# **Heptane**

# sc-250090

**Material Safety Data Sheet** 



The Power in Question

Hazard Alert Code Key:

**EXTREME** 

HIGH

MODERATE

LOW

# Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

# **PRODUCT NAME**

Heptane

# STATEMENT OF HAZARDOUS NATURE

CONSIDERED A HAZARDOUS SUBSTANCE ACCORDING TO OSHA 29 CFR 1910.1200.

# **NFPA**



# **SUPPLIER**

Santa Cruz Biotechnology, Inc. 2145 Delaware Avenue Santa Cruz, California 95060 800.457.3801 or 831.457.3800

# **EMERGENCY**

ChemWatch

Within the US & Canada: 877-715-9305 Outside the US & Canada: +800 2436 2255 (1-800-CHEMCALL) or call +613 9573 3112

#### SYNONYMS

C7-H16, CH3(CH2)5CH3, "heptane isomers fractions solvent", "dipropyl methane", "heptyl hydride", Gettysolve-C

# **Section 2 - HAZARDS IDENTIFICATION**

# **CHEMWATCH HAZARD RATINGS**

 Min
 Max

 Flammability:
 3

 Toxicity:
 2

 Body Contact:
 2

 Reactivity:
 1

 Chronic:
 2

Min/Nil=0

Low=1

Moderate=2

High=3

Extreme=4







#### **CANADIAN WHMIS SYMBOLS**







# **EMERGENCY OVERVIEW**

#### **RISK**

Irritating to skin.

HARMFUL - May cause lung damage if swallowed.

Highly flammable.

Vapours may cause drowsiness and dizziness.

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

#### POTENTIAL HEALTH EFFECTS

#### **ACUTE HEALTH EFFECTS**

#### **SWALLOWED**

- Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733).
- Accidental ingestion of the material may be damaging to the health of the individual.
- Considered an unlikely route of entry in commercial/industrial environments.

The liquid may produce gastrointestinal discomfort and may be harmful if swallowed.

#### EYE

■ There is some evidence to suggest that this material can causeeye irritation and damage in some persons.

#### SKIN

- This material can cause inflammation of the skin oncontact in some persons.
- The material may accentuate any pre-existing dermatitis condition.
- Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.
- Open cuts, abraded or irritated skin should not be exposed to this material.
- Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects.

Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

#### **INHALED**

■ Inhalation of vapours may cause drowsiness and dizziness.

This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.

- Inhalation of vapors or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.
- There is some evidence to suggest that the material can cause respiratory irritation in some persons.

The body's response to such irritation can cause further lung damage.

- Inhalation hazard is increased at higher temperatures.
- Inhalation of high concentrations of gas/vapor causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.
- Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness.

Serious poisonings may result in respiratory depression and may be fatal.

■ Inhalation, by humans, of 1000 ppm heptane for 6 minutes was associated with slight dizziness; inhalation of higher concentrations for shorter periods, resulted in marked vertigo, incoordination, and hilarity.

Signs of central nervous system system (CNS) involvement occurred in the absence of noticeable mucous membrane irritation and were noticed promptly on entering such atmospheres.

■ The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing.

Before starting consider control of exposure by mechanical ventilation.

# **CHRONIC HEALTH EFFECTS**

■ Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.

Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS].

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS					
NAME	CAS RN	%			
heptane	142-82-5	>99			
consisting of					

n-heptane, and its isomers

#### **Section 4 - FIRST AID MEASURES**

# **SWALLOWED**

· If swallowed do NOT induce vomiting. · If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. · Avoid giving milk or oils. · Avoid giving alcohol. · If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

#### EYE

■ If this product comes in contact with the eyes: · Wash out immediately with fresh running water. · Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.

#### SKIN

■ If skin contact occurs: · Immediately remove all contaminated clothing, including footwear · Flush skin and hair with running water (and soap if available).

#### **INHALED**

· If fumes or combustion products are inhaled remove from contaminated area. · Lay patient down. Keep warm and rested.

#### **NOTES TO PHYSICIAN**

■ Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically.

For acute or short term repeated exposures to petroleum distillates or related hydrocarbons:

- Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 50 mm Hg) should be intubated.

