

CERTIFICATE OF ANALYSIS

The Power to Question

Catalog Number: sc-255404 Lot Number: SAMPLE

Product Name: Opipramol dihydrochloride

CAS Number: 909-39-7

Molecular Formula: $C_{23}H_{29}N_3O \cdot 2HCI$

Molecular Weight: 436.42

| Test | Specification | Result |
|------------------------------------|---|---------------|
| Appearance | Yellow to green-yellow powder | Yellow powder |
| Assay (Dried Basis) | 98.0 - 101.0% | 99.5% |
| Identification (Infrared Spectrum) | Consistent with standard | Complies |
| Solubility | Clear, faint yellow to yellow-green solution at 2% in water | Complies |
| Total Impurities (HPLC) | ≤ 0.50% | 0.06% |
| Heavy Metals | ≤ 10 ppm | Complies |
| Impurity | Any individual impurity (HPLC): ≤ 0.10% | ≤ 0.06% |
| Loss on Drying | ≤ 1.0% | 0.22% |
| Sulfated Ash | ≤ 1.0% | 0.03% |

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