

Disperse Orange 25

sc-214921

Material Safety Data Sheet



The Power is Question

Hazard Alert Code Key:

EXTREME

HIGH

MODERATE

LOW

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

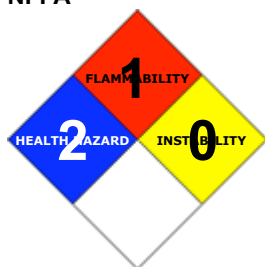
PRODUCT NAME

Disperse Orange 25

STATEMENT OF HAZARDOUS NATURE

CONSIDERED A HAZARDOUS SUBSTANCE ACCORDING TO OSHA 29 CFR 1910.1200.

NFPA



SUPPLIER

Company: Santa Cruz Biotechnology, Inc.

Address:

2145 Delaware Ave

Santa Cruz, CA 95060

Telephone: 800.457.3801 or 831.457.3800

Emergency Tel: CHEMWATCH: From within the US and Canada:

877-715-9305

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(1-800-CHEMCALL) or call +613 9573 3112

PRODUCT USE

■ Disperse dyes (including azo dyes), are sparingly soluble in water and mainly used for dyeing of synthetic (hydrophobic) fibres. The disperse dyes are clearly the dominating group within azo dyes used world-wide. The fibres shall be in an organic medium, in which the dye is more soluble than in water. The disperse dyes have been used for cellulose acetate fibres, but now they are used in large quantities for dyeing of polyester, polyamide and acrylic fibres. Dyeing and printing of textiles. Dye

SYNONYMS

C17-H17-N5-O2, 3-[ethyl[4-((4-nitrophenyl)azo)phenyl]amino]propanenitrile, 3-[ethyl[4-((4-nitrophenyl)azo)phenyl]amino]propanenitrile, 3-[N-ethyl-4-(4-nitrophenylazo)phenylamino]propionitrile, 3-[N-ethyl-4-(4-nitrophenylazo)phenylamino]propionitrile, "propanenitrile, 3-[ethyl[4-[(4-nitrophenyl)azo]phenyl]amino]-", "propanenitrile, 3-[ethyl[4-[(4-nitrophenyl)azo]phenyl]amino]-", "4'-nitrophenylazo-4-[1-cyanoethyl, (N-ethyl)phenylamine", "4'-nitrophenylazo-4-[1-cyanoethyl, (N-ethyl)phenylamine", "Disperse Orange 2K polyether"

Section 2 - HAZARDS IDENTIFICATION

CANADIAN WHMIS SYMBOLS



EMERGENCY OVERVIEW

RISK

Disperse Orange 25

sc-214921

Material Safety Data Sheet



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Hazard Alert Code Key: **EXTREME** **HIGH** **MODERATE** **LOW**

Harmful by inhalation, in contact with skin and if swallowed.
Irritating to eyes, respiratory system and skin.

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

■ Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.

EYE

■ Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals. Prolonged eye contact may cause inflammation characterized by a temporary redness of the conjunctiva (similar to windburn).

SKIN

- Skin contact with the material may be harmful; systemic effects may result following absorption.
- The material may cause mild but significant inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterized by redness, swelling and blistering.
- Open cuts, abraded or irritated skin should not be exposed to this material.
- Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

INHALED

- Inhalation of dusts, generated by the material, during the course of normal handling, may be harmful.
- The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.
- Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.

CHRONIC HEALTH EFFECTS

■ Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems. Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.

Long term exposure to high dust concentrations may cause changes in lung function i.e. pneumoconiosis; caused by particles less than 0.5 micron penetrating and remaining in the lung. Prime symptom is breathlessness; lung shadows show on X-ray.

Disperse dyes are lipophilic substances which dissolve in chemical fibre. For technical reasons, only small molecules with a required water solubility of approximately 30 mg/l are suitable. Additional organic solvents (dye accelerators, carriers) are used in the dyeing process. If this dyeing is not done in accordance with state of the art, e.g. over-dyeing, wrong textile substrate or incomplete removal of the carriers, there may be higher exposure to the dyes and carriers when wearing garments dyed in this way. Given their properties (small molecular size, high lipophilicity) and the fact that disperse dyes and carriers are lipophilic substances, some of them are easily absorbed through the skin which means that health concerns can't be ruled out.

