

Ethanolamine

sc-203042



The Power to Question

Material Safety Data Sheet

Hazard Alert Code
Key:

EXTREME

HIGH

MODERATE

LOW

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME

Ethanolamine

STATEMENT OF HAZARDOUS NATURE

CONSIDERED A HAZARDOUS SUBSTANCE ACCORDING TO OSHA 29 CFR 1910.1200.

NFPA



SUPPLIER

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EMERGENCY

ChemWatch

Within the US & Canada: 877-715-9305

Outside the US & Canada: +800 2436 2255

(1-800-CHEMCALL) or call +613 9573 3112

SYNONYMS

C2-H7-N-O, HOCH₂CH₂NH₂, "beta-aminoethyl alcohol", beta-ethanolamine, ethylolamine, glycinol, beta-hydroxyethylamine, 2-hydroxyethylamine, MEA, Colamine, Olamine, "Thiofaco M-50"

Section 2 - HAZARDS IDENTIFICATION

CHEMWATCH HAZARD RATINGS

	Min	Max	
Flammability:	1		
Toxicity:	2		
Body Contact:	3		Min/Nil=0
Reactivity:	1		Low=1
Chronic:	2		Moderate=2
			High=3
			Extreme=4

CANADIAN WHMIS SYMBOLS



EMERGENCY OVERVIEW

RISK

Causes burns.

Risk of serious damage to eyes.

Harmful by inhalation, in contact with skin and if swallowed.

Cumulative effects may result following exposure*.

* (limited evidence).

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

■ Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.

■ The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion.

■ Ethanolamine is an intermediate metabolites of certain animal producing phospholipids and choline. In poisoned rats, monoethanolamine may cause excessive tear secretion, hair erection, defective vertebral curvature, unsteady gait, weight loss, discharge around the eye, anus and genitalia.

EYE

■ The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating.

■ If applied to the eyes, this material causes severe eye damage.

■ A drop of ethanolamine into eye causes injury slightly less than that produced by ammonia say grade 9, on a 1 to10 scale, but that into the rabbit eyes (0.005 ml) caused severe eye injury with vascularisation, deformation, severe iris inflammation and conjunctival irritation.

SKIN

■ Skin contact with the material may be harmful; systemic effects may result following absorption.

■ The material can produce chemical burns following direct contact with the skin.

■ There is some evidence to suggest that the material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.

■ Oral and skin exposure to ethanolamine may produce weakness, abdominal distension, emaciation and damage to the respiratory tract, intestines, thymus, kidneys and the skin (ulceration and burn like effect). These are worse with skin exposure due to a high absorption rate.

■ Open cuts, abraded or irritated skin should not be exposed to this material.

■ Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

INHALED

■ If inhaled, this material can irritate the throat and lungs of some persons.

■ Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful.

■ Monoethanolamine vapours, mists and liquid are corrosive to the mouth and throat. When rats were exposed to a highly enriched and saturated atmosphere at ambient temperatures, no fatalities were recorded.

CHRONIC HEALTH EFFECTS

■ Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Gastrointestinal disturbances may also occur. Chronic exposures may result in dermatitis and/or conjunctivitis.

Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.

Prolonged or chronic exposure to alkanolamines may result in liver, kidney or nervous system injury. Repeated inhalation may aggravate asthma and lung disease involving inflammation or scarring.

Results of animal testing with diethanolamine (DEA) and monoethanolamine (MEA) has shown a wide range of possible effects, including induction of tumours, developmental abnormalities and injury to the foetus and mother.

Many amines greatly sensitise the skin and respiratory system, and certain individuals, especially those predisposed to asthma and other allergic responses, may show allergic reactions when chronically exposed to alkanolamines.

In vitro and animal mutagenicity studies were negative.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
ethanolamine	141-43-5	>97

Section 4 - FIRST AID MEASURES

SWALLOWED

- For advice, contact a Poisons Information Centre or a doctor at once.
- Urgent hospital treatment is likely to be needed.
- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Transport to hospital or doctor without delay.

EYE

If this product comes in contact with the eyes:

- Immediately hold eyelids apart and flush the eye continuously with running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.
- Transport to hospital or doctor without delay.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

If skin or hair contact occurs:

- Immediately flush body and clothes with large amounts of water, using safety shower if available.
- Quickly remove all contaminated clothing, including footwear.
- Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.
- Transport to hospital, or doctor.

INHALED

- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
- Transport to hospital, or doctor.
- Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema.
- Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs).
- As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested.
- Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered.

This must definitely be left to a doctor or person authorised by him/her. (ICSC13719).

