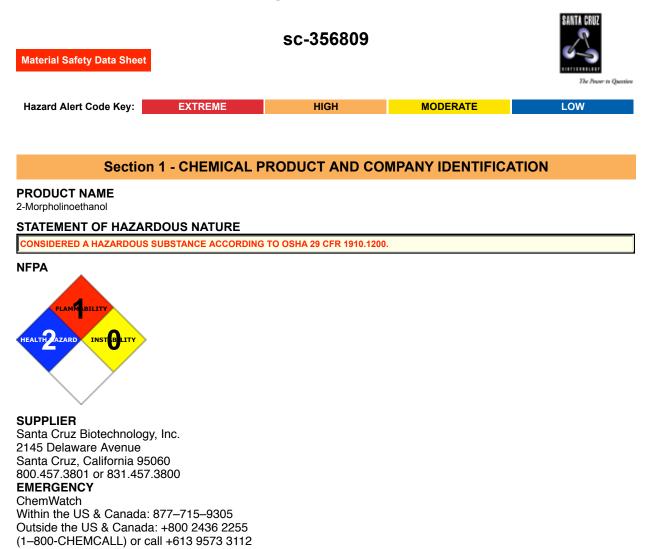
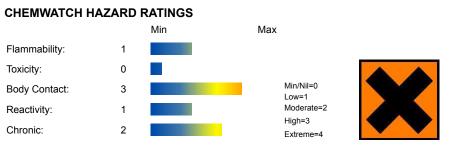
# 2-Morpholinoethanol



#### **SYNONYMS**

C6-H13-N-O2, 4-morpholinoethanol, "ethanol, 2-morpholino-", "ethanol, 2-(morpholinyl)-", hydroxyethylmorpholine, N-beta-hydroxyethylmorpholine, N-(2-hydroxyethyl)morpholine, "morpholine ethanol"



# Section 2 - HAZARDS IDENTIFICATION

# CANADIAN WHMIS SYMBOLS



# EMERGENCY OVERVIEW

RISK

Risk of serious damage to eyes. May cause SENSITISATION by skin contact. Irritating to respiratory system and skin.

# POTENTIAL HEALTH EFFECTS

#### ACUTE HEALTH EFFECTS

#### SWALLOWED

Although ingestion is not thought to produce harmful effects, the material may still be damaging to the health of the individual following ingestion, especially where pre-existing organ (e.

g.

EYE

■ If applied to the eyes, this material causes severe eye damage.

#### SKIN

- This material can cause inflammation of the skin oncontact in some persons.
- The material may accentuate any pre-existing dermatitis condition.
- Skin contact is not thought to have harmful health effects, however the material may still produce health damage following entry through wounds, lesions or abrasions.
- Open cuts, abraded or irritated skin should not be exposed to this material.
- Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects.
- Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

#### INHALED

The material can cause respiratory irritation in some persons.

The body's response to such irritation can cause further lung damage.

■ Inhalation hazard is increased at higher temperatures.

### **CHRONIC HEALTH EFFECTS**

• Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems. Skin contact with the material is more likely to cause a sensitization reaction in some persons compared to the general population.

There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.

Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.

Long term exposure to morpholine and some of its congeners may produce liver and kidney damage. Obvious evidence of chronic nasal irritation and inflammation and ocular injury (including retinal degeneration, corneal irritation, uveitis and corneal damage) has been documented in rats exposed to 150 ppm, 6 hours/day, 5 days/week for 104 weeks.

At sublethal doses, morpholine caused tearing of the eyes, irritation and inactivity. Repeated skin applications with morpholine caused skin, liver, and kidney injury in rabbits. Rats and guinea pigs exposed to 18,000 ppm morpholine exhibited eye and respiratory irritation. Repeated exposures caused lung, liver and kidney injury. In a 13-week inhalation study with rats morpholine caused nasal lesions at 100 and 250 ppm; no effects were seen at 25 ppm. In an industry sponsored study, morpholine was not carcinogenic to rats at 10, 50 or 100 ppm; but did cause opthalmic and nasal lesions.

