# Tri(propylene glycol) methyl ether, mixture of isomers

sc-237243

**Material Safety Data Sheet** 



The Power to Oscotion

Hazard Alert Code Key: EX

**EXTREME** 

HIGH

**MODERATE** 

LOW

# Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

# **PRODUCT NAME**

Tri(propylene glycol) methyl ether, mixture of isomers

# STATEMENT OF HAZARDOUS NATURE

CONSIDERED A HAZARDOUS SUBSTANCE ACCORDING TO OSHA 29 CFR 1910.1200.

# **NFPA**



#### **SUPPLIER**

Santa Cruz Biotechnology, Inc. 2145 Delaware Avenue Santa Cruz, California 95060 800.457.3801 or 831.457.3800

#### **EMERGENCY**

ChemWatch

Within the US & Canada: 877-715-9305 Outside the US & Canada: +800 2436 2255 (1-800-CHEMCALL) or call +613 9573 3112

#### SYNONYMS

C10-H22-O4, "propanol, 3-(3-(3-methoxypropoxy)propoxy)-", "propanol, (2-(2-methoxymethylethoxy))-", "2-propanol, 1-(2-(2-methoxy-1-methylethoxy)-1-methylethoxy)-", "tripropylene glycol methyl ether", "-alpha isomer [CAS RN: 20324-33-8]", "methyltripropylene glycol;", [2-(2-methoxypropoxy)propoxy)propoxy]propanol;, [1-[2-methoxy-1-propoxy)-1-propoxy]-2-propanol, "Dowanol 62B", "Dowanol TPM glycol ether"

# **Section 2 - HAZARDS IDENTIFICATION**

#### **CHEMWATCH HAZARD RATINGS**

		Min	Max
Flammability:	1		
Toxicity:	0		
Body Contact:	0		Min/Nil=0 Low=1
Reactivity:	2		Moderate=2
Chronic:	2		High=3 Extreme=4

# **CANADIAN WHMIS SYMBOLS**



# EMERGENCY OVERVIEW RISK

#### **POTENTIAL HEALTH EFFECTS**

#### **ACUTE HEALTH EFFECTS**

#### **SWALLOWED**

■ Although ingestion is not thought to produce harmful effects, the material may still be damaging to the health of the individual following ingestion, especially where pre-existing organ (e.

#### **EYE**

■ Although the liquid is not thought to be an irritant, direct contact with the eye may produce transient discomfort characterized by tearing or conjunctival redness (as with windburn).

#### SKIN

- The material is not thought to produce adverse health effects or skin irritation following contact (as classified using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.
- Open cuts, abraded or irritated skin should not be exposed to this material.
- Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

#### INHALED

- The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.
- Inhalation hazard is increased at higher temperatures.
- Not normally a hazard due to non-volatile nature of product.

#### **CHRONIC HEALTH EFFECTS**

■ Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.

Some glycol esters and their ethers cause wasting of the testicles, reproductive changes, infertility and changes to kidney function. Shorter chain compounds are more dangerous.

# Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
tripropylene glycol monomethyl ether	25498-49-1	>98

# **Section 4 - FIRST AID MEASURES**

#### **SWALLOWED**

Immediately give a glass of water. First aid is not generally required. If in doubt, contact a Poisons Information Center or a doctor.

#### **EYE**

■ If this product comes in contact with eyes: · Wash out immediately with water. · If irritation continues, seek medical attention.

#### SKIN

■ If skin or hair contact occurs: · Flush skin and hair with running water (and soap if available). · Seek medical attention in event of irritation.

# **INHALED**

· If fumes or combustion products are inhaled remove from contaminated area. · Other measures are usually unnecessary.

# **NOTES TO PHYSICIAN**

■ Treat symptomatically.

Section 5 - FIRE FIGHTING MEASURES					
Vapor Pressure (mmHg):	0.023				
Upper Explosive Limit (%):	Not available				
Specific Gravity (water=1):	0.968				
Lower Explosive Limit (%):	Not available				

#### **EXTINGUISHING MEDIA**

- · Alcohol stable foam.
- · Dry chemical powder.

#### **FIRE FIGHTING**

- · Alert Emergency Responders and tell them location and nature of hazard.
- · Wear full body protective clothing with breathing apparatus.

#### GENERAL FIRE HAZARDS/HAZARDOUS COMBUSTIBLE PRODUCTS

- · Combustible
- · Slight fire hazard when exposed to heat or flame.

Combustion products include: carbon dioxide (CO2), other pyrolysis products typical of burning organic material.

May emit poisonous fumes.