Section 5 - FIRE FIGHTING MEASURES				
Vapor Pressure (mmHg):	47.704 @ 25 C			
Upper Explosive Limit (%):	6.7			
Specific Gravity (water=1):	0.7			
Lower Explosive Limit (%):	1.1			

#### **EXTINGUISHING MEDIA**

- · Foam
- · Dry chemical powder.

#### **FIRE FIGHTING**

- · Alert Emergency Responders and tell them location and nature of hazard.
- $\cdot$  May be violently or explosively reactive.

When any large container (including road and rail tankers) is involved in a fire, consider evacuation by 500 metres in all directions.

#### GENERAL FIRE HAZARDS/HAZARDOUS COMBUSTIBLE PRODUCTS

- · Liquid and vapor are highly flammable.
- · Severe fire hazard when exposed to heat, flame and/or oxidizers.

Combustion products include: carbon dioxide (CO2), other pyrolysis products typical of burning organic material.

Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.

May emit clouds of acrid smoke.

#### FIRE INCOMPATIBILITY

■ Avoid contamination with oxidizing agents i.e. nitrates, oxidizing acids, chlorine bleaches, pool chlorine etc. as ignition may result.

#### PERSONAL PROTECTION

Glasses:

Chemical goggles.

Gloves:

1.NITRILE+PVC 2.NITRILE 3.PVC

Respirator:

Type A Filter of sufficient capacity

# **Section 6 - ACCIDENTAL RELEASE MEASURES**

#### MINOR SPILLS

- · Remove all ignition sources.
- · Clean up all spills immediately.

MAJOR SPILLS

- · Clear area of personnel and move upwind.
- · Alert Emergency Responders and tell them location and nature of hazard.

# **Section 7 - HANDLING AND STORAGE**

#### PROCEDURE FOR HANDLING

- $\cdot$  Containers, even those that have been emptied, may contain explosive vapours.
- $\cdot$  Do NOT cut, drill, grind, weld or perform similar operations on or near containers.

Contains low boiling substance:

- Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.
- · Check for bulging containers.
- · Vent periodically.
- · DO NOT allow clothing wet with material to stay in contact with skin.
- · Electrostatic discharge may be generated during pumping this may result in fire.
- $\cdot$  Ensure electrical continuity by bonding and grounding (earthing) all equipment.
- Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<=1 m/sec until fill pipe submerged to twice its diameter, then <= 7 m/sec).
- · Avoid splash filling.

- $\cdot$  Do NOT use compressed air for filling discharging or handling operations.
- · Avoid all personal contact, including inhalation.
- · Wear protective clothing when risk of exposure occurs.

# **RECOMMENDED STORAGE METHODS**

- Packing as supplied by manufacturer. Plastic containers may only be used if approved for flammable liquid.
- · For low viscosity materials (i): Drums and jerricans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure.
- For materials with a viscosity of at least 2680 cSt. (23 deg. C).

# STORAGE REQUIREMENTS

- · Store in original containers in approved flame-proof area.
- · No smoking, naked lights, heat or ignition sources.

# **Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION**

# **EXPOSURE CONTROLS**

Source	Material	TWA ppm	TWA mg/m³	STEL ppm	STEL mg/m³	Peak ppm	Peak mg/m³	TWA F/CC	Notes
US NIOSH Recommended Exposure Limits (RELs)	heptane (n-Heptane)	85	350			440	1800		(Ceiling ([15-minute]))
Canada - British Columbia Occupational Exposure Limits	heptane (Heptane (n-Heptane))	400		500					
US ACGIH Threshold Limit Values (TLV)	heptane (n-Heptane)	400		500					TLV Basis: central nervous system; upper respiratory tract irritation
Canada - Quebec Permissible Exposure Values for Airborne Contaminants (English)	heptane (n-Heptane)	400	1640	500	2050				
US OSHA Permissible Exposure Levels (PELs) - Table Z1	heptane (Heptane (n-Heptane))	500	2000						
US - Minnesota Permissible Exposure Limits (PELs)	heptane (Heptane (n-Heptane))	400	1600	500	2000				
US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants	heptane (Heptane (n-Heptane))	500	2000						
US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants	heptane (Heptane (n-Heptane))	400	1600	500	2000				
US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants	heptane (Heptane (n-Heptane))	400	1600	500	2000				

