N1-(3-Trimethoxysilylpropyl)diethylenetriamine

sc-250544

Material Safety Data Sheet

Hazard Alert Code Key:	EXTREME	HIGH	MODERATE	LOW

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME
N1-(3-Trimethoxysilylpropyl)diethylenetriamine

STATEMENT OF HAZARDOUS NATURE
CONSIDERED A HAZARDOUS SUBSTANCE ACCORDING TO OSHA 29 CFR 1910.1200.

NFPA


SUPPLIER
Santa Cruz Biotechnology, Inc.
2145 Delaware Avenue
Santa Cruz, California 95060
800.457.3801 or 831.457.3800

EMERGENCY
ChemWatch
Within the US & Canada: 877-715-9305
Outside the US & Canada: +800 2436 2255
(1-800-CHEMCALL) or call +613 9573 3112

SYNONYMS
C10-H27-N3-O3-Si, "N-(2-aminoethyl)-N' -[(3-trimethoxysilyl)propyl]-1, 2-ethanediamine"

Section 2 - HAZARDS IDENTIFICATION

CHEMWATCH HAZARD RATINGS

		Min	Max
Flammability	1		
Toxicity	2		
Body Contact	3		
Reactivity	2		
Chronic	2		

Min/Nil=0
Low=1
Moderate=2
High=3
Extreme=4

CANADIAN WHMIS SYMBOLS

EMERGENCY OVERVIEW

RISK

Reacts violently with water.
Causes burns.
Risk of serious damage to eyes.
May cause SENSITIZATION by skin contact.
Harmful to aquatic organisms.

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

■ The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion.
■ Accidental ingestion of the material may be damaging to the health of the individual.
■ Amines without benzene rings when swallowed are absorbed throughout the gut. Corrosive action may cause damage throughout the gastrointestinal tract. They are removed through the liver, kidney and intestinal mucosa by enzyme breakdown.
■ Methanol may produce a burning or painful sensation in the mouth, throat, chest, and stomach. This may be accompanied by nausea, vomiting, headache, dizziness, shortness of breath, weakness, fatigue, leg cramps, restlessness, confusion, drunken behaviour, visual disturbance, drowsiness, coma and death. These symptoms may not occur until several hours after exposure. Visual impairment produces blurring, double vision, color distortion, reduced visual field, and blindness. In higher doses, the liver, kidney, heart and muscle can all be damaged. 10mL can cause blindness, and 60-200mL will cause death in adults.

EYE

■ The material can produce chemical burns to the eye following direct contact. Vapors or mists may be extremely irritating.
■ If applied to the eyes, this material causes severe eye damage.
■ Vapors of volatile amines irritate the eyes, causing excessive secretion of tears, inflammation of the conjunctiva and slight swelling of the cornea, resulting in "halos" around lights. This effect is temporary, lasting only for a few hours. However this condition can reduce the efficiency of undertaking skilled tasks, such as driving a car. Direct eye contact with liquid volatile amines may produce eye damage, permanent for the lighter species.

SKIN

■ The material can produce chemical burns following direct contactwith the skin.
■ Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.
■ Volatile amine vapors produce irritation and inflammation of the skin. Direct contact can cause burns. They may be absorbed through the skin and cause similar effects to swallowing, leading to death. The skin may exhibit whiteness, redness and wheals.
■ Open cuts, abraded or irritated skin should not be exposed to this material.
■ Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

INHALED

■ If inhaled, this material can irritate the throat andlungs of some persons.
■ Inhalation of vapors may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.
■ Inhalation of vapors or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.
■ Inhalation of amine vapors may cause irritation of the mucous membrane of the nose and throat, and lung irritation with respiratory distress and cough. Swelling and inflammation of the respiratory tract is seen in serious cases; with headache, nausea, faintness and anxiety. There may also be wheezing.
■ Inhalation hazard is increased at higher temperatures.
■ Minor but regular methanol exposures may effect the central nervous system, optic nerves and retinae. Symptoms may be delayed, with headache, fatigue, nausea, blurring of vision and double vision. Continued or severe exposures may cause damage to optic nerves, which may become severe with permanent visual impairment even blindness resulting.
WARNING Methanol is only slowly eliminated from the body and should be regarded as a cumulative poison which cannot be made non-harmful [CCINFO].

