Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME
Ethyl Ferulate

STATEMENT OF HAZARDOUS NATURE
Not considered a hazardous substance according to OSHA 29 CFR 1910.1200.

SUPPLIER
Company: Santa Cruz Biotechnology, Inc.
Address: 2145 Delaware Ave
Santa Cruz, CA 95060
Telephone: 800.457.3801 or 831.457.3800
Emergency Tel: CHEMWATCH: From within the US and Canada: 877-715-9305
Emergency Tel: From outside the US and Canada: +800 2436 2255 (1-800-CHEMCALL) or call +613 9573 3112

PRODUCT USE
Intermediate.

SYNONYMS
C12-H14-O4, HOC6H3(OCH3)CH=CHCO2C2H5, "ethyl ferulate"

Section 2 - HAZARDS IDENTIFICATION

CANADIAN WHMIS SYMBOLS
None

EMERGENCY OVERVIEW
RISK

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED
■ Although ingestion is not thought to produce harmful effects, the material may still be damaging to the health of the individual following ingestion, especially where pre-existing organ (e.g. liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality (death) rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.
■ Considered an unlikely route of entry in commercial/industrial environments.

EYE
■ Although the material is not thought to be an irritant, direct contact with the eye may produce transient discomfort characterized by tearing or conjunctival redness (as with windburn).

SKIN
■ The material is not thought to produce adverse health effects or skin irritation following contact (as classified using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in
INHALED

■ The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.

■ Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.

CHRONIC HEALTH EFFECTS

■ Principal routes of exposure are usually by skin contact/absorption and inhalation of generated dust.

No human exposure data available. For this reason health effects described are based on experience with chemically related materials.

As with any chemical product, contact with unprotected bare skin; inhalation of vapor, mist or dust in work place atmosphere; or ingestion in any form, should be avoided by observing good occupational work practice.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

HAZARD RATINGS

<table>
<thead>
<tr>
<th></th>
<th>Min</th>
<th>Max</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammability:</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Toxicity:</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Body Contact:</td>
<td>0</td>
<td>Min/Nil=0</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Low=1</td>
</tr>
<tr>
<td>Reactivity:</td>
<td>0</td>
<td>Moderate=2</td>
</tr>
<tr>
<td>Chronic:</td>
<td>0</td>
<td>High=3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Extreme=4</td>
</tr>
</tbody>
</table>

NAME                                      CAS RN  %
edethyl 4-hydroxy-3-methoxycinnamate    4046-02-0  >98

Section 4 - FIRST AID MEASURES

SWALLOWED

■ Immediately give a glass of water.
■ First aid is not generally required. If in doubt, contact a Poisons Information Center or a doctor.

EYE

■ If this product comes in contact with the eyes:
■ Wash out immediately with fresh running water.
■ Ensure complete irritation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
■ If pain persists or recurs seek medical attention.
■ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

■ If skin contact occurs:
■ Immediately remove all contaminated clothing, including footwear
■ Flush skin and hair with running water (and soap if available).
■ Seek medical attention in event of irritation.

INHALED

■ If dust is inhaled, remove from contaminated area.
■ Encourage patient to blow nose to ensure clear passage of breathing.
■ If irritation or discomfort persists seek medical attention.

NOTES TO PHYSICIAN

■ Treat symptomatically.

Section 5 - FIRE FIGHTING MEASURES

Upper Explosive Limit (%): Not available.
Specific Gravity (water=1): Not available
Lower Explosive Limit (%): Not available
Relative Vapor Density (air=1): >1

EXTINGUISHING MEDIA

■ Foam.
■ Dry chemical powder.
■ BCF (where regulations permit).
■ Carbon dioxide.
■ Water spray or fog - Large fires only.
FIRE FIGHTING
- Use water delivered as a fine spray to control fire and cool adjacent area.
- DO NOT approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

GENERAL FIRE HAZARDS/HAZARDOUS COMBUSTIBLE PRODUCTS
- Solid which exhibits difficult combustion or is difficult to ignite.
- Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion. Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust may burn rapidly and fiercely if ignited.
- Dry dust can be charged electrostatically by turbulence, pneumatic transport, pouring, in exhaust ducts and during transport.
- Build-up of electrostatic charge may be prevented by bonding and grounding.
- Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting.

