# Adipoyl chloride

# sc-357284

Material Safety Data Sheet



Hazard Alert Code Key: EXTREME HIGH MODERATE LOW

# **Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION**

## **PRODUCT NAME**

Adipoyl chloride

# STATEMENT OF HAZARDOUS NATURE

CONSIDERED A HAZARDOUS SUBSTANCE ACCORDING TO OSHA 29 CFR 1910.1200.

# FLAMM SILITY HEALTH AZARD INSTABILITY

#### **SUPPLIER**

Santa Cruz Biotechnology, Inc. 2145 Delaware Avenue Santa Cruz, California 95060 800.457.3801 or 831.457.3800

#### **EMERGENCY**:

ChemWatch

Within the US & Canada: 877-715-9305 Outside the US & Canada: +800 2436 2255 (1-800-CHEMCALL) or call +613 9573 3112

## **PRODUCT USE**

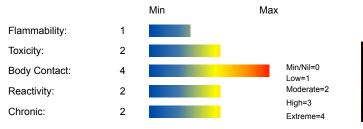
■ Reagent.

#### **SYNONYMS**

C6-H8-Cl2-O2, ClCO(CH2)4COCl, adipoylchloride, "hexanedioyl dichloride"

# **Section 2 - HAZARDS IDENTIFICATION**

## **CHEMWATCH HAZARD RATINGS**



## **CANADIAN WHMIS SYMBOLS**







# **EMERGENCY OVERVIEW**

#### **RISK**

Causes severe burns.
Risk of serious damage to eyes.
Reacts violently with water liberating extremely flammable gases.

#### **POTENTIAL HEALTH EFFECTS**

#### **ACUTE HEALTH EFFECTS**

#### **SWALLOWED**

- The material can produce severe chemical burns within the oral cavity and gastrointestinal tract following ingestion.
- Ingestion of acidic corrosives may produce burns around and in the mouth. the throat and esophagus. Immediate pain and difficulties in swallowing and speaking may also be evident. Swelling of the epiglottis may make it difficult to breathe which may result in suffocation. More severe exposure may result in vomiting blood and thick mucus, shock, abnormally low blood pressure, fluctuating pulse, shallow respiration and clammy skin, inflammation of stomach wall, and rupture of esophageal tissue. Untreated shock may eventually result in kidney failure. Severe cases may result in perforation of the stomach and abdominal cavity with consequent infection, rigidity and fever. There may be severe narrowing of the esophageal or pyloric sphincters; this may occur immediately or after a delay of weeks to years. There may be coma and convulsions, followed by death due to infection of the abdominal cavity, kidneys or lungs.
- Accidental ingestion of the material may be damaging to the health of the individual.
- Ingestion of low-molecular organic acid solutions may produce spontaneous hemorrhaging, production of blood clots, gastrointestinal damage and narrowing of the esophagus and stomach entry.

#### **EYE**

- The material can produce severe chemical burns to the eye following direct contact. Vapors or mists may be extremely irritating.
- If applied to the eyes, this material causes severe eye damage.
- Direct eye contact with acid corrosives may produce pain, tears, sensitivity to light and burns. Mild burns of the epithelia generally recover rapidly and completely. Severe burns produce long-lasting and possibly irreversible damage. The appearance of the burn may not be apparent for several weeks after the initial contact. The cornea may ultimately become deeply opaque resulting in blindness.
- Solutions of low-molecular weight organic acids cause pain and injuryto the eyes.

#### SKIN

- The material can produce severe chemical burns following direct contactwith the skin.
- Skin contact with acidic corrosives may result in pain and burns; these may be deep with distinct edges and may heal slowly with the formation of scar tissue.
- Skin contact is not thought to have harmful health effects, however the material may still produce health damage following entry through wounds, lesions or abrasions.
- Open cuts, abraded or irritated skin should not be exposed to this material.
- Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

#### INHALED

- The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.
- Corrosive acids can cause irritation of the respiratory tract, with coughing, choking and mucous membrane damage. There may be dizziness, headache, nausea and weakness. Swelling of the lungs can occur, either immediately or after a delay; symptoms of this include chest tightness, shortness of breath, frothy phlegm and cyanosis. Lack of oxygen can cause death hours after onset.
- Not normally a hazard due to non-volatile nature of product.
- Hydrogen chloride (HCl) vapour or fumes present a hazard from a single acute exposure. Exposures of 1300 to 2000 ppm have been lethal to humans in a few minutes.

Inhalation of HCI may cause choking, coughing, burning sensation and may cause ulceration of the nose, throat and larynx. Fluid on the lungs followed by generalised lung damage may follow.

Breathing of HCl vapour may aggravate asthma and inflammatory or fibrotic pulmonary disease.

High concentrations cause necrosis of the tracheal and bronchial epithelium, pulmonary oedema, atelectasis and emphysema and damage to the pulmonary blood vessels and liver.

■ High concentrations cause inflamed airways and watery swellingof the lungs with edema.

#### **CHRONIC HEALTH EFFECTS**

■ Repeated or prolonged exposure to acids may result in the erosion of teeth, swelling and or ulceration of mouth lining. Irritation of airways to lung, with cough, and inflammation of lung tissue often occurs. Chronic exposure may inflame the skin or conjunctiva.

Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems. Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.

Chronic minor exposure to hydrogen chloride (HCI) vapour or fume may cause discolouration or erosion of the teeth, bleeding of the nose and gums; and ulceration of the nasal mucous membranes.

Repeated exposures of animals to concentrations of about 34 ppm HCl produced no immediate toxic effects.

Workers exposed to hydrochloric acid suffered from gastritis and a number of cases of chronic bronchitis have also been reported.

Repeated or prolonged exposure to dilute solutions of HCI may cause dermatitis.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS					
NAME	CAS RN	%			
adipoyl chloride	111-50-2	>98			
hydrolyses to					
propionic acid	79-09-4				
hydrochloric acid	7647-01-0				

# **Section 4 - FIRST AID MEASURES**

#### **SWALLOWED**

· For advice, contact a Poisons Information Center or a doctor at once. · Urgent hospital treatment is likely to be needed. · If swallowed do NOT induce vomiting. · If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. · Observe the patient carefully. · Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. · Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. · Transport to hospital or doctor without delay.

#### EYE

■ If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Center or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

#### SKIN

■ If skin or hair contact occurs: Immediately flush body and clothes with large amounts of water, using safety shower if available. Quickly remove all contaminated clothing, including footwear. Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Center. Transport to hospital, or doctor.

#### INHAL FD

If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay. Inhalation of vapors or aerosols (mists, fumes) may cause lung edema. Corrosive substances may cause lung damage (e.g. lung edema, fluid in the lungs). As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested. Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. This must definitely be left to a doctor or person authorized by him/her. (ICSC13719).

#### **NOTES TO PHYSICIAN**

■ Treat symptomatically.