The majority of sensitising dyes, present in clothes, practically all belong to the group of disperse dyes, which has been developed for use on synthetic fibres. The explanation is probably that the attachment of molecules from disperse dyes is weak, as they are more easily available for skin contact. In Germany, disperse azo dyes like Disperse Blue 1, 35, 106 and 124, Disperse Yellow 3, Disperse Orange 3, 37, 76 and Disperse Red 1 have been associated with contact dermatitis, resulting from exposure to textiles coloured with these dyes. In most cases the dermatitis resolved, once the sensitising "textile" had been discarded. These dyes are no longer recommended for colouring of textiles, which come into contact with the skin.

Some azo dyes may be able to cause mutations and be associated with the development of bladder cancer.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

HAZARD RATINGS

	Min	Max
Flammability:	1	
Toxicity:	2	
Body Contact:	2	
Reactivity:	1	
Chronic:	2	

Min/Nil=0
Low=1
Moderate=2
High=3
Extreme=4



Disperse Orange 25

sc-214921

Material Safety Data Sheet



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Hazard Alert Code Key:	EXTREME	HIGH	MODERATE	LOW
------------------------	---------	------	----------	-----

NAME	CAS RN	%
azo dye, as		
C.I. Disperse Orange 25	31482-56-1	>98

Section 4 - FIRST AID MEASURES

SWALLOWED

-
- IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY.
- Where Medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:
- For advice, contact a Poisons Information Center or a doctor.
- Urgent hospital treatment is likely to be needed.
- If conscious, give water to drink.
- INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.

NOTE: Wear a protective glove when inducing vomiting by mechanical means.

- In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition.
- If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the MSDS should be provided. Further action will be the responsibility of the medical specialist.
- If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the MSDS.

EYE

- If this product comes in contact with the eyes:
- Wash out immediately with fresh running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- If pain persists or recurs seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin contact occurs:
- Immediately remove all contaminated clothing, including footwear
- Flush skin and hair with running water (and soap if available).
- Seek medical attention in event of irritation.

INHALED

-
- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
- Transport to hospital, or doctor, without delay.

NOTES TO PHYSICIAN

- Periodic medical surveillance should be carried out on persons in occupations exposed to the manufacture or bulk handling of the product and this should include hepatic function tests and urinalysis examination. [ILO Encyclopaedia].

Section 5 - FIRE FIGHTING MEASURES

Vapour Pressure (mmHG):	Negligible
Upper Explosive Limit (%):	Not available.
Specific Gravity (water=1):	Not available.
Lower Explosive Limit (%):	Not available.

Disperse Orange 25

sc-214921

Material Safety Data Sheet



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Hazard Alert Code Key:	EXTREME	HIGH	MODERATE	LOW
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EXTINGUISHING MEDIA

-
- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog - Large fires only.

FIRE FIGHTING

-
- Alert Emergency Responders and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Use water delivered as a fine spray to control fire and cool adjacent area.
- DO NOT approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

GENERAL FIRE HAZARDS/HAZARDOUS COMBUSTIBLE PRODUCTS

-
- Combustible solid which burns but propagates flame with difficulty.
- Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion. Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust may burn rapidly and fiercely if ignited.
- Dry dust can be charged electrostatically by turbulence, pneumatic transport, pouring, in exhaust ducts and during transport.
- Build-up of electrostatic charge may be prevented by bonding and grounding.
- Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting.

Combustion products include: carbon monoxide (CO), carbon dioxide (CO₂), nitrogen oxides (NO_x), other pyrolysis products typical of burning organic material.

May emit poisonous fumes.

May emit corrosive fumes.

FIRE INCOMPATIBILITY

- Avoid contamination with oxidizing agents i.e. nitrates, oxidizing acids, chlorine bleaches, pool chlorine etc. as ignition may result.

PERSONAL PROTECTION

Glasses:

Safety Glasses.

Chemical goggles.

Gloves:

Respirator:

Particulate

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

-
- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid contact with skin and eyes.
- Control personal contact by using protective equipment.
- Use dry clean up procedures and avoid generating dust.
- Place in a suitable, labelled container for waste disposal.

