

CERTIFICATE OF ANALYSIS

The Power to Question

Catalog Number: sc-220090 Lot Number: SAMPLE

Product Name: Salmeterol, 1-Hydroxy-2-naphthoate

CAS Number: 94749-08-3 Molecular Formula: $C_{25}H_{37}NO_4 \cdot C_{11}H_8O_3$

Molecular Weight: 603.75

Test	Specification	Result
Appearance	White or almost-white crystalline powder	Complies
Assay (Dried Basis)	98.0 - 101.0%	99.3%
Identification (¹ H-NMR)	Consistent with structure	Complies
Identification (Infrared Spectrum)	Consistent with standards	Complies
Purity (HPLC)	≥ 97% at 225 nm bandwith 50 nm	99%
Residue on Ignition	< 0.1%	0.05%
Related Substances	Impurity D < 0.3% Impurity A < 0.2% Impurity F < 0.2% Impurity G < 0.2% Impurity B < 0.1% Impurity C < 0.1% Impurity E < 0.1% Other impurities < 0.1% Total impurities < 0.9%	N.D. 0.01% 0.16% N.D. N.D N.D N.D 0.03% 0.24%
Water Content	< 0.5%	0.35%

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