#### FIRE INCOMPATIBILITY

■ Avoid contamination with oxidizing agents i.e. nitrates, oxidizing acids,chlorine bleaches, pool chlorine etc. as ignition may result.

#### PERSONAL PROTECTION

Glasses:

Chemical goggles.

Gloves:

Respirator:

Type A-P Filter of sufficient capacity

#### Section 6 - ACCIDENTAL RELEASE MEASURES

#### MINOR SPILLS

- · Remove all ignition sources.
- · Clean up all spills immediately.

MAJOR SPILLS

- Moderate hazard.
- · Clear area of personnel and move upwind.
- · Alert Emergency Responders and tell them location and nature of hazard.

### Section 7 - HANDLING AND STORAGE

#### PROCEDURE FOR HANDLING

- The tendency of many ethers to form explosive peroxides is well documented. Ethers lacking non-methyl hydrogen atoms adjacent to the ether link are thought to be relatively safe
- · DO NOT concentrate by evaporation, or evaporate extracts to dryness, as residues may contain explosive peroxides with DETONATION potential.
- · Any static discharge is also a source of hazard.
- · Before any distillation process remove trace peroxides by shaking with excess 5% aqueous ferrous sulfate solution or by percolation through a column of activated alumina.
- · Distillation results in uninhibited ether distillate with considerably increased hazard because of risk of peroxide formation on storage.
- · Add inhibitor to any distillate as required.
- · When solvents have been freed from peroxides by percolation through columns of activated alumina, the absorbed peroxides must promptly be desorbed by treatment with polar solvents such as methanol or water, which should then be disposed of safely.

The substance accumulates peroxides which may become hazardous only if it evaporates or is distilled or otherwise treated to concentrate the peroxides. The substance may concentrate around the container opening for example.

Purchases of peroxidisable chemicals should be restricted to ensure that the chemical is used completely before it can become peroxidised.

- · A responsible person should maintain an inventory of peroxidisable chemicals or annotate the general chemical inventory to indicate which chemicals are subject to peroxidation. An expiration date should be determined. The chemical should either be treated to remove peroxides or disposed of before this date.
- · The person or laboratory receiving the chemical should record a receipt date on the bottle. The individual opening the container should add an opening date.
- · Unopened containers received from the supplier should be safe to store for 18 months.
- · Opened containers should not be stored for more than 12 months.
- · Avoid all personal contact, including inhalation.
- · Wear protective clothing when risk of exposure occurs.

#### RECOMMENDED STORAGE METHODS

- · Metal can or drum
- · Packing as recommended by manufacturer.

#### STORAGE REQUIREMENTS

- · Store in original containers
- · Keep containers securely sealed.
- No smoking, naked lights or ignition sources.
- · Store in a cool, dry, well-ventilated area.
- · Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- · Observe manufacturer's storing and handling recommendations.

# Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

# **EXPOSURE CONTROLS**

Source	Material	TWA ppm	TWA mg/m³	STEL ppm	STEL mg/m³	Peak ppm	Peak mg/m³	TWA F/CC	Notes
US AIHA Workplace Environmental Exposure Levels	tripropylene glycol monomethyl ether (Polypropylene Glycols)		10						

**ENDOELTABLE** 

(WEELs)

# PERSONAL PROTECTION







# **RESPIRATOR**

Type A-P Filter of sufficient capacity Consult your EHS staff for recommendations

- · Safety glasses with side shields
- · Chemical goggles.

#### HANDS/FEET

- Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: such as:
- · frequency and duration of contact,
- · chemical resistance of glove material,
- · glove thickness and
- · dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739).

- · When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended.
- · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended.
- · Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

· Neoprene gloves.

Wear chemical protective gloves, eg. PVC.

# **OTHER**

- · Overalls.
- · P.V.C. apron.
- · Barrier cream.
- · Skin cleansing cream.
- · Eye wash unit.

# **ENGINEERING CONTROLS**

■ General exhaust is adequate under normal operating conditions. If risk of overexposure exists, wear an approved respirator.

# **Section 9 - PHYSICAL AND CHEMICAL PROPERTIES**

# **PHYSICAL PROPERTIES**

Liquid.

Mixes with water.