For acute or short term repeated exposures to strong acids:

- · Airway problems may arise from laryngeal edema and inhalation exposure. Treat with 100% oxygen initially.
- · Respiratory distress may require cricothyroidotomy if endotracheal intubation is contraindicated by excessive swelling
- Intravenous lines should be established immediately in all cases where there is evidence of circulatory compromise.
- · Strong acids produce a coagulation necrosis characterized by formation of a coagulum (eschar) as a result of the dessicating action of the acid on proteins in specific tissues. INGESTION:
- · Immediate dilution (milk or water) within 30 minutes post ingestion is recommended.
- DO NOT attempt to neutralize the acid since exothermic reaction may extend the corrosive injury.
- Be careful to avoid further vomit since re-exposure of the mucosa to the acid is harmful. Limit fluids to one or two glasses in an adult.
- · Charcoal has no place in acid management.
- · Some authors suggest the use of lavage within 1 hour of ingestion.SKIN:
- · Skin lesions require copious saline irrigation. Treat chemical burns as thermal burns with non-adherent gauze and wrapping.
- · Deep second-degree burns may benefit from topical silver sulfadiazine.EYE:
- · Eye injuries require retraction of the eyelids to ensure thorough irrigation of the conjuctival cul-de-sacs. Irrigation should last at least 20-30 minutes. DO NOT use neutralizing agents or any other additives. Several liters of saline are required.
- · Cycloplegic drops, (1% cyclopentolate for short-term use or 5% homatropine for longer term use) antibiotic drops, vasoconstrictive agents or artificial tears may be indicated dependent on the severity of the injury.
- · Steroid eye drops should only be administered with the approval of a consulting ophthalmologist). [Ellenhorn and Barceloux: Medical Toxicology].

	Section 5 - FIRE FIGHTING MEASURES
Vapour Pressure (mmHG):	Negligible
Upper Explosive Limit (%):	Not available
Specific Gravity (water=1):	1.255
Lower Explosive Limit (%):	Not available

#### **EXTINGUISHING MEDIA**

■ DO NOT USE WATER, CO2 OR FOAM ON SUBSTANCE ITSELF

For SMALL FIRES:

· Dry chemical, soda ash or lime.

For LARGE FIRES:

- · DRY sand, dry chemical, soda ash;
- OR withdraw and allow fire to burn itself out.

#### **FIRE FIGHTING**

- · Alert Emergency Responders and tell them location and nature of hazard.
- · May be violently or explosively reactive.
- Wear full body protective clothing with breathing apparatus.
- · Prevent, by any means available, spillage from entering drains or water course.
- · Consider evacuation.
- · DO NOT use water on fires.
- · Avoid spraying water onto liquid pools.
- · Do not approach containers suspected to be hot.
- · If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

#### GENERAL FIRE HAZARDS/HAZARDOUS COMBUSTIBLE PRODUCTS

- Combustion products include: carbon monoxide (CO).
- · May ignite on contact with air, moist air or water.
- May react vigorously or explosively on contact with water.
- · May decompose explosively when heated or involved in fire.
- May REIGNITE after fire is extinguished.
- · Gases generated after contact with water or moist air may be poisonous, corrosive or irritating.
- Gases generated in fire may be poisonous, corrosive or irritating.
- · Containers may explode on heating.
- · Runoff may create multiple fire or explosion hazard., carbon dioxide (CO2), hydrogen chloride, phosgene, other pyrolysis products typical of burning organic material.

#### FIRE INCOMPATIBILITY

- Avoid contamination with oxidizing agents i.e. nitrates, oxidizing acids,chlorine bleaches, pool chlorine etc. as ignition may result.
- Keep dry
- · NOTE: May develop pressure in containers; open carefully. Vent periodically.

#### PERSONAL PROTECTION

Glasses:

Safety Glasses.

Full face- shield.

Gloves:

Respirator:

Type AB-P Filter of sufficient capacity

## **Section 6 - ACCIDENTAL RELEASE MEASURES**

#### MINOR SPILLS

- · Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material.
- · Check regularly for spills and leaks.
- · Material from spill may be contaminated with water resulting in generation of gas which subsequently may pressure closed containers.
- · Hold spill material in vented containers only and plan for prompt disposal.
- · Eliminate all ignition sources.
- · Cover with DRY earth, sand or other non-combustible material.
- · Then cover with plastic sheet to minimize spreading and to prevent exposure to rain or other sources of water.
- Use clean, non-sparking tools to collect absorbed material and place into loosely-covered metal or plastic containers ready for disposal.
- · Wear gloves and safety glasses as appropriate.

#### MAJOR SPILLS

■ Chemical Class:acidic compounds, organic

For release onto land: recommended sorbents listed in order of priority.

SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS
LAND SPILL - SMALL				
wood fiber - pillow	1	throw	pitchfork	R, P, DGC, RT
cross-linked polymer - particulate	1	shovel	shovel	R,W,SS
cross-linked polymer - pillow	1	throw	pitchfork	R, DGC, RT
sorbent clay - particulate	2	shovel	shovel	R, I, P
foamed glass - pillow	2	throw	pitchfork	R, P, DGC, RT
wood fiber - particulate LAND SPILL - MEDIUM	3	shovel	shovel	R, W, P, DGC
cross-linked polymer -particulate	1	blower	skiploader	R, W, SS
polypropylene - particulate	2	blower	skiploader	W, SS, DGC
sorbent clay - particulate	2	blower	skiploader	R, I, P

cross-linked polymer - pillow	3	throw	skiploader	R, DGC, RT
polypropylene - mat	3	throw	skiploader	W, SS, DGC
expanded mineral - particulate	3	blower	skiploader	R, I, W, P, DGC

DGC: Not effective where ground cover is dense

R; Not reusable

Legend

I: Not incinerable

P: Effectiveness reduced when rainy

RT:Not effective where terrain is rugged

SS: Not for use within environmentally sensitive sites

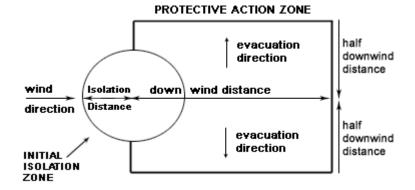
W: Effectiveness reduced when windy

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control:

R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988.

- · Clear area of personnel and move upwind.
- · Alert Emergency Responders and tell them location and nature of hazard.
- · Wear full protective clothing and breathing apparatus.
- · Prevent, by any means available, spillage from entering drains or water courses.
- · No smoking, naked lights or ignition sources.
- · Increase ventilation.
- · Stop leak if safe to do so.
- DO NOT USE WATER OR NEUTRALIZING AGENTS INDISCRIMINATELY ON LARGE SPILLS.
- · Absorb or cover spill with sand, earth, inert material or vermiculite and cover with white mineral oil.
- · Collect recoverable product into labeled containers for recycling.
- · Collect residues and seal in labeled drums for disposal.
- · Wash spill area with detergent and water.
- · After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.
- · If contamination of drains or waterways occurs as a result of the above actions, advise emergency services.