CHRONIC HEALTH EFFECTS

■ Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Gastrointestinal disturbances may also occur. Chronic exposures may result in dermatitis and/or conjunctivitis.
Skin contact with the material is more likely to cause a sensitization reaction in some persons compared to the general population.
Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.
Long-term exposure to methanol vapor, at concentrations exceeding 3000 ppm, may produce cumulative effects characterised by gastrointestinal disturbances (nausea, vomiting), headache, ringing in the ears, insomnia, trembling, unsteady gait, vertigo, conjunctivitis

and clouded or double vision. Liver and/or kidney injury may also result. Some individuals show severe eye damage following prolonged exposure to 800 ppm of the vapor.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
N1-(3-Trimethoxysilylpropyl)diethylenetriamine	35141-30-1	>98
may hydrolyse to give		
methanol	67-56-1	

Section 4 - FIRST AID MEASURES

SWALLOWED

- For advice, contact a Poisons Information Centre or a doctor at once.
- Urgent hospital treatment is likely to be needed.
- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Transport to hospital or doctor without delay.

EYE

If this product comes in contact with the eyes

- Immediately hold eyelids apart and flush the eye continuously with running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.
- Transport to hospital or doctor without delay.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

If skin or hair contact occurs

- Immediately flush body and clothes with large amounts of water, using safety shower if available.
- Quickly remove all contaminated clothing, including footwear.
- Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.
- Transport to hospital, or doctor.

INHALED

- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
- Transport to hospital, or doctor.
- Inhalation of vapors or aerosols (mists, fumes) may cause lung oedema.
- Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs).
- As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested.
- Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered.

This must definitely be left to a doctor or person authorized by him/her. (ICSC13719).

NOTES TO PHYSICIAN

■ For acute or short-term repeated exposures to highly alkaline materials

- Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- Oxygen is given as indicated.
- The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.
INGESTION

- Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.

- Neutralising agents should never be given since exothermic heat reaction may compound injury.

* Catharsis and emesis are absolutely contra-indicated.
* Activated charcoal does not absorb alkali.
* Gastric lavage should not be used.

Supportive care involves the following

- Withhold oral feedings initially.
- If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE

- Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux Medical Toxicology].
For acute and short term repeated exposures to methanol

- Toxicity results from accumulation of formaldehyde/formic acid.
- Clinical signs are usually limited to CNS, eyes and GI tract Severe metabolic acidosis may produce dyspnea and profound systemic effects which may become intractable. All symptomatic patients should have arterial pH measured. Evaluate airway, breathing and circulation.
- Stabilise obtunded patients by giving naloxone, glucose and thiamine.
- Decontaminate with Ipecac or lavage for patients presenting 2 hours post-ingestion. Charcoal does not absorb well; the usefulness of cathartic is not established.
- Forced diuresis is not effective; haemodialysis is recommended where peak methanol levels exceed 50 mg/dL (this correlates with serum bicarbonate levels below 18 mEq/L).
- Ethanol, maintained at levels between 100 and 150 mg/dL, inhibits formation of toxic metabolites and may be indicated when peak methanol levels exceed 20 mg/dL. An intravenous solution of ethanol in D5W is optimal.
- Folate, as leucovorin, may increase the oxidative removal of formic acid. 4-methylpyrazole may be an effective adjunct in the treatment. 8.Phenytoin may be preferable to diazepam for controlling seizure.

[Ellenhorn Barceloux Medical Toxicology]
BIOLOGICAL EXPOSURE INDEX - BEI

Determinant	Index	Sampling Time	Comment
1. Methanol in urine	15 mg/l	End of shift	B, NS
2. Formic acid in urine	80 mg/gm creatinine	Before the shift at end of workweek	B, NS

B Background levels occur in specimens collected from subjects NOT exposed.
NS Non-specific determinant - observed following exposure to other materials.

