1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier
Product Name: Isophorone diisocyanate
Product Code: SC-235411

Recommended use of the chemical and restrictions on use
For research use only. Not intended for diagnostic or therapeutic use.

Details of the supplier of the safety data sheet
Santa Cruz Biotechnology, Inc.
10410 Finnell Street
Dallas, TX 75220
831.457.3800
800.457.3801
scbt@scbt.com

Emergency telephone number
Chemtrec
1.800.424.9300 (Within USA)
+1.703.527.3887 (Outside USA)

2. HAZARDS IDENTIFICATION

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification
Acute toxicity - Oral: Category 4
Acute toxicity - Dermal: Category 4
Acute toxicity - Inhalation (Vapors): Category 1
Acute toxicity - Inhalation (Dusts/Mists): Category 3
Skin corrosion/irritation: Category 1
Serious eye damage/eye irritation: Category 2
Respiratory sensitization: Category 1
Skin sensitization: Category 1
Specific target organ toxicity (single exposure): Category 3

Label elements
Signal word: Danger
Hazard statements:
Harmful if swallowed
Harmful in contact with skin
Fatal if inhaled
Causes severe skin burns and eye damage
Causes serious eye irritation
May cause allergy or asthma symptoms or breathing difficulties if inhaled
May cause an allergic skin reaction
May cause respiratory irritation

Symbols/Pictograms

---
Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling.
Do not eat, drink or smoke when using this product.
Wear protective gloves/protective clothing/eye protection/face protection.
Do not breathe dust/fume/gas/mist/vapors/spray.
Use only outdoors or in a well-ventilated area.
Wear respiratory protection.
In case of inadequate ventilation wear respiratory protection.
Contaminated work clothing should not be allowed out of the workplace.

Precautionary Statements - Response

Immediately call a POISON CENTER or doctor/physician.
If IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a POISON CENTER or doctor/physician.
Call a POISON CENTER or doctor/physician if you feel unwell.
Wash contaminated clothing before reuse.
If ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
If skin irritation or rash occurs: Get medical advice/attention.
If INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
Immediately call a POISON CENTER or doctor/physician.
Call a POISON CENTER or doctor/physician if you feel unwell.
If SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
Rinse mouth.
Do NOT induce vomiting.

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed.
Store locked up.

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant.

Hazards not otherwise classified (HNOC)

Hazards not otherwise classified (HNOC): Lachrymator.

Other Information

Other hazards: Toxic to aquatic life with long lasting effects.

NFPA

<table>
<thead>
<tr>
<th></th>
<th>Health hazards</th>
<th>Flammability</th>
<th>Stability</th>
<th>Physical and chemical properties</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>2</td>
<td>1</td>
<td>0</td>
<td>-</td>
</tr>
</tbody>
</table>

HMIS

<table>
<thead>
<tr>
<th></th>
<th>Health hazards</th>
<th>Flammability</th>
<th>Physical hazards</th>
<th>Personal protection</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>2</td>
<td>1</td>
<td>0</td>
<td>-</td>
</tr>
</tbody>
</table>

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No</th>
<th>Weight %</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isophorone diisocyanate</td>
<td>4098-71-9</td>
<td>&gt;98</td>
<td>1097 mg/kg (Rat)</td>
<td>1060 - 4780 mg/kg (Rabbit)</td>
<td>0.135 mg/L (Rat) 4 h</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES
First Aid Measures

General advice
Immediate medical attention is required. If symptoms persist, call a physician.

Eye contact
Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Keep eye wide open while rinsing. Call a physician immediately. If symptoms persist, call a physician.

Skin Contact
Immediate medical attention is required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Wash contaminated clothing before reuse. Wash off immediately with plenty of water. If skin irritation persists, call a physician. Wash off immediately with soap and plenty of water. Consult a physician if necessary.

Inhalation
Remove to fresh air. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Immediate medical attention is required. If not breathing, give artificial respiration. Artificial respiration and/or oxygen may be necessary. Call a physician. Oxygen or artificial respiration if needed. Move to fresh air in case of accidental inhalation of vapors. If symptoms persist, call a physician.

Ingestion
Do NOT induce vomiting. Drink plenty of water. Never give anything by mouth to an unconscious person. Call a physician or poison control center immediately. Clean mouth with water and drink afterwards plenty of water. Call a physician.