Combustion products include: carbon monoxide (CO).

FIRE INCOMPATIBILITY
- Avoid contamination with strong oxidizing agents as ignition may result.

PERSONAL PROTECTION
Glasses:
Safety Glasses.

Gloves:

Respirator:
Particulate

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS
- Clean up all spills immediately.
- Avoid contact with skin and eyes.
- Wear impervious gloves and safety glasses.
- Use dry clean up procedures and avoid generating dust.
- Sweep up or vacuum up (consider explosion-proof machines designed to be grounded during storage and use).
- Place spilled material in clean, dry, sealable, labeled container.

MAJOR SPILLS
- Clear area of personnel and move upwind.
- Alert Emergency Responders and tell them location and nature of hazard.
- Control personal contact by using protective equipment and dust respirator.
- Prevent spillage from entering drains, sewers or water courses.
- Avoid generating dust.
- Sweep, shovel up.
- Recover product wherever possible.
- Put residues in labeled plastic bags or other containers for disposal.
- If contamination of drains or waterways occurs, advise emergency services.

ACUTE EXPOSURE GUIDELINE LEVELS (AEGL) (in ppm)
AEGL 1: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience notable discomfort, irritation, or certain asymptomatic nonsensory effects. However, the effects are not disabling and are transient and reversible upon cessation of exposure.
AEGL 2: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience irreversible or other serious, long-lasting adverse health effects or an impaired ability to escape.
AEGL 3: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience life-threatening health effects or death.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING
- Limit all unnecessary personal contact.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- When handling DO NOT eat, drink or smoke.
- Always wash hands with soap and water after handling.
- Avoid physical damage to containers.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.
RECOMMENDED STORAGE METHODS

- Polyethylene or polypropylene container.
- Packing as recommended by manufacturer
- Check all containers are clearly labeled and free from leaks.

STORAGE REQUIREMENTS

- Keep dry.
- Store in original containers.
- Keep containers securely sealed.
- No smoking, naked lights or ignition sources.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials.
- Protect containers against physical damage.
- Check regularly for leaks.
- Observe manufacturer’s storing and handling recommendations.

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS

X: Must not be stored together
O: May be stored together with specific preventions
+: May be stored together

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

<table>
<thead>
<tr>
<th>Source</th>
<th>Material</th>
<th>TWA ppm</th>
<th>TWA mg/m³</th>
<th>STEL ppm</th>
<th>STEL mg/m³</th>
<th>Peak ppm</th>
<th>Peak mg/m³</th>
<th>TWA F/CC</th>
<th>Notes</th>
</tr>
</thead>
</table>
| US - Oregon Permissible Exposure Limits (Z3) | ethyl 4-hydroxy-3-methoxycinnamate (Inert or Nuisance Dust: (d) Total dust) | 10 | | | | | | *
| US OSHA Permissible Exposure Levels (PELs) - Table Z3 | ethyl 4-hydroxy-3-methoxycinnamate (Inert or Nuisance Dust: (d) Respirable fraction) | 5 | | | | | | |
| US OSHA Permissible Exposure Levels (PELs) - Table Z3 | ethyl 4-hydroxy-3-methoxycinnamate (Inert or Nuisance Dust: (d) Total dust) | 15 | | | | | | |
| US - Hawaii Air Contaminant Limits | ethyl 4-hydroxy-3-methoxycinnamate (Particulates not other wise regulated - Total dust) | 10 | | | | | | |
| US - Hawaii Air Contaminant Limits | ethyl 4-hydroxy-3-methoxycinnamate (Particulates not other wise regulated - Respirable fraction) | 5 | | | | | | |
| US - Oregon Permissible Exposure Limits (Z3) | ethyl 4-hydroxy-3-methoxycinnamate (Inert or Nuisance Dust: (d) Respirable fraction) | 5 | | | | | | *
| US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants | ethyl 4-hydroxy-3-methoxycinnamate (Particulates not otherwise regulated Respirable fraction) | 5 | | | | | | |
| US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants | ethyl 4-hydroxy-3-methoxycinnamate (Particulates not otherwise regulated (PNOR)(f)- Respirable fraction) | 5 | | | | | | |
| US - Michigan Exposure Limits for Air Contaminants | ethyl 4-hydroxy-3-methoxycinnamate (Particulates not otherwise regulated, Respirable dust) | 5 | | | | | | |