WINCS WITH WATER.			
State	Liquid	Molecular Weight	206.29
Melting Range (°F)	-108.04	Viscosity	Not Available
Boiling Range (°F)	467.6	Solubility in water (g/L)	Miscible
Flash Point (°F)	249.8	pH (1% solution)	Not applicable
Decomposition Temp (°F)	Not available	pH (as supplied)	Not applicable
Autoignition Temp (°F)	530.6	Vapor Pressure (mmHg)	0.023
Upper Explosive Limit (%)	Not available	Specific Gravity (water=1)	0.968

Lower Explosive Limit (%) Not available Relative Vapor Density (air=1) >1

Volatile Component (%vol) Not available Evaporation Rate Not available

#### **APPEARANCE**

■ Note that all of the monopropylene glycol ethers may exist in two isomeric forms, alpha or beta. The alpha form, which is thermodynamically favored during synthesis, consists of a secondary alcohol configuration. The beta form consists of a primary alcohol. The two isomeric forms are shown above. The di- and tripropylene glycol ethers may form up to 4 and 8 isomeric forms, respectively. Even so, all isomers exhibit either the "alpha" or "beta" configuration, existing as secondary or primary alcohols, respectively. The distribution of isomeric forms for the di- and tripropylene glycols, as with the mono-PGEs, also results in predominantly the alpha form (i.e., a secondary alcohol). It should be noted that only the alpha isomer and isomeric mixtures (consisting predominantly of the alpha isomer) are produced commercially; the purified beta isomer is not produced at this time. Colourless liquid with slight, pleasant, ethereal odour and bitter taste; mixes with water, VMP naphtha, acetone, ethanol, benzene, carbon tetrachloride, ether, methanol and monochlorobenzene, Commercial product is a mixture eight individual isomers - these are not separated nor produced as individual chemical

Ether groups are generally stable to hydrolysis in water under neutral conditions and ambient temperatures. OECD guideline studies indicate ready biodegradability for several glycol ethers although higher molecular weight species seem to biodegrade at a slower rate. No glycol ethers that have been tested demonstrate marked resistance to biodegradative processes. Upon release to the atmosphere by evaporation, high boiling glycol ethers are estimated to undergo photodegradation (atmospheric half lives = 2.4-2.5 hr). When released to water, glycol ethers undergo biodegradation (typically 47-92% after 8-21 days) and have a low potential for bioaccumulation (log Kow ranges from -1.73 to +0.51). Environmental fate Log octanol-water partition coefficients (log Kow's) range from 0.309 for TPM to 1.523 for DPnB. Calculated BCFs range from 1.47 for DPnB to 3.16 for DPMA and TPM, indicating low bioaccumulation. Henry's Law Constants, which indicate propensity to partition from water to air, are low for all category members, ranging from 5.7 x 10-9 atm-m3/mole for TPM to 2.7 x10-9 atm-m3/mole for PnB. Fugacity modeling indicates that most propylene glycol ethers are likely to partition roughly equally into the soil and water compartments in the environment with small to negligible amounts remaining in other environmental compartments (air, sediment, and aquatic biota). Propylene glycol ethers are unlikely to persist in the environment. Once in air, the half-life of the category members due to direct reactions with photochemically generated hydroxyl radicals, range from 2.0 hours for TPM to 4.6 hours for PnB. In water, most members of this family are "readily biodegradable" under aerobic conditions. (DPMA degraded within 28 days (and within the specified 10-day window) but only using pre-adapted or "acclimated" inoculum.). In soil, biodegradation is rapid for PM and PMA.

Material Value

# **Section 10 - CHEMICAL STABILITY**

#### CONDITIONS CONTRIBUTING TO INSTABILITY

- · Presence of incompatible materials.
- · Product is considered stable.

# STORAGE INCOMPATIBILITY

- · Glycol ethers may form peroxides under certain conditions; the potential for peroxide formation is enhanced when these substances are used in processes such as distillation where they are concentrated or even evaporated to near-dryness or dryness; storage under a nitrogen atmosphere is recommended to minimise the possible formation of highly reactive peroxides
- Nitrogen blanketing is recommended if transported in containers at temperatures within 15 deg C of the flash-point and at or above the flash-point large containers may first need to be purged and inerted with nitrogen prior to loading
- In the presence of strong bases or the salts of strong bases, at elevated temperatures, the potential exists for runaway reactions.
- · Contact with aluminium should be avoided; release of hydrogen gas may result- glycol ethers will corrode scratched aluminium surfaces.
- · May discolour in mild steel/ copper; lined containers, glass or stainless steel is preferred
- Glycols and their ethers undergo violent decomposition in contact with 70% perchloric acid. This seems likely to involve formation of the glycol perchlorate esters (after scission of ethers) which are explosive, those of ethylene glycol and 3-chloro-1,2-propanediol being more powerful than glyceryl nitrate, and the former so sensitive that it explodes on addition of water. Investigation of the hazards associated with use of 2-butoxyethanol for alloy electropolishing showed that mixtures with 50-95% of acid at 20 deg C, or 40-90% at 75 C, were explosive and initiable by sparks. Sparking caused mixtures with 40-50% of acid to become explosive, but 30% solutions appeared safe under static conditions of temperature and concentration.

