# 4-(2-Chloroethyl)morpholine hydrochloride

sc-238725

**Material Safety Data Sheet** 



The Power to Question

Hazard Alert Code Key:

**EXTREME** 

HIGH

**MODERATE** 

LOW

### Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

#### **PRODUCT NAME**

4-(2-Chloroethyl)morpholine hydrochloride

### STATEMENT OF HAZARDOUS NATURE

CONSIDERED A HAZARDOUS SUBSTANCE ACCORDING TO OSHA 29 CFR 1910.1200.

### **NFPA**



## **SUPPLIER**

Santa Cruz Biotechnology, Inc. 2145 Delaware Avenue Santa Cruz, California 95060 800.457.3801 or 831.457.3800

## EMERGENCY

ChemWatch

Within the US & Canada: 877-715-9305 Outside the US & Canada: +800 2436 2255 (1-800-CHEMCALL) or call +613 9573 3112

## **PRODUCT USE**

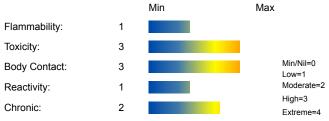
■ Intermediate.

## **SYNONYMS**

C6-H13-Cl2-N-O, "morpholine, 4-(2-chloroethyl)-, hydrochloride", "4-(2-chloroethyl)morpholine hydrochloride", "morpholinoethyl chloride hydrochloride", "N-morpholinoethyl chloride HCl", "N-morpholinoethyl chloride HCl"

## **Section 2 - HAZARDS IDENTIFICATION**

## **CHEMWATCH HAZARD RATINGS**







## **CANADIAN WHMIS SYMBOLS**





## **EMERGENCY OVERVIEW**

#### **RISK**

Harmful in contact with skin.
Toxic if swallowed.
Causes burns.
Risk of serious damage to eyes.
May cause SENSITISATION by skin contact.

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

#### POTENTIAL HEALTH EFFECTS

#### **ACUTE HEALTH EFFECTS**

#### **SWALLOWED**

- Toxic effects may result from the accidental ingestion of the material; animal experiments indicate that ingestion of less than 40 gram may be fatal or may produce serious damage to the health of the individual.
- The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion.

#### EYE

■ The material can produce chemical burns to the eye following direct contact.

Vapors or mists may be extremely irritating.

■ If applied to the eyes, this material causes severe eye damage.

#### SKIN

- Skin contact with the material may be harmful; systemic effects may resultfollowing absorption.
- The material can produce chemical burns following direct contactwith the skin.
- Open cuts, abraded or irritated skin should not be exposed to this material.
- Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects.

Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

#### **INHALED**

- If inhaled, this material can irritate the throat andlungs of some persons.
- Inhalation of dusts, generated by the material during the course of normal handling, may be damaging to the health of the individual.
- Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.

#### **CHRONIC HEALTH EFFECTS**

■ Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue.

Skin contact with the material is more likely to cause a sensitization reaction in some persons compared to the general population.

There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.

Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.

Long term exposure to high dust concentrations may cause changes in lung function i.e. pneumoconiosis; caused by particles less than 0.5 micron penetrating and remaining in the lung.

Long term exposure to morpholine and some of its congeners may produce liver and kidney damage. Obvious evidence of chronic nasal irritation and inflammation and ocular injury (including retinal degeneration, corneal irritation, uveitis and corneal damage) has been documented in rats exposed to 150 ppm, 6 hours/day, 5 days/week for 104 weeks.

At sublethal doses, morpholine caused tearing of the eyes, irritation and inactivity. Repeated skin applications with morpholine caused skin, liver, and kidney injury in rabbits. Rats and guinea pigs exposed to 18,000 ppm morpholine exhibited eye and respiratory irritation. Repeated exposures caused lung, liver and kidney injury. In a 13-week inhalation study with rats morpholine caused nasal lesions at 100 and 250 ppm; no effects were seen at 25 ppm. In an industry sponsored study, morpholine was not carcinogenic to rats at 10, 50 or 100 ppm; but did cause opthalmic and nasal lesions.

