosive</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Viscosity</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Reacts</td>
<td></td>
</tr>
<tr>
<td>Solubility in water (g/L)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Reacts</td>
<td></td>
</tr>
<tr>
<td>pH (1% solution)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Not available.</td>
<td></td>
</tr>
<tr>
<td>pH (as supplied)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Not available.</td>
<td></td>
</tr>
<tr>
<td>Vapor Pressure (mmHg)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>1.43 @ 15C</td>
<td></td>
</tr>
<tr>
<td>Specific Gravity (water=1)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>3.38</td>
<td></td>
</tr>
<tr>
<td>Relative Vapor Density (air=1)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>3.8</td>
<td></td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Not applicable</td>
<td></td>
</tr>
</tbody>
</table>

APPEARANCE

Colourless crystals or white solid (lump, briquettes, pellets, rod, flake), also shipped and used in molten form. Acidic, choking odour. Soluble in water, acetone, ethyl acetate, chloroform and benzene. Evaporation rate (n-butyl acetate =1) < 1. Reacts with water or moist air to form maleic acid and heat. Molten product should be stored under 70°C.

Section 10 - CHEMICAL STABILITY

CONDITIONS CONTRIBUTING TO INSTABILITY

- Contact with alkaline material liberates heat.

STORAGE INCOMPATIBILITY

- Reacts with mild steel, galvanized steel / zinc producing hydrogen gas which may form an explosive mixture with air.
- For maleic anhydride:
  - reacts violently with strong oxidisers, strong alkalis
  - dissolves in water with release of energy; aqueous solutions are strong acids
  - may decompose rapidly and may polymerise (especially if temperature exceeds 66 deg C) on contact with amines, alkali metals, lithium, sodium, potassium, rubidium, caesium, and francium (even in low concentrations of 200 ppm)
  - is incompatible with pyridine
  - attacks metals in the presence of moisture
  - attacks some plastics, rubbers and coatings

CAUTION: Maleic anhydride decomposes (decarboxylation and polymerisation) in the presence of alkali metals or amines at temperatures exceeding 66 deg C. The concentration of impurity necessary to trigger this reaction may be as low as 200 ppm. An exothermic reaction takes place and the gas evolved is produced at a sufficiently high rate to cause rupture of closed containers and vessels. Segregate from alcohol, water.
- Avoid strong bases.
- Segregate from alcohols, oxidizing agents and chemicals readily decomposed by acids, i.e. cyanides, sulfides, carbonates.
- NOTE: May develop pressure in containers; open carefully. Vent periodically.

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

maleic anhydride

TOXICITY AND IRRITATION

- Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma)
following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

- Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's edema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type.

**MALEIC ANHYDRIDE:**

<table>
<thead>
<tr>
<th>TOXICITY</th>
<th>IRRITATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral (rat) LD50: 400 mg/kg</td>
<td>Eye (rabbit): 1% - SEVERE</td>
</tr>
</tbody>
</table>

Dermal (rabbit) LD50: 2620 mg/kg

- Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly.
- Allergic potential of the allergen and period of exposure often determine the severity of symptoms.

Attention should be paid to atopic diathesis, characterized by increased susceptibility to nasal inflammation, asthma and eczema.

Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure.

**MALEIC ACID:**

<table>
<thead>
<tr>
<th>TOXICITY</th>
<th>IRRITATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral (rat) LD50: 708 mg/kg</td>
<td>Eye (rabbit): 500 mg/24h-SEVERE</td>
</tr>
</tbody>
</table>

Skin (rabbit): 500 mg/24h-SEVERE

Oral (mouse) LD50: 2400 mg/kg

Eye (rabbit): 100 mg - SEVERE

Eye (rabbit): 1% / 2m SEVERE

Inhalation (rat) LC50: >720 mg/m³/1h

Dermal (rabbit) LD50: 1560 mg/kg

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

Tremor, convulsions, muscle weakness, ulceration with bleeding from the stomach recorded

**CARCINOGEN**

Maleic anhydride

US ACGIH Threshold Limit Values (TLV) - Carcinogens

<table>
<thead>
<tr>
<th>Carcinogen Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>A4</td>
</tr>
</tbody>
</table>

Maleic anhydride

US - Rhode Island Hazardous Substance List

IARC

TWAPPM~

US - Maine Chemicals of High Concern List

Carcinogen

A4

Section 12 - ECOLOGICAL INFORMATION

This material and its container must be disposed of as hazardous waste.