MAJOR SPILLS

- Moderate hazard.
- CAUTION: Advise personnel in area.
- Alert Emergency Responders and tell them location and nature of hazard.
- Control personal contact by wearing protective clothing.
- Prevent, by any means available, spillage from entering drains or water courses.

Disperse Orange 25

sc-214921

Material Safety Data Sheet



The Power is Question

Hazard Alert Code Key:	EXTREME	HIGH	MODERATE	LOW
------------------------	---------	------	----------	-----

- Recover product wherever possible.
- IF DRY: Use dry clean up procedures and avoid generating dust. Collect residues and place in sealed plastic bags or other containers for disposal. IF WET: Vacuum/shovel up and place in labelled containers for disposal.
- ALWAYS: Wash area down with large amounts of water and prevent runoff into drains.
- If contamination of drains or waterways occurs, advise emergency services.

ACUTE EXPOSURE GUIDELINE LEVELS (AEGL) (in ppm)

AEGL 1: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience notable discomfort, irritation, or certain asymptomatic nonsensory effects. However, the effects are not disabling and are transient and reversible upon cessation of exposure.

AEGL 2: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience irreversible or other serious, long-lasting adverse health effects or an impaired ability to escape.

AEGL 3: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience life-threatening health effects or death.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- - Avoid all personal contact, including inhalation.
 - Wear protective clothing when risk of exposure occurs.
 - Use in a well-ventilated area.
 - Prevent concentration in hollows and sumps.
 - DO NOT enter confined spaces until atmosphere has been checked.
 - DO NOT allow material to contact humans, exposed food or food utensils.
 - Avoid contact with incompatible materials.
 - When handling, DO NOT eat, drink or smoke.
 - Keep containers securely sealed when not in use.
 - Avoid physical damage to containers.
 - Always wash hands with soap and water after handling.
 - Work clothes should be laundered separately.
 - Launder contaminated clothing before re-use.
 - Use good occupational work practice.
 - Observe manufacturer's storing and handling recommendations.
 - Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
- Empty containers may contain residual dust which has the potential to accumulate following settling. Such dusts may explode in the presence of an appropriate ignition source.
- Do NOT cut, drill, grind or weld such containers.
 - In addition ensure such activity is not performed near full, partially empty or empty containers without appropriate workplace safety authorisation or permit.

RECOMMENDED STORAGE METHODS

-
- Polyethylene or polypropylene container.
- Check all containers are clearly labelled and free from leaks.

STORAGE REQUIREMENTS

-
- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.

Disperse Orange 25

sc-214921

Material Safety Data Sheet



The Power is Question

Hazard Alert Code Key:	EXTREME	HIGH	MODERATE	LOW
------------------------	---------	------	----------	-----

- Observe manufacturer's storing and handling recommendations.

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS



X: Must not be stored together

O: May be stored together with specific precautions

+: May be stored together

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

Source	Material	TWA ppm	TWA mg/m ³	STEL ppm	STEL mg/m ³	Peak ppm	Peak mg/m ³	TWA F/CC	Notes
US - Oregon Permissible Exposure Limits (Z3)	C.I. Disperse Orange 25 (Inert or Nuisance Dust: (d) Total dust)		10						*
US OSHA Permissible Exposure Levels (PELs) - Table Z3	C.I. Disperse Orange 25 (Inert or Nuisance Dust: (d) Respirable fraction)		5						
US OSHA Permissible Exposure Levels (PELs) - Table Z3	C.I. Disperse Orange 25 (Inert or Nuisance Dust: (d) Total dust)		15						
US - Hawaii Air Contaminant Limits	C.I. Disperse Orange 25 (Particulates not otherwise regulated - Total dust)		10						
US - Hawaii Air Contaminant Limits	C.I. Disperse Orange 25 (Particulates not otherwise regulated - Respirable fraction)		5						
US - Oregon Permissible Exposure Limits (Z3)	C.I. Disperse Orange 25 (Inert or Nuisance Dust: (d) Respirable fraction)		5						*
US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants	C.I. Disperse Orange 25 (Particulates not otherwise regulated Respirable fraction)		5						
US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants	C.I. Disperse Orange 25 (Particulates not otherwise regulated (PNOR)(f)- Respirable fraction)		5						
US - Michigan Exposure Limits for Air Contaminants	C.I. Disperse Orange 25 (Particulates not otherwise regulated, Respirable dust)		5						

MATERIAL DATA

C.I. DISPERSE ORANGE 25:

■ It is the goal of the ACGIH (and other Agencies) to recommend TLVs (or their equivalent) for all substances for which there is evidence of health effects at airborne concentrations encountered in the workplace.