MATERIAL DATA

ETHYL 4-HYDROXY-3-METHOXYCINNAMATE:

- These “dusts” have little adverse effect on the lungs and do not produce toxic effects or organic disease. Although there is no dust which does not evoke some cellular response at sufficiently high concentrations, the cellular response caused by P.N.O.C.s has the following characteristics:
  - the architecture of the air spaces remain intact,
  - scar tissue (collagen) is not synthesised to any degree,
  - tissue reaction is potentially reversible.

Extensive concentrations of P.N.O.C.s may:

- seriously reduce visibility,
cause unpleasant deposits in the eyes, ears and nasal passages,
contribute to skin or mucous membrane injury by chemical or mechanical action, per se, or by the rigorous skin cleansing
procedures necessary for their removal. [ACGIH]

This limit does not apply:
to brief exposures to higher concentrations
nor does it apply to those substances that may cause physiological impairment at lower concentrations but for which a TLV
has as yet to be determined.

This exposure standard applies to particles which
are insoluble or poorly soluble* in water or, preferably, in aqueous lung fluid (if data is available) and
have a low toxicity (i.e., are not cytotoxic, genotoxic, or otherwise chemically reactive with lung tissue, and do not emit
ionizing radiation, cause immune sensitization, or cause toxic effects other than by inflammation or by a mechanism of lung
overload)

PERSONAL PROTECTION

Consult your EHS staff for recommendations

EYE
■ Safety glasses.
■ Safety glasses with side shields.
■ Chemical goggles.
■ Contact lenses pose a special hazard; soft lenses may absorb irritants and all lenses concentrate them.

HANDS/FEET
■ Wear general protective gloves, e.g., light weight rubber gloves.

OTHER
■ Overalls.
■ Impervious protective clothing
■ Eyewash unit.

RESPIRATOR

<table>
<thead>
<tr>
<th>Protection Factor</th>
<th>Half-Face Respirator</th>
<th>Full-Face Respirator</th>
<th>Powered Air Respirator</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 x PEL</td>
<td>P1</td>
<td>-</td>
<td>PAPR-P1</td>
</tr>
<tr>
<td>50 x PEL</td>
<td>Air-line*</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>100 x PEL</td>
<td>Air-line**</td>
<td>P2</td>
<td>PAPR-P2</td>
</tr>
<tr>
<td>100+ x PEL</td>
<td>-</td>
<td>P3</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Air-line*</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Air-line**</td>
<td>-</td>
<td>PAPR-P3</td>
</tr>
</tbody>
</table>

* - Negative pressure demand ** - Continuous flow

Explanation of Respirator Codes:
Class 1 low to medium absorption capacity filters.
Class 2 medium absorption capacity filters.
Class 3 high absorption capacity filters.
PAPR Powered Air Purifying Respirator (positive pressure) cartridge.
Type A for use against certain organic gases and vapors.
Type AX for use against low boiling point organic compounds (less than 65ºC).
Type B for use against certain inorganic gases and other acid gases and vapors.
Type E for use against sulfur dioxide and other acid gases and vapors.
Type K for use against ammonia and organic ammonia derivatives
Class P1 intended for use against mechanically generated particulates of sizes most commonly encountered in industry, e.g.
asbestos, silica.
Class P2 intended for use against both mechanically and thermally generated particulates, e.g. metal fume.
Class P3 intended for use against all particulates containing highly toxic materials, e.g. beryllium.
The local concentration of material, quantity and conditions of use determine the type of personal protective equipment
required.
Use an appropriate NIOSH-certified respirator based on informed professional judgement. In conditions where no reasonable
estimate of exposure can be made, assume the exposure is in a concentration IDLH and use NIOSH-certified full face
pressure demand SCBA with a minimum service life of 30 minutes, or a combination full facepiece pressure demand SAR with
auxiliary self-contained air supply. Respirators provided only for escape from IDLH atmospheres shall be NIOSH-certified for
escape from the atmosphere in which they will be used.