Earlier reports linking exposure to morpholine with an increased incidence of hepatocellular carcinoma and pulmonary angiosarcoma, probably resulted from exposure to the carcinogenic contaminant, N-nitrosomorpholine. It must be noted, however, that there is a potential to convert morpholine, (a secondary amine), in the body, to the potentially carcinogenic N-nitrosomorpholine. N-nitroso-compounds represent a major class of important chemical carcinogens and mutagens. The induction of tumours by single doses of these substances testify to their potency. Whilst it is difficult to extrapolate animal carcinogenicity data to humans, such data strongly suggests that these compounds are human carcinogens. As a rule the N-nitrosamines as a group are carcinogenic in a multitude of organs and tissues. This is also true for the individual N-nitrosamines where the tumour localisation does not depend only on the kind of nitrosamine but also the species and dose. Mostly, however, a preferred target organ (or even several) can be identified. This is frequently the liver. In animal experiments the oesophagus is shown to be the most important target organ for nitrosamines, independent of the route of application. The mechanism of this organotrophy cannot be explained sufficiently. The high oesophageal epithelium metabolic activation of nitrosamines, together with a comparatively low DNA repair, probably plays the most important role. In addition chronic stress factors, which lead to high stimulation of epithelial turnover, are a pacemaker for malignant progression. In some countries, the traditional consumption of extremely hot drinks leads to constant burns of the oesophagus, which increases the risk. Mate, a non-alcoholic brew, frequently consumed as tea in Uruguay, appears to be a high risk factor for oesophageal cancer.

Overexposure may have ganglionic blocking effects and other neuromuscular action. Symptoms of overexposure from ganglionic blockade may include visual disturbances, dryness of mouth, subjective chilliness, urinary hesitancy, constipation, occasional diarrhoea, abdominal

discomfort, anorexia, heartburn, nausea and diminished perspiration. More severe reactions include marked hypotension and, as a result, fainting may occur without warning.

#### Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME CAS RN %
N-morpholinoethylchloride hydrochloride 3647-69-6 >98

### **Section 4 - FIRST AID MEASURES**

#### **SWALLOWED**

· For advice, contact a Poisons Information Center or a doctor at once. · Urgent hospital treatment is likely to be needed.

#### FVF

■ If this product comes in contact with the eyes: · Immediately hold eyelids apart and flush the eye continuously with running water. · Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids

#### SKIN

■ If skin or hair contact occurs: · Immediately flush body and clothes with large amounts of water, using safety shower if available. · Quickly remove all contaminated clothing, including footwear.

#### INHAL FO

· If fumes or combustion products are inhaled remove from contaminated area. · Lay patient down. Keep warm and rested. Inhalation of vapors or aerosols (mists, fumes) may cause lung edema. Corrosive substances may cause lung damage (e.g.

#### **NOTES TO PHYSICIAN**

■ Treat symptomatically.

for corrosives:

-----BASIC TREATMENT

<sup>·</sup> Watch for signs of respiratory insufficiency and assist ventilation as necessary.

| Section 5 - FIRE FIGHTING MEASURES |                 |  |  |  |  |  |
|------------------------------------|-----------------|--|--|--|--|--|
| Vapour Pressure (mmHG):            | Not applicable. |  |  |  |  |  |
| Upper Explosive Limit (%):         | Not Available   |  |  |  |  |  |
| Specific Gravity (water=1):        | Not available.  |  |  |  |  |  |
| Lower Explosive Limit (%):         | Not Available   |  |  |  |  |  |

## **EXTINGUISHING MEDIA**

- · Water spray or fog.
- · Foam.

#### **FIRE FIGHTING**

- $\cdot$  Alert Emergency Responders and tell them location and nature of hazard.
- · Wear full body protective clothing with breathing apparatus.

When any large container (including road and rail tankers) is involved in a fire,

consider evacuation by 800 metres in all directions.

#### GENERAL FIRE HAZARDS/HAZARDOUS COMBUSTIBLE PRODUCTS

- · Combustible solid which burns but propagates flame with difficulty.
- · Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion. Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust may burn rapidly and fiercely if ignited.

Combustion products include: carbon monoxide (CO), carbon dioxide (CO2), hydrogen chloride, phosgene, nitrogen oxides (NOx), other pyrolysis products typical of burning organic material.

May emit corrosive fumes.

#### FIRE INCOMPATIBILITY

■ Avoid contamination with oxidizing agents i.e. nitrates, oxidizing acids,chlorine bleaches, pool chlorine etc. as ignition may result.

## PERSONAL PROTECTION

Glasses:

Full face- shield.

Gloves:

Respirator:

Particulate dust filter.

#### **Section 6 - ACCIDENTAL RELEASE MEASURES**

MINOR SPILLS

<sup>·</sup> Establish a patent airway with suction where necessary.

- · Remove all ignition sources.
- · Clean up all spills immediately.
- · Avoid contact with skin and eyes.
- · Control personal contact by using protective equipment.
- · Use dry clean up procedures and avoid generating dust.
- · Place in a suitable, labelled container for waste disposal.
- · Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material.
- · Check regularly for spills and leaks.