Section 5 - FIRE FIGHTING MEASURES

Vapor Pressure (mmHG)	Not available
Upper Explosive Limit (%)	Not available
Specific Gravity (water=1)	Not available
Lower Explosive Limit (%)	Not available

EXTINGUISHING MEDIA

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog - Large fires only.

FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Use fire fighting procedures suitable for surrounding area.
- Do not approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

When any large container (including road and rail tankers) is involved in a fire,
consider evacuation by 800 metres in all directions.

GENERAL FIRE HAZARDS/HAZARDOUS COMBUSTIBLE PRODUCTS

- Combustible.

- Slight fire hazard when exposed to heat or flame.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- On combustion, may emit toxic fumes of carbon monoxide (CO).
- May emit acrid smoke.
- Mists containing combustible materials may be explosive.

Combustion products include carbon dioxide (CO_2), nitrogen oxides (NO_x), silicon dioxide (SiO_2), other pyrolysis products typical of burning organic material.
May emit corrosive fumes.

FIRE INCOMPATIBILITY

- Avoid contamination with oxidizing agents i.e. nitrates, oxidizing acids, chlorine bleaches, pool chlorine etc. as ignition may result

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

- Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material.
- Check regularly for spills and leaks.
- Clean up all spills immediately.
- Avoid breathing vapors and contact with skin and eyes.
- Control personal contact by using protective equipment.
- Contain and absorb spill with sand, earth, inert material or vermiculite.
- Wipe up.
- Place in a suitable, labelled container for waste disposal.

MAJOR SPILLS
Chemical Class amines, alkyl
For release onto land recommended sorbents listed in order of priority.

SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS
LAND SPILL - SMALL				
cross-linked polymer - particulate	1	shovel	shovel	R, W, SS
cross-linked polymer - pillow	1	throw	pitchfork	R,DGC, RT
sorbent clay - particulate	2	shovel	shovel	R, I, P
wood fiber - pillow	3	throw	pitchfork	R, P, DGC, RT,
treated wood fibre - pillow	3	throw	pitchfork	DGC, RT
foamed glass - pillow	4	throw	pitchfork	R, P, DGC, RT
LAND SPILL - MEDIUM				
cross-linked polymer -particulate	1	blower	skiploader	R, W, SS
cross-linked polymer - pillow	2	throw	skiploader	R, DGC, RT
sorbent clay - particulate	3	blower	skiploader	R, I, P
polypropylene - particulate	3	blower	skiploader	W, SS, DGC
expanded mineral - particulate	4	blower	skiploader	R, I, W, P, DGC
polypropylene - mat	4	throw	skiploader	DGC, RT

Legend
DGC Not effective where ground cover is dense
R; Not reusable
I Not incinerable
P Effectiveness reduced when rainy
RTNot effective where terrain is rugged
SS Not for use within environmentally sensitive sites
W Effectiveness reduced when windy
Reference Sorbents for Liquid Hazardous Substance Cleanup and Control;
R.W Melvold et al Pollution Technology Review No. 150 Noyes Data Corporation 1988
NOTE

- Organic absorbents have been known to ignite when contaminated with amines in closed containers. Certain cellulosic materials used for spill cleanup such as wood chips or sawdust have shown reactivity with ethyleneamines and should be avoided.
- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- Stop leak if safe to do so.
- Contain spill with sand, earth or vermiculite.
- Collect recoverable product into labelled containers for recycling.
- Neutralise/decontaminate residue (see Section 13 for specific agent).
- Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.
- After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.
- If contamination of drains or waterways occurs, advise emergency services.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- DO NOT allow clothing wet with material to stay in contact with skin
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Avoid contact with moisture.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke.
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately. Launder contaminated clothing before re-use.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.