At this time no TLV has been established, even though this material may produce adverse health effects (as evidenced in animal experiments or clinical experience). Airborne concentrations must be maintained as low as is practically possible and occupational exposure must be kept to a minimum.

NOTE: The ACGIH occupational exposure standard for Particles Not Otherwise Specified (P.N.O.S) does NOT apply.

Disperse Orange 25

sc-214921

Material Safety Data Sheet



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Hazard Alert Code Key:	EXTREME	HIGH	MODERATE	LOW
------------------------	---------	------	----------	-----

Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

OSHA (USA) concluded that exposure to sensory irritants can:

- cause inflammation
- cause increased susceptibility to other irritants and infectious agents
- lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

PERSONAL PROTECTION



Consult your EHS staff for recommendations

EYE

-
- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses pose a special hazard; soft lenses may absorb irritants and all lenses concentrate them. DO NOT wear contact lenses.

HANDS/FEET

- Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: such as:
 - frequency and duration of contact,
 - chemical resistance of glove material,
 - glove thickness and
 - dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended.
- Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.

- polychloroprene
- nitrile rubber
- butyl rubber
- fluorocautchouc
- polyvinyl chloride

Gloves should be examined for wear and/ or degradation constantly.

OTHER

-
- Overalls.
- P.V.C. apron.

Disperse Orange 25

sc-214921

Material Safety Data Sheet



The Power is Question

Hazard Alert Code Key:	EXTREME	HIGH	MODERATE	LOW
------------------------	---------	------	----------	-----

- Barrier cream.
- Skin cleansing cream.
- Eye wash unit.
-
- Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory . These may be government mandated or vendor recommended.
- Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- Use approved positive flow mask if significant quantities of dust becomes airborne.
- Try to avoid creating dust conditions.

RESPIRATOR

Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
10 x PEL	P1	-	PAPR-P1
	Air-line*	-	-
50 x PEL	Air-line**	P2	PAPR-P2
100 x PEL	-	P3	-
		Air-line*	-
100+ x PEL	-	Air-line**	PAPR-P3

* - Negative pressure demand ** - Continuous flow

Explanation of Respirator Codes:

Class 1 low to medium absorption capacity filters.

Class 2 medium absorption capacity filters.

Class 3 high absorption capacity filters.

PAPR Powered Air Purifying Respirator (positive pressure) cartridge.

Type A for use against certain organic gases and vapors.

Type AX for use against low boiling point organic compounds (less than 65°C).

Type B for use against certain inorganic gases and other acid gases and vapors.

Type E for use against sulfur dioxide and other acid gases and vapors.

Type K for use against ammonia and organic ammonia derivatives

Class P1 intended for use against mechanically generated particulates of sizes most commonly encountered in industry, e.g. asbestos, silica.

Class P2 intended for use against both mechanically and thermally generated particulates, e.g. metal fume.

Class P3 intended for use against all particulates containing highly toxic materials, e.g. beryllium.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required.

Use appropriate NIOSH-certified respirator based on informed professional judgement. In conditions where no reasonable estimate of exposure can be made, assume the exposure is in a concentration IDLH and use NIOSH-certified full face pressure demand SCBA with a minimum service life of 30 minutes, or a combination full facepiece pressure demand SAR with auxiliary self-contained air supply. Respirators provided only for escape from IDLH atmospheres shall be NIOSH-certified for escape from the atmosphere in which they will be used.