NOTES TO PHYSICIAN

- For acute or short-term repeated exposures to highly alkaline materials:
 - Respiratory stress is uncommon but present occasionally because of soft tissue edema.
 - Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
 - Oxygen is given as indicated.
 - The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
 - Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.

INGESTION:

- Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.

- Neutralising agents should never be given since exothermic heat reaction may compound injury.

* Catharsis and emesis are absolutely contra-indicated.

* Activated charcoal does not absorb alkali.

* Gastric lavage should not be used.

Supportive care involves the following:

- Withhold oral feedings initially.
- If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:

- Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology].

Section 5 - FIRE FIGHTING MEASURES

Vapor Pressure (mmHg):	5.925 @ 60 C
Upper Explosive Limit (%):	27 (133.8 C)
Specific Gravity (water=1):	1.02
Lower Explosive Limit (%):	3.4 (88.3 C)

EXTINGUISHING MEDIA

- Water spray or fog.
- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Use fire fighting procedures suitable for surrounding area.
- Do not approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

When any large container (including road and rail tankers) is involved in a fire, consider evacuation by 800 metres in all directions.

GENERAL FIRE HAZARDS/HAZARDOUS COMBUSTIBLE PRODUCTS

- Combustible.
- Slight fire hazard when exposed to heat or flame.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- On combustion, may emit toxic fumes of carbon monoxide (CO).
- May emit acrid smoke.
- Mists containing combustible materials may be explosive.

Combustion products include: carbon dioxide (CO₂), nitrogen oxides (NO_x), other pyrolysis products typical of burning organic material. May emit corrosive fumes.

FIRE INCOMPATIBILITY

- Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact by using protective equipment.
- Contain and absorb spill with sand, earth, inert material or vermiculite.
- Wipe up.
- Place in a suitable, labelled container for waste disposal.

MAJOR SPILLS

Chemical Class: bases

For release onto land: recommended sorbents listed in order of priority.

SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS
LAND SPILL - SMALL				
cross-linked polymer - particulate	1	shovel	shovel	R,W,SS
cross-linked polymer - pillow	1	throw	pitchfork	R, DGC, RT
sorbent clay - particulate	2	shovel	shovel	R, I, P
foamed glass - pillow	2	throw	pitchfork	R, P, DGC, RT

expanded minerals - particulate	3	shovel	shovel	R, I, W, P, DGC
foamed glass - particulate	4	shovel	shovel	R, W, P, DGC,
LAND SPILL - MEDIUM				
cross-linked polymer -particulate	1	blower	skiloader	R,W, SS
sorbent clay - particulate	2	blower	skiloader	R, I, P
expanded mineral - particulate	3	blower	skiloader	R, I,W, P, DGC
cross-linked polymer - pillow	3	throw	skiloader	R, DGC, RT
foamed glass - particulate	4	blower	skiloader	R, W, P, DGC
foamed glass - pillow	4	throw	skiloader	R, P, DGC., RT

Legend

DGC: Not effective where ground cover is dense

R; Not reusable

I: Not incinerable

P: Effectiveness reduced when rainy

RT:Not effective where terrain is rugged

SS: Not for use within environmentally sensitive sites

W: Effectiveness reduced when windy

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;

R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988.

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- Stop leak if safe to do so.
- Contain spill with sand, earth or vermiculite.
- Collect recoverable product into labelled containers for recycling.
- Neutralise/decontaminate residue (see Section 13 for specific agent).
- Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.
- After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.
- If contamination of drains or waterways occurs, advise emergency services.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- DO NOT allow clothing wet with material to stay in contact with skin
- Alkanolamines and iron may produced unstable complexes. Monoethanolamine (MEA) and iron form a trisethanolamino-iron complex. This material may spontaneously decompose at temperatures between 130 and 160 degrees C. and is suspected of causing a fire in a nearly empty storage tank containing a "heel" of MEA in contact with carbon steel coils. If steam coil heating is used, low pressure steam in stainless steel coils should be considered. Drum heating should also be reviewed and, where possible, temperatures should be maintained below 130 degrees C.
- DO NOT USE brass or copper containers / stirrers
 - Avoid all personal contact, including inhalation.
 - Wear protective clothing when risk of exposure occurs.
 - Use in a well-ventilated area.
 - Avoid contact with moisture.
 - Avoid contact with incompatible materials.
 - When handling, DO NOT eat, drink or smoke.
 - Keep containers securely sealed when not in use.
 - Avoid physical damage to containers.
 - Always wash hands with soap and water after handling.
 - Work clothes should be laundered separately. Launder contaminated clothing before re-use.
 - Use good occupational work practice.
 - Observe manufacturer's storing and handling recommendations.

- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.

RECOMMENDED STORAGE METHODS

- Glass container is suitable for laboratory quantities
- DO NOT use aluminium, galvanised or tin-plated containers
- Lined metal can, lined metal pail/ can.
- Plastic pail.
- Polyliner drum.
- Packing as recommended by manufacturer.
- Check all containers are clearly labelled and free from leaks.

For low viscosity materials

- Drums and jerricans must be of the non-removable head type.
- Where a can is to be used as an inner package, the can must have a screwed enclosure.

For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):

- Removable head packaging;
 - Cans with friction closures and
 - low pressure tubes and cartridges
- may be used.

Where combination packages are used, and the inner packages are of glass, porcelain or stoneware, there must be sufficient inert cushioning material in contact with inner and outer packages unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

STORAGE REQUIREMENTS

- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.
- DO NOT store near acids, or oxidising agents
- No smoking, naked lights, heat or ignition sources.
- Store at room temperature.

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

Source	Material	TWA ppm	TWA mg/m ³	STEL ppm	STEL mg/m ³	Peak ppm	Peak mg/m ³	TWA F/CC	Notes
US ACGIH Threshold Limit Values (TLV)	ethanolamine (Ethanolamine)	3		6					TLV® Basis: Eye & skin irr

PERSONAL PROTECTION



RESPIRATOR

- Type AK Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

EYE

- Chemical goggles.
- Full face shield may be required for supplementary but never for primary protection of eyes
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current

Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

HANDS/FEET

- Wear chemical protective gloves, eg. PVC.
- Wear safety footwear or safety gumboots, eg. Rubber
- When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

OTHER

- Overalls.
- PVC Apron.
- PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Ensure there is ready access to a safety shower.

ENGINEERING CONTROLS

■ Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly.

The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in special circumstances. If risk of overexposure exists, wear approved respirator. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. Provide adequate ventilation in warehouses and enclosed storage areas. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion)	2.5-10 m/s (500-2000 f/min.)
Within each range the appropriate value depends on:	
Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example,

should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL PROPERTIES

Liquid.
Mixes with water.
Corrosive.
Alkaline.

State	Liquid	Molecular Weight	61.1
Melting Range (°F)	51	Viscosity	20 cSt@40°C
Boiling Range (°F)	339	Solubility in water (g/L)	Miscible
Flash Point (°F)	202(DIN 51758)	pH (1% solution)	12.1
Decomposition Temp (°F)	Not Available	pH (as supplied)	Not available
Autoignition Temp (°F)	770	Vapor Pressure (mmHg)	5.925 @ 60 C
Upper Explosive Limit (%)	27 (133.8 C)	Specific Gravity (water=1)	1.02
Lower Explosive Limit (%)	3.4 (88.3 C)	Relative Vapour Density (air=1)	2.11
Volatile Component (%vol)	100	Evaporation Rate	0.1 BuAc=1
Gas group	IIA		

Material	Value
ETHANOLAMINE:	
log Kow (Sangster 1997):	-1.31

APPEARANCE

Hygroscopic, viscous liquid. Mild ammoniacal odour. Strong base. Miscible with water, methanol and acetone.

Section 10 - CHEMICAL STABILITY

CONDITIONS CONTRIBUTING TO INSTABILITY

- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerisation will not occur.

STORAGE INCOMPATIBILITY

- Avoid strong acids, acid chlorides, acid anhydrides and chloroformates.
 - Avoid contact with copper, aluminium and their alloys.
 - Avoid reaction with oxidising agents
- Monoethanolamine
- is a strong organic base
 - reacts violently with strong oxidisers, strong acids (with spattering)
 - is incompatible with acetic acid, acetic anhydride, acrolein, acrylates, acrylic acid, acrylonitrile, alcohols, aldehydes, alkali metals, alkylene oxides, substituted allyls, caprolactam solution, cellulose nitrate, chlorosulfonic acid, cresols, epichlorohydrin, glycols, halogenated hydrocarbons, isocyanates, ketones, mesityl oxide, oleum, organic anhydrides, phenols, beta-propiolactone, vinyl acetate
 - forms explosive mixture with sodium perchlorate
 - reacts with iron forming tris-ethanolamineiron
 - may undergo a self-sustaining thermal decomposition when heated in excess of 250 degrees C
 - attacks aluminium, copper, lead, tin, zinc, and their alloys
 - attacks plastics, coatings and rubber
- Reacts with carbon dioxide in the air