RECOMMENDED STORAGE METHODS

- Lined metal can, lined metal pail/ can.
- Plastic pail.
- Polyliner drum.
- Packing as recommended by manufacturer.
- Check all containers are clearly labelled and free from leaks.

For low viscosity materials

- Drums and jerricans must be of the non-removable head type.
- Where a can is to be used as an inner package, the can must have a screwed enclosure.

For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.)

- Removable head packaging;
- Cans with friction closures and
- low pressure tubes and cartridges

may be used.

-

Where combination packages are used, and the inner packages are of glass, porcelain or stoneware, there must be sufficient inert cushioning material in contact with inner and outer packages unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

STORAGE REQUIREMENTS

- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store at room temperature.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.
- DO NOT store near acids, or oxidizing agents
- No smoking, naked lights, heat or ignition sources.

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

Source	Material	TWA ppm	TWA mg/m³	STEL ppm	STEL mg/m³	Peak ppm	Peak mg/m³	TWA F/CC	Notes
Canada - Alberta Occupational Exposure Limits	4,7,10-triazadecyltrimethoxysilane (Methanol (Methyl alcohol))	200	262	250	328				
Canada - British Columbia Occupational Exposure Limits	4,7,10-triazadecyltrimethoxysilane (Methanol)	200		250					Skin
US - Minnesota Permissible Exposure Limits (PELs)	4,7,10-triazadecyltrimethoxysilane (Methyl alcohol)	200	260	250	325				
US ACGIH Threshold Limit Values (TLV)	4,7,10-triazadecyltrimethoxysilane (Methanol)	200		250					TLV® Basis Headache; eye dam ; BEI
US NIOSH Recommended Exposure Limits (RELs)	4,7,10-triazadecyltrimethoxysilane (Methyl alcohol)	200	260	250	325				[skin]
US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants	4,7,10-triazadecyltrimethoxysilane (Methyl alcohol)	200	260	250	325				
US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants	4,7,10-triazadecyltrimethoxysilane (Methyl alcohol)	200	260						
US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants	4,7,10-triazadecyltrimethoxysilane (Methyl alcohol)	200	260	250	310				
US - California Permissible Exposure Limits for Chemical Contaminants	4,7,10-triazadecyltrimethoxysilane (Methyl alcohol; methanol)	200	260	250	325	1000			
US - Idaho - Limits for Air Contaminants	4,7,10-triazadecyltrimethoxysilane (Methyl alcohol)	200	260						

US OSHA Permissible Exposure Levels (PELs) - Table Z1	4,7,10-triazadecyltrimethoxysilane (Methyl alcohol)	200	260				
US - Hawaii Air Contaminant Limits	4,7,10-triazadecyltrimethoxysilane (Methyl alcohol (methanol))	200	260	250	325		
US - Alaska Limits for Air Contaminants	4,7,10-triazadecyltrimethoxysilane (Methyl alcohol (Methanol))	200	260	250	310		
US - Michigan Exposure Limits for Air Contaminants	4,7,10-triazadecyltrimethoxysilane (Methyl alcohol)	200	260	250	325		
Canada - Yukon Permissible Concentrations for Airborne Contaminant Substances	4,7,10-triazadecyltrimethoxysilane (Methyl alcohol (methanol) - Skin)	200	260	250	310		
US - Washington Permissible exposure limits of air contaminants	4,7,10-triazadecyltrimethoxysilane (Methanol (Methyl alcohol))	200		250			
Canada - Saskatchewan Occupational Health and Safety Regulations - Contamination Limits	4,7,10-triazadecyltrimethoxysilane (Methyl alcohol (methanol))	200		250			Skin
US - Oregon Permissible Exposure Limits (Z-1)	4,7,10-triazadecyltrimethoxysilane (Methyl alcohol (methanol))	200	260				
US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants	4,7,10-triazadecyltrimethoxysilane (Methyl alcohol)	200	260				
Canada - Quebec Permissible Exposure Values for Airborne Contaminants (English)	4,7,10-triazadecyltrimethoxysilane (Methyl alcohol)	200	262	250	328		
Canada - Northwest Territories Occupational Exposure Limits (English)	4,7,10-triazadecyltrimethoxysilane (Methyl alcohol (Methanol) - Skin)	200	262	250	328		