#### PROTECTIVE ACTIONS FOR SPILL



From IERG (Canada/Australia)
Isolation Distance 50 meters
Downwind Protection Distance 500 meters

#### **FOOTNOTES**

- 1 PROTECTIVE ACTION ZONE is defined as the area in which people are at risk of harmful exposure. This zone assumes that random changes in wind direction confines the vapour plume to an area within 30 degrees on either side of the predominant wind direction, resulting in a crosswind protective action distance equal to the downwind protective action distance.
- 2 PROTECTIVE ACTIONS should be initiated to the extent possible, beginning with those closest to the spill and working away from the site in the downwind direction. Within the protective action zone a level of vapour concentration may exist resulting in nearly all unprotected persons becoming incapacitated and unable to take protective action and/or incurring serious or irreversible health effects.
- 3 INITIAL ISOLATION ZONE is determined as an area, including upwind of the incident, within which a high probability of localised wind reversal may expose nearly all persons without appropriate protection to life-threatening concentrations of the material.
- 4 SMALL SPILLS involve a leaking package of 200 litres (55 US gallons) or less, such as a drum (jerrican or box with inner containers). Larger packages leaking less than 200 litres and compressed gas leaking from a small cylinder are also considered "small spills". LARGE SPILLS involve many small leaking packages or a leaking package of greater than 200 litres, such as a cargo tank, portable tank or a "one-tonne" compressed gas cylinder.
- 5 Guide 138 is taken from the US DOT emergency response guide book.
- 6 IERG information is derived from CANUTEC Transport Canada.

# ACUTE EXPOSURE GUIDELINE LEVELS (AEGL) (in ppm)

adipoyl chloride
AEGL Type 10 min 30 min 60 min 4 hr 8 hr
1 1.8 1.8 1.8 1.8 GALSYN~
2 100 43 22 11 GALSYN~
3 620 210 100 26 GALSYN~
hydrochlor
ic acid

AEGL Type 10 min 30 min 60 min 4 hr 8 hr

1 1.8 1.8 1.8 1.8 GALSYN~ 2 100 43 22 11 GALSYN~ 3 620 210 100 26 GALSYN~

AEGL 1: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience notable discomfort, irritation, or certain asymptomatic nonsensory effects. However, the effects are not disabling and are transient and reversible upon cessation of exposure.

AEGL 2: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience irreversible or other serious, long-lasting adverse health effects or an impaired ability to escape.

AEGL 3: The airborne concentration of a substance above which it is predicted that the general population, including susceptible individuals, could experience life-threatening health effects or death.

#### **EMERGENCY RESPONSE PLANNING GUIDELINES (ERPG)**

The maximum airborne concentration below which it is believed that nearly all individuals could be exposed for up to one hour WITHOUT experiencing or developing

life-threatening health effects is:

adipoyl chloride 150ppm

irreversible or other serious effects or symptoms which could impair an individual's ability to take protective action is:

adipoyl chloride 20ppm

other than mild, transient adverse effects without perceiving a clearly defined odour is:

adipoyl chloride 3ppm

American Industrial Hygiene Association (AIHA)

Ingredients considered according exceed the following cutoffs

else >= 10%

where percentage is percentage of ingredient found in the mixture

# Section 7 - HANDLING AND STORAGE

#### PROCEDURE FOR HANDLING

- $\cdot$  DO NOT allow clothing wet with material to stay in contact with skin.
- · Avoid all personal contact, including inhalation.
- $\cdot$  Wear protective clothing when risk of exposure occurs.
- · Use in a well-ventilated area.
- $\cdot \text{ WARNING: To avoid violent reaction, ALWAYS add material to water and NEVER water to material.} \\$
- · Avoid smoking, naked lights or ignition sources.
- $\cdot$  Avoid contact with incompatible materials.
- · When handling, DO NOT eat, drink or smoke.
- $\cdot$  Keep containers securely sealed when not in use.
- · Avoid physical damage to containers.
- · Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- $\cdot \ \text{Launder contaminated clothing before re-use}.$
- · Use good occupational work practice.
- $\cdot$  Observe manufacturer's storing and handling recommendations.
- · Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.

#### **RECOMMENDED STORAGE METHODS**

Glass container.

DO NOT use aluminum or galvanized containers.

Check regularly for spills and leaks.

- $\cdot$  Lined metal can, Lined metal pail/drum
- · Plastic pail
- $\cdot \ \text{Polyliner drum}$
- · Packing as recommended by manufacturer.
- · Check all containers are clearly labeled and free from leaks.

For low viscosity materials

- · Drums and jerricans must be of the non-removable head type.
- · Where a can is to be used as an inner package, the can must have a screwed enclosure.

For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):

- · Removable head packaging;
- · Cans with friction closures and
- · low pressure tubes and cartridges may be used.- Where combination packages are used, and the inner packages are of glass, porcelain or stoneware, there must be sufficient inert cushioning material in contact with inner and outer packages unless the outer packaging is a close fitting molded plastic box and the substances are not incompatible with the plastic.

#### STORAGE REQUIREMENTS

■ KEEP DRY! Packages must be protected from water ingress.

#### FOR MINOR QUANTITIES:

- $\cdot$  Store in an indoor fireproof cabinet or in a room of noncombustible construction and
- · provide adequate portable fire-extinguishers in or near the storage area.

#### FOR PACKAGE STORAGE:

- · Store in original containers in approved flame-proof area.
- No smoking, naked lights, heat or ignition sources.
- · DO NOT store in pits, depressions, basements or areas where vapors may be trapped.
- · Keep containers securely sealed.
- · Store away from incompatible materials in a cool, dry well ventilated area.
- · Protect containers against physical damage and check regularly for leaks.
- Protect containers from exposure to weather and from direct sunlight unless: (a) the packages are of metal or plastic construction; (b) the packages are securely closed are not opened for any purpose while in the area where they are stored and (c) adequate precautions are taken to ensure that rain water, which might become contaminated by the dangerous goods, is collected and disposed of safely.
- · Ensure proper stock-control measures are maintained to prevent prolonged storage of dangerous goods.
- · Automatic fire-sprinklers MUST NOT be installed in room or space.
- · The room or space must be located at least five meters from the boundaries of the premises and from other buildings unless separated by a wall with a fire resistance of at least four hours.
- · Observe manufacturer's storing and handling recommendations.

#### SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS



- X: Must not be stored together
- O: May be stored together with specific preventions
- +: May be stored together

## Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

# **EXPOSURE CONTROLS**

Source	Material	TWA ppm	TWA mg/m³	STEL ppm	STEL mg/m³	Peak ppm	Peak mg/m³	Notes
Canada - British Columbia Occupational Exposure Limits	adipoyl chloride (Hydrogen chloride Revised 2003)					2		
Canada - Ontario Occupational Exposure Limits	adipoyl chloride (Hydrogen chloride)					2		
US - Minnesota Permissible Exposure Limits (PELs)	adipoyl chloride (Hydrogen chloride)					5	7	
US ACGIH Threshold Limit Values (TLV)	adipoyl chloride (Hydrogen chloride)					2		TLV Basis: upper respiratory tract irritation
US NIOSH Recommended Exposure Limits (RELs)	adipoyl chloride (Hydrogen chloride)					5	7	
Canada - Alberta Occupational Exposure Limits	adipoyl chloride (Hydrogen chloride)					2	3	