US - California Permissible Exposure Limits for Chemical Contaminants	heptane (n-Heptane)	400	1,600	500	2000	
US - Idaho - Limits for Air Contaminants	heptane (Heptane (n-heptane))	500	2000			
US - Hawaii Air Contaminant Limits	heptane (Heptane (n-Heptane))	400	1,600	500	2,000	
US - Alaska Limits for Air Contaminants	heptane (Heptane (n-Heptane))	400	1600	500	2000	
Canada - Saskatchewan Occupational Health and Safety Regulations - Contamination Limits	heptane (Heptane (n-Heptane))	400		500		
Canada - Yukon Permissible Concentrations for Airborne Contaminant Substances	heptane (Heptane (n-Heptane))	400	1,600	500	2,000	
US - Washington Permissible exposure limits of air contaminants	heptane (Heptane (n-heptane))	400		500		
US - Michigan Exposure Limits for Air Contaminants	heptane (Heptane (n-Heptane))	400	1600	500	2000	
Canada - Prince Edward Island Occupational Exposure Limits	heptane (n-Heptane)	400		500		TLV Basis: central nervous system; upper respiratory tract irritation
US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants	heptane (Heptane (n-Heptane))	500	2000			
Canada - Nova Scotia Occupational Exposure Limits	heptane (n-Heptane)	400		500		TLV Basis: central nervous system; upper respiratory tract irritation
US - Oregon Permissible Exposure Limits (Z-1)	heptane (Heptane (n-heptane))	500	2,000			
Canada - Northwest Territories Occupational Exposure Limits (English)	heptane (Heptane (n-Heptane))	400	1640	500	2049	
Canada - Alberta Occupational Exposure Limits	heptane (Heptane, all isomers)	400	1640	500	2050	

heptane

Canada - Alberta (Kerosene/Jet Occupational fuels, as total

**Exposure Limits** hydrocarbon

vapour)

Canada - Alberta heptane (Diesel Occupational fuel, as total

**Exposure Limits** hydrocarbons)

**ENDOELTABLE** 

# PERSONAL PROTECTION







200

100



#### **RESPIRATOR**

Type A Filter of sufficient capacity Consult your EHS staff for recommendations

- · Safety glasses with side shields.
- · Chemical goggles.

#### HANDS/FEET

■ Wear chemical protective gloves, eg. PVC.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: such as:

- · frequency and duration of contact,
- · chemical resistance of glove material,
- · glove thickness and
- · dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739).

- · When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended.
- · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended.
- · Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

· Neoprene rubber gloves.

#### **OTHER**

- · Overalls.
- · PVC Apron.
- · Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity
- · For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets), non sparking safety footwear.

#### **ENGINEERING CONTROLS**

■ CARE: Use of a quantity of this material in confined space or poorly ventilated area, where rapid build up of concentrated atmosphere may occur, could require increased ventilation and/or protective gear.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

# **Section 9 - PHYSICAL AND CHEMICAL PROPERTIES**

# PHYSICAL PROPERTIES

Liquid.

Does not mix with water.

Floats on water.

State	Liquid	Molecular Weight	100.2
Melting Range (°F)	-131.8	Viscosity	Not Available
Boiling Range (°F)	209.12	Solubility in water (g/L)	Immiscible
Flash Point (°F)	24.98	pH (1% solution)	Not applicable.
Decomposition Temp (°F)	Not Available	pH (as supplied)	Not applicable
Autoignition Temp (°F)	419	Vapor Pressure (mmHg)	47.704 @ 25 C

Upper Explosive Limit (%)	6.7	Specific Gravity (water=1)	0.7
Lower Explosive Limit (%)	1.1	Relative Vapor Density (air=1)	3.5
Volatile Component (%vol)	100	Evaporation Rate	Not available
Gas group	IIA		
heptane			
	log Kow (Sangster 1997):		4.66

#### **APPEARANCE**

Clear colourless flammable liquid; floats on water. Mild petrol-like odour. Mixes with hydrocarbons and other non-polar solvents, soluble in alcohol

log Kow 4.66 An estimated BCF of 2,000 using log Kow suggests the potential for bioconcentration in aquatic organisms is very high. Based on 100% degradation after 4 days in water inoculated with gasoline contaminated soil and 100% degradation after 25 days in water inoculated with activated sewage sludge, biodegradation is expected to be an important fate process for n-heptane in water.