Self-protection of the first aider
Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

Most important symptoms and effects, both acute and delayed
Symptoms
No information available.

Indication of any immediate medical attention and special treatment needed
Note to physicians
May cause sensitization of susceptible persons. Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media
None.

Specific hazards arising from the chemical
Specific hazards arising from the chemical
In the event of fire and/or explosion do not breathe fumes. May cause sensitization by inhalation and skin contact. Thermal decomposition can lead to release of irritating and toxic gases and vapors.

Hazardous combustion products
Carbon oxides. Nitrogen oxides (NOx).

Explosion data
Sensitivity to Mechanical Impact
No information available.

Sensitivity to Static Discharge
No information available.

Protective equipment and precautions for firefighters
Protective equipment and precautions for firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures
Personal precautions
Use personal protective equipment as required. Keep people away from and upwind of spill/leak. Evacuate personnel to safe areas.

Environmental precautions
Environmental precautions
Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up
Methods for containment
Prevent further leakage or spillage if safe to do so. Cover powder spill with plastic sheet or tarp to minimize spreading. Dike far ahead of liquid spill for later disposal.

Methods for cleaning up
Cover liquid spill with sand, earth or other non-combustible absorbent material. Cover powder spill with plastic sheet or tarp to minimize spreading. Sweep up and shovel into suitable containers for disposal. Soak up with inert absorbent material. Dam up. Pick up and transfer to properly labeled containers.

7. HANDLING AND STORAGE

Precautions for safe handling
Avoid contact with skin, eyes or clothing. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Use personal protective equipment as required. Do not breathe dust/fume/gas/mist/vapors/spray. Use with local exhaust ventilation.

Conditions for safe storage, including any incompatibilities
Storage Conditions
Keep container tightly closed in a dry and well-ventilated place. Keep out of the reach of children. Keep containers tightly closed in a cool, well-ventilated place. Keep in properly labeled containers. Store at room temperature.

Incompatible materials
Strong oxidizing agents. Strong acids.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters
Exposure Guidelines
Other Information
Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isophorone diisocyanate</td>
<td>TWA: 0.005 ppm</td>
<td>(vacated) TWA: 0.005 ppm</td>
<td>TWA: 0.005 ppm</td>
</tr>
<tr>
<td>4098-71-9</td>
<td></td>
<td>(vacated) STEL: 0.02 ppm</td>
<td>STEL: 0.045 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(vacated) S*</td>
<td>STEL: 0.180 mg/m³</td>
</tr>
</tbody>
</table>

NIOSH IDLH  Immediately Dangerous to Life or Health

Appropriate engineering controls
Engineering Controls
Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment
Eye/face protection
Tight sealing safety goggles. Face protection shield.

Skin and Body Protection
Wear protective gloves and protective clothing.

Respiratory protection
If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations
When using do not eat, drink or smoke. Regular cleaning of equipment, work area and clothing is recommended. Avoid contact with skin, eyes or clothing. Wash hands thoroughly after handling. Keep away from food, drink and animal feeding stuffs.
9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>No information available</td>
</tr>
<tr>
<td>Odor</td>
<td>No information available</td>
</tr>
<tr>
<td>pH</td>
<td>No information available</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>No information available</td>
</tr>
<tr>
<td>Boiling point</td>
<td>158 °C</td>
</tr>
<tr>
<td>Flash point</td>
<td>163 °C CC (closed cup)</td>
</tr>
<tr>
<td>Density</td>
<td>1.05 g/cm³</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No information available</td>
</tr>
<tr>
<td>Upper flammability limits</td>
<td>No information available</td>
</tr>
<tr>
<td>Lower flammability limit</td>
<td>No information available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>0.00048</td>
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<tr>
<td>Vapor density</td>
<td>No information available</td>
</tr>
<tr>
<td>Specific gravity</td>
<td>No information available</td>
</tr>
<tr>
<td>Water solubility</td>
<td>No information available</td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>No information available</td>
</tr>
<tr>
<td>Partition coefficient</td>
<td>No information available</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>None</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>430 °C</td>
</tr>
<tr>
<td>Kinematic viscosity</td>
<td>No information available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No information available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No information available</td>
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</table>