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

ethanolamine

TOXICITY AND IRRITATION

ETHANOLAMINE:

■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY	IRRITATION
Oral (rat) LD50: 2050 mg/kg	Skin (rabbit):505 mg open-Moderate
Oral (rat) LD50: 1510 mg/kg *	Eye (rabbit): 0.76 mg - SEVERE

Dermal (rabbit) LD50: 1000 mg/kg

■ The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

* Bayer

CARCINOGEN

ethanolamine	US - Rhode Island Hazardous Substance List	IARC
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Section 12 - ECOLOGICAL INFORMATION

This material and its container must be disposed of as hazardous waste.

Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
ethanolamine	LOW	No Data Available	LOW	HIGH

GESAMP/EHS COMPOSITE LIST - GESAMP Hazard Profiles

Name / EHS Cas No / RTECS No	TRN	A1a	A1b	A1	A2	B1	B2	C1	C2	C3	D1	D2	D3	E1	E2	E3
Ethanol amine / CAS:141 - 43- 5 /	733	311	0	0	R	2	0	1	1	3	3A	3			D	3

Legend: EHS=EHS Number (EHS=GESAMP Working Group on the Evaluation of the Hazards of Harmful Substances Carried by Ships)
 NRT=Net Register Tonnage, A1a=Bioaccumulation log Pow, A1b=Bioaccumulation BCF, A1=Bioaccumulation, A2=Biodegradation,
 B1=Acuteaquatic toxicity LC/ECIC50 (mg/l), B2=Chronic aquatic toxicity NOEC (mg/l), C1=Acute mammalian oral toxicity LD50 (mg/kg),
 C2=Acute mammalian dermal toxicity LD50 (mg/kg), C3=Acute mammalian inhalation toxicity LC50 (mg/kg), D1=Skin irritation &
 corrosion, D2=Eye irritation& corrosion, D3=Long-term health effects, E1=Tainting, E2=Physical effects on wildlife & benthic habitats,
 E3=Interference with coastal amenities, For column A2: R=Readily biodegradable, NR=Not readily biodegradable. For column D3:
 C=Carcinogen, M=Mutagenic, R=Reprotoxic, S=Sensitising, A=Aspiration hazard, T=Target organ systemic toxicity, L=Lunginjury,
 N=Neurotoxic, I=Immunotoxic. For column E1: NT=Not tainting (tested), T=Tainting test positive. For column E2: Fp=Persistent floater,
 F=Floater, S=Sinking substances. The numerical scales start from 0 (no hazard), while higher numbers reflect increasing hazard.

Section 13 - DISPOSAL CONSIDERATIONS

US EPA Waste Number & Descriptions

A. General Product Information

Corrosivity characteristic: use EPA hazardous waste number D002 (waste code C)

Disposal Instructions

All waste must be handled in accordance with local, state and federal regulations.

- Containers may still present a chemical hazard/ danger when empty.
- Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- Where possible retain label warnings and MSDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- Reuse
- Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Treat and neutralise at an approved treatment plant.
- Treatment should involve: Neutralisation with suitable dilute acid followed by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material).
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Section 14 - TRANSPORTATION INFORMATION

DOT:

Symbols:	None	Hazard class or Division:	8
Identification Numbers:	UN2491	PG:	III
Label Codes:	8	Special provisions:	IB3, T4, TP1
Packaging: Exceptions:	154	Packaging: Non-bulk:	203
Packaging: Exceptions:	154	Quantity limitations: Passenger aircraft/rail:	5 L
Quantity Limitations: Cargo aircraft only:	60 L	Vessel stowage: Location:	A
Vessel stowage: Other:	52.		

Hazardous materials descriptions and proper shipping names:
Ethanalamine or Ethanalamine solutions

Air Transport IATA:

ICAO/IATA Class:	8	ICAO/IATA Subrisk:	None
UN/ID Number:	2491	Packing Group:	III
Special provisions:	A3		

Cargo Only

Packing Instructions:	856	Maximum Qty/Pack:	60 L
Passenger and Cargo		Passenger and Cargo	
Packing Instructions:	852	Maximum Qty/Pack:	5 L
Passenger and Cargo		Passenger and Cargo	
Limited Quantity		Limited Quantity	
Packing Instructions:	Y841	Maximum Qty/Pack:	1 L

Shipping name:ETHANOLAMINE or ETHANOLAMINE SOLUTION

Maritime Transport IMDG:

IMDG Class:	8	IMDG Subrisk:	None
UN Number:	2491	Packing Group:	III
EMS Number:	F-A,S-B	Special provisions:	223

Limited Quantities: 5 L

Shipping name:ETHANOLAMINE or ETHANOLAMINE SOLUTION

Section 15 - REGULATORY INFORMATION



ethanolamine (CAS: 141-43-5) is found on the following regulatory lists;

"Canada - Alberta Occupational Exposure Limits", "Canada - British Columbia Occupational Exposure Limits", "Canada - Northwest Territories Occupational Exposure Limits (English)", "Canada - Nova Scotia Occupational Exposure Limits", "Canada - Prince Edward Island Occupational Exposure Limits", "Canada - Quebec Permissible Exposure Values for Airborne Contaminants (English)", "Canada - Saskatchewan Occupational Health and Safety Regulations - Contamination Limits", "Canada - Yukon Permissible Concentrations for Airborne Contaminant Substances", "Canada CEPA Environmental Registry Substance Lists - List of substances on the DSL that meet the human health criteria for categorization (English)", "Canada Ingredient Disclosure List (SOR/88-64)", "Canada List of Prohibited and Restricted Cosmetic Ingredients (The Cosmetic Ingredient ""Hotlist"")", "Canada National Pollutant Release Inventory (NPRI)", "Canada Toxicological Index Service - Workplace Hazardous Materials Information System - WHMIS (English)", "GESAMP/EHS Composite List - GESAMP Hazard Profiles", "IMO IBC Code Chapter 17: Summary of minimum requirements", "IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk", "International Council of Chemical Associations (ICCA) - High Production Volume List", "OECD List of High Production Volume (HPV) Chemicals", "OSPAR National List of Candidates for Substitution – Norway", "US - Alaska Limits for Air Contaminants", "US - California Occupational Safety and Health Regulations (CAL/OSHA) - Hazardous Substances List", "US - California Permissible Exposure Limits for Chemical Contaminants", "US - Connecticut Hazardous Air Pollutants", "US - Hawaii Air Contaminant Limits", "US - Idaho - Limits for Air Contaminants", "US - Massachusetts Oil & Hazardous Material List", "US - Michigan Exposure Limits for Air Contaminants", "US - Minnesota Hazardous Substance List", "US - Minnesota Permissible Exposure Limits (PELs)", "US - New Jersey Right to Know Hazardous Substances (English)", "US - North Dakota Air Pollutants - Guideline Concentrations", "US - Oregon Permissible Exposure Limits (Z-1)", "US - Pennsylvania - Hazardous Substance List", "US - Rhode Island Hazardous Substance List", "US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants", "US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants", "US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants", "US - Washington Permissible exposure limits of air contaminants", "US - Wisconsin Control of Hazardous Pollutants - Emission Thresholds, Standards and Control Requirements (Hazardous Air Contaminants)", "US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants", "US ACGIH Threshold Limit Values (TLV)", "US CAA (Clean Air Act) - HON Rule - Organic HAPs (Hazardous Air Pollutants)", "US Cosmetic Ingredient Review (CIR) Cosmetic ingredients found safe, with qualifications", "US DOE Temporary Emergency Exposure Limits (TEELs)", "US EPA High Production Volume Program Chemical List", "US FDA Everything Added to Food in the United States (EAFUS)", "US FDA Indirect Food Additives: Adhesives and Components of Coatings - Substances for Use Only as Components of Adhesives - Adhesives", "US NIOSH Recommended Exposure Limits (RELs)", "US OSHA Permissible Exposure Levels (PELs) - Table Z1", "US Postal Service (USPS) Hazardous Materials Table: Postal Service Mailability Guide", "US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory", "US Toxic Substances Control Act (TSCA) - Premanufacture Notice (PMN) Chemicals", "US TSCA Section 5(a)(2) - Significant New Use Rules (SNURs)", "US USDA National Organic Program - Synthetic substances allowed for use in organic crop production"

Section 16 - OTHER INFORMATION

LIMITED EVIDENCE

■ Cumulative effects may result following exposure*.

* (limited evidence).

■ Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:
www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

■ For detailed advice on Personal Protective Equipment, refer to the following U.S. Regulations and Standards:

OSHA Standards - 29 CFR:

1910.132 - Personal Protective Equipment - General requirements

1910.133 - Eye and face protection

1910.134 - Respiratory Protection

1910.136 - Occupational foot protection

1910.138 - Hand Protection

Eye and face protection - ANSI Z87.1

Foot protection - ANSI Z41

Respirators must be NIOSH approved.

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