Canada - Nova Scotia Occupational Exposure Limits	4,7,10-triazadecyltrimethoxysilane (Methanol)	200	250	TLV Basis headache; eye damage. BEI
Canada - Prince Edward Island Occupational Exposure Limits	4,7,10-triazadecyltrimethoxysilane (Methanol)	200	250	TLV® Basis Headache; eye dam ; BEI

PERSONAL PROTECTION

RESPIRATOR

- Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 1432000 & 1492001, ANSI Z88 or national equivalent)

EYE

- Chemical goggles.
- Full face shield may be required for supplementary but never for primary protection of eyes
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

HANDS/FEET

- Wear chemical protective gloves, eg. PVC.
- Wear safety footwear or safety gumboots, eg. Rubber
- When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.

NOTE

- The material may produce skin sensitization in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

- Leather wear not recommended Contaminated leather footwear, watch bands, should be destroyed, i.e. burnt, as they cannot be adequately decontaminated
- Neoprene gloves

OTHER

- Overalls.
- PVC Apron.
- PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Ensure there is ready access to a safety shower.

ENGINEERING CONTROLS

■ Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
The basic types of engineering controls are
Process controls which involve changing the way a job activity or process is done to reduce the risk.
Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.
Employers may need to use multiple types of controls to prevent employee overexposure.
Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection.
An approved self contained breathing apparatus (SCBA) may be required in some situations.
Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant	Air Speed
solvent, vapors, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on

Lower end of the range	Upper end of the range
1 Room air currents minimal or favourable to capture	1 Disturbing room air currents
2 Contaminants of low toxicity or of nuisance value only.	2 Contaminants of high toxicity
3 Intermittent, low production.	3 High production, heavy use
4 Large hood or large air mass in motion	4 Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL PROPERTIES

Liquid.
Corrosive.
Alkaline.
Reacts violently with water.

State	Liquid	Molecular Weight	265.43
Melting Range (°F)	Not available	Viscosity	Not Applicable
Boiling Range (°F)	Not available	Solubility in water (g/L)	Reacts
Flash Point (°F)	279	pH (1% solution)	Not applicable.
Decomposition Temp (°F)	Not available.	pH (as supplied)	Not applicable
Autoignition Temp (°F)	Not available	Vapor Pressure (mmHG)	Not available
Upper Explosive Limit (%)	Not available	Specific Gravity (water=1)	Not available
Lower Explosive Limit (%)	Not available	Relative Vapor Density (air=1)	Not Applicable

Volatile Component (%vol)	Not available	Evaporation Rate	Not available

APPEARANCE
Liquid; hydrolyses.

Section 10 - CHEMICAL STABILITY

CONDITIONS CONTRIBUTING TO INSTABILITY
- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerization will not occur.

STORAGE INCOMPATIBILITY
- Segregate from alcohol, water.
- Avoid strong acids, acid chlorides, acid anhydrides and chloroformates.
- Avoid contact with copper, aluminium and their alloys.
- NOTE May develop pressure in containers; open carefully. Vent periodically.
- Avoid reaction with oxidizing agents

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

4,7,10-triazadecyltrimethoxysilane

TOXICITY AND IRRITATION
■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.
4,7,10-TRIAZADECYLTRIMETHOXYSILANE
■ Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitization potential the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitizing substance which is widely distributed can be a more important allergen than one with stronger sensitizing potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.
No significant acute toxicological data identified in literature search.
Low molecular weight alkoxysilane can cause irreversible lung damage when inhaled at low dose. It is not an obvious skin irritant. However, studies suggest with repeated occupational exposure, methoxysilane may cause damage to the eye and skin as well as cancer.
Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