Material Value

#### Section 10 - CHEMICAL STABILITY

#### CONDITIONS CONTRIBUTING TO INSTABILITY

- · Presence of incompatible materials.
- · Product is considered stable.

#### STORAGE INCOMPATIBILITY

■ Avoid reaction with oxidizing agents.

For incompatible materials - refer to Section 7 - Handling and Storage.

#### Section 11 - TOXICOLOGICAL INFORMATION

heptane

#### **TOXICITY AND IRRITATION**

#### **HEPTANE:**

■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances

uniess otherwise specified	data extracted from RTECS - Register of Toxic Effects of	or Chemical Substances.		
TOXICITY	IRRITATION			
Inhalation (human) TCLo: 1000 ppm/6m				
CARCINOGEN				
	US - Rhode Island Hazardous Substance List	IARC		
SKIN				
heptane	Canada - Alberta Occupational Exposure Limits -	Substance Interaction	1	

# Section 12 - ECOLOGICAL INFORMATION

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

This material and its container must be disposed of as hazardous waste.

Avoid release to the environment.

Refer to special instructions/ safety data sheets.

**Ecotoxicity** 

Ingredient Persistence: Water/Soil Persistence: Air Bioaccumulation Mobility heptane LOW HIGH MED

# **GESAMP/EHS COMPOSITE LIST - GESAMP Hazard Profiles**

Legend: EHS=EHS Number (EHS=GESAMP Working Group on the Evaluation of the Hazards of Harmful Substances Carried by Ships) NRT=Net Register Tonnage, A1a=Bioaccumulation log Pow, A1b=Bioaccumulation BCF, A1=Bioaccumulation, A2=Biodegradation, B1=Acuteaquatic toxicity LC/ECIC50 (mg/l), B2=Chronic aquatic toxicity NOEC (mg/l), C1=Acute mammalian oral toxicity LD50 (mg/kg), C2=Acutemammalian dermal toxicity LD50 (mg/kg), C3=Acute mammalian inhalation toxicity LC50 (mg/kg), D1=Skin irritation & corrosion, D2=Eye irritation & corrosion, D3=Long-term health effects, E1=Tainting, E2=Physical effects on wildlife & benthic habitats, E3=Interference with coastal amenities, For column A2: R=Readily biodegradable, NR=Not readily biodegradable. For column D3: C=Carcinogen,

M=Mutagenic, R=Reprotoxic, S=Sensitising, A=Aspiration hazard, T=Target organ systemic toxicity, L=Lunginjury, N=Neurotoxic, I=Immunotoxic. For column E1: NT=Not tainting (tested), T=Tainting test positive. For column E2: Fp=Persistent floater, F=Floater, S=Sinking substances. The numerical scales start from 0 (no hazard), while higher numbers reflect increasing hazard. (GESAMP/EHS Composite List of Hazard Profiles - Hazard evaluation of substances transported by ships)

# **Section 13 - DISPOSAL CONSIDERATIONS**

# **US EPA Waste Number & Descriptions**

A. General Product Information

Ignitability characteristic: use EPA hazardous waste number D001 (waste code I)

#### **Disposal Instructions**

All waste must be handled in accordance with local, state and federal regulations.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- · Reduction
- · Reuse
- · Recycling
- · Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

DO NOT allow wash water from cleaning equipment to enter drains. Collect all wash water for treatment before disposal.

- · Recycle wherever possible.
- · Consult manufacturer for recycling options or consult Waste Management Authority for disposal if no suitable treatment or disposal facility can be identified.

