

## **CERTIFICATE OF ANALYSIS**

The Power to Question

Catalog Number: sc-337691 Lot Number: SAMPLE

Product Name: Doxycycline hydrochloride

CAS Number: 100929-47-3 
Molecular Formula:  $C_{22}H_{24}N_2O_8$ •HCl

Molecular Weight: 480.9

Test	Specification	Result
Appearance	A yellow crystalline powder; hygroscopic	Complies
Assay	88.0 - 94.0%	91.0%
Identification	Positive	Complies
рН	2.0 - 3.0	2.48
Absorbance	300 - 330	321
Optical Rotation	~ -105° - ~ -120°	-108°
Heavy Metals	≤ 50 ppm	< 50 ppm
Related Substances	<ul> <li>(1) Methacycline HCI: ≤ 2.0%</li> <li>(2) 6-eip doxycycline: ≤ 2.0%</li> <li>(3) Other: ≤ 0.5%</li> </ul>	(1) Methacycline HCl: 0.40% (2) 6-eip doxycycline: 1.05% (3) Other: 0.25%
Ethanol	4.3 - 6.0%	4.5%
Sulfated Ash	≤ 0.4%	Complies
Water Content	1.4% - 2.8%	2.00%

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