ENGINEERING CONTROLS

-
- Local exhaust ventilation is required where solids are handled as powders or crystals; even when particulates are relatively large, a certain proportion will be powdered by mutual friction.
- Exhaust ventilation should be designed to prevent accumulation and recirculation of particulates in the workplace.
- If in spite of local exhaust an adverse concentration of the substance in air could occur, respiratory protection should be considered. Such protection might consist of:
 - (a): particle dust respirators, if necessary, combined with an absorption cartridge;
 - (b): filter respirators with absorption cartridge or canister of the right type;
 - (c): fresh-air hoods or masks
- Build-up of electrostatic charge on the dust particle, may be prevented by bonding and grounding.
- Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to efficiently remove the contaminant.

Disperse Orange 25

sc-214921

Material Safety Data Sheet



The Power is Question

Hazard Alert Code Key:	EXTREME	HIGH	MODERATE	LOW
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Type of Contaminant:	Air Speed:
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direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) 1-2.5 m/s (200-500 f/min.)

grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion). 2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
------------------------	------------------------

1: Room air currents minimal or favorable to capture

1: Disturbing room air currents

2: Contaminants of low toxicity or of nuisance value only

2: Contaminants of high toxicity

3: Intermittent, low production.

3: High production, heavy use

4: Large hood or large air mass in motion

4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 4-10 m/s (800-2000 f/min) for extraction of crusher dusts generated 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL PROPERTIES

Solid.

Does not mix with water.

State	Divided solid	Molecular Weight	323.36
Melting Range (°F)	338 (decomposes)	Viscosity	Not Applicable
Boiling Range (°F)	Not applicable	Solubility in water (g/L)	Immiscible
Flash Point (°F)	Not available	pH (1% solution)	8.5 (as extract)
Decomposition Temp (°F)	338	pH (as supplied)	Not applicable
Autoignition Temp (°F)	Not available.	Vapour Pressure (mmHG)	Negligible
Upper Explosive Limit (%)	Not available.	Specific Gravity (water=1)	Not available.
Lower Explosive Limit (%)	Not available.	Relative Vapor Density (air=1)	Not Applicable
Volatile Component (%vol)	Negligible	Evaporation Rate	Not applicable

APPEARANCE

Orange granules with no odour; do not mix with water.

Section 10 - CHEMICAL STABILITY

CONDITIONS CONTRIBUTING TO INSTABILITY

-
- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerization will not occur.

STORAGE INCOMPATIBILITY

-
- Toxic gases are formed by mixing azo and azido compounds with acids, aldehydes, amides, carbamates, cyanides, inorganic fluorides, halogenated organics, isocyanates, ketones, metals, nitrides, peroxides, phenols, epoxides, acyl halides, and strong oxidizing or reducing

Disperse Orange 25

sc-214921

Material Safety Data Sheet



Hazard Alert Code Key: **EXTREME** **HIGH** **MODERATE** **LOW**

agents.

- Flammable gases are formed by mixing azo and azido compounds with alkali metals.
- Explosive combination can occur with strong oxidizing agents, metal salts, peroxides, and sulfides.

Avoid reaction with oxidizing agents.

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

C.I. Disperse Orange 25

TOXICITY AND IRRITATION

■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY	IRRITATION
Oral (rat) LD50: >2000 mg/kg *	Skin (-) - Mild *
Intraperitoneal (rat) LD50: 1590 mg/kg	Eyes (-) - Mild *
Oral (mouse) LD50: 7350 mg/kg [Manfr.]	

■ Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

Section 12 - ECOLOGICAL INFORMATION

Refer to data for ingredients, which follows:

C.I. DISPERSE ORANGE 25:

■ for disperse dyes:

Environmental fate:

Disperse dyes have low water solubility, high Kow (e.g. Disperse Blue log Kow=3630). and hydrolytic stability - it is unlikely that significant quantities will be absorbed to the sludge in a sewage treatment plant. Generally they are not readily biodegradable although they are likely to be inherently biodegradable. Products produced by biodegradation may be polar.

These dyes are basically characterised as non-ionic or neutral dyes, and thereby hydrophobic in character. Thus they have a significant potential to adsorb sediments and bioconcentrate. Disperse dyes are further highly lipophilic. Some of the disperse dyes have vapour pressures high enough for application from the vapour phase. Furthermore, disperse dyes are believed to dye fabrics by the same mechanism by which hydrophobic pollutants adsorb onto sediments, and the equilibrium can be described by a partition coefficient.