# **Section 14 - TRANSPORTATION INFORMATION**



DOT:

Symbols: None Hazard class or Division: 3 Identification Numbers: UN1206 PG: II Label Codes: 3 Special provisions: IB2, T4,

TP1

Packaging: Exceptions: 150 Packaging: Non- bulk: 202 Packaging: Exceptions: 150 Quantity limitations: 5 L

Passenger aircraft/rail:

Quantity Limitations: Cargo 60 L Vessel stowage: Location: B

aircraft only:

Vessel stowage: Other: None

Hazardous materials descriptions and proper shipping names:

Heptanes

Air Transport IATA:

ICAO/IATA Class: 3 ICAO/IATA Subrisk: None UN/ID Number: 1206 Packing Group: II

Special provisions: None

Cargo Only

Packing Instructions: 60 L Maximum Qty/Pack: 5 L Passenger and Cargo Passenger and Cargo Packing Instructions: 307 Maximum Qty/Pack: 305

Passenger and Cargo Limited Quantity Passenger and Cargo Limited Quantity

Packing Instructions: 1 L Maximum Qty/Pack: Y305

Shipping Name: HEPTANES

Maritime Transport IMDG: IMDG Class: 3 IMDG Subrisk: None UN Number: 1206 Packing Group: II

EMS Number: F-E , S-D Special provisions: None Limited Quantities: 1 L Marine Pollutant: Yes

Shipping Name: HEPTANES

# Section 15 - REGULATORY INFORMATION

# heptane (CAS: 142-82-5,31394-54-4) is found on the following regulatory lists;

"Canada - British Columbia Occupational Exposure Limits", "Canada - Northwest Territories Occupational Exposure Limits (English)", "Canada - Nova Scotia Occupational Exposure Limits", "Canada - Prince Edward Island Occupational Exposure Limits", "Canada - Quebec Permissible Exposure Values for Airborne Contaminants (English)","Canada - Saskatchewan Occupational Health and Safety Regulations Contamination Limits", "Canada - Yukon Permissible Concentrations for Airborne Contaminant Substances", "Canada Domestic Substances List (DSL)","Canada Toxicological Index Service - Workplace Hazardous Materials Information System - WHMIS (English)","IMO MARPOL 73/78 (Annex II) - List of Other Liquid Substances", "OECD Representative List of High Production Volume (HPV) Chemicals", "US - Alaska Limits for Air Contaminants", "US - California Permissible Exposure Limits for Chemical Contaminants", "US - Connecticut Hazardous Air Pollutants","US - Hawaii Air Contaminant Limits","US - Idaho - Limits for Air Contaminants","US - Massachusetts Oil & Hazardous Material List", "US - Michigan Exposure Limits for Air Contaminants", "US - Minnesota Permissible Exposure Limits (PELs)", "US - New Jersey Right to Know Hazardous Substances", "US - Oregon Permissible Exposure Limits (Z-1)", "US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants", "US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants", "US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants", "US - Washington Permissible exposure limits of air contaminants", "US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants","US ACGIH Threshold Limit Values (TLV)","US EPA Carcinogens Listing", "US EPA Master Testing List - Index I Chemicals Listed", "US NFPA 30B Manufacture and Storage of Aerosol Products -Chemical Heat of Combustion", "US NIOSH Recommended Exposure Limits (RELs)", "US OSHA Permissible Exposure Levels (PELs) - Table Z1","US -Texas Air Monitoring Comparison Values for Evaluating Carbonyls","US Toxic Substances Control Act (TSCA) - Inventory","US TSCA Section 12(b) - List of Chemical Substances Subject to Export Notification Requirements", "US TSCA Section 4/12 (b) - Sunset Date/Status", "US TSCA Section 8 (a) - Preliminary Assessment Information Rules (PAIR) - Reporting List", "US TSCA Section 8 (d) - Health and Safety Data Reporting"

#### **Section 16 - OTHER INFORMATION**

# Ingredients with multiple CAS Nos

Ingredient Name CAS heptane 142-82-5, 31394-54-4

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- Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

  A list of reference resources used to assist the committee may be found at:

  www.chemwatch.net/references.
- The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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