US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants	adipoyl chloride (Hydrogen chloride)			5	7
US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants	adipoyl chloride (Hydrogen chloride)	(C)5	(C)7		
US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants	adipoyl chloride (Hydrogen chloride)			5	7
US - California Permissible Exposure Limits for Chemical Contaminants	adipoyl chloride (Hydrogen chloride; muriatic acid)	5	7	С	
US - Idaho - Limits for Air Contaminants	adipoyl chloride (Hydrogen chloride)			5	7
US - Hawaii Air Contaminant Limits	adipoyl chloride (Hydrogen chloride)			5	7
US - Alaska Limits for Air Contaminants	adipoyl chloride (Hydrogen chloride)			5	7
US - Michigan Exposure Limits for Air Contaminants	adipoyl chloride (Hydrogen chloride)			5	7
Canada - Yukon Permissible Concentrations for Airborne Contaminant Substances	adipoyl chloride (Hydrogen chloride)	5	7 -		
US - Washington Permissible exposure limits of air contaminants	adipoyl chloride (Hydrogen chloride)			5.0	
Canada - Saskatchewan Occupational Health and Safety Regulations - Contamination Limits	adipoyl chloride (Hydrogen chloride)			2	
US - Oregon Permissible Exposure Limits (Z-1)	adipoyl chloride (Hydrogen chloride)			5	7
US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants	adipoyl chloride (Hydrogen chloride)			5	7
Canada - Quebec Permissible Exposure Values for Airborne Contaminants (English)	adipoyl chloride (Hydrogen chloride)			5	7,5

US OSHA Permissible Exposure Levels (PELs) - Table Z1	adipoyl chloride (Hydrogen chloride)					5	7	
Canada - Northwest Territories Occupational Exposure Limits (English)	adipoyl chloride (Hydrogen chloride)					5	7.5	
Canada - Nova Scotia Occupational Exposure Limits	adipoyl chloride (Hydrogen chloride)					2		TLV Basis: upper respiratory tract irritation
Canada - Prince Edward Island Occupational Exposure Limits	adipoyl chloride (Hydrogen chloride)					2		TLV Basis: upper respiratory tract irritation
Canada - British Columbia Occupational Exposure Limits	propionic acid (Propionic acid)	10						
Canada - Ontario Occupational Exposure Limits	propionic acid (Propionic acid)	10	30					
US NIOSH Recommended Exposure Limits (RELs)	propionic acid (Propionic acid)	10	30	15	45			
Canada - Alberta Occupational Exposure Limits	propionic acid (Propionic acid)	10	30					
US - Minnesota Permissible Exposure Limits (PELs)	propionic acid (Propionic acid)	10	30					
US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants	propionic acid (Propionic acid)	10	30					
US - California Permissible Exposure Limits for Chemical Contaminants	propionic acid (Propionic acid)	10	30					
US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants	propionic acid (Propionic acid)	10	30					
US ACGIH Threshold Limit Values (TLV)	propionic acid (Propionic acid)	10						TLV Basis: eye, skin & upper respiratory tract irritation
US - Hawaii Air Contaminant Limits	propionic acid (Propionic acid)	10	30	15	45			
US - Alaska Limits for Air Contaminants	propionic acid (Propionic acid)	10	30					
US - Washington Permissible exposure limits of air contaminants	propionic acid (Propionic acid)	10		20				

Canada - Saskatchewan Occupational Health and Safety Regulations - Contamination Limits	propionic acid (Propionic acid)	10		15				
US - Michigan Exposure Limits for Air Contaminants	propionic acid (Propionic acid)	10	30					
Canada - Prince Edward Island Occupational Exposure Limits	propionic acid (Propionic acid)	10						TLV Basis: eye, skin & upper respiratory tract irritation
Canada - Quebec Permissible Exposure Values for Airborne Contaminants (English)	propionic acid (Propionic acid)	10	30					
Canada - Northwest Territories Occupational Exposure Limits (English)	propionic acid (Propionic acid)	10	30	15	45			
Canada - Nova Scotia Occupational Exposure Limits	propionic acid (Propionic acid)	10						TLV Basis: eye, skin & upper respiratory tract irritation
Canada - British Columbia Occupational Exposure Limits	hydrochloric acid (Hydrogen chloride Revised 2003)					2		
Canada - Ontario Occupational Exposure Limits	hydrochloric acid (Hydrogen chloride)					2		
US - Minnesota Permissible Exposure Limits (PELs)	hydrochloric acid (Hydrogen chloride)					5	7	
US ACGIH Threshold Limit Values (TLV)	hydrochloric acid (Hydrogen chloride)					2		TLV Basis: upper respiratory tract irritation
US NIOSH Recommended Exposure Limits (RELs)	hydrochloric acid (Hydrogen chloride)					5	7	
Canada - Alberta Occupational Exposure Limits	hydrochloric acid (Hydrogen chloride)					2	3	
US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants	hydrochloric acid (Hydrogen chloride)					5	7	
US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants	hydrochloric acid (Hydrogen chloride)	(C)5	(C)7					
US - Vermont Permissible Exposure Limits Table Z-1-A Final	hydrochloric acid (Hydrogen chloride)					5	7	

Rule Limits for Air Contaminants								
US - California Permissible Exposure Limits for Chemical Contaminants	hydrochloric acid (Hydrogen chloride; muriatic acid)	5	7			С		
US - Idaho - Limits for Air Contaminants	hydrochloric acid (Hydrogen chloride)					5	7	
US - Hawaii Air Contaminant Limits	hydrochloric acid (Hydrogen chloride)					5	7	
US - Alaska Limits for Air Contaminants	hydrochloric acid (Hydrogen chloride)					5	7	
US - Michigan Exposure Limits for Air Contaminants	hydrochloric acid (Hydrogen chloride)					5	7	
Canada - Yukon Permissible Concentrations for Airborne Contaminant Substances	hydrochloric acid (Hydrogen chloride)	5	7	-	-			
US - Washington Permissible exposure limits of air contaminants	hydrochloric acid (Hydrogen chloride)					5.0		
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US - Oregon Permissible Exposure Limits (Z-1)	hydrochloric acid (Hydrogen chloride)					5	7	
US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants	hydrochloric acid (Hydrogen chloride)					5	7	
Canada - Quebec Permissible Exposure Values for Airborne Contaminants (English)	hydrochloric acid (Hydrogen chloride)					5	7,5	
US OSHA Permissible Exposure Levels (PELs) - Table Z1	hydrochloric acid (Hydrogen chloride)					5	7	
Canada - Northwest Territories Occupational Exposure Limits (English)	hydrochloric acid (Hydrogen chloride)					5	7.5	
Canada - Nova Scotia Occupational Exposure Limits	hydrochloric acid (Hydrogen chloride)					2		TLV Basis: upper respiratory tract irritation
Canada - Prince Edward Island Occupational	hydrochloric acid (Hydrogen chloride)					2		TLV Basis: upper respiratory

Exposure Limits tract irritation

**ENDOELTABLE** 

**EMERGENCY EXPOSURE LIMITS** 

Material Revised IDLH Value (mg/m3) Revised IDLH Value (ppm)

adipoyl chloride 50

hydrochloric acid 50

# **MATERIAL DATA**

ADIPOYL CHLORIDE:

HYDROCHLORIC ACID:

■ for hydrogen chloride:

Odour Threshold Value: 0.262 ppm (detection), 10.06 ppm (recognition)

NOTE: Detector tubes for hydrochloric acid, measuring in excess of 1 ppm, are available commercially.

Hydrogen chloride is a strong irritant to the eyes, mucous membranes and skin. Chronic exposure produces a corrosive action on the teeth. Reports of respiratory irritation following short-term exposure at 5 ppm have lead to the recommended TLV-C. There is no indication that skin contact with hydrogen chloride elicits systemic poisoning and a skin designation has not been applied.