### MAJOR SPILLS

- · Clear area of personnel and move upwind.
- · Alert Emergency Responders and tell them location and nature of hazard.

#### Section 7 - HANDLING AND STORAGE

### PROCEDURE FOR HANDLING

- · Avoid all personal contact, including inhalation.
- · Wear protective clothing when risk of exposure occurs.

Empty containers may contain residual dust which has the potential to accumulate following settling. Such dusts may explode in the presence of an appropriate ignition source.

- Do NOT cut, drill, grind or weld such containers.
- · In addition ensure such activity is not performed near full, partially empty or empty containers without appropriate workplace safety authorisation or permit.

### RECOMMENDED STORAGE METHODS

- Glass container.
- · Lined metal can, Lined metal pail/drum
- · Plastic pail.

For low viscosity materials

- Drums and jerricans must be of the non-removable head type.
- · Where a can is to be used as an inner package, the can must have a screwed enclosure.

#### STORAGE REQUIREMENTS

- · Store in original containers.
- · Keep containers securely sealed.

## Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

### **EXPOSURE CONTROLS**

| Source                                                                                             | Material                                                                                                                  | TWA ppm | TWA<br>mg/m³ | STEL<br>ppm | STEL<br>mg/m³ | Peak<br>ppm | Peak<br>mg/m³ | TWA<br>F/CC | Notes |
|----------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------|---------|--------------|-------------|---------------|-------------|---------------|-------------|-------|
| US - California<br>Permissible<br>Exposure<br>Limits for<br>Chemical<br>Contaminants               | N-morpholinoethylchloride<br>hydrochloride (Particulates<br>not otherwise regulated<br>Respirable fraction)               |         | 5            |             |               |             |               |             | (n)   |
| US -<br>Tennessee<br>Occupational<br>Exposure<br>Limits - Limits<br>For Air<br>Contaminants        | N-morpholinoethylchloride<br>hydrochloride (Particulates<br>not otherwise regulated<br>Respirable fraction)               |         | 5            |             |               |             |               |             |       |
| US - Wyoming<br>Toxic and<br>Hazardous<br>Substances<br>Table Z1 Limits<br>for Air<br>Contaminants | N-morpholinoethylchloride<br>hydrochloride (Particulates<br>not otherwise regulated<br>(PNOR)(f)- Respirable<br>fraction) |         | 5            |             |               |             |               |             |       |
| US - Michigan<br>Exposure<br>Limits for Air<br>Contaminants                                        | N-morpholinoethylchloride<br>hydrochloride (Particulates<br>not otherwise regulated,<br>Respirable dust)                  |         | 5            |             |               |             |               |             |       |

Canada -

Prince Edward N-morpholinoethylchloride Island hydrochloride (Particles Occupational Exposure [NOS] Inhalable particles)

10

See Appendix B current TLV/BEI Book

**ENDOELTABLE** 

#### PERSONAL PROTECTION



## **RESPIRATOR**

BR2

Consult your EHS staff for recommendations

#### **EYE**

- · Chemical goggles.
- · Full face shield.

### HANDS/FEET

■ Wear chemical protective gloves, eg. PVC.

NOTE: The material may produce skin sensitization in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: such as:

- · frequency and duration of contact,
- · chemical resistance of glove material,
- · glove thickness and
- · dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739).

- · When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended.
- · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended.
- · Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

#### OTHER

- · Overalls.
- · PVC Apron.

#### **ENGINEERING CONTROLS**

- · Local exhaust ventilation is required where solids are handled as powders or crystals; even when particulates are relatively large, a certain proportion will be powdered by mutual friction.
- Exhaust ventilation should be designed to prevent accumulation and recirculation of particulates in the workplace.

#### Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

## **PHYSICAL PROPERTIES**

Mixes with water.

Corrosive.

| State                     | DIVIDED SOLID       | Molecular Weight               | 186.10          |
|---------------------------|---------------------|--------------------------------|-----------------|
| Melting Range (°F)        | 356- 363.2 (decomp) | Viscosity                      | Not Applicable  |
| Boiling Range (°F)        | Not available.      | Solubility in water (g/L)      | Miscible        |
| Flash Point (°F)          | Not Available       | pH (1% solution)               | < 7             |
| Decomposition Temp (°F)   | 363.2               | pH (as supplied)               | Not applicable  |
| Autoignition Temp (°F)    | Not available.      | Vapour Pressure (mmHG)         | Not applicable. |
| Upper Explosive Limit (%) | Not Available       | Specific Gravity (water=1)     | Not available.  |
| Lower Explosive Limit (%) | Not Available       | Relative Vapor Density (air=1) | Not applicable. |
| Volatile Component (%vol) | Not applicable      | Evaporation Rate               | Not applicable  |

#### **APPEARANCE**

Colourless to slightly beige crystalline powder with a slight characteristic odour. Soluble in water and methanol. Corrosive when damp or in

### **Section 10 - CHEMICAL STABILITY**

#### CONDITIONS CONTRIBUTING TO INSTABILITY

- · Presence of incompatible materials.
- · Product is considered stable.