METHANOL

TOXICITY	IRRITATION
Oral (human) LDLo 143 mg/kg	Skin (rabbit) 20 mg/24 h-Moderate
Oral (man) LDLo 6422 mg/kg	Eye (rabbit) 40 mg-Moderate
Oral (man) TDLo 3429 mg/kg	Eye (rabbit) 100 mg/24h-Moderate
Oral (rat) LD50 5628 mg/kg	
Inhalation (human) TCLo 86000 mg/m³	
Inhalation (human) TCLo 300 ppm	
Inhalation (rat) LC50 64000 ppm/4h	

Dermal (rabbit) LD50 15800 mg/kg

■ The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

CARCINOGEN

methanol	US - Rhode Island Hazardous Substance List	IARC	
methanol	US - Maine Chemicals of High Concern List	Carcinogen	
methanol	US - Maine Chemicals of High Concern List	Carcinogen	CA Prop 65; IARC; NTP 11th ROC

SKIN

methanol	US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants - Skin	Skin Designation	X
methanol	US - Washington Permissible exposure limits of air contaminants - Skin	Skin	X
methanol	US ACGIH Threshold Limit Values (TLV) - Skin	Skin Designation	X
methanol	US ACGIH Threshold Limit Values (TLV) - Skin	Skin Designation	Yes
methanol	US AIHA Workplace Environmental Exposure Levels (WEELs) - Skin	Notes	TLV® Basis Headache; eye dam ; BEI
methanol	US NIOSH Recommended Exposure Limits (RELs) - Skin	Skin	Yes
methanol	US - California OEHHA/ARB - Acute Reference Exposure Levels and Target Organs (RELs) - Skin	Skin	X
methanol	US - California OEHHA/ARB - Chronic Reference Exposure Levels and Target Organs (CRELs) - Skin	Skin	X
methanol	US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants - Skin	Skin Designation	X
methanol	US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants - Skin	Skin Designation	Yes
methanol	Canada - British Columbia Occupational Exposure Limits - Skin	Notation	Skin
methanol	US - Minnesota Permissible Exposure Limits (PELs) - Skin	Skin Designation	X
methanol	US - Minnesota Permissible Exposure Limits (PELs) - Skin	Skin Designation	Yes
methanol	US - Hawaii Air Contaminant Limits - Skin Designation	Skin Designation	X
methanol	US OSHA Permissible Exposure Levels (PELs) - Skin	Skin Designation	X
methanol	US OSHA Permissible Exposure Levels (PELs) - Skin	Skin Designation	Yes
methanol	US - Oregon Permissible Exposure Limits (Z2) - Skin	Skin	X
methanol	US - California Permissible Exposure Limits for Chemical Contaminants - Skin	Skin	X
methanol	US - California Permissible Exposure Limits for Chemical Contaminants - Skin	Skin	S
methanol	Canada - Alberta Occupational Exposure Limits - Skin	Substance Interaction	1

Section 12 - ECOLOGICAL INFORMATION

Harmful to aquatic organisms.
This material and its container must be disposed of as hazardous waste.

Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
methanol	HIGH	No Data Available	LOW	HIGH

Section 13 - DISPOSAL CONSIDERATIONS

US EPA Waste Number & Descriptions

A. General Product Information
Corrosivity characteristic: use EPA hazardous waste number D002 (waste code C)
B. Component Waste Numbers
When methanol is present as a solid waste as a discarded commercial chemical product, off-specification species, as a container residue, or a spill residue, use EPA waste number U154 (waste code I).

Disposal Instructions

All waste must be handled in accordance with local, state and federal regulations.

- Containers may still present a chemical hazard/ danger when empty.
- Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorized landfill.
- Where possible retain label warnings and MSDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.
A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- Reuse
- Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Treat and neutralise at an approved treatment plant.
- Treatment should involve: Neutralisation with suitable dilute acid followed by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material).
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Section 14 - TRANSPORTATION INFORMATION

DOT:

Symbols:	None	Hazard class or Division:	8
Identification Numbers:	UN2735	PG:	III
Label Codes:	8	Special provisions:	IB3, T7, TP1, TP28
Packaging: Exceptions:	154	Packaging: Non-bulk:	203
Packaging: Exceptions:	154	Quantity limitations: Passenger aircraft/rail:	5 L

Quantity Limitations: Cargo aircraft only:	60 L	Vessel stowage: Location:	A
Vessel stowage: Other:	52		

Hazardous materials descriptions and proper shipping names:
Amines, liquid, corrosive, n.o.s., or Polyamines, liquid, corrosive, n.o.s.