Exposure of humans to hydrogen chloride at 50 to 100 ppm for 1 hour is reported to be barely tolerable; 35 ppm caused irritation of the throat on short exposure and 10 ppm was the maximal concentration for prolonged exposure. It has been stated that hydrogen chloride at concentrations of 5 ppm is immediately irritating.

Odour Safety Factor(OSF)

OSF=1.3 (HYDROGEN CHLORIDE).

PROPIONIC ACID:

■ For propionic acid:

The TLV-TWA is based on analogy with acetic acid and is designed to minimise the potential for significant ocular and upper respiratory tract irritation.

Odour Safety Factor(OSF)

OSF=63 (PROPIONIC ACID).

Exposed individuals are reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odor Safety Factor (OSF) is determined to fall into either Class A or B.

The Odor Safety Factor (OSF) is defined as:

OSF= Exposure Standard (TWA) ppm/ Odor Threshold Value (OTV) ppm

Classification into classes follows:

Class	OSF	Description
Α	550	Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV-TWA for example) is being reached, even when distracted by working activities
В	26-550	Idem for 50-90% of persons being distracted
С	1-26	Idem for less than 50% of persons being distracted
D	0.18-1	0-50% of persons aware of being tested perceive by smell that the Exposure Standard is being reached
Е	<0.18	Idem for less than 10% of persons aware of being tested

Amoore and Hautala \* have determined that it is only at an OSF value of 26 that 50% of distracted persons can detect the substance at the Exposure Standard value. In the case of alerted persons, an OSF of 26 means that 99% of them can detect the odor at the Exposure Standard value. It is ONLY for substances belonging to Class A and B that there is a reasonable chance of being warned in time, that the Exposure Standard is being exceeded. \* Journal Applied Toxicology: Vol 3, 1983, p272

NOTE: The use of the OSF may be inappropriate for mixtures where substances mask the odor of others.

#### PERSONAL PROTECTION











Consult your EHS staff for recommendations

#### EYE

- · Chemical goggles.
- · Full face shield.
- · Contact lenses pose a special hazard; soft contact lenses may absorb irritants and all lenses concentrate them.

# HANDS/FEET

- Elbow length PVC gloves.
- · When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: such as:

- · frequency and duration of contact,
- · chemical resistance of glove material,
- · glove thickness and
- · dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739).

- · When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended.
- · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended.
- · Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

#### OTHER

- · Overalls.
- · PVC Apron.
- · PVC protective suit may be required if exposure severe.
- · Ensure there is ready access to a safety shower.
- · Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets), non sparking safety footwear

#### **RESPIRATOR**

■ Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Breathing Zone Level ppm (volume)	Maximum Protection Factor	Half-face Respirator	Full-Face Respirator
1000	10	AB-1 P	-
1000	50	-	AB-1 P
5000	50	Airline*	-
5000	100	-	AB-2 P
10000	100	-	AB-3 P
	100+		Airline* *

<sup>\* -</sup> Continuous Flow \*\* - Continuous-flow or positive pressure demand.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required.

Use appropriate NIOSH-certified respirator based on informed professional judgement. In conditions where no reasonable estimate of exposure can be made, assume the exposure is in a concentration IDLH and use NIOSH-certified full face pressure demand SCBA with a minimum service life of 30 minutes, or

a combination full facepiece pressure demand SAR with auxiliary self-contained air supply. Respirators provided only for escape from IDLH atmospheres shall be

NIOSH-certified for escape from the atmosphere in which they will be used.

#### **ENGINEERING CONTROLS**

■ Local exhaust ventilation usually required. If risk of overexposure exists, wear an approved respirator. Correct fit is essential to obtain adequate protection an approved self contained breathing apparatus (SCBA) may be required in some situations. Provide adequate ventilation in warehouse or closed storage area.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapors, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer	

loading, crusher dusts, gas discharge (active generation into zone of 1-2.5 m/s (200-500 f/min.)

rapid air motion)

grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air 2.5-10 m/s (500-2000 f/min.) motion).

vvitnin each range the appropriate value depends on:	
Lower end of the range	Upper end of the range
1: Room air currents minimal or favorable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally

decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

## **Section 9 - PHYSICAL AND CHEMICAL PROPERTIES**

#### **PHYSICAL PROPERTIES**

Corrosive.

Acid.

State	LIQUID	Molecular Weight	183.04
Melting Range (°F)	Not available	Viscosity	Not Available
Boiling Range (°F)	190.4- 194 0.5 mm Hg	Solubility in water (g/L)	Reacts
Flash Point (°F)	>233.6	pH (1% solution)	Not Available
Decomposition Temp (°F)	Not Available	pH (as supplied)	Not applicable
Autoignition Temp (°F)	Not available	Vapour Pressure (mmHG)	Negligible
Upper Explosive Limit (%)	Not available	Specific Gravity (water=1)	1.255
Lower Explosive Limit (%)	Not available	Relative Vapor Density (air=1)	Not available.
Volatile Component (%vol)	Negligible	Evaporation Rate	Very Slow

#### **APPEARANCE**

Colourless to yellow liquid; does not mix with water. Darkens on storage without appreciable change in purity.

■ log Kow (Prager 1995) 0.33 ■ log Kow (Sangster 1997) 0.33 Terrestrial fate An estimated Koc value of 36 determined from a log Kow of 0.33, indicates that propionic acid is expected to have very high mobility in soil. The pKa of propionic acid is 4.87, indicating that this compound will exist primarily in the anion form in the environment and anions generally do not adsorb more strongly to soils containing organic carbon and clay than their neutral counterparts. Propionic acid in its anionic form would not volatilise from water or moist soil surfaces. Propionic acid is expected to volatilise from dry soil surfaces based upon a vapor pressure of 3.53 mm Hg. Propionic acid is expected to be readily biodegradable under most environmental conditions based on the results of a sewage inoculum screening test that measured theoretical BODs ranging from 23-55%. Aquatic fate The estimated Koc value of 36, indicates that propionic acid is not expected to adsorb to suspended solids and sediment. The pKa value indicates propionic acid will exist almost entirely in the anion form at pH values of 5 to 9 and therefore volatilisation from water surfaces is not expected to be an important fate process. An estimated BCF of 3.2 derived from log Kow suggests the potential for bioconcentration in aquatic organisms is low. Propionic acid is expected to be readily biodegradable in most environmental conditions based on the results of a sewage screening test.

Material Value

# Section 10 - CHEMICAL STABILITY

#### **CONDITIONS CONTRIBUTING TO INSTABILITY**

· Contact with alkaline material liberates heat.

#### STORAGE INCOMPATIBILITY

- Hydrogen chloride:
- reacts strongly with strong oxidisers (releasing chlorine gas), acetic anhydride, caesium cyanotridecahydrodecaborate(2-), ethylidene difluoride, hexalithium disilicide, metal acetylide, sodium, silicon dioxide, tetraselenium tetranitride, and many organic materials
- · is incompatible with aliphatic amines, alkanolamines, alkylene oxides, aluminium, aluminium-titanium alloys, aromatic amines, amides, 2-aminoethanol, ammonia, ammonium hydroxide, calcium phosphide, chlorosulfonic acid, ethylenediamine, ethyleneimine, epichlorohydrin, isocyanates, metal acetylides, metal carbides, oleum, organic anhydrides, perchloric acid, 3-propiolactone, sulfuric acid, uranium phosphide, vinyl acetate, vinylidene fluoride
- attacks most metals forming flammable hydrogen gas, and some plastics, rubbers and coatings.