The molecular size of the azo dyes, especially solvent and disperse dyes, may reduce the rate and probability of biodegradation. This is due to limited uptake; substituents may also influence the degradation rate. When the aromatic rings of the neutral dyes had substituted hydroxyl, amino, acetamido or nitro groups, the biodegradation/ mineralisation was greater than by those with unsubstituted rings.

In principle, the solvent and disperse dyes have the potential to be volatile, but as they are large, complex molecules they can be expected to have low vapour pressures. Volatilisation is unlikely for uncharged dyes because that the escaping tendency (fugacity) which drives volatilisation, is also the driving force behind both sorption and bioconcentration.

The estimated log BCFs for the non-ionic dyes, i.e. disperse and solvent, indicate a potential risk of bioaccumulation. However these values are generally too high when measured experimentally. Therefore, the risk of bioaccumulation of the non-ionic azo dyes must be further validated especially in view of their large molecular sizes.

Many dyes are visible in water at concentrations as low as 1 mg/l. Textile-processing waste waters, typically with a dye content in the range 10- 200 mg /l are therefore usually highly coloured and discharge in open waters presents an aesthetic problem. As dyes are designed to be chemically and photolytically stable, they are highly persistent in natural environments. It is thus unlikely that they, in general, will give positive results in short-term tests for aerobic biodegradability. The release of dyes may therefore present an ecotoxic hazard and introduces

Disperse Orange 25

sc-214921

Material Safety Data Sheet



The Power is Question

Hazard Alert Code Key: EXTREME HIGH MODERATE LOW

the potential danger of bioaccumulation that may eventually affect man by transport through the food chain

Ecotoxicity:

Indications are that the non-ionic (disperse, mordant and solvent) dyes are toxic and potentially toxic to aquatic organisms.

Algae are generally susceptible to dyes, but the inhibitory effect is thought to be related to light inhibition at high dye concentrations, rather than a direct inhibitory effect of the dyes. This effect may account for up to 50% of the inhibition observed. Virtually all dyes from all chemically distinct groups are prone to fungal oxidation but there are large differences between fungal species with respect to their catalysing power and dye selectivity. A clear relationship between dye structure and fungal dye biodegradability has not been established. Fungal degradation of aromatic structures is a secondary metabolic event that starts when nutrients (C, N and S) become limiting. Therefore, while the enzymes are optimally expressed under starving conditions, supplementation of energy substrates and nutrients are necessary for propagation of the cultures.

The effects of the substitutional pattern of the dyes are inconclusive, but it has been suggested that introduction of the functional groups; methyl, nitro, sulfo or acid, weakens the inhibition of bacteria, whereas introduction of chlorine and bromine strengthens the inhibition.

■ Biodegradation of azo dyes can occur in both aerobic and anaerobic environments. In both cases, the initial step in the biodegradation is the reductive cleavage of the azo-bond. Under aerobic conditions the initial step of cleavage of the azo-bond is typically followed by hydroxylation and ring opening of the aromatic intermediates.

The electron-withdrawal character of azo-groups generates electron deficiency and thus makes the compounds less susceptible to oxidative catabolism. As a consequence, many of these chemicals tend to persist under aerobic environmental conditions. Aerobic degradation of azo dyes is not expected as oxygen is often an inhibitor of azo reduction. Biodegradation of these dyes by aerobic sludge is reported to be insignificant as greater than 50% of the dye remains unchanged or is only slightly modified.

Reduction of azo dyes occurs primarily under anaerobic conditions through cleavage of the azo linkage. While azo dyes are generally stable under aerobic conditions, they are susceptible to reductive degradation under the anaerobic conditions characteristic of sediment. A possible pathway of azo dye degradation is azo-reductase under anaerobic conditions followed by mineralisation under aerobic conditions, with the resultant end products being NH₃, CO₂ and H₂O.