Air Transport IATA:

ICAO/IATA Class:	8	ICAO/IATA Subrisk:	None
UN/ID Number:	2735	Packing Group:	III
Special provisions:	A3		
Cargo Only			
Packing Instructions:	856	Maximum Qty/Pack:	60 L
Passenger and Cargo		Passenger and Cargo	
Packing Instructions:	852	Maximum Qty/Pack:	5 L
Passenger and Cargo Limited Quantity		Passenger and Cargo Limited Quantity	
Packing Instructions:	Y841	Maximum Qty/Pack:	1 L

Shipping name:AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S.(contains 4,7,10-triazadecyltrimethoxysilane)

Maritime Transport IMDG:

IMDG Class:	8	IMDG Subrisk:	None
UN Number:	2735	Packing Group:	III
EMS Number:	F-A,S-B	Special provisions:	223 274
Limited Quantities:	5 L		

Shipping name:AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S.(contains 4,7,10-triazadecyltrimethoxysilane)

Section 15 - REGULATORY INFORMATION

4,7,10-triazadecyltrimethoxysilane (CAS: 35141-30-1) is found on the following regulatory lists;
"Canada Domestic Substances List (DSL)","US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory"

Regulations for ingredients

methanol (CAS: 67-56-1) is found on the following regulatory lists;
"Canada - Alberta Ambient Air Quality Objectives","Canada - Alberta Occupational Exposure Limits","Canada - British Columbia Occupational Exposure Limits","Canada - Northwest Territories Occupational Exposure Limits (English)","Canada - Nova Scotia Occupational Exposure Limits","Canada - Prince Edward Island Occupational Exposure Limits","Canada - Quebec Permissible Exposure Values for Airborne Contaminants (English)","Canada - Saskatchewan Industrial Hazardous Substances","Canada - Saskatchewan Occupational Health and Safety Regulations - Contamination Limits","Canada - Yukon Permissible Concentrations for Airborne Contaminant Substances","Canada CEPA Environmental Registry Substance Lists - List of substances on the DSL that meet the human health criteria for categorization (English)","Canada Ingredient Disclosure List (SOR/88-64)","Canada National Pollutant Release Inventory (NPRI)","Canada Toxicological Index Service - Workplace Hazardous Materials Information System - WHMIS (English)","GESAMP/EHS Composite List - GESAMP Hazard Profiles","IMO IBC Code Chapter 17: Summary of minimum requirements","IMO MARPOL 73/78 (Annex II) - List of Other Liquid Substances","International Council of Chemical Associations (ICCA) - High Production Volume List","US - Alaska Limits for Air Contaminants","US - California Air Toxics ""Hot Spots"" List (Assembly Bill 2588) Substances for which emissions must be quantified","US - California Occupational Safety and Health Regulations (CAL/OSHA) - Hazardous Substances List","US - California OEHHA/ARB - Acute Reference Exposure Levels and Target Organs (RELs)","US - California OEHHA/ARB - Chronic Reference Exposure Levels and Target Organs (CRELs)","US - California Permissible Exposure Limits for Chemical Contaminants","US - California Toxic Air Contaminant List Category II","US - Connecticut - Regulations Concerning the Designation of Controlled Drugs - Volatile substances","US - Connecticut Hazardous Air Pollutants","US - Delaware Pollutant Discharge Requirements - Reportable Quantities","US - Hawaii Air Contaminant Limits","US - Idaho - Limits for Air Contaminants","US - Louisiana Minimum Emission Rates Toxic Air Pollutants","US - Louisiana Toxic Air Pollutant Ambient Air Standards","US - Maine Chemicals of High Concern List","US - Massachusetts Oil & Hazardous Material List","US - Michigan Exposure Limits for Air Contaminants","US - Minnesota Hazardous Substance List","US - Minnesota Permissible Exposure Limits (PELs)","US - New Jersey Right to Know Hazardous Substances","US - Oregon Permissible Exposure Limits (Z-1)","US - Rhode Island Hazardous Substance List","US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants","US - Vermont Hazardous wastes which are Discarded Commercial Chemical Products or Off-Specification Batches of Commercial Chemical Products or Spill Residues of Either","US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants","US - Vermont Permissible Exposure Limits