10. STABILITY AND REACTIVITY

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reactivity</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Chemical stability</td>
<td>Stable under recommended storage conditions.</td>
</tr>
<tr>
<td>Possibility of Hazardous Reactions</td>
<td>None under normal processing.</td>
</tr>
<tr>
<td>Hazardous polymerization</td>
<td>No information available</td>
</tr>
<tr>
<td>Conditions to avoid</td>
<td>Extremes of temperature and direct sunlight.</td>
</tr>
<tr>
<td>Incompatible materials</td>
<td>Strong oxidizing agents. Strong acids.</td>
</tr>
<tr>
<td>Hazardous Decomposition Products</td>
<td>Carbon oxides. Nitrogen oxides (NOx).</td>
</tr>
</tbody>
</table>

11. TOXICOLOGICAL INFORMATION

<table>
<thead>
<tr>
<th>Information on likely routes of exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
</tr>
<tr>
<td>Eye contact</td>
</tr>
<tr>
<td>Skin Contact</td>
</tr>
<tr>
<td>Ingestion</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Information on toxicological effects</th>
</tr>
</thead>
<tbody>
<tr>
<td>Symptoms</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Delayed and immediate effects as well as chronic effects from short and long-term exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chronic Toxicity</td>
</tr>
<tr>
<td>Target Organ Effects</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Numerical measures of toxicity - Product Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unknown acute toxicity</td>
</tr>
</tbody>
</table>
The following values are calculated based on chapter 3.1 of the GHS document

<table>
<thead>
<tr>
<th>ATEmix (oral)</th>
<th>1097 mg/kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>ATEmix (dermal)</td>
<td>1060 mg/kg</td>
</tr>
<tr>
<td>ATEmix (inhalation-dust/mist)</td>
<td>0.5 mg/l</td>
</tr>
<tr>
<td>ATEmix (inhalation-vapor)</td>
<td>0.1 mg/l</td>
</tr>
</tbody>
</table>

12. ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic life with long lasting effects

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Toxicity to Microorganisms</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isophorone diisocyanate 4098-71-9</td>
<td>118.7: 72 h Desmodesmus subspicatus mg/L EC50</td>
<td>1.8: 48 h Leuciscus idus mg/L LC50 static</td>
<td>-</td>
<td>83.7: 24 h Daphnia magna mg/L EC50</td>
</tr>
</tbody>
</table>

0% of the mixture consists of components(s) of unknown hazards to the aquatic environment.

Persistence and degradability
No information available.

Bioaccumulation
No information available.

Mobility
No information available.

13. DISPOSAL CONSIDERATIONS

Disposal of wastes
Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging
Do not reuse container.

Other Information
Waste codes should be assigned by the user based on the application for which the product was used.

14. TRANSPORT INFORMATION

DOT
UN/ID no
UN2290

Hazard Class
6.1

Packing Group
III

Proper shipping name
Isophorone diisocyanate

Description
UN2290, Isophorone diisocyanate, 6.1, III

Emergency Response Guide Number
156

IMDG
UN/ID no
UN2290

Hazard Class
6.1

Packing Group
III

Proper shipping name
Isophorone diisocyanate

Description
UN2290, Isophorone diisocyanate, 6.1, III

EmS-No
F-A, S-A

IATA
UN/ID no
UN2290

Hazard Class
6.1

Packing Group
III

Proper shipping name
Isophorone diisocyanate

Description
UN2290, Isophorone diisocyanate, 6.1, III
15. REGULATORY INFORMATION

International Inventories
All of the components in the product are on the following Inventory lists
TSCA (United States): Canada (DSL/NDSL) Europe (EINECS/ELINCS/NLP) Australia (AICS) South Korea (KECL): China (IECSC)
ENCS (Japan): Philippines (PICCS)

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>TSCA</th>
<th>DSL</th>
<th>NDSL</th>
<th>EINECS</th>
<th>ELINCS</th>
<th>ENCS</th>
<th>IECSC</th>
<th>KECL</th>
<th>PICCS</th>
<th>AICS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isophorone disocyanate</td>
<td>X</td>
<td>X</td>
<td>-</td>
<td>X</td>
<td>-</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>

X - Listed
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories
Acute health hazard Yes
Chronic Health Hazard No
Fire hazard No
Sudden release of pressure hazard No
Reactive hazard No

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isophorone disocyanate</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>

16. OTHER INFORMATION

Revision note
No information available

Disclaimer
The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.
End of Safety Data Sheet