The great majority of azo dyes are water soluble and they colour different substrates by becoming physically attached. The attachment may be due to adsorption, absorption or mechanical adherence. Most of the commercial available azo dyes are in fact formulations of several components in order to improve the technical properties of the dyeing process.

The content of a specific dye lies in the range of 10 to 98%.

Soluble azo dyes, which are likely to remain in solution and therefore are unlikely to adsorb to sediment or sludge, the above anaerobic pathway is unlikely to occur.

An important natural abiotic degradation mechanism is photolysis and hydrolysis as a function of pH in the range of pH 4-9. The evidence of the role of hydrolysis in degradation of azo dyes is not conclusive. Even though the dyes have absorption maxima in the range of visible and UV-light, photo-reduction does not play a dominant role in the environmental fate of dyes, although its contribution to the total mineralisation of widely dispersed trace amounts may be underestimated. Furthermore, hydrolysis seems not to be an important degradation pathway either, except for reactive dyes, which are hydrolysed rapidly in aqueous solution. For the metabolites, photolysis may be of some importance, whereas hydrolysis does not seem to be an important degradation route.

If the dye is not broken during rigors of biological waste treatment, it is unlikely to degrade rapidly in the less severe conditions of the environment. The reductive cleavage of the azo-bond is the major degradation pathway for azo dyes. Photo-reduction of azo dyes to hydrazines and amines is possible, but it is likely to be very slow, except in oxygen-poor water. The stability of the dyes to visible and UV-light is very high, and therefore only slow degradation has been shown. The photo-stability of azo dyestuffs is high in pure water but in the presence of natural humic materials, the photo decomposition is strongly accelerated, probably through oxidation by single oxygen or oxy-radicals

Although azo dyes are generally not readily or inherently biodegradable, bioaccumulation or adsorption to sediment is not expected due to their, generally, low partition coefficient

Certain of the Acid and Basic azo dyes are acutely toxic to aquatic organisms (fish, crustaceans, algae and bacteria); this is also true of some Direct dyes. Reactive dyes generally have very high effect concentration levels (>100 mg/l) and are not considered to be toxic to aquatic organisms. The non-ionic (Disperse and Solvent) dyes are toxic or potentially toxic. Solvent dyes may even be acutely toxic to aquatic organisms. The Mordant dyes (nonionics) generally do not exhibit any toxicity at levels below 100 mg/l.

■ DO NOT discharge into sewer or waterways.

Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
C.I. Disperse Orange 25	HIGH		LOW	MED

Section 13 - DISPOSAL CONSIDERATIONS

Disposal Instructions

All waste must be handled in accordance with local, state and federal regulations.

! Puncture containers to prevent re-use and bury at an authorized landfill.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

Disperse Orange 25

sc-214921

Material Safety Data Sheet



The Power is Question

Hazard Alert Code Key:	EXTREME	HIGH	MODERATE	LOW
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A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- Reuse
- Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

DO NOT allow wash water from cleaning equipment to enter drains. Collect all wash water for treatment before disposal.

- Recycle wherever possible.
- Consult manufacturer for recycling options or consult Waste Management Authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: Burial in a licensed land-fill or Incineration in a licensed apparatus (after admixture with suitable combustible material)
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Section 14 - TRANSPORTATION INFORMATION

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: DOT, IATA, IMDG

Section 15 - REGULATORY INFORMATION

C.I. Disperse Orange 25 (CAS: 31482-56-1, 12223-22-2, 12223-19-7, 58128-99-7, 69866-31-5, 71343-63-0, 73299-44-2) is found on the following regulatory lists;

"Canada Domestic Substances List (DSL)", "US Toxic Substances Control Act (TSCA) - Inventory"

Section 16 - OTHER INFORMATION

LIMITED EVIDENCE

■ Cumulative effects may result following exposure*.

* (limited evidence).

Ingredients with multiple CAS Nos

Ingredient Name	CAS
C.I. Disperse Orange 25	31482-56-1, 12223-22-2, 12223-19-7, 58128-99-7, 69866-31-5, 71343-63-0, 73299-44-2

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■ Classification of the mixture and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:
www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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Disperse Orange 25

sc-214921

Material Safety Data Sheet



The Power is Question

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EXTREME

HIGH

MODERATE

LOW

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