#### STORAGE INCOMPATIBILITY

■ Avoid reaction with oxidizing agents.

Avoid strong bases.

For incompatible materials - refer to Section 7 - Handling and Storage.

### Section 11 - TOXICOLOGICAL INFORMATION

N-morpholinoethylchloride hydrochloride

#### **TOXICITY AND IRRITATION**

N-MORPHOLINOETHYLCHLORIDE HYDROCHLORIDE:

■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY IRRITATION

Intraperitoneal (mouse) LD50: 161 mg/kg Nil Reported

■ Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's edema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type.

Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

Paternal effects recorded.

#### **Section 12 - ECOLOGICAL INFORMATION**

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

This material and its container must be disposed of as hazardous waste.

**Ecotoxicity** 

Ingredient Persistence: Water/Soil Persistence: Air Bioaccumulation Mobility
N-morpholinoethylchloride hydrochloride HIGH LOW HIGH

### **Section 13 - DISPOSAL CONSIDERATIONS**

## **US EPA Waste Number & Descriptions**

A. General Product Information

Corrosivity characteristic: use EPA hazardous waste number D002 (waste code C)

### **Disposal Instructions**

All waste must be handled in accordance with local, state and federal regulations.

| Puncture containers to prevent re-use and bury at an authorized landfill.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- · Reduction
- · Reuse
- · Recycling
- · Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

DO NOT allow wash water from cleaning equipment to enter drains. Collect all wash water for treatment before disposal.

- · Recycle wherever possible.
- · Consult manufacturer for recycling options or consult Waste Management Authority for disposal if no suitable treatment or disposal facility can be identified.

### **Section 14 - TRANSPORTATION INFORMATION**

DOT:

Symbols: None Hazard class or Division: 8 Identification Numbers: UN2923 PG: III Label Codes: 8, 6.1 Special provisions: IB8, IP3,

T1, TP33

Packaging: Exceptions: 154 Packaging: Non- bulk: 213 Packaging: Exceptions: 154 Quantity limitations: 25 kg

Passenger aircraft/rail:

Quantity Limitations: Cargo 100 kg Vessel stowage: Location: B

aircraft only:

Vessel stowage: Other: 40, 95

Hazardous materials descriptions and proper shipping names:

Corrosive solids, toxic, n.o.s. **Air Transport IATA:** 

ICAO/IATA Class: 8 ICAO/IATA Subrisk: 6.1 UN/ID Number: 2923 Packing Group: III

Special provisions: A3

Cargo Only

Packing Instructions: 823 Maximum Qty/Pack: 100 kg Passenger and Cargo Passenger and Cargo Packing Instructions: 822 Maximum Qty/Pack: 25 kg

Passenger and Cargo Limited Quantity Passenger and Cargo Limited Quantity

Packing Instructions: Y822 Maximum Qty/Pack: 5 kg

Shipping Name: CORROSIVE SOLID, TOXIC, N.O.S. \*(CONTAINS N-

MORPHOLINOETHYLCHLORIDE HYDROCHLORIDE)

Maritime Transport IMDG:

IMDG Class: 8 IMDG Subrisk: 6.1 UN Number: 2923 Packing Group: III

EMS Number: F-A, S-B Special provisions: 223 274

Limited Quantities: 5 kg

Shipping Name: CORROSIVE SOLID, TOXIC, N.O.S.

### Section 15 - REGULATORY INFORMATION

N-morpholinoethylchloride hydrochloride (CAS: 3647-69-6) is found on the following regulatory lists;

"Canada Non-Domestic Substances List (NDSL)","US Toxic Substances Control Act (TSCA) - Inventory"

## **Section 16 - OTHER INFORMATION**

#### ND

Substance CAS Suggested codes N- morpholinoethylchloride hydrochloride 3647-69-6

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- Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

  A list of reference resources used to assist the committee may be found at:

  www.chemwatch.net/references.
- The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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Issue Date: Feb-17-2009 Print Date: Feb-17-2011