Avoid reaction with oxidizing agents.

For incompatible materials - refer to Section 7 - Handling and Storage.

# Section 11 - TOXICOLOGICAL INFORMATION

tripropylene glycol monomethyl ether

# **TOXICITY AND IRRITATION**

TRIPROPYLENE GLYCOL MONOMETHYL ETHER:

■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY IRRITATION
Oral (rat) LD50: 3200 mg/kg Nil Reported
Dermal (rabbit) LDLo: 14505 mg/kg Nil Reported

Oral (rat) LD50: 3300 mg/kg

# ■ for propylene glycol ethers (PGEs):

Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA); tripropylene glycol methyl ether (TPM).

Testing of a wide variety of propylene glycol ethers Testing of a wide variety of propylene glycol ethers has shown that propylene

glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adverse effects on reproductive organs, the developing embryo and fetus, blood (haemolytic effects), or thymus, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces an alkoxyacetic acid. The reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are due specifically to the formation of methoxyacetic and ethoxyacetic acids.

Longer chain length homologues in the ethylene series are not associated with the reproductive toxicity but can cause haemolysis in sensitive species, also through formation of an alkoxyacetic acid. The predominant alpha isomer of all the PGEs (thermodynamically favored during manufacture of PGEs) is a secondary alcohol incapable of forming an alkoxypropionic acid. In contrast beta-isomers are able to form the alkoxypropionic acids and these are linked to teratogenic effects (and possibly haemolytic effects).

This alpha isomer comprises greater than 95% of the isomeric mixture in the commercial product.

Because the alpha isomer cannot form an alkoxypropionic acid, this is the most likely reason for the lack of toxicity shown by the PGEs as distinct from the lower molecular weight ethylene glycol ethers. More importantly, however, very extensive empirical test data show that this class of commercial-grade glycol ether presents a low toxicity hazard. PGEs, whether mono, di- or tripropylene glycol-based (and no matter what the alcohol group), show a very similar pattern of low to non-detectable toxicity of any type at doses or exposure levels greatly exceeding those showing pronounced effects from the ethylene series. One of the primary metabolites of the propylene glycol ethers is propylene glycol, which is of low toxicity and completely metabolised in the body.

As a class, the propylene glycol ethers are rapidly absorbed and distributed throughout the body when introduced by inhalation or oral exposure. Dermal absorption is somewhat slower but subsequent distribution is rapid. Most excretion for PGEs is via the urine and expired air. A small portion is excreted in the faeces.

As a group PGEs exhibits low acute toxicity by the oral, dermal, and inhalation routes. Rat oral LD50s range from >3,000 mg/kg (PnB) to >5,000 mg/kg (DPMA). Dermal LD50s are all > 2,000 mg/kg (PnB, & DPnB; where no deaths occurred), and ranging up to >15,000 mg/kg (TPM). Inhalation LC50 values were higher than 5,000 mg/m3 for DPMA (4-hour exposure), and TPM (1-hour exposure). For DPnB the 4-hour LC50 is >2,040 mg/m3. For PnB, the 4-hour LC50 was >651 ppm (>3,412 mg/m3), representing the highest practically attainable vapor level. No deaths occurred at these concentrations. PnB and TPM are moderately irritating to eyes while the remaining category members are only slightly irritating to non-irritating. PnB is moderately irritating to skin while the remaining category members are slightly to non-irritating

None are skin sensitisers.

In repeated dose studies ranging in duration from 2 to 13 weeks, few adverse effects were found even at high exposure levels and effects that did occur were mild in nature. By the oral route of administration, NOAELs of 350 mg/kg-d (PnB – 13 wk) and 450 mg/kg-d (DPnB – 13 wk) were observed for liver and kidney weight increases (without accompanying histopathology). LOAELs for these two chemicals were 1000 mg/kg-d (highest dose tested).