**GESAMP/EHS COMPOSITE LIST - GESAMP Hazard Profiles**

<table>
<thead>
<tr>
<th>Name / EHS TRN A1a A1b A2 A1 B2 C1 C2 C3 D1 D2 D3 E1 E2 E3 Cas No / RTECS No</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Maleic 921 431 1 1 R 2 0 1 2 (3) 3 S D 3 anhydride / CAS:108-31-6 /</td>
<td></td>
</tr>
</tbody>
</table>

Legend: EHS=EHS Number (EHS=GESAMP Working Group on the Evaluation of the Hazards of Harmful Substances Carried by Ships) NRT=Net Register Tonnage, A1a=Bioaccumulation log Pow, A1b=Bioaccumulation BCF, A1=Bioaccumulation, A2=Biodegradation, B1=Acute aquatic toxicity LC/ECIC50 (mg/l), B2=Chronic aquatic toxicity NOEC (mg/l), C1=Acute mammalian oral toxicity LD50 (mg/kg), C2=Acute mammalian dermal toxicity LD50 (mg/kg), C3=Acute mammalian inhalation toxicity LC50 (mg/kg), D1=Skin irritation & corrosion, D2=Eye irritation & corrosion, D3=Long-term health effects, E1=Tainting, E2=Physical effects on wildlife & benthic habitats, E3=Interference with coastal amenities, For column A2: R=Readily biodegradable, NR=Not readily biodegradable. For column D3: C=Carcinogen, M=Mutagenic, R=Reprotoxic, S=Sensitising, A=Aspiration hazard, T=Target organ systemic toxicity, L=Lunginjury, N=Neurotoxic, I=Immunotoxic. For column E1: NT=Not tainting (tested), T=Tainting test positive. For column E2: Fp=Persistent floater, F=Floater, S=Sinking substances. The numerical scales start from 0 (no hazard), while higher numbers reflect increasing hazard. (GESAMP/EHS Composite List of Hazard Profiles - Hazard evaluation of substances transported by ships)

Section 13 - DISPOSAL CONSIDERATIONS

US EPA Waste Number & Descriptions
A. General Product Information

Corrosivity characteristic: use EPA hazardous waste number D002 (waste code C)

B. Component Waste Numbers

When maleic anhydride is present as a solid waste as a discarded commercial chemical product, off-specification species, as a container residue, or a spill residue, use EPA waste number U147 (waste code T).

Disposal Instructions

All waste must be handled in accordance with local, state and federal regulations.

- Puncture containers to prevent re-use and bury at an authorized landfill.
- Legislation addressing waste disposal requirements may differ by country, state and/or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.
- A Hierarchy of Controls seems to be common - the user should investigate:
  - Reduction
  - Reuse
  - Recycling
  - Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

DO NOT allow wash water from cleaning equipment to enter drains. Collect all wash water for treatment before disposal.

- Recycle wherever possible.
- Consult manufacturer for recycling options or consult Waste Management Authority for disposal if no suitable treatment or disposal facility can be identified.

Section 14 - TRANSPORTATION INFORMATION

DOT:
Symbols: None
Hazard class or Division: 8
Identification Numbers: UN2215 PG: III
Label Codes: 8 Special provisions: IB8, IP3, T1, TP33
Packaging: Exceptions: 154 Packaging: Non- bulk: 213
Packaging: Exceptions: 154 Quantity limitations: 25 kg
Passenger aircraft/rail:
Quantity Limitations: Cargo 100 kg Vessel stowage: Location: A
aircraft only:
Vessel stowage: Other: None

Hazardous materials descriptions and proper shipping names:
Maleic anhydride

Air Transport IATA:
UN/ID Number: 2215 Packing Group: III
Special provisions: None
Cargo Only:
Packing Instructions: 864 Maximum Qty/Pack: 100 kg
Passenger and Cargo Passenger and Cargo
Packing Instructions: Y845 Maximum Qty/Pack: 25 kg
Passenger and Cargo Limited Quantity Passenger and Cargo Limited Quantity
Packing Instructions: 860 Maximum Qty/Pack: 5 kg
Shipping Name: MALEIC ANHYDRIDE

Maritime Transport IMDG:
IMDG Class: 8 IMDG Subrisk: None
UN Number: 2215 Packing Group: III
EMS Number: F-A,S-B Special provisions: None
Limited Quantities: 5 kg
Shipping Name: MALEIC ANHYDRIDE

Section 15 - REGULATORY INFORMATION

maleic anhydride (CAS: 108-31-6) is found on the following regulatory lists;
Section 16 - OTHER INFORMATION

LIMITED EVIDENCE

- Cumulative effects may result following exposure*.
  * (limited evidence).

Reasonable care has been taken in the preparation of this information, but the author makes no warranty of merchantability or any other warranty, expressed or implied, with respect to this information. The author makes no representations and assumes no liability for any direct, incidental or consequential damages resulting from its use. For additional technical information please call our toxicology department on +800 CHEMCALL.

- Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.
- A list of reference resources used to assist the committee may be found at: www.chemwatch.net/references.
- The (MS)DS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

This document is copyright. Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH. TEL (+61 3) 9572 4700.

Issue Date: Aug-14-2008
Print Date: Sep-2-2011