Reacts with mild steel, galvanized steel / zinc producing hydrogen gas which may form an explosive mixture with air.

Segregate from alcohol, water.

Avoid reaction with oxidizing agents, bases and strong reducing agents.

Segregate from alkalis, oxidizing agents and chemicals readily decomposed by acids, i.e. cyanides, sulfides, carbonates.

 $\cdot$  NOTE: May develop pressure in containers; open carefully. Vent periodically.

Acyl halides tend to react violently with protic organic solvents, water, and the aprotic solvents, dimethylformamide and dimethyl sulfoxide. Their facile reaction with ethers is also potentially dangerous. In the absence of diluent or other effective control of reaction rate, sulfoxides may react violently or explosively with certain acyl halides. These violent reactions may be explained in terms of exothermic polymerization of formaldehyde which is formed under a variety of conditions by interaction of the sulfoxide with reactive halides.BRETHERICK L.: Handbook of Reactive Chemical Hazards.

For incompatible materials - refer to Section 7 - Handling and Storage.

## **Section 11 - TOXICOLOGICAL INFORMATION**

#### **TOXICITY AND IRRITATION**

- unless otherwise specified data extracted from RTECS Register of Toxic Effects of Chemical Substances.
- Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may produce respiratory tract irritation, and result in damage to the lung including reduced lung function.

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

No significant acute toxicological data identified in literature search.

#### **Section 12 - ECOLOGICAL INFORMATION**

Refer to data for ingredients, which follows:

HYDROCHLORIC ACID:

PROPIONIC ACID:

■ Ecotoxicity:

The tolerance of water organisms towards pH margin and variation is diverse. Recommended pH values for test species listed in OECD guidelines are between 6.0 and almost 9. Acute testing with fish showed 96h-LC50 at about pH 3.5.

PROPIONIC ACID:

HYDROCHLORIC ACID:

ADIPOYL CHLORIDE:

- DO NOT discharge into sewer or waterways.
- Prevent, by any means available, spillage from entering drains or watercourses.

PROPIONIC ACID:

- Fish LC50 (96hr.) (mg/l): 188(24hr)
- Daphnia magna EC50 (48hr.) (mg/l): 50
- BCF<100: 0.02 (log
- log Kow (Prager 1995): 0.33
- log Kow (Sangster 1997): 0.33
- log Pow (Verschueren 1983): 0.25/0.33
- BOD5: 1.3
- BOD20: 1.4
- COD: 1.4 (99%)
- ThOD: 1.513
- For propionic acid: BOD 5 : 0.36-0.84.37%

BOD 5 : 0.36-0.84,37 COD : 1.4,99%

ThOD: 1.513

**Environmental Fate** 

Terrestrial fate: An estimated Koc value of 36 determined from a log Kow of 0.33, indicates that propionic acid is expected to have very high mobility in soil. The pKa of propionic acid is 4.87, indicating that this compound will exist primarily in the anion form in the environment and anions generally do not adsorb more strongly to soils containing organic carbon and clay than their neutral counterparts. Propionic acid in its anionic form would not volatilise from water or moist soil surfaces. Propionic acid is expected to volatilise from dry soil surfaces based upon a vapor pressure of 3.53 mm Hg. Propionic acid is expected to be readily biodegradable under most environmental conditions based on the results of a sewage inoculum screening test that measured theoretical BODs ranging from 23-55%.

Aquatic fate: The estimated Koc value of 36, indicates that propionic acid is not expected to adsorb to suspended solids and sediment. The pKa value indicates propionic acid will exist almost entirely in the anion form at pH values of 5 to 9 and therefore volatilisation from water surfaces is not expected to be an important fate process. An estimated BCF of 3.2 derived from log Kow suggests the potential for bioconcentration in aquatic organisms is low. Propionic acid is expected to be readily biodegradable in most environmental conditions based on the results of a sewage screening test.

Atmospheric fate:: According to a model of gas/particle partitioning of semi-volatile organic compounds in the atmosphere, propionic acid, which has a estimated vapor pressure of 3.53 mm Hg at 25 deg C, is expected to exist solely as a vapour in the ambient atmosphere. Vapor-phase propionic acid is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be 13 days, calculated from its rate constant of 1.22 x10-12 cu cm/molecule-sec at 25 deg C. Propionic acid is not expected to directly photolyse due to the lack of absorbance in the environmental UV spectrum.

Ecotoxicity:

Fish LC50: (96 h): bluegill sunfish 85.3 ppm, golden orfe >10000 mg/l, rainbow trout 67.1 ppm, fathead minnow 4740 mg/l

Daphnia magna LC50 (48 h): 50 mg/l

Daphnia magna EC50 (48 h): 22.7 ppm (static).

HYDROCHLORIC ACID:

- Hazardous Air Pollutant: Yes
- Fish LC50 (96hr.) (mg/l): 0.282

■ Although inorganic chloride ions are not normally considered toxic they can exist in effluents at acutely toxic levels (chloride >3000 mg/l). The resulting salinity can exceed the tolerances of most freshwater organisms.

Inorganic chlorine eventually finds its way into the aqueous compartment and as such is bioavailable. Incidental exposure to inorganic chloride may occur in occupational settings where chemicals management policies are improperly applied. The toxicity of chloride salts depends on the counter-ion (cation) present; that of chloride itself is unknown. Chloride toxicity has not been observed in humans except in the special case of impaired sodium chloride metabolism, e.g. in congestive heart failure. Healthy individuals can tolerate the intake of large quantities of chloride provided that there is a concomitant intake of fresh water.

Although excessive intake of drinking-water containing sodium chloride at concentrations above 2.5 g/litre has been reported to produce hypertension, this effect is believed to be related to the sodium ion concentration.

Chloride concentrations in excess of about 250 mg/litre can give rise to detectable taste in water, but the threshold depends upon the associated cations. Consumers can, however, become accustomed to concentrations in excess of 250 mg/litre. No health-based guideline value is proposed for chloride in drinking-water.

In humans, 88% of chloride is extracellular and contributes to the osmotic activity of body fluids. The electrolyte balance in the body is maintained by adjusting total dietary intake and by excretion via the kidneys and gastrointestinal tract. Chloride is almost completely absorbed in normal individuals, mostly from the proximal half of the small intestine. Normal fluid loss amounts to about 1.5-2 liters/day, together with about 4 g of chloride per day. Most (90 - 95%) is excreted in the urine, with minor amounts in faeces (4-8%) and sweat (2%).

Chloride increases the electrical conductivity of water and thus increases its corrosivity. In metal pipes, chloride reacts with metal ions to form soluble salts thus increasing levels of metals in drinking-water. In lead pipes, a protective oxide layer is built up, but chloride enhances galvanic corrosion. It can also increase the rate of pitting corrosion of metal pipes.