ENGINEERING CONTROLS
■ General exhaust is adequate under normal operating conditions. If risk of overexposure exists, wear an approved respirator.
Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air
contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities"
of fresh circulating air required to effectively remove the contaminant.

<table>
<thead>
<tr>
<th>Type of Contaminant</th>
<th>Air Speed:</th>
</tr>
</thead>
<tbody>
<tr>
<td>solvent, vapors, degreasing etc., evaporating from tank (in still air)</td>
<td>0.25-0.5 m/s (50-100 f/min)</td>
</tr>
<tr>
<td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyor transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td>
<td>0.5-1 m/s (100-200 f/min.)</td>
</tr>
</tbody>
</table>
Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL PROPERTIES

Solid. Does not mix with water.

<table>
<thead>
<tr>
<th>State</th>
<th>Divided solid</th>
<th>Molecular Weight</th>
<th>222.24</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melting Range (°F)</td>
<td>145.4-149</td>
<td>Boiling Range (°F)</td>
<td>327.2-330.8 (0.5 mm)</td>
</tr>
<tr>
<td>Solubility in water (g/L)</td>
<td>Partly miscible</td>
<td>Flash Point (°F)</td>
<td>Not available</td>
</tr>
<tr>
<td>pH (1% solution)</td>
<td>Not applicable</td>
<td>Decomposition Temp (°F)</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH (as supplied)</td>
<td>Not applicable</td>
<td>Autoignition Temp (°F)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapour Pressure (mmHG)</td>
<td>Negligible</td>
<td>Upper Explosive Limit (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Specific Gravity (water=1)</td>
<td>Not available</td>
<td>Lower Explosive Limit (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Relative Vapor Density (air=1)</td>
<td>&gt;1</td>
<td>Volatile Component (%vol)</td>
<td>Negligible</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>Not applicable</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

APPEARANCE

Pale-yellow crystalline powder; does not mix well with water.

Section 10 - CHEMICAL STABILITY

CONDITIONS CONTRIBUTING TO INSTABILITY

- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerization will not occur.

STORAGE INCOMPATIBILITY

- Avoid reaction with oxidizing agents.
  
  For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

ethyl 4-hydroxy-3-methoxycinnamate

TOXICITY AND IRRITATION

- No significant acute toxicological data identified in literature search.

Section 12 - ECOLOGICAL INFORMATION

Refer to data for ingredients, which follows:

ETHYL 4-HYDROXY-3-METHOXYCINNAMATE:

<table>
<thead>
<tr>
<th>Ecotoxicity</th>
<th>Ingredient</th>
<th>Persistence: Water/Soil</th>
<th>Persistence: Air</th>
<th>Bioaccumulation</th>
<th>Mobility</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethyl</td>
<td>4-hydroxy-3-methoxycinnamate</td>
<td>LOW</td>
<td>LOW</td>
<td>LOW</td>
<td>MED</td>
</tr>
</tbody>
</table>
Section 13 - DISPOSAL CONSIDERATIONS

Disposal Instructions
All waste must be handled in accordance with local, state and federal regulations.

- Consult manufacturer for recycling options and recycle where possible.
- Consult Waste Management Authority for disposal.
- Incinerate residue at an approved site.
- Recycle containers where possible, or dispose of in an authorized landfill.

Section 14 - TRANSPORTATION INFORMATION

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: DOT, IATA, IMDG

Section 15 - REGULATORY INFORMATION

ethyl 4-hydroxy-3-methoxycinnamate (CAS: 4046-02-0) is found on the following regulatory lists;
"US - Hawaii Air Contaminant Limits","US - Oregon Permissible Exposure Limits (Z3)","US OSHA Permissible Exposure Levels (PELs) - Table Z3"

Section 16 - OTHER INFORMATION

Reasonable care has been taken in the preparation of this information, but the author makes no warranty of merchantability or any other warranty, expressed or implied, with respect to this information. The author makes no representations and assumes no liability for any direct, incidental or consequential damages resulting from its use. For additional technical information please call our toxicology department on +800 CHEMCALL.

- Classification of the mixture and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.
  A list of reference resources used to assist the committee may be found at: www.chemwatch.net/references.
- The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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