Table Z-1-A Transitional Limits for Air Contaminants","US - Washington Discarded Chemical Products List - ""U"" Chemical Products","US - Washington Permissible exposure limits of air contaminants","US - Washington Toxic air pollutants and their ASIL, SQER and de minimis emission values","US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants","US ACGIH Threshold Limit Values (TLV)","US CAA (Clean Air Act) - HON Rule - Organic HAPs (Hazardous Air Pollutants)","US Clean Air Act - Hazardous Air Pollutants","US Cosmetic Ingredient Review (CIR) Cosmetic ingredients found safe, with qualifications","US Department of Transportation (DOT) List of Hazardous Substances and Reportable Quantities - Hazardous Substances Other Than Radionuclides","US DOE Temporary Emergency Exposure Limits (TEELs)","US DOT Coast Guard Bulk Hazardous Materials - List of Flammable and Combustible Bulk Liquid Cargoes","US EPA Acute Exposure Guideline Levels (AEGLs) - Interim","US EPA High Production Volume Program Chemical List","US EPCRA Section 313 Chemical List","US FDA Indirect Food Additives: Adhesives and Components of Coatings - Substances for Use Only as Components of Adhesives - Adhesives","US Food Additive Database","US List of Lists - Consolidated List of Chemicals Subject to EPCRA, CERCLA and Section 112(r) of the Clean Air Act","US NFPA 30A Typical Flammable and Combustible Liquids Found at Motor Fuel Dispensing Facilities","US NFPA 30B Manufacture and Storage of Aerosol Products - Chemical Heat of Combustion","US NIOSH Recommended Exposure Limits (RELs)","US OSHA Permissible Exposure Levels (PELs) - Table Z1","US Postal Service (USPS) Hazardous Materials Table: Postal Service Mailability Guide","US RCRA (Resource Conservation & Recovery Act) - List of Hazardous Wastes","US RCRA (Resource Conservation & Recovery Act) - Phase 4 LDR Rule - Universal Treatment Standards","US Spacecraft Maximum Allowable Concentrations (SMACs) for Airborne Contaminants","US Spacecraft Water Exposure Guidelines for Selected Waterborne Contaminants SWEGs","US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory"

Section 16 - OTHER INFORMATION

LIMITED EVIDENCE

■ Inhalation and/or ingestion may produce health damage*.
■ Cumulative effects may result following exposure*.
■ Vapors potentially cause drowsiness and dizziness*.
* (limited evidence).

Denmark Advisory list for selfclassification of dangerous substances

Substance	CAS	Suggested codes
4, 7, 10- triazadecyltrimethoxysilane	35141- 30- 1	Xn; R22
methanol	67- 56- 1	Xn; R22

■ Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.
A list of reference resources used to assist the committee may be found at:
www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

■ For detailed advice on Personal Protective Equipment, refer to the following U.S. Regulations and Standards:
OSHA Standards - 29 CFR:
1910.132 - Personal Protective Equipment - General requirements
1910.133 - Eye and face protection
1910.134 - Respiratory Protection
1910.136 - Occupational foot protection
1910.138 - Hand Protection
Eye and face protection - ANSI Z87.1
Foot protection - ANSI Z41
Respirators must be NIOSH approved.

Issue Date: Jan-17-2011

Print Date:Feb-4-2012