Ecotoxicity

Fish LC100 (24 h): trout 10 mg/l

TLm (96 h): mosquito fish 282 ppm (fresh water)

LC50: goldfish 178 mg/l

Shrimp LC50 (48 h): 100 - 330 ppm (salt water)

Starfish LC50 (48 h): 100 - 330 mg/l Cockle LC50 (48 h): 330 - 1000 mg/l

[Hach]

Hydrogen chloride in water dissociates almost completely, releasing hydrogen and chloride ions; the hydrogen ions are captured by water to produce hydronium ions.

Hydrochloric acid infiltrates soil, the rate dependent on moisture content. During soil transport, hydrochloric acid dissolves soil components.

Drinking water standard: chloride: 400 mg/l (UK max.) 250 mg/l (WHO guideline)

**Ecotoxicity** 

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
adipoyl chloride	HIGH		LOW	HIGH
propionic acid	LOW		LOW	HIGH
hydrochloric acid	LOW		LOW	HIGH

#### **GESAMP/EHS COMPOSITE LIST - GESAMP Hazard Profiles**

Legend: EHS=EHS Number (EHS=GESAMP Working Group on the Evaluation of the Hazards of Harmful Substances Carried by Ships) NRT=Net Register Tonnage, A1a=Bioaccumulation log Pow, A1b=Bioaccumulation BCF, A1=Bioaccumulation, A2=Biodegradation, B1=Acuteaquatic toxicity LC/ECIC50 (mg/l), B2=Chronic aquatic toxicity NOEC (mg/l), C1=Acute mammalian oral toxicity LD50 (mg/kg), C2=Acutemammalian dermal toxicity LD50 (mg/kg), C3=Acute mammalian inhalation toxicity LC50 (mg/kg), D1=Skin irritation & corrosion, D2=Eye irritation & corrosion, D3=Long-term health effects, E1=Tainting, E2=Physical effects on wildlife & benthic habitats, E3=Interference with coastal amenities, For column A2: R=Readily biodegradable, NR=Not readily biodegradable. For column D3: C=Carcinogen, M=Mutagenic, R=Reprotoxic, S=Sensitising, A=Aspiration hazard, T=Target organ systemic toxicity, L=Lunginjury, N=Neurotoxic, I=Immunotoxic. For column E1: NT=Not tainting (tested), T=Tainting test positive. For column E2: Fp=Persistent floater, F=Floater, S=Sinking substances. The numerical scales start from 0 (no hazard), while higher numbers reflect increasing hazard. (GESAMP/EHS Composite List of Hazard Profiles - Hazard evaluation of substances transported by ships)

# **Section 13 - DISPOSAL CONSIDERATIONS**

# **US EPA Waste Number & Descriptions**

A. General Product Information

Corrosivity characteristic: use EPA hazardous waste number D002 (waste code C)

Reactivity characteristic: use EPA hazardous waste number D003 (waste code R).

#### **Disposal Instructions**

All waste must be handled in accordance with local, state and federal regulations.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- · Reuse
- · Recycling
- · Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be

appropriate.

DO NOT allow wash water from cleaning equipment to enter drains. Collect all wash water for treatment before disposal.

- · Recycle wherever possible.
- · Consult manufacturer for recycling options or consult Waste Management Authority for disposal if no suitable treatment or disposal facility can be identified.
- · Treat and neutralize at an approved treatment plant. Treatment should involve: Neutralization with soda-ash or soda-lime followed by: Burial in a licensed land-fill or Incineration in a licensed apparatus
- · Decontaminate empty containers with 5% aqueous sodium hydroxide or soda ash, followed by water. Observe all label safeguards until containers are cleaned and destroyed.

## **Section 14 - TRANSPORTATION INFORMATION**

DOT:

Symbols: None Hazard class or Division: 8 Identification Numbers: UN3094 PG: II Label Codes: 8, 4.3 Special provisions: A6, A7 Packaging: Exceptions: None Packaging: Non- bulk: 202 Packaging: Exceptions: None Quantity limitations: 1 L

Passenger aircraft/rail:

Quantity Limitations: Cargo 5 L Vessel stowage: Location: E

aircraft only:

Vessel stowage: Other: None

Hazardous materials descriptions and proper shipping names:

Corrosive liquids, water-reactive, n.o.s.

Air Transport IATA:

ICAO/IATA Class: 8 ICAO/IATA Subrisk: 4.3 UN/ID Number: 3094 Packing Group: II

Special provisions: None

Cargo Only

Packing Instructions: 813 Maximum Qty/Pack: 5 L Passenger and Cargo Passenger and Cargo Packing Instructions: 809 Maximum Qty/Pack: 1 L

Passenger and Cargo Limited Quantity Passenger and Cargo Limited Quantity

Packing Instructions: - Maximum Qty/Pack: -

Shipping Name: CORROSIVE LIQUID, WATER-REACTIVE, N.O.S.

\*(CONTAINS ADIPOYL CHLORIDE)

Maritime Transport IMDG:

IMDG Class: 8 IMDG Subrisk: 4.3 UN Number: 3094 Packing Group: II

EMS Number: F-G, S-L Special provisions: 274

Limited Quantities: 500 ml

Shipping Name: CORROSIVE LIQUID, WATER-REACTIVE, N.O.S.(contains adipoyl chloride)

# **Section 15 - REGULATORY INFORMATION**



#### **REGULATIONS**

ND

Ingredient CAS % de minimus concentration hydrochloric acid 7647-01-0 1.0

ND

Ingredient CAS RQ

propionic acid 79-09-4 5000 lb (2270 kg) hydrochloric acid 7647-01-0 5000 lb (2270 kg)

# adipoyl chloride (CAS: 111-50-2) is found on the following regulatory lists;

"Canada Domestic Substances List (DSL)", "Canada Toxicological Index Service - Workplace Hazardous Materials Information System - WHMIS (English)", "US - Pennsylvania - Hazardous Substance List", "US Toxic Substances Control Act (TSCA) - Inventory" Regulations for ingredients

# propionic acid (CAS: 79-09-4) is found on the following regulatory lists;

"Canada - Alberta Occupational Exposure Limits", "Canada - British Columbia Occupational Exposure Limits", "Canada - Northwest Territories Occupational Exposure Limits (English)", "Canada - Nova Scotia Occupational Exposure Limits", "Canada - Ontario Occupational Exposure Limits", "Canada - Prince Edward Island Occupational Exposure Limits", "Canada - Quebec Permissible Exposure Values for Airborne Contaminants (English)", "Canada - Saskatchewan Industrial Hazardous Substances", "Canada - Saskatchewan Occupational Health and