Earlier reports linking exposure to morpholine with an increased incidence of hepatocellular carcinoma and pulmonary angiosarcoma, probably resulted from exposure to the carcinogenic contaminant, N-nitrosomorpholine. It must be noted, however, that there is a potential to convert morpholine, (a secondary amine), in the body, to the potentially carcinogenic N-nitrosomorpholine. N-nitroso-compounds represent a major class of important chemical carcinogens and mutagens. The induction of tumours by single doses of these substances testify to their potency. Whilst it is difficult to extrapolate animal carcinogenicity data to humans, such data strongly suggests that these compounds are human carcinogens. As a rule the N-nitrosamines as a group are carcinogenic in a multitude of organs and tissues. This is also true for the individual N-nitrosamines where the tumour localisation does not depend only on the kind of nitrosamine but also the species and dose. Mostly, however, a preferred target organ (or even several) can be identified. This is frequently the liver. In animal experiments the oesophagus is shown to be the most important target organ for nitrosamines, independent of the route of application. The mechanism of this organotrophy cannot be explained sufficiently. The high oesophageal epithelium metabolic activation of nitrosamines, together with a comparatively low DNA repair, probably plays the most important role. In addition chronic stress factors, which lead to high stimulation of epithelial turnover, are a pacemaker for malignant progression. In some countries, the traditional consumption of extremely hot drinks leads to constant burns of the oesophagus, which increases the risk. Mate, a non-alcoholic brew, frequently consumed as tea in Uruguay, appears to be a high risk factor for oesophageal cancer.

# Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

| NAME                         | CAS RN   | %   |
|------------------------------|----------|-----|
| 4-(2-hydroxyethyl)morpholine | 622-40-2 | >98 |

# **Section 4 - FIRST AID MEASURES**

#### **SWALLOWED**

· Immediately give a glass of water. · First aid is not generally required. If in doubt, contact a Poisons Information Center or a doctor.

■ If this product comes in contact with the eyes: • Immediately hold eyelids apart and flush the eye continuously with running water. • Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower

### lids.

# SKIN

■ If skin contact occurs: · Immediately remove all contaminated clothing, including footwear · Flush skin and hair with running water (and soap if available).

#### INHALED

· If fumes or combustion products are inhaled remove from contaminated area. · Lay patient down. Keep warm and rested.

#### NOTES TO PHYSICIAN

Treat symptomatically.

# Section 5 - FIRE FIGHTING MEASURES

| Vapour Pressure (mmHG):     | Not available |
|-----------------------------|---------------|
| Upper Explosive Limit (%):  | Not available |
| Specific Gravity (water=1): | 1.083         |
| Lower Explosive Limit (%):  | Not available |

# **EXTINGUISHING MEDIA**

- · Foam.
- · Dry chemical powder.

#### **FIRE FIGHTING**

· Alert Emergency Responders and tell them location and nature of hazard.

· Wear full body protective clothing with breathing apparatus.

GENERAL FIRE HAZARDS/HAZARDOUS COMBUSTIBLE PRODUCTS

· Combustible.

· Slight fire hazard when exposed to heat or flame.

Combustion products include: carbon dioxide (CO2), nitrogen oxides (NOx), other pyrolysis products typical of burning organic material. May emit poisonous fumes.

May emit corrosive fumes.

# FIRE INCOMPATIBILITY

Avoid contamination with oxidizing agents i.e. nitrates, oxidizing acids, chlorine bleaches, pool chlorine etc. as ignition may result.

#### PERSONAL PROTECTION

Glasses: Chemical goggles. Gloves: Respirator: Type A Filter of sufficient capacity

# Section 6 - ACCIDENTAL RELEASE MEASURES

### MINOR SPILLS

· Remove all ignition sources.

· Clean up all spills immediately.

MAJOR SPILLS

# Moderate hazard.

- $\cdot$  Clear area of personnel and move upwind.
- · Alert Emergency Responders and tell them location and nature of hazard.

# Section 7 - HANDLING AND STORAGE

#### PROCEDURE FOR HANDLING

- · DO NOT allow clothing wet with material to stay in contact with skin.
- · Avoid all personal contact, including inhalation.
- · Wear protective clothing when risk of exposure occurs.

# **RECOMMENDED STORAGE METHODS**

- · Metal can or drum
- $\cdot$  Packing as recommended by manufacturer.

#### STORAGE REQUIREMENTS

- · Store in original containers.
- · Keep containers securely sealed.
- · No smoking, naked lights or ignition sources.
- · Store in a cool, dry, well-ventilated area.
- · Store away from incompatible materials and foodstuff containers.
- · Protect containers against physical damage and check regularly for leaks.
- · Observe manufacturer's storing and handling recommendations.

# Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

# **EXPOSURE CONTROLS**

The following materials had no OELs on our records • 4-(2-hydroxyethyl)morpholine: CAS:622-40-2

### PERSONAL PROTECTION



#### RESPIRATOR

Type A Filter of sufficient capacity

Consult your EHS staff for recommendations

# EYE

- $\cdot$  Safety glasses with side shields.
- · Chemical goggles.

# HANDS/FEET

■ Wear chemical protective gloves, eg. PVC.

NOTE: The material may produce skin sensitization in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.

- Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: such as:
- · frequency and duration of contact,
- · chemical resistance of glove material,
- glove thickness and
- · dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739).

• When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended.

· When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended.

# · Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

· Neoprene gloves.