Dermal repeated-dose toxicity tests have been performed for many PGEs. For PnB, no effects were seen in a 13-wk study at doses as high as 1,000 mg/kg-d. A dose of 273 mg/kg-d constituted a LOAEL (increased organ weights without histopathology) in a 13-week dermal study for DPnB. For TPM, increased kidney weights (no histopathology) and transiently decreased body weights were found at a dose of 2,895 mg/kg-d in a 90-day study in rabbits. By inhalation, no effects were observed in 2-week studies in rats at the highest tested concentrations of 3244 mg/m3 (600 ppm) for PnB and 2,010 mg/m3 (260 ppm) for DPnB. TPM caused increased liver weights without histopathology by inhalation in a 2-week study at a LOAEL of 360 mg/m3 (43 ppm). In this study, the highest tested TPM concentration, 1010 mg/m3 (120 ppm), also caused increased liver weights without accompanying histopathology. Although no repeated-dose studies are available for the oral route for TPM, or for any route for DPMA, it is anticipated that these chemicals would behave similarly to other category members.

One and two-generation reproductive toxicity testing has been conducted in mice, rats, and rabbits via the oral or inhalation routes of exposure on PM and PMA. In an inhalation rat study using PM, the NOAEL for parental toxicity is 300 ppm (1106 mg/m3) with decreases in body and organ weights occurring at the LOAEL of 1000 ppm (3686 mg/m3). For offspring toxicity the NOAEL is 1000 ppm (3686 mg/m3), with decreased body weights occurring at 3000 ppm (11058 mg/m3). For PMA, the NOAEL for parental and offspring toxicity is 1000 mg/kg/d. in a two generation gavage study in rats. No adverse effects were found on reproductive organs, fertility rates, or other indices commonly monitored in such studies. In addition, there is no evidence from histopathological data from repeated-dose studies for the category members that would indicate that these chemicals would pose a reproductive hazard to human health.

In developmental toxicity studies many PGEs have been tested by various routes of exposure and in various species at significant exposure levels and show no frank developmental effects. Due to the rapid hydrolysis of DPMA to DPM, DPMA would not be expected to show teratogenic effects. At high doses where maternal toxicity occurs (e.g., significant body weight loss), an increased incidence of some anomalies such as delayed skeletal ossification or increased 13th ribs, have been reported. Commercially available PGEs showed no teratogenicity.

The weight of the evidence indicates that propylene glycol ethers are not likely to be genotoxic. In vitro, negative results have been seen in a number of assays for PnB, DPnB, DPnB, DPMA and TPM. Positive results were only seen in 3 out of 5 chromosome aberration assays in mammalian cells with DPnB. However, negative results were seen in a mouse micronucleus assay with DPnB and PM. Thus, there is no evidence to suggest these PGEs would be genotoxic in vivo. In a 2-year bioassay on PM, there were no statistically significant increases in tumors in rats and mice.

#### Section 12 - ECOLOGICAL INFORMATION

No data

**Ecotoxicity** 

Ingredient Persistence: Water/Soil Persistence: Air Bioaccumulation Mobility tripropylene monomethyl ether HIGH

Persistence: Air Bioaccumulation Mobility LOW HIGH

# **Section 13 - DISPOSAL CONSIDERATIONS**

#### **Disposal Instructions**

All waste must be handled in accordance with local, state and federal regulations.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- · Reduction
- · Reuse
- · Recycling
- · Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

DO NOT allow wash water from cleaning equipment to enter drains. Collect all wash water for treatment before disposal.

- · Recycle wherever possible or consult manufacturer for recycling options.
- · Consult Waste Management Authority for disposal.

#### Section 14 - TRANSPORTATION INFORMATION

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: DOT, IATA, IMDG

# **Section 15 - REGULATORY INFORMATION**

tripropylene glycol monomethyl ether (CAS: 25498-49-1,20324-33-8) is found on the following regulatory lists; "IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk", "International Council of Chemical Associations (ICCA) - High Production Volume List", "International Fragrance Association (IFRA) Survey: Transparency List", "OECD Representative List of High Production Volume (HPV) Chemicals", "US DOE Temporary Emergency Exposure Limits (TEELs)", "US DOT Coast Guard Bulk Hazardous Materials - List of Flammable and Combustible Bulk Liquid Cargoes", "US EPA High Production Volume Chemicals 1994 List of Additions", "US Toxic Substances Control Act (TSCA) - Inventory", "US TSCA Section 8 (d) - Health and Safety Data Reporting"

# **Section 16 - OTHER INFORMATION**

### Ingredients with multiple CAS Nos

Ingredient Name CAS tripropylene glycol monomethyl ether 25498-49-1, 20324-33-8

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- Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

  A list of reference resources used to assist the committee may be found at:

  www.chemwatch.net/references.
- The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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Issue Date: Jun-10-2008 Print Date: Feb-15-2011