Safety Regulations - Contamination Limits", "Canada Domestic Substances List (DSL)", "Canada Ingredient Disclosure List (SOR/88-64)", "Canada Toxicological Index Service - Workplace Hazardous Materials Information System - WHMIS (English)", "CODEX General Standard for Food Additives (GSFA) - Additives Permitted for Use in Food in General, Unless Otherwise Specified, in Accordance with GMP","GESAMP/EHS Composite List - GESAMP Hazard Profiles","IMO IBC Code Chapter 17: Summary of minimum requirements","IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk","International Council of Chemical Associations (ICCA) - High Production Volume List", "International Fragrance Association (IFRA) Survey: Transparency List", "OECD Representative List of High Production Volume (HPV) Chemicals", "US - Alaska Limits for Air Contaminants", "US - California Occupational Safety and Health Regulations (CAL/OSHA) - Hazardous Substances List", "US - California Permissible Exposure Limits for Chemical Contaminants", "US - Connecticut Hazardous Air Pollutants", "US - Hawaii Air Contaminant Limits", "US - Massachusetts Oil & Hazardous Material List","US - Michigan Exposure Limits for Air Contaminants","US - Minnesota Hazardous Substance List","US - Minnesota Permissible Exposure Limits (PELs)", "US - New Jersey Right to Know Hazardous Substances", "US - Pennsylvania - Hazardous Substance List", "US - Rhode Island Hazardous Substance List", "US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants", "US -Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants", "US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants", "US - Washington Permissible exposure limits of air contaminants", "US ACGIH Threshold Limit Values (TLV)", "US CWA (Clean Water Act) - List of Hazardous Substances", "US CWA (Clean Water Act) - Reportable Quantities of Designated Hazardous Substances","US Department of Transportation (DOT) List of Hazardous Substances and Reportable Quantities -Hazardous Substances Other Than Radionuclides", "US DOE Temporary Emergency Exposure Limits (TEELs)", "US EPA High Production Volume Program Chemical List", "US Food Additive Database", "US List of Lists - Consolidated List of Chemicals Subject to EPCRA, CERCLA and Section 112(r) of the Clean Air Act", "US NIOSH Recommended Exposure Limits (RELs)", "US Toxic Substances Control Act (TSCA) -

# hydrochloric acid (CAS: 7647-01-0) is found on the following regulatory lists;

"Canada - Alberta Ambient Air Quality Objectives", "Canada - Alberta Occupational Exposure Limits", "Canada - British Columbia Occupational Exposure Limits", "Canada - Northwest Territories Occupational Exposure Limits (English)", "Canada - Nova Scotia Occupational Exposure Limits", "Canada - Ontario Occupational Exposure Limits", "Canada - Prince Edward Island Occupational Exposure Limits", "Canada - Prince Edward Island Occupational Exposure Limits - Carcinogens", "Canada - Quebec Permissible Exposure Values for Airborne Contaminants (English)","Canada - Saskatchewan Industrial Hazardous Substances","Canada - Saskatchewan Occupational Health and Safety Regulations - Contamination Limits", "Canada - Yukon Permissible Concentrations for Airborne Contaminant Substances", "Canada Controlled Drugs and Substances Act Schedule VI", "Canada Domestic Substances List (DSL)", "Canada Ingredient Disclosure List (SOR/88-64)","Canada National Pollutant Release Inventory (NPRI)","Canada Prohibited Toxic Substances, Schedule 2, Concentration Limits (English)", "Canada Toxicological Index Service - Workplace Hazardous Materials Information System - WHMIS (English)", "CODEX General Standard for Food Additives (GSFA) - Additives Permitted for Use in Food in General, Unless Otherwise Specified, in Accordance with GMP", "GESAMP/EHS Composite List - GESAMP Hazard Profiles", "IMO IBC Code Chapter 17: Summary of minimum requirements","IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk", "International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs", "International Council of Chemical Associations (ICCA) - High Production Volume List", "International Maritime Dangerous Goods Requirements (IMDG Code) - Goods Forbidden for Transport", "OECD Representative List of High Production Volume (HPV) Chemicals", "United Nations Convention Against Illicit Traffic in Narcotic Drugs and Psychotropic Substances - Table II", "United Nations List of Precursors and Chemicals Frequently used in the Illicit Manufacture of Narcotic Drugs and Psychotropic Substances Under International Control - Table II", "US - Alaska Limits for Air Contaminants", "US - California Air Toxics ""Hot Spots"" List (Assembly Bill 2588) Substances for which emissions must be quantified", "US - California Occupational Safety and Health Regulations (CAL/OSHA) - Hazardous Substances List","US - California OEHHA/ARB - Acute Reference Exposure Levels and Target Organs (RELs)", "US - California OEHHA/ARB - Chronic Reference Exposure Levels and Target Organs (CRELs)", "US - California Permissible Exposure Limits for Chemical Contaminants". "US - California Toxic Air Contaminant List Category II". "US - Connecticut Hazardous Air Pollutants","US - Hawaii Air Contaminant Limits","US - Idaho - Limits for Air Contaminants","US - Massachusetts Oil & Hazardous Material List", "US - Michigan Exposure Limits for Air Contaminants", "US - Minnesota Hazardous Substance List", "US - Minnesota Permissible Exposure Limits (PELs)","US - New Jersey Right to Know Hazardous Substances","US - Oregon Hazardous Materials","US -Oregon Permissible Exposure Limits (Z-1)","US - Pennsylvania - Hazardous Substance List","US - Rhode Island Hazardous Substance List", "US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants", "US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants", "US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants", "US - Washington Permissible exposure limits of air contaminants", "US - Wyoming List of Highly Hazardous Chemicals, Toxics and Reactives","US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants","US ACGIH Threshold Limit Values (TLV)","US ACGIH Threshold Limit Values (TLV) - Carcinogens","US Clean Air Act - Hazardous Air Pollutants","US CWA (Clean Water Act) -List of Hazardous Substances", "US CWA (Clean Water Act) - Reportable Quantities of Designated Hazardous Substances", "US Department of Homeland Security Chemical Facility Anti-Terrorism Standards - Chemicals of Interest", "US Department of Transportation (DOT) List of Hazardous Substances and Reportable Quantities - Hazardous Substances Other Than Radionuclides", "US DOE Temporary Emergency Exposure Limits (TEELs)","US Drug Enforcement Administration (DEA) List I and II Regulated Chemicals","US EPA Acute Exposure Guideline Levels (AEGLs) - Final", "US EPA High Production Volume Chemicals Additional List", "US EPA Master Testing List - Index I Chemicals Listed", "US EPCRA Section 313 Chemical List", "US Food Additive Database", "US List of Lists - Consolidated List of Chemicals Subject to EPCRA, CERCLA and Section 112(r) of the Clean Air Act", "US NFPA 45 Fire Protection for Laboratories Using Chemicals -Flammability Characteristics of Common Compressed and Liquefied Gases", "US NIOSH Recommended Exposure Limits (RELs)", "US OSHA List of Highly Hazardous Chemicals, Toxics and Reactives", "US OSHA Permissible Exposure Levels (PELs) - Table Z1", "US Postal Service (USPS) Hazardous Materials Table: Postal Service Mailability Guide", "US SARA Section 302 Extremely Hazardous Substances", "US Spacecraft Maximum Allowable Concentrations (SMACs) for Airborne Contaminants", "US Toxic Substances Control Act (TSCA) - Inventory"

# **Section 16 - OTHER INFORMATION**

## LIMITED EVIDENCE

- Ingestion may produce health damage\*.
- Cumulative effects may result following exposure\*.
- \* (limited evidence).

#### ND

Substance CAS Suggested codes propionic acid 79-09-4 hydrochloric acid 7647-01-0

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- Classification of the mixture and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

  A list of reference resources used to assist the committee may be found at:

  www.chemwatch.net/references.
- The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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