# OTHER

- · Overalls.
- · P.V.C. apron.
- · Barrier cream.
- · Skin cleansing cream.
- · Eye wash unit.

#### ENGINEERING CONTROLS

Local exhaust ventilation usually required. If risk of overexposure exists, wear an approved respirator.

# Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

#### PHYSICAL PROPERTIES

| Liquid.<br>Does not mix with water.<br>Sinks in water. |                |                                |                 |
|--|----------------|--------------------------------|-----------------|
| State  | Liquid         | Molecular Weight               | 131.18          |
| Melting Range (°F)                                     | Not available  | Viscosity                      | Not Available   |
| Boiling Range (°F)                                     | 441(757 mm Hg) | Solubility in water (g/L)      | Partly miscible |
| Flash Point (°F)                                       | 211            | pH (1% solution)               | Not applicable. |
| Decomposition Temp (°F)                                | Not available. | pH (as supplied)               | Not applicable  |
| Autoignition Temp (°F)                                 | Not available  | Vapour Pressure (mmHG)         | Not available   |
| Upper Explosive Limit (%)                              | Not available  | Specific Gravity (water=1)     | 1.083           |
| Lower Explosive Limit (%)                              | Not available  | Relative Vapor Density (air=1) | >1              |
| Volatile Component (%vol)                              | Not available  | Evaporation Rate               | Not available   |

#### APPEARANCE

Viscous colourless to yellow liquid; does not mix well with water.

# **Section 10 - CHEMICAL STABILITY**

# CONDITIONS CONTRIBUTING TO INSTABILITY

· Presence of incompatible materials.

· Product is considered stable.

#### STORAGE INCOMPATIBILITY

Avoid reaction with oxidizing agents.

For incompatible materials - refer to Section 7 - Handling and Storage.

# Section 11 - TOXICOLOGICAL INFORMATION

4-(2-hydroxyethyl)morpholine

#### TOXICITY AND IRRITATION

4-(2-HYDROXYETHYL)MORPHOLINE:

unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY IRRITATION

Oral (rat) LD50: 5500 mg/kg Skin (rabbit): 10 mg/24h Open

Intraperitoneal (mouse) LD50: 3600 mg/kg Eye (rabbit): 20 mg SEVERE

Subcutaneous (mouse) LD50: 2650 mg/kg Eye (rabbit): 20 mg/24h - Moderate

Dermal (rabbit) LD50: >16000 mg/kg

Dermal (g.pig) LD50: 2500 mg/kg

■ Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's edema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type.

Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

| CARCINOGEN                          |                                   |                       |                 |                                   |  |  |  |
|-------------------------------------|-----------------------------------|-----------------------|-----------------|-----------------------------------|--|--|--|
| VPVB_(VERY~                         | US - Maine Chemie<br>Concern List | cals of High Carcinog | jen             | CA Prop 65; IARC;<br>NTP 11th ROC |  |  |  |
|                                     |                                   |                       |                 |                                   |  |  |  |
| Section 12 - ECOLOGICAL INFORMATION |                                   |                       |                 |                                   |  |  |  |
| No data                             |                                   |                       |                 |                                   |  |  |  |
| Ecotoxicity                         |                                   |                       |                 |                                   |  |  |  |
| Ingredient                          | Persistence:<br>Water/Soil        | Persistence: Air      | Bioaccumulation | Mobility                          |  |  |  |

LOW

HIGH

Section 13 - DISPOSAL CONSIDERATIONS

LOW

#### Disposal Instructions

4-(2-hydroxyethyl)morpholine

All waste must be handled in accordance with local, state and federal regulations.

Puncture containers to prevent re-use and bury at an authorized landfill.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- · Reuse
- Recycling
- · Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

DO NOT allow wash water from cleaning equipment to enter drains. Collect all wash water for treatment before disposal.

 $\cdot$  Recycle wherever possible or consult manufacturer for recycling options.

· Consult Waste Management Authority for disposal.

### **Section 14 - TRANSPORTATION INFORMATION**

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: DOT, IATA, IMDG

# Section 15 - REGULATORY INFORMATION

#### 4-(2-hydroxyethyl)morpholine (CAS: 622-40-2) is found on the following regulatory lists;

"Canada Domestic Substances List (DSL)","Canada Ingredient Disclosure List (SOR88-64)","Canada Toxicological Index Service -Workplace Hazardous Materials Information System - WHMIS (English)","US - Pennsylvania - Hazardous Substance List","US Toxic Substances Control Act (TSCA) - Inventory"

### Section 16 - OTHER INFORMATION

#### ND

Substance CAS Suggested codes 4- (2- hydroxyethyl)morpholine 622- 40- 2 R43 Xi; R38

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Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references. A list of reference resources used to assist the committee may be found at: www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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